



Programmer Manual

SP40 plus



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Introduction

MAN10240-01 (April 2011)

This manual provides information about the programming information for your printer. Appendix A, B, C and D describe the commands supported by your printer for the IBM/EPSON, Compuprint native, Olivetti and specific Wincor Nixdorf HPPR4915 protocols respectively.

The command descriptions are divided into function groups. Each command has both a brief and a detailed description.

Name and function description.

Information about protocols (IBM Proprinter Proprinter XL24/XL24E, IBM Personal 2391+, IBM 4722, IBM 9068, EPSON LQ1050/570, Olivetti PR2, Olivetti PR40+, Olivetti 2845, Wincor Noxdorf HPR4915).

The hexadecimal and decimal codes for the command: letters written in *italics* represent variable parameters of the command. The functions of these parameters are explained in its corresponding command description.

Appendices E and F show the Code Pages and Characters Sets for the IBM/EPSON and Olivetti protocols respectively.



Appendix A – IBM/EPSON/HPR Mode Commands

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IBM/EPSON/HPR Mode Commands

This printer according to the IBM Proprinter Proprinter XL24/XL24E, IBM 2391+, IBM 4722, IBM 9068 and EPSON LQ1050/570 emulations supports the following printer commands.

Summary in Alphabetical Order

Command	Command Description	Page
BEL	Buzzer. (IBM Proprinter XL24/XL24E, 2391+, 9068, EPSON LQ1050/570, HPR4915)	A-54
BS	Print and space back one position. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-55
CAN	Cancels line. (EPSON LQ1050/570, HPR4915)	A-51
CAN	Cancels data. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)	A-51
CR	Prints all received data and the column counter is set to the left margin. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-6
DC1	Selects printer. (IBM Proprinter XL24/XL24E, 2391+)	A-51
DC1	Selects printer. (EPSON LQ1050/570, HPR4915)	A-51
DC2	Sets 10 cpi printing. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)	A-23
DC2	Cancels compressed printing. (EPSON LQ1050/570, HPR4915)	A-23
DC3	Deselects printer. (EPSON LQ1050/570, HPR4915)	A-52
DC3	Deselects printer. (IBM Proprinter XL24/24E)	A-52
DC4	Cancels double width printing. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-23
DEL	Deletes the last character. (EPSON LQ1050/570, HPR4915)	A-52
ESC -	Sets or cancels underlined printing. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-24
ESC!	Master Select. (EPSON LQ1050/570, HPR4915)	A-24
ESC#	Cancels MSB control. (EPSON LQ1050/570, HPR4915)	A-52
ESC\$	Sets the absolute printing position. (EPSON LQ1050/570, HPR4915)	A-8
ESC %	Selects user-defined character set. (EPSON LQ1050/570, HPR4915)	A-40
ESC &	Defines user-defined characters. (EPSON LQ1050/570, HPR4915)	A-40
ESC (-	Sets score line. (EPSON LQ1050/570)	A-24
ESC (^	Prints data as characters. (EPSON LQ1050/570)	A-36
ESC (C	Sets page length in defined unit. (EPSON LQ1050/570)	A-8
ESC (c	Sets Page Format. (EPSON LQ1050/570)	A-9
ESC (G	Selects Graphics Mode. (EPSON LQ1050/570)	A-46
ESC (t	Assigns character table. (EPSON LQ1050/570)	A-36
ESC (U	Sets units. (EPSON LQ1050/570)	A-10
ESC (V	Sets absolute vertical print position. (EPSON LQ1050/570)	A-10
ESC (v	Sets relative vertical print position. (EPSON LQ1050/570)	A-11
ESC *	Sets dot graphics printing. (EPSON LQ1050/570, HPR4915)	A-46
ESC.	Print Raster Graphics. (EPSON LQ1050/570)	A-47
ESC:	Sets 12 CPI. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)	A-25
ESC:	Copies characters from ROM to RAM. (EPSON LQ1050/570, HPR4915)	A-41
ESC?	Reassigns dot graphics mode. (EPSON LQ1050/570, HPR4915)	A-48



Command	Command Description	Page
ESC @	Initializes the printer. (EPSON LQ1050/570)	A-55
ESC[@	Sets double high printing and double line feed. (IBM Proprinter XL24/XL24E, 2391+, 9068)	A-25
ESC[\	Sets vertical units. (IBM Proprinter XL24/XL24E, 2391+, 9068)	A-12
ESC [c	Send a device-dependent message to an ASCII printer. (IBM 4722, 9068)	A-53
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ESC [F	Page Presentation Media. (IBM 4722, 9068)	A-21
ESC [g	High Resolution Graphics. (IBM Proprinter XL24/XL24E, 2391+, 9068)	A-48
ESC[I	Sets font and pitch of a character. (IBM 2391+)	A-26
ESC[I	Sets font and pitch of a character. (IBM 9068)	A-28
ESC [J	Sets 5 lpi. (IBM 4722, 9068)	A-19
ESC [K	Sets initial conditions. (IBM 2391+)	A-55
ESC [K	Sets initial conditions. (IBM 9068)	A-55
ESC [T	Selects a Code page. (IBM 2391+, 4722, EPSON LQ1050/570)	A-37
ESC \	Sets the relative horizontal print position. (EPSON LQ1050/570, HPR4915)	A-12
ESC \	Prints characters from all characters table. (IBM Proprinter XL24/XL24E, 2391+, 9068)	A-38
ESC]	Sets a reverse line feed. (IBM 2391+, 4722, 9068)	A-6
ESC ^	Prints a single character from the all characters table. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)	A-38
ESC_	Sets or cancels overscore printing. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)	A-29
ESC +	Sets n/360-inch line spacing. (EPSON LQ1050/570, HPR4915)	A-13
ESC =	Defines downloaded characters. (IBM Proprinter XL24/XL24E, 2391+)	A-40
ESC =	Defines downloaded characters. (IBM Proprinter 4722, 9068)	A-43
ESC =	Sets MSB to 0. (EPSON LQ1050/570, HPR4915)	A-53
ESC >	Sets MSB to 1. (EPSON LQ1050/570, HPR4915)	A-53
ESC 0	Selects 1/8-inch line spacing. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-13
ESC 1	Selects 7/72-inch line spacing. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)	A-13
ESC 2	Selects 1/6-inch line spacing. (EPSON LQ1050/570, HPR4915)	A-13
ESC 2	Enables the line spacing set by ESC A command. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)	A-14
ESC 3	Sets n/180-inch line spacing. (EPSON LQ1050/570, HPR4915)	A-14
ESC 3	Sets graphics line spacing at <i>n</i> /216 inch. (IBM Proprinter XL24/XL24E, 2391+)	A-14
ESC 3	Sets graphics line spacing at n/216 inch. (IBM 4722, 9068)	A-14
ESC 4	Sets top of form (first printable line). (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)	A-14
ESC 4	Sets italics printing mode. (EPSON LQ1050/570, HPR4915)	A-29
ESC 5	Sets an automatic line feed after a carriage return. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)	A-6
ESC 5	Cancels italics printing. (EPSON LQ1050/570, HPR4915)	A-29
ESC 6	Enables Upper Control Codes. (EPSON LQ1050/570, HPR4915)	A-38
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ESC 7	Cancels Upper Control Codes. (EPSON LQ1050/570, HPR4915)	A-39
ESC A	Sets text line spacing at n/60 inch. (EPSON LQ1050/570, HPR4915)	A-15



Command	Command Description	Page
ESC A	Sets text line spacing at n/72 inch. (IBM Proprinter XL24E)	A-15
ESC A	Sets text line spacing at n/72 inch. (IBM Proprinter XL24, 2391+, 4722, 9068)	A-15
ESC B	Sets vertical tabs. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-15
ESC b	Sets vertical tabs in VFU channel (EPSON LQ1050/570, HPR4915)	A-16
ESC BEL	Buzzer. (IBM Proprinter XL24/XL24E, 2391+, EPSON LQ1050/570)	A-54
ESC BS	Print and space back one position. (IBM Proprinter XL24/XL24E, 2391+, EPSON LQ1050/570)	A-55
ESC C	Sets form length to n lines. (IBM Proprinter XL24/XL24E, 2391+, EPSON LQ1050/570, HPR4915)	A-16
ESC c	Sets horizontal motion index (HMI). (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570)	A-30
ESC C 0	Sets form length to n inches. (IBM Proprinter XL24/XL24E, 2391+, EPSON LQ1050/570, HPR4915)	A-16
ESC CAN	Cancels data. (IBM Proprinter XL24/XL24E, 2391+)	A-51
ESC CR	Prints all received data and the column counter is set to the left margin. (IBM Proprinter XL24/XL24E, 2391+, EPSON LQ1050/570)	A-6
ESC D	Sets horizontal tabs. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-16
ESC d	Spaces forwards relative dot position. (IBM Proprinter XL24/XL24E, 2391+, 9068)	A-17
ESC DC1	Selects printer. (IBM Proprinter XL24/XL24E, 2391+)	A-51
ESC DC2	Sets 10 cpi printing. (IBM Proprinter XL24/XL24E, 2391+)	A-23
ESC DC3	Deselects printer. (IBM Proprinter XL24/24E)	A-52
ESC DC4	Cancels double width printing. (IBM Proprinter XL24/XL24E, 2391+, EPSON LQ1050/570)	A-23
ESC E	Sets emphasized printing. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-30
ESC EM	Loading/ejecting paper. (EPSON LQ1050/570, HPR4915)	A-17
ESC F	Cancels emphasized printing. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-30
ESC FF	Ejects loaded document form printer. (IBM Proprinter XL24/XL24E, 2391+)	A-20
ESC G	Sets double strike printing. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-30
ESC g	Sets 15 CPI. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-31
ESC H	Cancels double strike printing. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-31
ESC HT	Horizontal Tab. (IBM Proprinter XL24/XL24E, 2391+)	A-20
ESC I	Selects printing type for resident and DLL characters. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)	A-31
ESC J	Advances paper n/180 inch. (EPSON LQ1050/570, HPR4915)	A-7
ESC J	Advances paper n/216 inch. (IBM Proprinter XL24/XL24E, 2391+, IBM 4722, 9068)	A-7
ESC j	Stops printing. (IBM Proprinter XL24/XL24E, 2391+, 9068)	A-53
ESC k	Selects LQ fonts. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-39
ESC K	Normal density dot graphics printing (60 dpi). (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-49
ESC I	Sets left margin (10 cpi). (EPSON LQ1050/570, HPR4915)	A-17
ESC L	Double density dot graphics printing (120 dpi). (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-49



Command	Command Description	Page
ESC LF	Line Feed. (IBM Proprinter XL24/XL24E, 2391+, EPSON LQ1050/570)	A-7
ESC M	Selects 10.5 point, 12 cpi. (EPSON LQ1050/570, HPR4915)	A-32
ESC N	Sets the skipover perforation to <i>n</i> lines. (IBM Proprinter XL24/XL24E, 2391+, EPSON LQ1050/570, HPR4915)	A-17
ESC O	Disables the skipover perforation. (IBM Proprinter XL24/XL24E, 2391+, EPSON LQ1050/570, HPR4915)	A-18
ESC P	Selects 10.5 point, 10 cpi. (EPSON LQ1050/570, HPR4915)	A-32
ESC P	Sets or cancels proportional printing. (IBM Proprinter XL24/XL24E, 2391+)	A-32
ESC p	Sets or cancels proportional printing. (EPSON LQ1050/570, HPR4915)	A-32
ESC Q	Sets the right margin (10 cpi). (EPSON LQ1050/570, HPR4915)	A-18
ESC q	Selects character style. (EPSON LQ1050/570)	A-32
ESC Q	Deselects Printer. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)	A-53
ESC R	Sets all tabs to power-on settings. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)	A-19
ESC R	Selects a national character set. (EPSON LQ1050/570, HPR4915)	A-39
ESC S	Sets subscript or superscript printing. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-33
ESC SI	Selects condensed mode. (IBM Proprinter XL24/XL24E, 2391+, EPSON LQ1050/570, HPR4915)	A-33
ESC SO	Sets double width printing (one line). (IBM Proprinter XL24/XL24E, 2391+, EPSON LQ1050/570, HPR4915)	A-33
ESC SP	Sets intercharacter space. (EPSON LQ1050/570, HPR4915)	A-19
ESC T	Cancels subscript or superscript printing. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-34
ESC t	Selects characters table. (EPSON LQ1050/570, HPR4915)	A-40
ESC U	Sets printing direction. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-57
ESC VT	Vertical Tab. (IBM Proprinter XL24/XL24E, 2391+, EPSON LQ1050/570)	A-21
ESC W	Sets or cancels double width printing. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-34
ESC w	Sets or cancels double height printing. (EPSON LQ1050/570)	A-34
ESC X	Sets left and right margins. (IBM Proprinter XL24/XL24E, 2391+, 9068)	A-19
ESC X	Selects font by pitch and point. (EPSON LQ1050/570)	A-34
ESC x	Selects Letter Quality or Draft printing. (EPSON LQ1050/570, HPR4915)	A-35
ESC Y	Double density dot graphics printing at double-speed graphics (120 virtual dpi). (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-49
ESC Z	Quadruple density dot graphics printing (240 virtual dpi). (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-50
FF	Ejects loaded document form printer. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-19
HT	Horizontal Tab. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-20
LF	Line Feed. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068 and EPSON LQ1050/570, HPR4915)	A-7
SI	Sets condensed printing. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-35
SO	Sets double width printing (one line). (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-36
VT	Vertical Tab. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)	A-20



EPSON/IBM/HPR Mode Commands Description

Print and Line Feed Execution

CR

Prints all received data and the column counter is set to the left margin. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)

ASCII Code CR Hexadecimal Value 0D Decimal Value 13

This code is a terminator code. The column counter is set to the left margin value (a line feed can be inserted automatically after the carriage return: see the automatic carriage return function in the printer setup). The code resets the double width printing set by SO code.

ESC CR

Prints all received data and the column counter is set to the left margin. (IBM Proprinter XL24/XL24E, 2391+, EPSON LQ1050/570)

ASCII Code ESC CR Hexadecimal Value 1B 0D Decimal Value 27 13

See description of CR command above.

ESC]

Sets a reverse line feed. (IBM 2391+, 4722, 9068)

ASCII Code ESC] Hexadecimal Value 1B 5D Decimal Value 27 93

This code is a terminator code; when received, it causes the current contents of the print buffer to be printed out, before reversing the paper by one line at the current vertical spacing. If no data precedes this command or if the preceding data consists of spaces, the code causes only a reverse line feed to be performed. When the line counter is equal to or less than the top of the form value, the ESC 1 is ignored.

ESC 5

Sets an automatic line feed after a carriage return. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)

ASCII Code ESC 5 nHexadecimal Value 1B 35 nDecimal Value 27 53 n

If *n* is equal to 1, this command sets an automatic line feed on receiving of a CR code. If *n* is equal to 0, this command cancels the automatic line feed.

n	Automatic line feed
0	Disabled
1	Enabled



ESC J

Advances paper n/180 inch. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC J nHexadecimal Value 1B 4A nDecimal Value 27 74 nRange $0 \le n \le 255$

This is a terminator code; it therefore causes the current contents of the print buffer to be printed out before performing a single line LF of n/180 inch. This command is cancelled after the LF has been performed. The printing will restart after a line feed from the column at which the command was sent.

ESC J

Advances paper n base units.

(IBM Proprinter XL24/XL24E, 2391+, IBM 4722, 9068)

ASCII Code ESC J nHexadecimal Value 1B 4A nDecimal Value 27 74 nRange $0 \le n \le 255$

This is a terminator code; it therefore causes the current contents of the print buffer to be printed out before performing a single line LF of:

- n/180 inch for XL24E
- n/216 inch for other emulations
- n/v inch when the vertical base unit has been changed to v using ESC [\lambda.

LF

Line Feed.

(IBM Proprinter XL24/XL24E, 2391+, 4722, 9068 and EPSON LQ1050/570, HPR4915)

ASCII Code LF Hexadecimal Value 0A Decimal Value 10

This is a terminator code; it therefore causes the current contents of the print buffer to be printed out before advancing the paper by one line at the current vertical spacing. When the line counter reaches the last line of the form (defined by software or function menu), the LF code causes the ejects a cut sheet, if loaded. This code cancels the double width printing set by the SO code. In IBM mode, the column counter is set to the first column if the automatic carriage return is selected. In EPSON mode, the column is always set to the first column.

ESC LF

Line Feed.

(IBM Proprinter XL24/XL24E, 2391+, EPSON LQ1050/570)

ASCII Code ESC LF Hexadecimal Value 1B 0A Decimal Value 27 10

See the description of the LF command.



Format Control

ESC \$

Sets the absolute printing position. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC & $n_1 n_2$ Hexadecimal Value 1B 24 $n_1 n_2$ Decimal Value 27 36 $n_1 n_2$ Range $0 \le n_1 \le 255$ $0 \le n_2 \le 127$

This command specifies the distance from the left margin where you want to print subsequent characters. The default unit is 1/60 inch. The distance is in number of dots and must be calculated using the following formula:

Margin distance = n_1 + (n_2 x 256) x 1/60" + (left margin)

Where n_2 is equal to:

Where n_1 is equal to:

If the selected position is outside the current right margin, the sequence will be ignored.

ESC (C

Sets page length in defined unit. (EPSON LQ1050/570)

ASCII Code ESC (C $n_1 n_2 d_1 d_2$ Hexadecimal Value 1B 28 43 $n_1 n_2 d_1 d_2$ Decimal Value 27 40 67 $n_1 n_2 d_1 d_2$ Range $n_1 = 2 n_2 = 0$ 0 $\leq (d_2 \times 256) + d_1) \times (\text{defined unit}) \leq 22$

This command sets the page length in the specified number of units (the default unit is 1/360 inch), previously defined with the ESC (U command according to the following formula:

Page length = $(d_2 \times 256) + d_1) \times (defined unit)$

Where d_2 is equal to:

Where d_1 is equal to:



Set the page length before paper is loaded or when the print position is at the top-of-form position. Otherwise, the current print position becomes the top-of-form position. Setting the page length cancels the top and bottom-margin settings. If the defined unit is changed it does not affect the current page-length setting.

ESC (c

Sets Page Format. (EPSON LQ1050/570)

ASCII Code ESC (c n_1 n_2 t_1 t_2 b_1 b_2
Hexadecimal Value 1B 28 63 n_1 n_2 t_1 t_2 b_1 b_2
Decimal Value 27 40 99 n_1 n_2 t_1 t_2 b_1 b_2
Range n_1 = 4 n_2 = 0
((t_2 x 256) + t_1) < (t_2 x 256) + t_2) (defined unit) x (t_2 x 256) + t_2) < 22

This command sets the top and bottom margins in the defined units, set with the ESC (U command, according to the following formulas:

Top margin = $(t_2 \times 256) + t_1) \times (defined unit)$

Where t_2 is equal to:

Where t_1 is equal to:

Bottom margin = $((b_2 \times 256) + b_1) \times (defined unit)$

Where b_2 is equal to:

Where b_1 is equal to:

Send this command before paper is loaded or when paper is at the top-of-form position. Otherwise the current print position becomes the top-margin position. Measure both top and bottom margins from the top edge of the page. The baseline for printing characters on the first line is 20/180 inch below the top-margin position.

This command cancels any previous top and bottom-margin settings.



ESC (U

Sets units. (EPSON LQ1050/570)

ASCII Code ESC (U $n_1 n_2 d$ 1B 28 55 n₁ n₂ d Hexadecimal Value **Decimal Value** 27 40 85 n₁ n₂ d

 $n_1 = 1$ Range

 $n_2 = 0$

d = 10, 20, 30, 40, 50,60

This command sets the unit to m/3600 inch. The printer uses this unit when moving the print position, setting the page length and setting the top and bottom margins with the following commands (the default units varies depending on the command and print quality):

Commands	Default Unit
ESC (V	1/360 inch
ESC (v	1/360 inch
ESC (C	1/360 inch
ESC (c	1/360 inch
ESC \ (LQ mode)	1/180 inch
ESC \ (Draft mode)	1/120 inch
ESC\$	1/60 inch

ESC (V

Sets absolute vertical print position. (EPSON LQ1050/570)

ESC (V n1 n2 d1 d2 **ASCII Code** 1B 28 56 n₁ n₂ d₁ d₂ Hexadecimal Value **Decimal Value** 27 40 86 n₁ n₂ d₁ d₂

Range $n_1 = 2$

 $n_2 = 0$ $0 \le d_1 \le 255$ $0 \le d_2 \le 127$

This command moves the vertical print position to the position specified by the following formula:

Vertical position = $(d_2 \times 256) + d_1 \times (defined unit) + (top-margin position)$

Where d_2 is equal to:

Where d_1 is equal to:



The default unit is 1/360 inch. The new position is measured in defined units from the current top-margin position. Moving the print position below the bottom-margin position moves the vertical print position to the top-margin position on the next page ejects a cut sheet, if loaded.

The printer ignores this command if the command would move the print position more than 179/360 inch in the negative direction or if the command would move the print position in the negative direction after a graphics command is sent on the current line or above the point where graphics have previously been printed.

ESC (v

Sets relative vertical print position. (EPSON LQ1050/570)

ASCII Code ESC (v $n_1 n_2 d_1 d_2$ Hexadecimal Value Decimal Value 27 40 118 $n_1 n_2 d_1 d_2$ Range $n_1 = 2$ $n_2 = 0$ $0 \le d_1 \le 255$ $0 < d_2 < 127$

This command moves the vertical print position up or down from the current position, as specified by the following formula

Vertical position = $(d_2 \times 256) + d_1 \times (defined unit) + (current position)$

For positive (down) movement:

Where d_2 is equal to:

Where d_1 is equal to:

For negative (left) movement:

Where d_2 is equal to:

Where d_1 is equal to:

The default unit is 1/360 inch. The new position is measured in defined units from the current position. Moving the print position below the bottom-margin position, it moves the vertical print position to the top-margin position on the next page ejects a cut sheet, if loaded.



The printer ignores this command if this one would move the print position more than 179/360 inch in the negative direction or if the command would move the print position in the negative direction after a graphics command is sent on the current line or above the point where graphics have previously been printed. The command would move the print position above the top-margin position.

ESC[\

Sets vertical units. (IBM Proprinter XL24/XL24E, 2391+, 9068)

ASCII Code ESC [\ $m_1 m_2 \ t_1 \dots t_4$]
Hexadecimal Value Decimal Value 27 91 92 $m_1 m_2 \ t_1 \dots t_4$]
Range $m_1 = 4$ $m_2 = 0$ $0 \le t_1 \le 255$ $0 \le t_2 \le 255$ $t_3 = 0$ $t_4 = 180 \text{ or } 216$

This command changes the base units for the graphics line spacing commands (ESC J, ESC 3). The default value is 1/216 or 1/180 inch.

ESC \

Sets the relative horizontal print position. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC \ $n_1 n_2$ Hexadecimal Value Decimal Value 27 92 $n_1 n_2$ Range $0 \le n_1 \le 255$ $0 < n_2 < 127$

This command moves the horizontal print position left or right from the current position as specified by the following formula:

Horizontal position = $(n_2 \times 256) + n_1$) x (defined unit) + (current position)

For positive (right) movement:

Where n_2 is equal to:

Where n_1 is equal to:

For negative (left) movement:

Where n_2 is equal to:



Where n_1 is equal to:

The default unit is 1/120 inch in Draft mode and 1/180 inch in LQ mode. If it would move the print position outside the printing area, the printer ignores this command.

ESC +

Sets n/360-inch line spacing. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC + nHexadecimal Value 1B 2B nDecimal Value 27 43 nRange 0 < n < 255

This command sets the line spacing to n/360 inch. If the line spacing is changed, it does not affect previous settings for vertical tabs or page length.

ESC₀

Selects 1/8-inch line spacing.

(IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)

ASCII Code ESC 0 Hexadecimal Value 1B 30 Decimal Value 27 48

This command causes line spacing to be set to 1/8 inch. If the line spacing is changed, it does not affect previous settings for vertical tabs or page length.

In IBM 4722/9068 emulation, when the page-presentation-media (ESC [F) command sets the printer to process passbooks, the printer ignores the ESC 0 command.

ESC₁

Selects 7/72-inch line spacing.

(IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)

ASCII Code ESC 1 Hexadecimal Value 1B 31 Decimal Value 27 49

This command causes line spacing to be set to 7/72 inch.

In IBM 4722/9068 emulation, when the page-presentation-media (ESC [F) command sets the printer to process passbooks, the printer ignores the ESC 1 command.

ESC₂

Selects 1/6-inch line spacing. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC 2 Hexadecimal Value 1B 32 Decimal Value 27 50

This command causes the line spacing to be set to 1/6 inch. If the line spacing is changed, it does not affect previous settings for vertical tabs or page length.



ESC₂

Enables the line spacing set by ESC A command. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)

ASCII Code ESC 2 Hexadecimal Value 1B 32 Decimal Value 27 50

This command starts line spacing at a value that was set by ESC A.

The line spacing is set to 1/6 inch, if the command does not encounter an ESC A command, or if the PPM (ESC [F) command (4722 or 9068 emulations) sets the printer to process passbooks.

ESC₃

Sets n/180-inch line spacing. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC 3 nHexadecimal Value 1B 33 nDecimal Value 27 51 nRange 0 < n < 255

This command sets the line spacing to n/180 inch. If the line spacing is changed, it does not affect previous settings for vertical tabs or page length.

ESC₃

Sets graphics line spacing at n/x inch. (IBM Proprinter XL24/XL24E, 2391+)

ASCII Code ESC 3 nHexadecimal Value 1B 33 nDecimal Value 27 51 nRange $0 \le n \le 255$

default: x = 180 if XL24E otherwise 216

This command sets graphics line spacing at *n* default unit defined by the ESC [\ command.

ESC₃

Sets graphics line spacing at n/216 inch. (IBM 4722, 9068)

ASCII Code ESC 3 n Hexadecimal Value 1B 33 n Decimal Value 27 51 n Range $0 \le n \le 255$

This command sets graphics line spacing to the hexadecimal value specified by n, measured in n/216 inches, or n/v of an inch if the vertical base unit has been changed to v using ESC [\. If n is 0, the current line spacing interval remains in effect.

When the page-presentation-media (ESC [F) command sets the printer to process passbooks, the printer ignores the ESC 3 command.

ESC 4

Sets top of form (first printable line). (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)

ASCII Code ESC 4 Hexadecimal Value 1B 34 Decimal Value 27 52



This sequence sets the top of form, i.e. it ejects the loaded paper. The command is ignored if paper is positioned on the first printable line.

ESC A

Sets text line spacing at n/60 inch. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC A nHexadecimal Value 1B 41 nDecimal Value 27 65 nRange $0 \le n \le 85$

This command changes the default line spacing to n/60 inch. The new line spacing value is immediately activated

ESC A

Sets text line spacing (IBM Proprinter XL24E)

ASCII Code ESC A n Hexadecimal Value 1B 41 n Decimal Value 27 65 n

This command changes the line spacing to *n*/60 inch.

ESC A

Sets text line spacing (IBM Proprinter XL24, 2391+, 4722, 9068)

ASCII Code ESC A n Hexadecimal Value 1B 41 n Decimal Value 27 65 n

This command changes the line spacing to n/72 inch. The line spacing value is stored and activated only after the ESC 2 code is received.

ESC B

Sets vertical tabs.

(IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)

ASCII Code ESC B $n_1 \dots n_x$ NUL Hexadecimal Value 1B 42 $n_1 \dots n_x$ 00 Decimal Value 27 66 $n_1 \dots n_x$ 0 Range 1 < n < 255

In EPSON mode, sets vertical tab stops in the 0 Vertical Format Unit (VFU) channel. This code sets up to 16 vertical tab stops at the line specified by $n_1..n_x$ in the 0 VFU channel. The tab stops are memorized as physical positions. Send an ESC B NUL command cancel all tab setting.

In IBM modes, this code sets up to 64 vertical tab stops at the line number specified by n_1 , n_2 and so on in the 0 VFU channel. The line at top of form is line 1. The tab stops are memorized as logical positions. Send an ESC B NUL command cancel all tab setting.



ESC_b

Sets vertical tabs.

(EPSON LQ1050/570, HPR4915)

ASCII Code ESC B m n_1 ... n_x NUL Hexadecimal Value Decimal Value 27 66 m n_1 ... n_x 00 $1 \le n \le 255$ 0 < m < 7

Sets vertical tab stops in the m Vertical Format Unit (VFU) channel. This code sets up to 16 vertical tab stops at the line specified by $n_1..n_x$ in the m VFU channel. The tab stops are memorized as physical positions. Send an ESC b m NUL command cancel all tab setting in the m VFU channel.

ESC C 0

Sets form length to *n* inches.

(IBM Proprinter XL24/XL24E, 2391+, EPSON LQ1050/570, HPR4915)

ASCII Code ESC C 0 nHexadecimal Value 1B 43 00 nDecimal Value 27 67 0 nRange 1 $\leq n \leq 22$

This command sets the form length to the number of inches specified by n. The current position of the paper is assumed as top of form. Setting the paper length cancels the top and bottom-margin settings.

In IBM 4722 and 9068 emulations this command is recognized and discarded.

ESC C

Sets form length to *n* lines.

(IBM Proprinter XL24/XL24E, 2391+, EPSON LQ1050/570, HPR4915)

ASCII Code ESC C nHexadecimal Value 1B 43 nDecimal Value 27 67 nRange 1 < n < 127

This command sets the form length to the number of lines specified by n at the current vertical spacing. The current position of the paper is assumed as top of form.

In IBM 4722 and 9068 emulations, this command is recognized and discarded.

ESC D

Sets horizontal tabs.

(IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)

ASCII Code ESC D $n_1 n_2 \dots n_x 0$ Hexadecimal Value Decimal Value 27 68 $n_1 n_2 \dots n_x 0$ Range $1 \le n \le 255$

This sequence sets up to 28 (IBM mode) or 32 (EPSON mode) horizontal tab stops after canceling the current setting. The n_1 to n_x parameters specify the number of columns at which horizontal tab stops are required and must be entered in the sequence in ascending numerical order. Any value outside this range will be ignored.

In IBM mode, the tab stop position is memorized as logical position in the page so that it is affected by changing the horizontal spacing. The columns are numbered 1 through 93.



In EPSON mode, the tab stop position set by ESC D is memorized as physical position in the page and therefore it is not affected by changing the horizontal spacing. The physical position of the tab stop depends on the horizontal spacing in operation when ESC D is used. The ESC D 0 cancels all active tab stops.

ESC_d

Spaces forwards relative dot position. (IBM Proprinter XL24/XL24E, 2391+, 9068)

ASCII Code ESC d n_1 n_2 Hexadecimal Value Decimal Value 27 100 n_1 n_2 Range $0 \le n_1$, $n_2 \le 255$

This command moves the print carriage of a $(n_1 + (n_2*256))/120$ inch displacement on the right of its current dot position. If the selected position is outside the current right margin, it is forced to the last column.

ESC EM

Loading/ejecting paper. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC EM *n*Hexadecimal Value 1B 19 *n*Decimal Value 27 25 *n*

This command controls the paper feeding according to the parameters below:

n	Description
0, R	Paper Ejection
8	Paper Ejection
9	Current Paper Loading

The parameter "R" ejects the currently loaded cut sheet without printing data from the line buffer.

ESCI

Sets left margin (10 cpi). (EPSON LQ1050/570, HPR4915)

ASCII Code ESC I nHexadecimal Value 1B 6C nDecimal Value 27 108 nRange $0 \le n \le 255$

Rule: $0 \le n < \text{(right margin at horizontal spacing)}$

This code sets the left margin to *n* columns at the current horizontal spacing. It must be sent at the beginning of the line.

ESC N

Sets the skip-over perforation to *n* lines.

(IBM Proprinter XL24/XL24E, 2391+, EPSON LQ1050/570, HPR4915)

ASCII Code ESC N n Hexadecimal Value 1B 4E n Decimal Value 27 78 n

Range $1 \le n \le 127$ (EPSON mode)

 $1 \le n \le 225$ (IBM mode)



The skip-over perforation is the sum of top and bottom margins values at the selected vertical spacing. The n parameter must be less than the current form length. The skip-over is memorized as physical position on the page. It is cancelled by ESC O or changing the form length. The skip-over value, when accepted, will set the top and bottom margins according to the operator panel setting (see the User Manual):

If the top margin set via operator panel is greater than the skip-over value, then the following value of the margins will be set:

Top margin = skip-over value

Bottom margin = 0

If the top margin set via operator panel is less or equal to the skip-over value, then the following value of the margins will be set:

Top margin = operator panel value

Bottom margin = the difference between skip-over value and top margin value

If the sum of the top and bottom margins values set via operator panel is less than the skip-over value, the following values for the margins will be set:

Top margin = operator panel value

Bottom margin = the difference between skip-over value and top margin value

Changing the vertical spacing does not affect the skip-over distance. This can be changed by a further ESC N command or can be reset by the ESC O command, which resets the skip-over value to 0. The skip-over perforation will be executed when the end of the page is reached with a LF, VT or FF code and not with the ESC J or ESC C commands, the skip-over perforation is cancelled and must therefore be set again.

In IBM 4722 and 9068 emulations, this command is recognized and discarded.

ESC O

Disables the skip-over perforation.

(IBM Proprinter XL24/XL24E, 2391+, EPSON LQ1050/570, HPR4915)

ASCII Code ESC 0 Hexadecimal Value 1B 4F Decimal Value 27 79

This sequence sets the number of lines of the skip-over perforation to the value 0 and so any skip perforation set by ESC N is cancelled.

In IBM 4722 and 9068 emulations, this command is recognized and discarded.

ESC Q

Sets the right margin (10 cpi). (EPSON LQ1050/570, HPR4915)

ASCII Code ESC Q n Hexadecimal Value 1B 51 n Decimal Value 27 81 n Range 1 $\leq n \leq$ 255

Rule: (left margin) < $(n \times n)$ x horizontal spacing) \leq (printable area width)

This code sets the right margin to n columns at the current horizontal spacing. It must be sent at the beginning of the line.

Any value outside the accepted range is ignored and the previous setting remains in effect. The physical position set for the right margin does not change if the horizontal spacing is modified.



ESC R

Sets all tabs to power-on settings. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)

ASCII Code ESC R Hexadecimal Value 1B 52 Decimal Value 27 82

This command sets horizontal tab stops every eight columns starting from column 9 and cancels all vertical tab stops.

ESC SP

Sets inter-character space. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC SP n Hexadecimal Value 1B 20 n Decimal Value 27 32 n Range $0 \le n \le 127$

This command sets the inter-character space to n/120 inch in Draft printing and n/180 inch in Quality printing.

ESC [J

Sets 5 lpi. (IBM 4722, 9068)

ASCII Code ESC [J 2 0 *n*Hexadecimal Value 1B 5B 4A 32 30 *n*Decimal Value 27 91 74 32 30 *n*

n is a two byte parameter.

This command sets the line-spacing distance in increments of 1/1440 inch. The only value that is accepted is 288/1440 (1/5 inch).

ESC X

Sets left and right margins. (IBM Proprinter XL24/XL24E, 2391+, 9068)

ASCII Code ESC X n_1 n_2 Hexadecimal Value 1B 58 n_1 n_2 Decimal Value 27 88 n_1 n_2 Range $0 \le n_1$, $n_2 \le 255$

This command specifies left and right margin positions. The n_1 and n_2 parameters indicate respectively the number of columns for the left and right margins at the current spacing. These margins are memorized in terms of absolute displacement from the physical left edge of the page.

If n_1 is equal to 0, the current left margin of the page is used. If n_2 is equal to 0, the current right margin of the page is used. The left margin value must be less than the right margin value. The right margin value must not exceed the physical right edge of the paper; otherwise the maximum acceptable value for the right margin will be set.

FF

Ejects loaded document form printer.

(IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)

ASCII Code FF Hexadecimal Value 0C Decimal Value 12



This code is a terminator code, when received, causes all data in the print buffer to be printed out, then it ejects the paper.

ESC FF

Ejects loaded document form printer. (IBM Proprinter XL24/XL24E, 2391+)

ASCII Code FF
Hexadecimal Value 1B 0C
Decimal Value 27 12

See description of FF command above.

HT

Horizontal Tab.

(IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)

ASCII Code HT Hexadecimal Value 09 Decimal Value 9

This code moves logically the print carriage to the next horizontal tab stop as defined by ESC D.

In IBM mode, up to 28 horizontal tab stops can be set. The HT code is ignored if no tab stop has been set or if the current print carriage position has moved past the last tab position or if the tab stop is on or beyond the right margin. At power on, the tab stops are set every eight columns (default). The horizontal tab stops can be changed by the ESC D command.

In EPSON mode, up to 32 horizontal tab stops can be set. The default tab stops are memorized as logical position in the page, so that are affected by changing the horizontal spacing. The tab stop positions set by ESC D are memorized as physical position in the page and therefore they are not affected by changing the horizontal spacing. When the double width printing is selected, the tab stop setting must take account that each character occupies two columns. Character scoring (underline, over-score and strikethrough) is not printed between the current print position and the next tab when this command is sent.

ESC HT

Horizontal Tab.

(IBM Proprinter XL24/XL24E, 2391+)

ASCII Code ESC HT Hexadecimal Value 1B 09 Decimal Value 27 9

See description of HT command.

VT

Vertical Tab. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)

ASCII Code VT Hexadecimal Value 0B Decimal Value 11

This code is a terminator code and when received causes the contents of the print buffer to be printed before advancing paper to the next vertical tab stop set by the ESC B command.

This code will be executed normally, if vertical tab stops follow the current print position. It will be executed like a FF code (EPSON mode) or like a LF code (IBM mode), if the vertical tab stops follow the bottom of form position (which corresponds to the form length if the bottom of form has not been set) or if the current position is beyond the last vertical tab stop. It will be executed like an LF code if no vertical tab stops have been set by the ESC B command. In EPSON mode, the vertical tabulations are referred to the VHF channel selected by the ESC / m. If no VFU channels have been selected, the printer assumes as default channel 0.

This command resets the double width printing set by SO or ESC SO command.



ESC VT

Vertical Tab. (IBM Proprinter XL24/XL24E, 2391+, EPSON LQ1050/570)

ASCII Code ESC VT Hexadecimal Value 1B 0B Decimal Value 27 11

See description of VT command above.

ESC [F

Page Presentation Media. (IBM 4722, 9068)

ASCII Code ESC [F / h pft fc bw io Hexadecimal Value 1B 5B 46 n pft fc bw io Decimal Value 27 91 70 n pft fc bw io

The page-presentation-media command selects the following:

- Forms type and feed technique
- Initial position
- · Initial offset distance
- · Amount of acceptable skew
- If skew override is allowed
- Book width

The page-presentation-media consists of 1 to 6 parameter bytes, where:

- I, h Defines the number of parameter bytes I + (h * 256)
- pft Defines the paper feed technique and is used to select cut form and passbookorm printing:
- fc Defines the initial vertical offset.
- bw Not used
- io If the fc parameter indicates that the position is to an offset print line, the io byte indicates, if included, the number of lines to offset in hexadecimal



According to the parameters set, the maximum accepted skew is determined.

Form Type	Form Width	pft (hex)	fc (hex)	Maximum Skew
	Up to maximum		00	1,61 mm (0.06 in.)
			01	2,27 mm (0.09 in.)
			02	3,02 mm (0.12 in.)
Cut Form		01	03	3,78 mm (0.15 in.)
			04	0,76 mm (0.03 in.)
	Up to 153 mm		80	1,61 mm (0.06 in.)
			81	2,27 mm (0.09 in.)
			82	0,76 mm (0.03 in.)
Cut Form		03	03	2,27 mm (0.09 in.)
	Up to maximum		00	1,61 mm (0.06 in.)
			01	0,76 mm (0.03 in.)
Passbook vert. fold		11	02	2,27 mm (0.09 in.)
			03	2,27 mm (0.09 in.)
	Up to 153 mm		80	1,61 mm (0.06 in.)
			81	0,76 mm (0.03 in.)
	Up to maximum		00	1,61 mm (0.06 in.)
			01	0,76 mm (0.03 in.)
Passbook horiz. fold		12	02	2,27 mm (0.09 in.)
			03	2,27 mm (0.09 in.)
	Up to 153 mm		80	1,61 mm (0.06 in.)
			81	0,76 mm (0.03 in.)



Print Mode

DC₂

Sets 10 cpi printing. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)

ASCII Code DC2 Hexadecimal Value 12 Decimal Value 18

This is a terminator code. This command is accepted at any position within the line. The character that follows this command will be printed at 10 cpi. This command disable compressed and proportional printing but does not cancel doublewide printing.

ESC DC2

Sets 10 cpi printing. (IBM Proprinter XL24/XL24E, 2391+)

ASCII Code ESC DC2 Hexadecimal Value 1B 12 Decimal Value 27 18

See description of the DC2 command.

DC₂

Cancels compressed printing. (EPSON LQ1050/570)

ASCII Code DC2 Hexadecimal Value 12 Decimal Value 18

This is a terminator code. It is accepted at any position within the line. The character that follows this command will be printed as follows:

 $\begin{array}{ccc} 17 \text{ CPI} & \rightarrow & 10 \text{ CPI} \\ 20 \text{ CPI} & \rightarrow & 12 \text{ CPI} \end{array}$

DC4

Cancels double width printing.

(IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570)

ASCII Code DC 4 Hexadecimal Value 14 Decimal Value 20

This code cancels the double width printing set by SO or ESC SO code. It has no effect if the ESC W or ESC has set double width commands.

ESC DC4

Cancels double width printing.

(IBM Proprinter XL24/XL24E, 2391+, EPSON LQ1050/570)

ASCII Code ESC DC4
Hexadecimal Value 1B 14
Decimal Value 27 20

See description of DC4 command above.



ESC -

Sets or cancels underlined printing. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570)

ASCII Code ESC - n Hexadecimal Value 1B 2D n Decimal Value 27 45 n

Enables or disables the underlined printing. See the following table:

n	Underlined Printing
1	enabled
0	disabled

ESC!

Master Select. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC! nHexadecimal Value 1B 21 nDecimal Value 27 33 nRange 0 < n < 255

This command selects any combination of several attributes. The parameter n is the sum up of the printing style values to be used. See the following table:

n	Style
0	10 cpi
1	12 cpi
4	Compressed
8	Emphasized
16	Double Strike
32	Double Width
64	Italic
128	Underlined

To print the desired combination of printing attributes, calculate the n parameter by adding up the values of each attribute.

ESC (-

Sets score line. (EPSON LQ1050/570)

ASCII Code ESC $(-n_1n_2 m d_1 d_2 + m_2 m d_1 d_2)$ Hexadecimal Value Decimal Value 27 40 45 $n_1 n_2 m d_1 d_2$ Range $n_1 = 3$ $n_2 = 0$ m = 1

m = 1 $1 \le d_1 \le 3$ $d_2 = 1$

This command enables/disables scoring of all characters and spaces following this command according to the following parameters:



d ₁	Line
1	Underline
2	Strikethrough
3	Overscore

d ₂	Line
0	Cancel score line
1	Single continuous line
2	Double continuous line
5	Single broken line
6	Double broken line

Any combination of scoring may be set simultaneously. Each type is independent of other types. Graphics characters are not scored.

ESC:

Sets 12 CPI. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)

ASCII Code ESC : Hexadecimal Value 1B 3A Decimal Value 27 58

This is a terminator code. Subsequent data will be printed at 12 cpi. This command is accepted at any position within the line. The setting of another horizontal spacing resets this command.

ESC[@

Sets double high printing and double line feed. (IBM Proprinter XL24/XL24E, 2391+, 9068)

ASCII Code ESC [@ $l h m_1 m_2 m_3 m_4$ Hexadecimal Value 1B 5B 40 $l h m_1 m_2 m_3 m_4$ Decimal Value 27 91 64 $l h m_1 m_2 m_3 m_4$

This command sets mode, height, width and vertical spacing. The l and h parameters specify the number of mode bytes m_x contained in the sequence. The m_1 , m_3 and m_4 parameters specify the printing characteristics.

l = normally 4h = normally 0

m_1 = set character mode

m1	mode
0	No change
1	Set italic
2	Reset italic
4	Set outline
8	Reset outline
16	Set shadow
32	Reset shadow



 $m_2 = 0$

 m_3 controls both the line spacing and the character height. It has two parts: a high-order half-byte of m_3 controls the line spacing and the low-order half-byte controls the character height.

<i>m</i> ₃	Character Height	Line Spacing
0	No change	No change
1	Standard character height	Line feeds unchanged
2	Double character height	Line feeds unchanged
16	Character height unchanged	Normal line feeds
17	Standard character height	Normal line feeds
18	Double character height	Normal line feeds
32	Character height unchanged	Double line feeds
33	Standard character height	Double line feeds
34	Double character height	Double line feeds

 m_4 specifies the character width. Only the low-order half-byte is significant in this mode byte. The high-order half-byte is ignored.

<i>m</i> ₄	Character Width	Line Spacing
0	No change	No change
1	Standard width character	No change
2	Double width character	No change

ESC [d

Set the print quality. (IBM 2391+)

ASCII Code ESC [d 1 0 n Hexadecimal Value 1B 5B 64 01 00 n Decimal Value 27 91 100 1 0 n

This command sets the print quality to draft or LQ print. See the following table:

n	Types
0	No change
From 1 to 127	Draft
From 128 to 254	Letter Quality
255	Default Quality

ESC [I

Sets font and pitch of a character. (IBM 2391+)

ASCII Code ESC [I 2 0 m n Hexadecimal Value 1B 5B 49 02 00 m n Decimal Value 27 91 73 2 0 m n

This command allows modifying the font and pitch type style of a character.

The values 2 and 0 are constants. If font lock and pitch lock are active, this command is ignored. To select the values for the variables m and n, which identify the pitch and the font type style to use, refer to the table below.



Identify the type style (pitch and font) to use in the left column (pitch).

For the hexadecimal values for m n, look across the row to the second column (Hex m n).

For the decimal values for m n, look across the row to the third column (Decimal m n).

Substitute these values for m n in the printer command syntax

Font	Pitch	Hexad	ecimal	Decimal		Decimal Value
		m	n	m	n	$(m \times 256 + n)$
Courier	10	00	0B	0	11	11
	12	01	EB	1	235	491
	15	01	EC	1	236	492
	17	01	ED	1	237	493
	20	01	EE	1	238	494
	24	01	1E	1	30	286
	PS	00	AB	0	171	171
Prestige	10	00	0C	0	12	12
	12	01	FE	1	239	495
	15	01	OF	1	240	496
	17	01	C9	1	201	457
	20	01	CA	1	202	458
	24	01	1F	1	31	287
	PS	00	A4	0	164	164
Gothic	10	00	24	0	36	36
	12	01	8F	1	143	399
	15	01	8E	1	142	398
	17	01	8D	1	141	397
	20	01	8C	1	140	396
	24	01	20	1	32	288
	PS	01	AE	1	174	174

Font	Pitch	Hexadecimal		Pitch Hexadecimal D		Dec	imal	Decimal Value	
		m	n	m	n	$(m \times 256 + n)$			
Presentor	10	00	19	0	25	25			
	12	01	D0	1	208	464			
	15	01	D1	1	209	465			
	17	01	D2	1	210	466			
	20	01	D3	1	211	467			
	24	01	23	1	35	291			
	PS	00	C7	0	199	199			



Script	10	01	D4	1	212	468
	12	01	D5	1	213	469
	15	01	D6	1	214	470
	17	01	D7	1	215	471
	20	01	D8	1	216	472
	24	01	24	1	36	292
	PS	00	C8	0	200	200

ESC[I

Sets font and pitch of a character. (IBM 9068)

ASCII Code ESC [I cmnop Hexadecimal Value 1B 5B 49 cmnop Decimal Value 27 91 73 cmnop

This command sets the pitch and the code page. The c, m, n, o and p parameters are all $\underline{two-byte}$ parameters, where:

- c Determines the number of parameter bytes. It is normally set to six or eight (second byte always 0)
- *m* This parameter is reserved and ignored.
- *n* This parameter is effective only if the third parameter is specified and may have the following hexadecimal values:

00, 90	Sets 10 pitch characters
00, 78	Sets 12 pitch characters
00, 60	Sets 15 pitch characters
00, 54	Sets 17,1 pitch characters

o This parameter can be set as follows:

00, 00 No change to character pitch

01, 00 Set character pitch

p Sets the code pages as follows:

01, 181	Default character set (cp437)	33, 123	96Greek
33, 122	Greek (cp437g)	33, 124	Gost
03, 82	Multilingual (cp850)	33, 125	Tass
03, 83	Greek (cp851)	33, 126	Mazowia
03, 84	Latin 2 (cp852)	33, 127	Roman-8
03, 85	Turkish (cp853)	33, 128	Ukrainian
03, 87	Cyrillic 1 (cp855)	33, 129	Cp437 Slavic
03, 89	Turkish (Latin 5) (cp857)	33, 140	ID-14
03, 90	Euro PC Multilingual (cp858)	33, 131	ID-12
03, 92	Portuguese (cp860)	33, 132	ID-17
03, 94	Hebrew (cp862)	33, 133	Sanyo
03, 95	Canadian French (c863)	33, 134	Ku
03, 96	Arabic (cp864)	33, 135	Philip



03, 97	Nordic (cp865)	33, 143	8859/1 (Latin 1)
03, 98	Russian (Cyrillic 2) (cp866)	33, 144	8859/2 (Latin 2)
03, 99	Turkish (cp867)	33, 145	8859/3 (Latin 3)
03, 108	OCR A (cp 876)	33, 146	8859/4 (Latin 4)
03, 109	OCR B(cp 877)	33, 147	8859/5 (Latin/Cyrillic)
03, 155	8859/15 - cp923	33, 148	8859/6 (Latin/Arabic)
04, 74	(cp1098)	33, 149	8859/7 (Latin/Greek)
04, 226	Central Europe (cp1250)	33, 150	8859/8 (Latin/Hebrew)
04, 227	Cyrillic (cp1251)	33, 151	8859/9 (Latin 5)
04, 228	Windows Ansi Latin (cp1252)		

ESC _

Sets or cancels over-score printing. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)

ASCII Code ESC_n Hexadecimal Value 1B 5F nDecimal Value 27 95 n

Enables or disables the over-score printing. See the following table:

n	Over-score Printing
1	Enabled (all spaces and characters that follow are over-scored)
0	Disabled

ESC 4

Sets italics printing mode. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC 4 Hexadecimal Value 1B 34 Decimal Value 27 52

Sets the style attribute of the font to italic. This command selects italic printing even if the italic character table is not selected.

ESC 5

Cancels italics printing. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC 5 Hexadecimal Value 1B 35 Decimal Value 27 53

Sets the style attribute of the font to normal (cancels the italic style attribute previously selected with the ESC 4 command).



ESC c

Sets horizontal motion index (HMI).

(IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570)

ASCII Code ESC c n_1 n_2 Hexadecimal Value Decimal Value Range $0 \le n_1 \le 255$

 $0 < ((n_2 \times 256) + n_1)) \le 1080$

HMI < 3.00 inches

This command fixes the character width (HMI) according to the following formula:

Where HMI is equal to:

$$\frac{[(n_2 \times 256) + n_1]}{360}$$
 inch

Where n₂ is equal to:

Where n₁ is equal to:

ESC E

Sets emphasized printing.

(IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)

ASCII Code ESC E Hexadecimal Value 1B 45 Decimal Value 27 69

This command starts emphasized printing. The print head strikes each dot twice to produce a darker, bolder character. The second strike is offset horizontally.

ESC F

Cancels emphasized printing.

(IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)

ASCII Code ESC F Hexadecimal Value 1B 46 Decimal Value 27 70

This command ends emphasized printing. This escape sequence cancels emphasized printing that was set by ESC E.

ESC G

Sets double strike printing.

(IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)

ASCII Code ESC G Hexadecimal Value 1B 47 Decimal Value 27 71

This command starts double-strike (NLQ) printing. ESC G must be canceled by ESC H.



ESC g

Sets 15 CPI.

(IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)

ASCII Code ESC g Hexadecimal Value 1B 67 Decimal Value 27 103

Subsequent data will be printed at 15 cpi. This command is accepted at any position within the line. This command resets the horizontal motion index (HMI) set with the ESC c command. If you change the pitch during proportional mode (selected with the ESC p command) the change takes effect when the printer exits proportional mode.

ESC H

Cancels double strike printing.

(IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)

ASCII Code ESC H Hexadecimal Value 1B 48 Decimal Value 27 72

This command cancels double-strike printing with the ESC G command.

ESCI

Selects printing type for resident and DLL characters. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)

ASCII Code ESC I n Hexadecimal Value 1B 49 n Decimal Value 27 73 n

This command selects the resident or the download font in Draft o LQ printing mode. It is ignored if you select a font that has not been downloaded or has been overwritten.

IBM Proprinter XL24/XL24E, 2391+, 9068 emulations:

n	Resident font
0	Draft 10 cpi
2	LQ 10 cpi
3	Proportional
8	Draft 12 cpi
10	LQ 12 cpi
16	Draft 17 cpi
18	LQ 17 cpi

n	Download font
4	Draft 10 cpi
6	LQ 10 cpi
7	Proportional (*)
12	Draft 12 cpi
14	LQ 12 cpi
20	Draft 17 cpi
22	LQ 17 cpi

(*) When using the 9068 emulation, this value is ignored.

IBM 4722 emulation:

n	Resident font
0	Draft
2	LQ Gothic
3	LQ Gothic
10	LQ Gothic
11	LQ Gothic
14	LQ Prestige
15	LQ Prestige
18	LQ Courier

n	Download font
4	Draft
5	Draft
6	LQ Gothic
7	LQ Gothic



ESC M

Selects 10.5 point, 12 cpi. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC M Hexadecimal Value 1B 4D Decimal Value 27 77

This command selects 10.5-point, 12-cpi character printing. It resets the horizontal motion index (HMI) set with the ESC c command. If you change the pitch during proportional mode (selected with the ESC p command) the change takes effect when the printer exits proportional mode.

ESC P

Selects 10.5 point, 10 cpi. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC P n Hexadecimal Value 1B 50 n Decimal Value 27 80 n

This command selects 10.5-point, 10-cpi character printing. It resets the horizontal motion index (HMI) set with the ESC c command. If you change the pitch during proportional mode (selected with the ESC p command) the change takes effect when the printer exits proportional mode.

ESC P

Sets or cancels proportional printing. (IBM Proprinter XL24/XL24E, 2391+)

ASCII Code ESC P n Hexadecimal Value 1B 50 n Decimal Value 27 80 n

If n parameter is equal to 1, the subsequent data is printed in proportional mode. If n parameter is equal to 0, proportional mode is reset.

If the any horizontal spacing command is sent to the printer when the proportional printing is set, the command will be stored and will be activated as soon as the proportional printing will be reset.

ESC p

Sets or cancels proportional printing. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC p n Hexadecimal Value 1B 70 n Decimal Value 27 112 n

This command selects the proportional or fixed spacing according to the following values:

n	Proportional Printing
0	Returns to current fixed character pitch
1	Selects proportional character spacing

It resets the horizontal motion index (HMI) set with the ESC c command. The changes made to the fixed-pitch setting with ESC P, ESC M or ESC g commands during proportional mode take effect when the printer exits proportional mode. The printer automatically switches to LQ mode when the printer exits proportional mode.

ESC q

Selects character style. (EPSON LQ1050/570)

ASCII Code ESC q n Hexadecimal Value 1B 71 n Decimal Value 27 113 n Range $0 \le n \le 3$



This command enables/disables outline and shadow printing according to the parameters below:

n	Style
0	Normal
1	Outline
2	Shadow
3	Outline with Shadow

ESCS

Sets subscript or superscript printing.

(IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)

ASCII Code ESC S n Hexadecimal Value 1B 53 n Decimal Value 27 83 n

Selects the subscript or the superscript printing. See the following table:

n	Selection
1	Subscript Print enabled
0	Superscript Print enabled

The proportional printing of the subscript or superscript characters is performed at 2/3 of the proportional character width. Use the ESC T command to cancel super/subscript printing.

ESC SI

Selects condensed mode.

(IBM Proprinter XL24/XL24E, 2391+, EPSON LQ1050/570, HPR4915)

ASCII Code ESC SI Hexadecimal Value 1B 0F Decimal Value 27 15

This command selects the condensed mode in which character width is reduced as follows:

10 CPI \rightarrow 17.1 CPI 12 CPI \rightarrow 20 CPI Proportional \rightarrow ½ width

DC2 code cancels the condensed printing. This command resets the horizontal motion index (HMI) set with the ESC c command.

ESC SO

Sets double width printing (one line).

(IBM Proprinter XL24/XL24E, 2391+, EPSON LQ1050/570, HPR4915)

ASCII Code ESC S0 Hexadecimal Value 1B 0E Decimal Value 27 14

This code causes subsequent data in the same line to be printed as double width characters. It is canceled by the LF, VT, FF, DC4 and ESC W 0 commands or when the buffer is full. This command resets the horizontal motion index (HMI) set with the ESC c command.



ESC T

Cancels subscript or superscript printing. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)

ASCII Code ESC T Hexadecimal Value 1B 54 Decimal Value 27 84

This command cancels subscript or superscript printing selected by ESC S command.

ESC W

Sets or cancels double width printing. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)

ASCII Code ESC W n Hexadecimal Value 1B 57 n Decimal Value 27 87 n Range $0 \le n \le 1$

Enables or disables the double width printing. See the following table:

n	Selection
1	Double Width Printing enabled
0	Double Width Printing disabled

ESC w

Sets or cancels double height printing. (EPSON LQ1050/570)

ASCII Code ESC w nHexadecimal Value 1B 77 nDecimal Value 27 119 nRange 0 < n < 255

Enables or disables the double-height printing of all characters. The first line of a page is not doubled if the ESC w command is sent on the first line; all following lines are printed at double-height. See the following table:

n	Selection	
1	Double Height Printing enabled	
0	Double Height Printing disabled	

ESC X

Selects font by pitch and point. (EPSON LQ1050/570)

 $0 \le n_2 \le 127$

ASCII Code ESC X m n_1 n_2 1B 58 m n_1 n_2 27 88 m n_1 n_2 27 88 m n_1 n_2 5 $\leq m \leq$ 127 $0 \leq n_1 \leq$ 255

This command puts the printer in scalable font mode and selects the pitch (default value 10 cpi) of the font according to the following formula:



Where *m* defines the pitch:

m = 0 maintains current density

m = 1 sets proportional spacing

m > 5 selects fixed pitch equal to 360/m cpi

This command overrides the current pitch setting.

This command selects the point (default value 10.5) attributes of the font according to the following formula:

Point size =
$$(n_2 \times 256) + n_1$$

 n_1 and n_2 define size by point (1 point equals 1/72 inch).

$$n_2 = INT$$
 (point size) x 2
$$256$$

The point sizes available are the following: 8, 10, (10.5), 12, 14, 16, 18, 20, (21), 22, 24, 26, 28, 30, 32.

ESC x

Selects Letter Quality or Draft printing. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC x n Hexadecimal Value 1B 78 n Decimal Value 27 120 n

This command selects either LQ or Draft printing according to the following values:

n	Selection	
0	Draft printing	
1	Letter Quality printing	

If you select proportional spacing with the ESC p command during Draft printing, the printer prints an LQ font instead. When you cancel proportional spacing with the ESC p command, the printer returns to Draft printing.

SI

Sets condensed printing. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)

ASCII Code SI Hexadecimal Value OF Decimal Value 15

This command selects the condensed mode in which character width is reduced as follows:

10 CPI \rightarrow 17.1 CPI 12 CPI \rightarrow 20 CPI Proportion \rightarrow ½ width

DC2 code cancels the condensed printing. This command resets the horizontal motion index (HMI) set with the ESC c command.



SO

Sets double width printing (one line). (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)

ASCII Code SC Hexadecimal Value 0E Decimal Value 14

This code causes subsequent data in the same line to be printed as double width characters. It is canceled by the LF, FF, VT, DC4, ESC W codes o when the buffer is full. This command is not canceled by the VT command when it functions the same as a CR command.

Character Sets

ESC (^

Prints data as characters. (EPSON LQ1050/570)

ASCII Code ESC ($^{\wedge}$ n_1 n_2 d_1 d_k Hexadecimal Value Decimal Value 27 40 94 n_1 n_2 d_1 d_k Range $0 \le n_1 \le 255$

Range $0 \le n_1 \le 255$ $0 \le n_2 \le 127$

This command prints data bytes d_1 through d_k as characters not control codes. The amount of data to be sent is calculated as follows:

$$k = ((n_2 \times 256) + n_1)$$

Where n_2 is equal to:

Where n_1 is equal to:

The printer ignores data if no character is assigned to that character code in the currently selected character table.

ESC (t

Assigns character table. (EPSON LQ1050/570)

ASCII Code ESC (t $n_1 n_2 d_1 d_2 d_3$ Hexadecimal Value 1B 28 74 $n_1 n_2 d_1 d_2 d_3$ Decimal Value 27 40 116 $n_1 n_2 d_1 d_2 d_3$ Range $n_1 =$

 $n_2 = 0$

This command assigns the d_2 registered character table to the d_1 character table according to the following values:

3

<i>d</i> ₁ :		
	0 character set 0	Italic default
	1 character set 0	Graphic default
	2 character set 0	DLL default
	3 character set 0	Graphic default



d ₂	d ₃		d ₂	d ₃	
1	0	PC 437	15	0	PC867
1	16	PC 437G	25	0	PC877
3	0	PC850	16	0	GOST
4	0	PC851	29	1	8859/1
5	0	PC853	29	2	8859/2
6	0	PC855	29	3	8859/3
7	0	PC860	29	4	8859/4
8	0	PC863	29	5	8859/5
9	0	PC865	29	6	8859/6
10	0	PC852	29	7	8859/7
11	0	PC857	29	8	8859/8
44	0	PC858	29	9	8859/9
13	0	PC864	29	15	8859/15
14	0	PC866			
12	0	PC862			

ESC [T

Selects a Code page. (IBM 2391+, 4722, EPSON LQ1050/570)

ASCII Code ESC [T I h 0 0 Hc Lc x Hexadecimal Value 1B 5B 54 I h 00 00 Hc Lc x 27 91 84 I h 0 0 Hc Lc x

This sequence allows changing the current code page. If an unavailable code page is specified, this command is ignored.

I h Defines the number of parameter bytes I + (h * 256).

The number of byte have a value from 4 or 5.

Hc, Lc Define the code page number

x Not used.

Code Page	Нс	Lc
CP437	1	181
CP437g	33	122
CP437sI	33	129
CP850	3	82
CP851	3	83
CP852	3	84
CP853	3	85
CP855	3	87
CP857	3	89
CP858	3	90
CP860	3	92
CP862	3	94
CP863	3	95
CP864	3	96
CP865	3	97
CP866	3	98

Code Page	Нс	Lc
CP867	3	99
CP874	3	106
CP876	3	108
CP877	3	109
CP1098	4	74
CP1250	4	226
CP1251	4	227
CP1252	4	228
CP1257	4	233
96greek	33	123
Gost	33	124
ld-12	33	131
ld-14	33	130
ld-17	33	132
Koi8-u	33	138
Ku	33	134

Code Page	Нс	Lc
Mazowia	33	126
Philip	33	135
Roman-8	33	127
Sanyo	33	133
Tass	33	125
Ukrainian	33	128
8859/1	33	143
8859/2	33	144
8859/3	33	145
8859/4	33	146
8859/5	33	147
8859/6	33	148
8859/7	33	149
8859/8	33	150
8859/9	33	151
8859/15	3	155



ESC \

Prints characters from all characters table. (IBM Proprinter XL24/XL24E, 2391+, 9068)

ASCII Code ESC \ $n_1 n_2$ Hexadecimal Value Decimal Value 27 92 $n_1 n_2$ Range $0 \le n_1 \le 255$ $0 < n_2 < 255$

This command prints the next $n_1 + (n_2 \times 256)$ characters from the table of all printable characters.

The total number of characters that will be printed from the table of all printable characters is equal to n_1 + $(n_2 \times 256)$. For example, to print 300 characters from the table of all printable characters: n_1 = 44, n_2 = 1. The control codes are not recognized as long as this sequence is active. The space character is printed as an unassigned character.

ESC ^

Prints a single character from the all characters table. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)

ASCII Code ESC n Hexadecimal Value 1B 5E n Decimal Value 27 94 n Range $0 \le n \le 255$

This command prints the next character from the all characters table. This sequence prints only one character from the all character table.

ESC₆

Enables Upper Control Codes. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC 6 Hexadecimal Value 1B 36 Decimal Value 27 54

This command enables the printing of upper control codes (from 128 to 159). These codes are treated as printable characters instead of control codes. This command has no effect when the italic character table is selected and remains in effect even if you change the character table.

ESC₆

Selects the Character Set 2. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)

ASCII Code ESC 6 Hexadecimal Value 1B 36 Decimal Value 27 54

This command selects the character set 2.

ESC 7

Selects the Character Set 1. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)

ASCII Code ESC 7 Hexadecimal Value 1B 37 Decimal Value 27 55

This command selects the character set 1.



ESC 7

Cancels Upper Control Codes. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC 7 Hexadecimal Value 1B 37 Decimal Value 27 55

This command cancels the printing of upper control codes (from 128 to 159).

ESC k

Selects LQ fonts. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC k n Hexadecimal Value 1B 6B n Decimal Value 27 107 n

Selects one of the available fonts in Letter Quality mode. See the following table:

n	Types
0	Courier
1	Gothic
2	Courier
3	Prestige
4	Script
5	OCR-B
6	OCR-A
7	Presentor
8	Boldface
9	Script
11	Boldface

If the font type selected is not available it will be replaced with the COURIER.

If the Draft mode is selected when this command is sent, the new LQ font will be selected when the printer returns to LQ printing.

ESC R

Selects a national character set. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC R nHexadecimal Value 1B 52 nDecimal Value 27 82 nRange $0 \le n \le 12$

This code causes the national character set to be selected according to the parameter n. See the following table:

n		n		n	
0	USA	5	Sweden	10	Spain-I
1	France	6	Italy	11	Japan
2	Germany	7	Spain	12	Norway
3	United Kingdom	8	Japan		Denmark-II
4	Denmark-I	9	Norway		Spain-II



ESC t

Selects characters table. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC t n Hexadecimal Value 1B 74 n Decimal Value 27 116 n Range $0 \le n \le 3$

Selects the character table to be used for printing from among the four character tables described below:

n	Character Tables				
0	Standard Italic Character Set				
1	PC437				
2	User-defined characters				
3	PC437				

Download Character

ESC %

Selects user-defined character set. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC % n Hexadecimal Value 1B 25 n Decimal Value 27 37 n

This command switches between the normal (resident) and user-defined (downloaded) characters:

n	Selection
1	Selects the use of down-loaded character set in RAM
0	Selects the use of resident character set in ROM

ESC &

Defines user-defined characters. (EPSON LQ1050/570, HPR4915)

The format for this command depends on whether you are defining draft characters or LQ characters.

Draft mode

ASCII Code ESC & NUL n m [a_0 a_1 a_2 d_1 d_2 ... d_k] Hexadecimal Value 1B 26 00 n m [a_0 a_1 a_2 d_1 d_2 ... d_k] Decimal Value 27 38 0 n m [a_0 a_1 a_2 d_1 d_2 ... d_k] Range 0 $\leq n \leq 127$

 $0 \le m \le 127$ $n \le m$ $0 \le a_1 \le 15$ $0 \le a_0 + a_1 + a_2 \le 18$

LQ mode

ASCII Code ESC & NUL n m $[a_0 \ a_1 \ a_2 \ d_1 \ d_2 \dots \ d_k]$ Hexadecimal Value 1B 26 $00 \ n$ m $[a_0 \ a_1 \ a_2 \ d_1 \ d_2 \dots \ d_k]$ Decimal Value 27 38 $0 \ n$ m $[a_0 \ a_1 \ a_2 \ d_1 \ d_2 \dots \ d_k]$ Range 0 < n < 127

 $0 \le m \le 127$ $n \le m$ $0 \le a_1 \le 37$ $0 \le a_0 + a_1 + a_2 \le 42$



The data within brackets above is repeated for each character you define.

The parameters in the command have the following meaning:

n and m The *n* and *m* parameters are two decimal numbers that define the first and the last characters to

be replaced in the character set in use.

a₀ It sets space to the left of each proportional user-defined character.

a₁ Actual width of user-defined characters.

a₂ It sets space to the right of each proportional user-defined.

 $d_1...d_n$ They are the character data that is printed.

Maximum character width (height x width):

Print quality		10 cpi	12 cpi	15 cpi	Proportional
Draft		24 x 12	24 x 10	24 x 8	Not available
LQ	Normal size	24 x 36	24 x 30	24 x 24	24 x 42
	Super/subscript	16 x 36	16 x 30	16 x 24	16 x 42

ESC:

Copies characters from ROM to RAM. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC: NUL n m Hexadecimal Value 1B 3A 00 n m Decimal Value 27 58 n m

Range $0 \le n \le 127$

 $m = \overline{0}$

This code copies the character generator in ROM into RAM area dedicated to the user-defined characters. The *n* parameter represents the LQ typestyle.

The following attributes are reflected in the copied font: Typeface, international character set, size (super/subscript or normal), quality (draft/quality). Before copying ROM characters to RAM, cancel italics with the ESC 5 command. After copying you can italicize characters by sending the ESC 4 command.

ESC =

Defines downloaded characters. (IBM Proprinter XL24/XL24E, 2391+)

ASCII Code ESC = n m id p tHexadecimal Value 1B 3D n m id p tDecimal Value 27 61 n m id p t

This sequence allows you to design and then down-line load special characters not present in the character set in use. Whenever you would like to start the DLL setting procedure, proceed as follows:

Copy the character generator in ROM into RAM

Select the DLL generator

There are 256 entries of 9 bytes that compose the look up table of a character generator. One entry describes one character as follows:



Byte 1, 2 The absolute address of the character definition.

Byte 3:

- Bit 7 1: indicates that the character is a graphic character (connects at 6 lpi)

0: indicates that the character is an alphanumerical character

- Bit 6 0: indicates a DLL character

1: indicates a resident character

- Bit 5 to 0 These 6 bits indicate the effective number of dot columns of the character shape stored in

memory.

Byte 4:

- Bit 7, 6 Graphic character description:

- 0: shading character

- 1: line drawing character

- 10: underscored character

- 11: not supported

All graphics characters are 30 dot high. An underscored character is defined as a blank graphic (all zeros) and it is automatically generated by the printer. A shading character repeats dots 1-6 of each column as dots 25 through 30 respectively. A line drawing character repeats dots 23 and 24 as the pairs 25 and 26, 27 and 28, 29 and 30.

- Bit 5 to 0 The number of dot columns of the character shape minus one. For example: the character width of Draft generator is 10 dots and bit 5 to 0 must be set to 9.

- Bit 5 to 9 Compression mask description. It is used to optimize the memory occupation and it is based on the concept that a dot column on its left is not stored. You can calculate the compression mask of a character only after designing the entire character. Every bit is associated with a dot column with the bit 7 of byte 5 associated with the leftmost column. The bit is set to {1}, if the column is equal to the preceding one; otherwise, it is set to {0}. If the character is longer than 39 dot columns the remaining dot columns must be stored without compression. The bit 40 (bit 0 of byte 9) must be 0. If no compression is present in the character, byte 5 to 9 is composed by all zeros.

If you wish to copy an entry over another entry so that two characters with the same characteristics and different code are present in the same look up table, the DLL sequence ESC = n m id p t has the following meaning:

n and *m* Indicate the byte number of the sequence *n* is the low part and *m* is the high part.

id: Indicate the printer model. The *id* related to your printer is 23*H*.

p and t Indicate the memory address of the character that you wish to replace. p is the low part and t

is the high part.

Data Is the entry 9 bytes of the character that you want to position at address specified by p and t.



ESC =

Defines downloaded characters. (IBM Proprinter 4722, 9068)

ASCII Code ESC = $c_1 c_2 n$ Hexadecimal Value 1B 3D $c_1 c_2 n$ Decimal Value 27 61 $c_1 c_2 n$

The character font image download (ESC = $c_1 c_2 n$) command downloads up to 256 user-defined characters.

9 pin font image

 $c_1 c_2$ Define the least-significant and most-significant byte (respectively) of a hexadecimal count of the bytes n that follow the count. You calculate the count as follows:

Count $(c_2 \times 256) + c_1$

or

Count ((number of downloaded characters) * 13) + 2

The maximum number of customer defined characters is 256, therefore, the maximum count will be 3330 or D02H. A count value of 0 will reload the customer defined character area from the resident character area.

n Contains the following hexadecimal data:

14H Start code point Slice image information

Start_code_point Is the code point of the first character representation to be downloaded and it

must be a value in the range 00H to FFH.

Slice image info Is a list of 13-byte entries (one entry for each character representation) having

the following format:

Attribute 00H Slice1 ... Slice11

Attribute Indicates the physical attributes of the character representation with the following bit

information:

Bit 7 Indicates whether the character is a descender or an

ascender.

The bit is ignored is either bit 0 or bit 1 is set.

Bit 0 = Ascender

Bit 1 = Descender

Bits 6 to 2 Reserved and ignored

Bit 1 and 0 Define 12-high expansion for box drawing:

B 00 = No 12-high expansion

B 01 = Expand the bottom row (row 8) for information

down to rows 9, 10, 11 and 12

B 10 = Expand the top four (4) rows (rows 1, 2, 3 and 4)

down to rows 9, 10, 11 and 12.

Slice 1 to Each byte defines the image information for the vertical columns (slices) of the graphic. Slice 1 defines the leftmost vertical column, and Slice 11 defines the rightmost. Within each byte the most significant bit (bit 7) defines the topmost dot and the least significant bit (bit 0) defines the bottommost dot of the slice. A bit being on indicates that its associated dot is to be printed. The eight bits of data are mapped onto 20 wires in the printer to give the same aspect ratio. Bit image is mapped as follows:



1. Asce	nder
---------	------

Dot Position Top	Bit Number	Print Wires	
0	7	1, 2	If dots 7 and 6 are printed, wire 3 is used
0	6	4, 5	
0	5	6, 7	If dots 5 and 4 are printed, wire 8 is used
0	4	9, 10	
0	3	11, 12	If dots 3 and 2 are printed, wire 13 is used
0	2	14, 15	
0	1	16, 17	If dots 1 and 0 are printed, wire 18 is used
0	0	19, 20	

Bottom

1. Ascender

Dot Position Top	Bit Number	Print Wires	
0	7	4, 5	If dots 7 and 6 are printed, wire 6 is used
0	6	7, 8	
0	5	9, 10	If dots 5 and 4 are printed, wire 11 is used
0	4	12, 13	
0	3	14, 15	If dots 3 and 2 are printed, wire 16 is used
0	2	17, 18	
0	1	19, 20	If dots 1 and 0 are printed, wire 21 is used
0	0	22, 23	
Bottom			

There are actually 12 vertical columns in a graphic, however the last column must always be blank, so it is not specifiable in the image information.

Horizontally consecutive dots are eliminated in standard text print mode (but are printed in near-letter-quality print mode). The dot elimination process starts from the left.

Code points 00H, 20h, 7FH and FFH are handled specially by the printer and care should be taken when you are downloading characters for these points.

24 pin font image

 $c_1 c_2$ Define the least-significant and most-significant byte (respectively) of a hexadecimal count of the bytes n that follow the count. You calculate the count as follows:

Count $(c_2 \times 256) + c_1$

Count ((number of downloaded characters) * 38) + 2

The maximum number of customer defined characters is 256, therefore, the maximum count will be 9730 or X2602. A count value of 0 will reload the customer defined character area from the resident character area.



A count value of 0 loads the customer defined character area from the resident character area.

n Contains the following hexadecimal data:

X D0 Start code point Slice image information

Start_code_point Is the code point of the first character representation to be downloaded and it

must be a value in the range 00H to FFH.

Slice_image_info Is a list of 38-byte entries (one entry for each character representation) having

the following format:

Attribute X 00H Slice1 Byte1, Slice2 Byte2... Slice12, Byte12

Attribute Indicates the physical attributes of the character representation with the

following bit information:

Bit 7-3 Are reserved

Bits 2 Defines horizontal box, character expansion.

B 0 = indicates no horizontal expansion.

B 1 = indicates that the first and last slices are expanded horizontally to fill the character box on each side of the

character

Bit 1 - 0 Defines vertical box character expansion.

B 00 = indicates no vertical expansion

B 01 = indicates that bottom two rows of slice information are expanded three times downward at the bottom of the

character.

B 10 = indicates that top six rows of slice information are expanded downward at the bottom of the character.

B 11 = indicates no vertical expansion.

Using the attribute' expansion information box, characters in adjacent positions can be made to touch each other vertically at 6 lines per inch and horizontally at any character pitch.

Box drawing characters whose attributes indicate expansion are not expanded when printing double high print mode.

Slice1 ... Slice 12 Each byte defines the image information for the vertical columns (slices) of the

graphic. Slice 1 defines the leftmost vertical column, and Slice 12 defines the rightmost vertical column. Within each slice, as defined by three consecutive bytes, the bytes represent the top, middle and bottom-eight dots of the slice, respectively. Within each byte the most significant bit (bit 7) defines the topmost dot and the least significant bit (bit 0) defines the bottommost dot of the slice.

When a bit is on, the corresponding dot is to be printed.

Horizontally consecutive dots are eliminated in standard text print mode (but are printed in letter-quality print mode). The dot elimination process starts from the left.

The printer interprets code points 00H, 20H, 7FH and FFH as cases. Care should be taken when you downloaded characters for these code points.



Bit-Image

ESC (G

Selects Graphics Mode. (EPSON LQ1050/570)

ASCII Code ESC (Gmn_1n_2 Hexadecimal Value 1B 28 47 m n₁ n₂ 27 40 71 m n₁ n₂ **Decimal Value** Range 49 m 1, 1 n_1 $n_2 = 0$

This command selects graphics mode and allows you to print raster graphics. This command clears all userdefined characters and tab settings. Only the following commands are available in graphics mode, the printer ignores all other commands: LF, FF, CR, ESC EM, ESC . , ESC @, ESC (c, ESC (V, ESC (v, ESC \, ESC \$, ESC U, ESC +, ESC (U.

ESC *

Sets dot graphics printing. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC * $m n_1 n_2 d_1 ... d_x$ Hexadecimal Value 1B 2A $m n_1 n_2 d_1 ... d_x$ **Decimal Value** 27 42 m n₁ n₂ d₁.. d_x

m = 0,1,2,3,4,5,6,32,33,38,39,40,64,65,70,71,72,73 $0 < n_1 < 255$ $0 < n_2 < 31$

This command prints dot-graphics in 8-dot columns, depending on the following parameters:

Specifies the dot density m

Specify the total number of columns of graphics data according to the formula: n_1, n_2

number of dot columns = $(n_1 + (n_2 \times 256))$

$$n_2 = INT$$
 (number of dot columns)
 256
 $n_1 = MOD$ (number of dot columns)
 256

Bytes of graphics data; x is determined by multiplying the total number of columns times the $d_1 \dots d_x$ number of bytes required for each column. See the table below:

Parameter <i>m</i> in ESC * command	Horizontal density (dpi)	Vertical density (dpi)		Adjacent dot printing	Dots per column	Bytes per column
0	60	60	60	Yes	8	1
1	120	60	60	Yes	8	1
2	120	60	60	No	8	1
3	240	60	60	No	8	1
4	80	60	60	Yes	8	1
6	90	60	60	Yes	8	1
32	60	180	180	Yes	24	3
33	120	180	180	Yes	24	3
38	90	180	180	Yes	24	3
39	180	180	180	Yes	24	3
40	360	180	180	No	24	3



ESC.

Print Raster Graphics. (EPSON LQ1050/570)

ASCII Code ESC . $c \ v \ h \ m \ n_1 \ n_2 \ d_1 \ d_2 \ ... \ d_k$ Hexadecimal Value 1B 2E $c \ v \ h \ m \ n_1 \ n_2 \ d_1 \ d_2 \ ... \ d_k$ 27 46 $c \ v \ h \ m \ n_1 \ n_2 \ d_1 \ d_2 \ ... \ d_k$ Range c = 0,1 $v = 10, \ 20$ $h = 10, \ 20$ $0 \le m \le 24$ $0 \le n_1 \le 255$ $0 \le n_2 \le 127$ 0 < d < 255

This command prints dot graphics in raster format (row by row, left to right) and can be used only during graphics mode entered by sending the ESC (G command. It allows compression of graphics data during raster graphics printing.

The parameters are used as described below:

С	equal equal to 1	to I specif	0 ies cor	specifies npressed mod	full de	graphics	mode	(no	compressed)
V	vertical de	ot dens	ity (v/3	600 dpi)					
h	horizonta	l densit	y (h/36	600 dpi)					

m vertical dot count (rows of dot graphics)

 n_1 , n_2 horizontal dot count (columns of dot graphics), according to the following formula:

$$n_2 = INT$$
 (horizontal dot count) 256

$$n_1 = MOD$$
 (horizontal dot count)

k total number of data bytes, according to the following formula:

$$k = m \times INT$$
 $(n_2 \times 256) + n_1 + 7$

 $d_1 \dots d_k$ During full graphics mode: graphics data.

During compressed mode: the first data byte is treated as a counter. Graphics data bytes then alternate with a data counter byte as follows:

Counter specifies the number of data bytes following according to this formula:

(counter byte) + 1 = (number of data bytes to follow)

or

(counter byte) = (number of data bytes to follow) -1

 $128 \le (counter\ byte) \le 255$

Counter specifies the number of times to repeat the next byte of data according to this formula:

256 - (counter byte) + 1 = (number of times to repeat next byte)

or

(counter byte) = 257 - (number of times to repeat next byte)



ESC?

Reassigns dot graphics mode. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC ? n m Hexadecimal Value 1B 3F n m Decimal Value 27 63 n m

Reassigns one of the dots graphics mode (described in the command ESC *) to one of the following commands: ESC K, ESC L, ESC Y and ESC Z. The parameter *n* specifies a character (K, L, Y or Z) which is reassigned to specific mode.

m = 0,1,2,3,4,6,32,33,38,39,40,64,65,70,71,72,73

m	N
0	(K): ESC K graphic command
1	(L): ESC L graphic command
2	(Y): ESC Y graphic command
3	(Z): ESC Z graphic command

ESC [g

High Resolution Graphics. (IBM Proprinter XL24/XL24E, 2391+, 9068)

ASCII Code ESC [g / h d1..dn Hexadecimal Value 1B 5B 67 lhm d1..dn Decimal Value 27 91 103 / h d1..dn

This command sends data for dot matrix graphics to the printer and allows the selection of eight modes for both 8-wire graphics and 24-wire graphics.

I, h Defines the number of bytes $I + (h \times 256)$ that follow the count. The count is set to the number of slice image data bytes + 1.

D1 Mode byte (see below)

D2..dn List of vertical slice for graphics print. The graphic data is organized by byte

d1	Horizontal Density	Wires	Description
0	60	8	Same as ESC K graphic command
1	120	8	Same as ESC L graphic command
2	120	8	Same as ESC Y graphic command
3	240	8	Same as ESC Z graphic command
8	60	24	High resolution for ESC K
9	120	24	High resolution for ESC L
11	180	24	
12	360	24	

data

For 8-wire modes, it is arranged and mapped to the wires identically to ESC K.

For 24-wire modes, the data has 3 bytes per slice, the most significant bit of the 1st byte mapping to the top wire and the least significant bit of the 3rd byte mapping to the bottom wire. The slices are in sequence from left to right.



ESC K

Normal density dot graphics printing (60 dpi). (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)

ASCII Code ESC K n_1 n_2 p_1 p_2 ... p_x Hexadecimal Value Decimal Value 27 75 n_1 n_2 p_1 p_2 ... p_x 27 p_1 p_2 ... p_x

Range $0 \le n_1 \le 255$

 $0 \le n_2 \le 31$ $0 \le p \le 255$

Terminator code. This command prints dot graphics at 60 horizontal dot per inch by 60 vertical dpi. The parameter values should be calculated as follows:

 n_1 , n_2 Number of column: $n_1 + (n_2 \times 256)$

 p_1 Sum of the values corresponding to the dots that should be printed in the first column of the graphics pattern.

*p*₂ Sum of the values corresponding to the dots that should be printed in the second column of the graphics pattern.

 p_x Sum of the values corresponding to the dots that should be printed in the last column of the graphics pattern.

ESC L

Double density dot graphics printing (120 dpi). (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)

ASCII Code ESC L n_1 n_2 p_1 p_2 ... p_x Hexadecimal Value 1B 4C n_1 n_2 p_1 p_2 ... p_x Decimal Value 27 76 n_1 n_2 p p_2 ... p_x

Range $0 < n_1 < 255$

 $0 \le n_2 \le 31$ $0 \le p \le 255$

Terminator code. This command prints dot graphics at 120 horizontal dot per inch by 60 vertical dpi. The parameter values should be calculated as follows:

- n_1 Remainder of the number of column divided by 256.
- n_2 Integer result of the previous division.
- p_1 Sum of the values corresponding to the dots that should be printed in the first column of the graphics pattern.
- p_2 Sum of the values corresponding to the dots that should be printed in the second column of the graphics pattern.
- p_x Sum of the values corresponding to the dots that should be printed in the last column of the graphics pattern.

ESC Y

Double density dot graphics printing at double-speed graphics (120 virtual dpi). (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)

ASCII Code ESC Y $n_1 n_2 p_1 p_2 \dots p_x$ Hexadecimal Value 1B 59 $n_1 n_2 p_1 p_2 \dots p_x$ Decimal Value 27 89 $n_1 n_2 p_1 p_2 \dots p_x$

Range $0 \le n_1 \le 255$

 $0 \le n_2 \le 31$ $0 \le p \le 255$



Terminator code. This command prints dot graphics at 120 horizontal dot per inch by 60 vertical dpi. The parameter values should be calculated as follows:

- n_1 Remainder of the number of column divided by 256.
- n_2 Integer result of the previous division.
- p_1 Sum of the values corresponding to the dots that should be printed in the first column of the graphics pattern.
- p_2 Sum of the values corresponding to the dots that should be printed in the second column of the graphics pattern.
- p_x Sum of the values corresponding to the dots that should be printed in the last column of the graphics pattern.

ESC Z

Quadruple density dot graphics printing (240 virtual dpi). (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)

ASCII Code ESC Z n_1 n_2 p_1 p_2 ... p_x Hexadecimal Value 1B 5A n_1 n_2 p_1 p_2 ... p_x Decimal Value 27 90 n_1 n_2 p_1 p_2 ... p_x

Range $0 \le n_1 \le 255$

 $0 \le n_2 \le 31$ $0 \le p \le 255$

Terminator code. This command prints dot graphics at 240 horizontal dot per inch by 60 vertical dpi. The parameter values should be calculated as follows:

- n_1 Remainder of the number of column divided by 256.
- n_2 Integer result of the previous division.
- p_1 Sum of the values corresponding to the dots that should be printed in the first column of the graphics pattern.
- p_2 Sum of the values corresponding to the dots that should be printed in the second column of the graphics pattern.



Data Input Control

CAN

Cancels line. (EPSON LQ1050/570, HPR4915)

ASCII Code CAN Hexadecimal Value 18 Decimal Value 24

This code clears all printable characters and bit-image graphics on the current line. This code moves the print position to the left-margin position.

CAN

Cancels data. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)

ASCII Code CAN Hexadecimal Value 18 Decimal Value 24

This code clears all data stored in the preceding print buffer but does not change the current print position.

ESC CAN

Cancels data. (IBM Proprinter XL24/XL24E, 2391+)

ASCII Code ESC CAN Hexadecimal Value 1B 18 Decimal Value 27 24

See description of CAN command above.

DC₁

Selects printer. (IBM Proprinter XL24/XL24E, 2391+)

ASCII Code DC1 Hexadecimal Value 11 Decimal Value 17

This command causes the printer to be enabled after it has been disabled by the ESC Q command.

In IBM 4722 and 9068 emulations the command is treated as NULL.

DC₁

Selects printer. (EPSON LQ1050/570, HPR4915)

ASCII Code DC1 Hexadecimal Value 11 Decimal Value 17

This command causes the printer to be enabled after it has been disabled by the DC3 command.

ESC DC1

Selects printer. (IBM Proprinter XL24/XL24E, 2391+)

ASCII Code ESC DC1 Hexadecimal Value 1B 11 Decimal Value 27 17



This command causes the printer to be enabled after it has been disabled by the ESC Q command.

In IBM 4722 and 9068 emulations the command is treated as NULL.

DC₃

Deselects printer. (EPSON LQ1050/570, HPR4915)

ASCII Code DC3 Hexadecimal Value 13 Decimal Value 19

This code deselects the printer. The printer remains deselected until it receives a DC1 command or power is turned off then on again. The printer ignores the ESC @ command (initialize printer) when it is deselected.

DC₃

Deselects printer. (IBM Proprinter XL24/24E)

ASCII Code DC3 Hexadecimal Value 13 Decimal Value 19

This code is ignored on the parallel interface. On the serial interface the printer sends this control code to indicate that its buffers are full.

In 4722 and 9068 emulations the command is treated as NULL.

ESC DC3

Deselects printer. (IBM Proprinter XL24/24E)

ASCII Code ESC DC3 Hexadecimal Value 1B 13 Decimal Value 27 19

See the description of the DC3 command above.

DEL

Deletes the last character. (EPSON LQ1050/570, HPR4915)

ASCII Code DEL Hexadecimal Value 7F Decimal Value 127

This command causes the printer to delete the last printable character sent to the printer. Printer control codes are not affected. The printer ignores this command if it follows a command that moves the horizontal print position (ESC \$, ESC \ or HT).

ESC#

Cancels MSB control. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC # Hexadecimal Value 1B 23 Decimal Value 27 35

This command cancels any controls on the MSB (bit number 7) set by ESC = or ESC > commands; printer then accepts all MSB data as is.



ESC =

Sets MSB to 0. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC = Hexadecimal Value 1B 3D Decimal Value 27 61

This command sets the Most Significant bit (bit number 7) of all incoming data to 0. All data is affected including graphics data.

ESC >

Sets MSB to 1. (EPSON LQ1050/570, HPR4915)

ASCII Code ESC > Hexadecimal Value 1B 3E Decimal Value 27 62

This command sets the Most Significant bit (bit number 7) of all incoming data to 1. All data is affected including graphics data.

ESC Q

Deselects Printer. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068)

ASCII Code ESC Q n Hexadecimal Value 1B 51 n Decimal Value 27 81 n

This sequence tells the printer not to accept data from the host. The host must reset the printer or select the printer by using DC1 (Select Printer) to accept data.

n	Emulation			
22	4722, 9068			
35	XL24/XL24E, 2391+			
36	XL24/XL24E, 2391+			

ESC j

Stops printing. (IBM Proprinter XL24/XL24E, 2391+, 9068)

ASCII Code ESC j n Hexadecimal Value 1B 6A n Decimal Value **27 106 n**

This command stops the printer. The printer goes offline and BUSY signal is sent to the computer. To place the printer online, press the ON LINE key.

ESC [c

Send a device-dependent message to an ASCII printer. (IBM 4722, 9068)

ASCII Code ESC [c / h c m d..dn Hexadecimal Value 1B 5B 63 / h c m d..dn Decimal Value 27 91 99 / h c m d..dn

The message command sends a device-dependent message to an ASCII printer, where:



I, h defines the number of message bytes: $I + (h \times 256)$

c First byte of the message in a device-dependent format. It defines the printer component type:

2 = PRINT

3 = REMS

m Second byte of the message in a device-dependent format. It defines the type of message that is contained in the rest of message bytes:

23 = Write to indicators

52 = Media positioning

79 = Set print speed

If the header information is not in the form described, or the message length is less than two, the printer discards the message command.

Write to Indicators:

Message	Behavior
Write indicators	Lights/unlights the STATION 1 and STATION 2 leds.

Media positioning:

Message	Behavior	
Media positioning	Positions the registered document to a specified position referring to a physical position on the media (d/72 inch)	

Set print speed:

Message	Behavior
Set print speed	No action

Miscellaneous

BEL

Buzzer. (IBM Proprinter XL24/XL24E, 2391+, 9068, EPSON LQ1050/570, HPR4915)

ASCII Code BEL Hexadecimal Value 07 Decimal Value 7

This code sounds the printer's buzzer.

ESC BEL

Buzzer. (IBM Proprinter XL24/XL24E, 2391+, EPSON LQ1050/570)

ASCII Code ESC BEL Hexadecimal Value 1B 07 Decimal Value 27 7

This code sounds the printer's buzzer.



BS

Print and space back one position. (IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)

ASCII Code BS Hexadecimal Value 08 Decimal Value 8

This code causes the printing to be continued from one column to the left of the current carriage position. The printer ignores this command if it would move the print position to the left of the left margin.

ESC BS

Print and space back one position. (IBM Proprinter XL24/XL24E, 2391+, EPSON LQ1050/570)

ASCII Code ESC BS Hexadecimal Value 1B 08 Decimal Value 27 8

This code causes the printing to be continued from one column to the left of the current carriage position. The printer ignores this command if it would move the print position to the left of the left margin.

ESC @

Initializes the printer. (EPSON LQ1050/570)

ASCII Code ESC @ Hexadecimal Value 1B 40 Decimal Value 27 64

This sequence causes the printer to be initialized. This command, inserted in the input buffer, will be executed during data processing, so that data preceding this command will be printed according to the previous setting. It causes the printer:

- to go back to the current printer setup settings
- to cancel any print attributes selected
- to initialize the printer carriage
- to reset the column counter
- o to clear all vertical tabulations

Only the selection of Draft/Quality printing, DDL and the selected character generator are maintained.

ESC [K

Sets initial conditions. ((IBM Proprinter XL24/XL24E, 2391+)

ASCII Code ESC [K I h init id $p_1 p_2$ Hexadecimal Value Decimal Value 27 91 75 I h init id $p_1 p_2$ 27 91 75 I h init id $p_1 p_2$

This command causes the printer to reset to its initial status:

I h Defines the number of parameter bytes $I + (h \times 256)$.

The number of byte have a value from 1 to 4.

init The init parameter specifies to which condition the printer should initialize, normally init =

0,1,4,5,254,255:



- 0 Initializes printer to user-default settings. The download font remains unchanged. If parameters are specified, they will overwrite the default settings. If the emulation mode is changed, the download font will be initialized. This command will only copy data from the selected macro, add parameter changes, if any, and store in working RAM; the data stored in the macro's non-volatile RAM will not be affected.
- 1 Initializes printer to user-default settings. The download font is initialized. If parameters are specified, they will overwrite the default settings. This command will only copy data from the selected macro, add parameter changes, if any, and store in working RAM; the data stored in the macro's non-volatile RAM will not be affected.
- Initializes printer to factory settings. The download font remains unchanged. If 4 parameters are specified, they will overwrite the default settings. If the emulation mode is changed, the download font will be initialized. This command will only copy the default settings from ROM, add parameter changes, if any, and store in working RAM; the data stored in the macro's non-volatile RAM will not be affected.
- 5 Initializes printer to factory settings. The download font is initialized. If parameters are specified, they will overwrite the default settings. This command will only copy the default settings from ROM, add parameter changes, if any, and store in working RAM; the data stored in the macro's non-volatile RAM will not be affected.
- Initializes printer to user-default settings. The download font is initialized. If parameters are specified, they will overwrite the default settings. This command will change data stored in the selected macro. It will copy data from the selected macro, add parameter changes, if any, and store in working RAM and in the selected macro.
- Initializes printer to default settings. The download font is initialized. If parameters are 255 specified, they overwrite the default settings. This command will change data stored in the macro's non-volatile RAM. It will copy default settings from ROM, add parameter changes, if any, and store in working RAM and all macros. It will also set the default macro to disable.

id The id parameter specifies the printer for which the following parameter bytes are intended. If the ID does not address your printer (i.e. 0), the mode bytes that follow are ignored.

The ID values are: 3 (hex 03), 22 (hex 16), 35 (hex 23), 36 (hex 24).

Specifies the following functions: p_1

	Bit	Not set	Set
7	Discard byte	Process this byte	Ignore this byte
6	Reserved		
5	Alarm	Alarm enabled	Alarm disabled
4	Automatic CR	No CR on vertical movement	CR on vertical movement
3	Automatic LF	No LF after CR	LF after CR
2	Page length	11 inches	12 inches
1	Slashed zero	Zero without slash	Zero with slash
0	Character set	CS1	CS2



 p_2 Specifies the following functions:

Bit Not set Set

7 Discard byte Process this byte Ignore this byte

6 Pass over from CP437 CP850

CP437-CP850

5 Reserved

4 Reserved

3 Reserved

2 Reserved

1 Line length max horizontal width 8 inch

0 Reserved

ESC U

Sets printing direction.

(IBM Proprinter XL24/XL24E, 2391+, 4722, 9068, EPSON LQ1050/570, HPR4915)

ASCII Code ESC U n Hexadecimal Value 1B 55 n Decimal Value **27 85 n**

Selects bi-directional or unidirectional printing, according to the parameters below:

n	Direction
0	bi-directional printing
1	unidirectional (left to right) printing

Unidirectional printing provides better alignment of vertical lines while bi-directional printing is faster.



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Appendix B - Compuprint Native Commands

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COMPUPRINT Mode Commands

This printer according to the Native COMPUPRINT Mode supports the following printer commands.

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COMPUPRINT Mode Commands Description

Format Control

DC4 DC4 ESC 3 1

Sets vertical spacing 12 lines/30 mm. (Compuprint)

ASCII Code DC4 DC4 ESC 3 1
Hexadecimal Value 14 14 1B 33 31
Decimal Value 20 20 27 51 49

This command sets vertical spacing to 12 lines per 30 mm.

DC4 DC4 ESC 3 3

Sets vertical spacing to 3 lines/30 mm. (Compuprint)

ASCII Code DC4 DC4 ESC 3 3
Hexadecimal Value 14 14 1B 33 33
Decimal Value 20 20 27 51 51

This command sets vertical spacing to 3 lines per 30 mm.

DC4 DC4 ESC 3 4

Sets vertical spacing 4 lines/30 mm. (Compuprint)

ASCII Code DC4 DC4 ESC 3 4
Hexadecimal Value 14 14 1B 33 34
Decimal Value 20 20 27 51 52

This command sets vertical spacing to 4 lines per 30 mm.

DC4 DC4 ESC 3 6

Sets vertical spacing 6 lines/30 mm. (Compuprint)

ASCII Code DC4 DC4 ESC 3 6
Hexadecimal Value 14 14 1B 33 36
Decimal Value 20 20 27 51 54

This command sets vertical spacing to 6 lines per 30 mm.

DC4 DC4 ESC 3 8

Sets vertical spacing 8 lines/30 mm. (Compuprint)

ASCII Code DC4 DC4 ESC 3 8
Hexadecimal Value 14 14 1B 33 38
Decimal Value 20 20 27 51 56

This command sets vertical spacing to 8 lines per 30 mm.



DC4 DC4 ESC A

Sets the horizontal spacing to 15, 17, 20, 24 CPI. (Compuprint)

ASCII Code DC4 DC4 ESC A n Hexadecimal Value 14 14 1B 41 n Decimal Value 20 20 27 65 n

This command sets the horizontal spacing specified by the *n* parameter:

n	Spacing
4	15 cpi
5	17 cpi
6	20 cpi
7	24 cpi

Native Character Sets

DC4 DC4 ESC g

Selects LQ fonts (Compuprint).

ASCII Code DC4 DC4 ESC g n Hexadecimal Value 14 14 1B 67 n Decimal Value 20 20 27 103 n

n	Setting
1	Gothic
3	Courier
3	Prestige
4	Script
5	OCR-B
6	OCR-A
7	Presentor
11	Boldface

If the down-line loading is selected, the command is stored and will be activated as soon as the down-line loading will be canceled.

DC4 DC4 ESC S

Selects character set ISO Character Sets or Code Pages. (Compuprint)

ASCII Code DC4 DC4 ESC S n Hexadecimal Value 14 14 1B 53 n Decimal Value 20 20 27 83 n

n	Character Set	n	Character Set
1	ISO 8859/1 Latin 1	135	CP864 Arabic
2	ISO 8859/2 Latin 2	136	TASS Cyrillic
3	ISO 8859/3 Latin 3	137	CP852 Eastern Europe
4	ISO 8859/4 Latin 4	138	CP876 OCR-A
5	ISO 8859/5 Latin/Cyrillic	139	CP877 OCR-B
6	ISO 8859/6 Latin/Arabic	140	CP855 Cyrillic
7	ISO 8859/7 Latin/Greek	141	CP866 Russian



n	Character Set	n	Character Set
8	ISO 8859/8 Latin/Hebrew	142	GOST Cyrillic
9	ISO 8859/9 Latin 5	145	CP437G Greek
15	ISO 8859/15 Latin 9	146	CP853 Turkish
128	CP437 USA	147	CP857 Turkish
129	CP850 Multilingual	148	CP867 Turkish
130	CP860 Portugal	149	CP858 Euro PC Multil.
131	CP863 Canada/France	199	96 Greek
132	CP865 Denmark/Norway		
133	CP851 Greek		
134	CP862 Hebrew		

Bar Codes

DC4 DC4 ESC!

Bar Code Selection

ASCII Code DC4 DC4 ESC! htfFroqbsBSiEM Hexadecimal Value 14 14 1B 21 htfFroqbsBSiEM Decimal Value 20 20 27 33 htfFroqbsBSiEM

 $h = \text{Bar Code Height at } n/6^{\circ}, 1 \le h \le 30$

t = Standard Bar Code to use

t	Name	
1	8-digits European Article Numbering	EAN-8
2	13-digits European Article Numbering	EAN-13
3	Universal Product Code Type A	UPC-A
4	Universal Product Code Type E	UPC-E
5	UPC/EAN 2 Digit Supplement	UPC-EAN 2
6	UPC/EAN 5 Digit Supplement	UPC-EAN 5
7, 8, 9	8-digits European Article Numbering	EAN-8
10	General Purpose Bar Code	Code GP
11	Code 2 of 5 3-BAR (Data Logic)	C25-3BAR
12	Binary Coded Decimal	CODE BCD
13	MSI-Plessey	MSI
14	AIM-USD-8 / Code-11	Code 11
15	AIM-USD-7 / Code-93	Code 93
16	Code 2 of 5 Bidirectional	C25-BID



t	Name	
17	Code 2 of 5 Interleaved	C25-INT
18	Code 2 of 5 Industrial	C25-IND
19	Code 2 of 5 Matrix	C25-MTX
20	Code 3 of 9	Code-39
21	8-digits European Article Numbering	EAN-8
22	Codabar (all types)	CODABAR
23	Code 128	CODE-128
24	USPS-PostNet	POSTNET

f = Readable character printing

f = 1 printing enabled

f = 0 printing disabled

F = Font selection for the printable characters

F	Selection
0	Selected font by r value
1	Default font for text
2	Special font for OCR-A o OCR-B bar codes according to the t value
3	Special font for OCR-A bar codes
4	Special font for OCR-B bar codes

r = Bar code rotation

r	Selection					
0	No rotation					
1	Rotation at 0°					
2	Rotation at 90°					
3	Rotation at 180°					
4	Rotation at 270°					

o = Check digit inserted as last character of the received string according to the bar code

q = Horizontal graphic density of the bar code

q	Selection
0	1/60"
1	1/180"

 $b = \text{Narrow bar width in } n/180^{\circ}, 3 < b < 18$

s = Narrow space width in <math>n/180°, 3 < s < 18

 $B = \text{Wide bar width in } n/180^{\circ}, 6 < B < 72$

 $S = \text{Wide space width in } n/180^\circ$, 6 < S < 72

i = Spacing between characters in n/180°, 3 < i < 72

EM = Check sequence terminator



Bar Code Description

EAN-8

DC4 DC4 ESC! n 1 p EM

The EAN-8 bar code data field must only contain numeric data, and must be eight bytes long, check digit included. The EAN-8 character repertoire provides 0 to 9 ASCII numeric figures. n indicates the bar code height in units of 1/6 inch and must be in the range 1 to 12. p must be NUL (hex. 00) if no Human Readable Characters are to be printed, and 1 (hex. 01) if they are to be printed. The range of values for p and p parameters can be increased of 32 dec.

EAN-13

DC4 DC4 ESC! n 2 p EM

The EAN-13 bar code data field must only contain numeric data, and must be 13 bytes long, check digit included. The EAN-13 character repertoire provides 0 to 9 ASCII numeric figures. n indicates the bar code height in units of 1/6 inch and must be in the range 1 to 12. If you want to print the Human Readable Characters, p must have the value 1 (hex. 01); otherwise this value must be NUL (hex. 00). The range of values for p and p parameters can be increased of 32 dec.

UPC-A

DC4 DC4 ESC! n 3 p EM

The UPC-A bar code data field allows 10 numeric characters plus one system number digit and one check digit, at the leftmost and rightmost positions respectively. The UPC-A character repertoire provides 0 to 9 ASCII numeric figures. n indicates the bar code height in units of 1/6 inch and must be in the range 1 to 12. p must be NUL (hex. 00) if no Human Readable Characters are to be printed, and 1 (hex. 01) if they are to be printed. The range of values for n and p parameters can be increased of 32 dec.

UPC-E

DC4 DC4 ESC! n 4 p EM

UPC-E bar code data fields contain numeric data only: question marks will be printed in place of HRC string otherwise, if possible.

If 12-digit strings will be received within a DC4 DC4 ESC (... EM control sequence and o check-digit option field is missing or takes values 0 or 2, the symbol is compressed as received to an 8-digit string and encoded, even though this may affect its readability; if o check digit option field takes values 1 or 3, the 12th digit is matched against the internally generated check digit. The question marks will be printed in place of HRC string when mismatch is found, if possible.

If 11-digit strings will be received and *o* check digit field is missing or takes values 0 or 2, question marks will be printed in place of HRC string, when possible; if *o* field takes value 1, the 12th digit is inserted by the printer as result of the internally available algorithm applied to the received string.

If 10-digit strings will be received and o check-digit is missing or takes NULL value, question marks will be printed in place of HRC string, if possible; if o field takes value 1, a default 0 System-Digit will be automatically inserted by the printer and the 12th digit will also be inserted as result of he internally available algorithm applied to the final string.

If the final UPC-A string cannot be compressed to an 8-digits string or the received System-Digit is different than 0 or 1, question marks will be printed in place of HRC string, if possible.



LEFT and RIGHT delimiters, the System-Digit and the Check-Digit will be printed as descending bars to make a field to host a 6-digits HRC string and the System-Digit HRC to the left of LEFT delimiter (at about the middle of the symbol) when f field is missing or set to 1; in this case, the Check-Digit will show in HRC to the right of the RIGHT delimiter (at about the middle of the symbol), when o field takes values 2 or 3: it will never show on HRC string otherwise.

UPC-EAN 2

DC4 DC4 ESC! n 5 p EM

ADD ON-2 bar code data fields contain numeric data only: question marks will be printed in place of HRC string otherwise, if possible.

If 3-digit strings will be received within a DC4 DC4 ESC (... EM control sequence and o check-digit option field is missing or takes NULL value, the symbol will encode the first 2 digits and the 3^{rd} received digit will be used as check digit, even though this may affect its readability; if o field takes 1 value, the 3^{rd} digit is matched versus the internally generated check-digit an question marks will printed in place of HRC string when mismatching, if possible.

If 2-digit strings will be received and o check digit field is missing or takes NULL value, question marks will be printed in place of HRC string, when possible; if o field takes value 1, the check digit will be computed applying the internally available algorithm to the received string in order to properly encode the symbol.

If f field is missing or takes value 1, the 2-digits HRC string will be printed above the Bar/Spaces symbol and its height will be part of the overall symbol's height; the check-digit will never show on HRC string. If f field takes value 0, the symbol's encoding will print at full height.

UPC-EAN 5

DC4 DC4 ESC! n 6 p EM

ADD ON-5 bar code data fields contain numeric data only: question marks will be printed in place of HRC string otherwise, if possible.

If 6-digit strings will be received within a DC4 DC4 ESC (... EM control sequence and o check-digit option field is missing or takes NULL value, the symbol will encode the first 5 digits and the 6th received digit will be used as check digit, even though this may affect its readability; if o check digit option takes 1 value, the 6th digit is matched versus the internally generated check-digit an question marks will printed in place of HRC string when mismatching, if possible.

If 5-digit strings will be received and o check digit field is missing or takes NULL value, question marks will be printed in place of HRC string, if possible; if o field takes value 1, the check digit will be computed applying the internally available algorithm to the received string in order to properly encode the symbol.

If f field is missing or takes value 1, the 5-digits HRC string will be printed above the Bar/Spaces symbol and its height will be part of the overall symbol's height; the check-digit will never show on HRC string. If f field takes value 0, the symbol's encoding will print at full height.



CODE GP

DC4 DC4 ESC! n 10 p EM

CODE-GP bar code allows bar codes to be constructed from the two basic elements (BAR and SPACE) by sending 0,1 digits: digit 0 produces a BAR and digit 1 produces a SPACE.

These two elements may be combined in any sequence, thus giving the possibility of producing bars and spaces of any width that is a multiple of the basic element width. Default bar/spaces width is 1/60" (q = 0,1) but these values may be set by the user according to its specific needs. Data fields do not have a defined format length and contain 0,1 data only; question marks will be printed in place of HRC string otherwise, if possible.

No Human Readable Interpretation is possible, hence is the user task to provide a TEXT STRING below or above the bar/space symbol: *f* field is meaningless. No internal check digit algorithm is available: *o* field is meaningless.

C25-3BAR

DC4 DC4 ESC ! n 11 p EM

C25-3BAR bar code data fields do not have a defined format length and contain numeric data only: question marks will be printed in place of HRC string otherwise, if possible. If o check digit option field takes 1 value, an internally generated check digit complying with general 2/5 family algorithm will be added to the encoded string: however it will not show on the required HRC string.

Code BCD

DC4 DC4 ESC ! n 12 p EM

CODE-BCD bar code data fields do not have a defined format length and contain numeric data only: question marks will be printed in place of HRC string otherwise, if possible. No internal check digit algorithm is available for this standard: *o* field is meaningless.

Code 11

DC4 DC4 ESC! n 14 p EM

CODE-11 bar code fields do not have a defined format length and contain data belonging to the following character set: 0 1 2 3 4 5 6 7 8 9 -

Question marks will be printed in place of HRC string otherwise, if possible.

This bar-code type defines a variable WIDE/NARROW ratio. This bar code is printed at 1/180" horizontal and vertical graphical printing resolution, to ensure high readability rate. Each digit encodation is separated from the next by a 1/90"-1/60 ", wide default InterCharacter Gap.

CODE-11 has unique START/STOP character; the printer generates the couple related to each symbol. It is visually interpreted by an OPEN TRIANGLE and will always appear on the HRC string, because its size is usually varied to signify the number of check digits being used in the particular symbol:

- SMALL open triangle means ONE check-digit
- LARGE open triangle means TWO check-digit

Due to this, f field is meaningless and always defaults to HRC string print.



MSI Plessey	DC4 DC4 ESC ! n 13 p EM					
	MSI bar code data fields do not have a defined format length and must contain nu data only: question marks will be printed in place of HRC string otherwise, if possible releaf the host from calculating MSI check digits, internal algorithms are provided the accessible by the host application program giving the proper supported value to o c digit option field, according to the following options:					
	0	Print the bar code symbol with no printer- generated check digits				
	1	Print the bar code symbol with IBM Modulus-10 check digit -generated by the printer and put at the end of the numeric string: this will be the 2 nd check digit, the 1 st check digit is IBM Modulus-10 also.	5	Print the bar code symbol with both check digits generated by the printer and put at the end of the data. The 2 nd check digit is IBM Modulus-10, the 1 st check digit is the complement to 11 of NCR Modulus-11 algorithm applied to the received string: if the modulus is 0 or 1 check digit is 0.		
	2	Print the bar code symbol with both check digits generated by the printer and put at the end of the data. The 2nd check digit is IBM Modulus-10; the 1st check digit is IBM Modulus-10 also.	6	Print the bar code symbol with both check digits generated by the printer and put at the end of the data. The 2nd check digit is IBM Modulus-10, the 1st check digit is the complement to 11 of IBM Modulus-11 algorithm applied to the received string: if the modulus is 0 or 1 check digit is 0.		
	3	Print the bar code symbol with both check digits generated by the printer and put at the end of the data. The 2nd check digit is IBM Modulus-10, the 1st check digit is NCR Modulus-11: if modulus is 10, it is an error and question marks will be printed in place of HRC string, if possible.	7	Print the bar code symbol with both check digits generated by the printer and put at the end of the data. The 2nd check digit is IBM Modulus-10, the 1st check digit is the complement to 11 of NCR Modulus-11 algorithm applied to the received string: if the modulus is 0 or 1. It is an error and question marks will be printed in place of HRC string, if possible.		
	4	Print the bar code symbol with both check digits generated by the printer and put at the end of the data. The 2nd check digit is IBM Modulus-10, the 1st check digit is IBM Modulus-11: if modulus is 10, it is an error and question marks will be printed in place of HRC string, if possible.	8	Print the bar code symbol with both check digits generated by the printer and put at the end of the data. The 2nd check digit is IBM Modulus-10, the 1st check digit is the complement to 11 of IBM Modulus-11 algorithm applied to the received string: if the modulus is 0 or 1. it is an error and question marks will be printed in place of HRC string, if possible.		
	The printer-generated second check digit does not show on required HRC string.					



Code 11

DC4 DC4 ESC ! n 14 p EM

CODE-11 bar code fields do not have a defined format length and contain data belonging to the following character set: 0 1 2 3 4 5 6 7 8 9 -

Question marks will be printed in place of HRC string otherwise, if possible.

This bar-code type defines a variable WIDE/NARROW ratio. This bar code is printed at 1/180" horizontal and vertical graphical printing resolution, to ensure high readability rate. Each digit encodation is separated from the next by a 1/90"-1/60 ", wide default InterCharacter Gap.

CODE-11 has unique START/STOP character; the printer generates the couple related to each symbol. It is visually interpreted by an OPEN TRIANGLE and will always appear on the HRC string, because its size is usually varied to signify the number of check digits being used in the particular symbol:

- SMALL open triangle means ONE check-digit
- LARGE open triangle means TWO check-digit

Due to this, *f* field is meaningless and always defaults to HRC string print.

Code 93

DC4 DC4 ESC! n 15 p EM

CODE-93 bar code fields do not have a defined format length and contain data belonging to the standard ASCII character set including control codes.

Since GS and EM control codes used within COMPUPRINT DC4 DC4 ESC (... EM "Print bar-code" control sequence are part of the supported character set, the host application must SET THE HIGHER-ORDER BIT of the above control codes, to allow the printer distinguish between encodable data and string terminators.

The complete ASCII standard character set is encoded by means of 47 combinations of 9 bar/space narrow elements arranged into 3 variable width bars with their adjacent variable width spaces: each of the bars in the supported combinations can be 1, 2 or 3 modules wide. The START/STOP character has a 4-module wide bar. CODE-93 directly implements the basic subset shown below:

0123456789 ABCDEFGHIJKLMNOPQRSTUVWXYZ-.SPACES\$/+%

(\$) (%) (/) (+) (as special control characters)

(as unique START/STOP character)

The other STANDARD-ASCII codes not presented above will be represented by means of a combination of one control character in the above set followed by a symbol in the alphabetical set. The HRC string is printed BELOW the symbol when f field is set to 1, without check digits: ASCII non-printable characters are represented in the "control code" format (e.g. CR is ^M, where "control" is represented as DARK-SQUARE symbol).

2 of 5 Bidirectional

DC4 DC4 ESC! n 16 p EM

BID-25 bar code data fields do not have a defined format length and contain numeric data only: question marks will be printed in place of HRC string otherwise, if possible. If o check digit option field takes 1 value an internally generated check digit will be added to the encoded string, that however will not show on the required HRC string.



2 of 5 Interleaved

DC4 DC4 ESC! n 17 p EM

The 2/5-INTERLEAVED bar code does not have a defined format length. However, the total sum of the characters must be even. n indicates the bar code height and must be in the range 1 to 12. p must be NUL (hex. 00) if no Human Readable Characters are to be printed, and 1 (hex. 01) if they are to be printed.

2 of 5 Industrial

DC4 DC4 ESC! n 18 p EM

The 2/5 INDUSTRIAL bar code. Data format length is variable and the supported character set only provides ASCII numeric figures 0 to 9. N indicates the bar code height in units of 1/6 inch and must be in the range 1 to 12. The parameter p must be NUL (hex. 00) if no Human Readable Characters are to be printed, and 1 (hex. 01) if they are to be printed.

2 of 5 Matrix

DC4 DC4 ESC ! n 19 p EM

The 2/5 MATRIX bar code. Data format length is variable and the supported character set only provides ASCII numeric figures 0 to 9. N indicates the bar code height in units of 1/6 inch and must be in the range 1 to 12. The parameter p must be NUL (hex. 00) if no Human Readable Characters are to be printed, and 1 (hex. 01) if they are to be printed.

Code 39

DC4 DC4 ESC ! n 20 p EM

The CODE 39 bar code. Data format length is variable and must always start and end with an asterisk. It can contain the alphanumeric character listed below:

0 1 2 3 4 5 6 7 8 9

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z $\,$ -. SPACE $\,$ \$ / + $\,$ % * as start / stop character)

The parameter indicates the bar code height in units of 1/6 inch and must be in the range 1 to 12. The p parameter must be NUL (hex. 00) if no Human Readable Characters are to be printed, and 1 (hex. 01) if they are to be printed.

CODABAR

DC4 DC4 ESC! n 22 p EM

The Codabar bar code data fields do not have a defined format length and contain data belonging to the character set listed hereafter:

0123456789-\$:/.+

A B C D E N T * a b c d e n t (only as START/STOP characters)

The printer allows any combination of START/STOP characters. If the first and last characters of the received string do not belong to the START/STOP characters subset, question marks will be printed in place of HRC string, if possible.



CODE 128	DC4 DC4 ESC ! n 23 p EM
	The CODE-128 bar code data fields do not have a defined format length and contain data belonging to the standard ASCII character set, including control codes.
	Since GS and EM control codes used within the Compuprint DC4 DC4 ESC (EM "Print Bar Code" control sequence are part of the supported character set, the host application must SET THE HIGHER-ORDER BIT of the above control codes to allow the printer distinguish between encodable data and string terminators.

POSTNET	DC4 DC4 ESC! n 24 p EM
	The POSTNET bar code data fields contain only numeric data and do not have a defined format length. POSTNET bar codes have no HRC string printed and the LOW/TALL bars that encode the symbol comply with the U.S.P.S standard; whatever will be p field value.

DC4 DC4 ESC (GS

Prints bar code symbols (Compuprint)

ASCII Code DC4 DC4 ESC (GS n_1 data GS n_2 data ... EM

Hexadecimal Value 14 14 1B 28 1D n_1 data ... 19 Decimal Value 20 20 27 40 29 n_1 data... 25

Range $1 \le n \le 12$ $0 \le p \le 1$

This sequence causes the bar code symbol to be printed according to the previous selection. If you want to print more than one bar code symbol of the same type and height, GS n defines the distance from the beginning of the line or between two bar code symbols in multiples of 1/72 inch. At the end of the line, EM must close this command.



DC4 DC4 ESC?

Reads bar code symbols (Compuprint)

ASCII Code DC4 DC4 ESC ? $n_1 n_2$ options $x y w t_1 ... t_n NUL o_1 ... o_n NUL$

Hexadecimal Value 14 14 1B 3F n_1 n_2 options x y w t_1 ... t_n 00 o_1 ... o_n 00 Decimal Value 20 20 27 63 n_1 n_2 options x y w t_1 ... t_n 0 o_1 ... o_n 0

Range $0 \le n_1 \le 23$

 $n_2 = 0$

*n*1 1 to 23

*n*2 0

options bit 0x01 = 1 the barcode reading is performed vertically

0 the barcode reading is performed horizontally

bit 0x04 = 1 reading is performed in inverse direction, i.e. the horizontal reading is

performed from the right to the left and the vertical reading is performed from

the lower to the upper position

0 reading is performed in normal direction

bit 0x40 = 1 debug: the result of the decoding of the barcode will be sent together with the

vector of the values read by the reading sensor

bit 0x80 = 1 must always be 1

x Distance from the first print position in mm of the highest leftmost point to be scanned (in case of cut sheets it is at 3 mm from paper margin)

y Distance of the upper paper/page margin of the highest leftmost point to be scanned

w Dimension of the scanning area including the clear area in mm

 $T_1 \dots t_n$ List of the recognized bar code types

0x11 128 0x01 3 of 9

0x0c 2 of 5 interleaved 0x19 2 of 5 IATA

If no bar code type is specified, they are all recognized.

- $o_1 \dots o_n$ Listing of the options. Each option is followed by the corresponding parameters. The options are: 0x01 Check digit
 - 0 No check, the barcode string is returned as it is decoded
 - 1 Check digit is checked: when the barcode is decoded, the printer checks that the check digit, if present, is correct. If it is not, the barcode scanning is not valid.
 - 0x02 Ratio of the dimensions between the defined large and the small bar, one parameter:

B Ratio multiplied by 10 (dimension of the large bar = ((b/10) * (B/10)) mm), where $20 \le B \le 40$

0x03 Dimension of the small bar, one parameter:

b Dimension of the small bar in 1/100 mm, where $20 \le b \le 255$

0x04 Dimension of the white space between a symbol and the following, one parameter

Dimension of the white space in 1/100 mm, where 20 < i < 255

0x05 Dimension of the maximum retries in case the bar code was not read correctly, one parameter: 0 < m < 10

0x06 Offset from initial position, to be used in case of retry. One parameter:



rof

 $0, 2 \le rof \le 20$. The offset is set in 1/10 mm. When using the horizontal scanning, the offset will be used starting from the y position, when using the vertical scanning, the offset will be used starting from the x position. For example, for the horizontal scanning:

- The first retry is performed in position (y+1*(0,1*rof)) mm
- The second in position(y-1*(0,1*rof)) mm
- The third in position(y+2*(0,1*rof)) mm
- The fourth in position(y-2*(0,1*rof)) mm, etc.

All parameters, except the *options* parameter, are optional. If they are not specified, they are set to their default values, which are the following:

x 10 mm Y 10 mm W 100 mm

 $t_1...t_n$ Empty list, all types are accepted

B 25

B 0, not defined 1 0, not defined

Rn 0

rof 2 / 10 mm

Due to the physical position of the sensor, the scanning of the bars can be performed with the following horizontal position limitations:

CUT SHEET

The scanning area must be inside 19 cm from the left paper margin; the area may extend to 205 cm, but in this case the reading of the bars depends on the position in which the sheet is inserted.

The background of the scanning area must have a clear color, whereas the bars must have a dark color (black, dark blue, etc.).

In case the horizontal scanning is performed normally:

between x, y and (x + w), y

In case the horizontal scanning is performed in inverse direction:

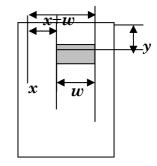
between (x + w), y and x, y

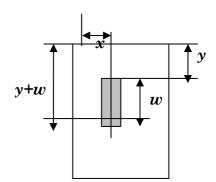
In case the vertical scanning is performed normally:

between x, y and x, (y + w)

In case the vertical scanning is performed in inverse direction:

between x, (y + w) and x, y







When the command is performed, the serial line sends the following message:

DC4 DC4 ESC? n

DC4 DC4 ESC ? n t <string >

Where:

n length of decoded barcode string

t 0x00 =invalid type or not decoded barcode

0x01 code 39

0x0C code 2 of 5 interleaved

0x11 code 128

0x19 code 2 of 5 IATA

<string> decoded barcode (ASCII)

If invalid parameters are encountered, or the scanning area goes outside the logical page margins, n will have the value 0. If the reading was not successful, n = 0 and the string will be composed of 10 "?" characters.

If the debug flag (0x40) has been set, the described string is sent together with the vector of the values read by the reading sensor with the following format:

CR LF nn CR LF CR LF	where nn is the number of readings performed by the sensor, in ASCII format 1st scanning
11 CR LF	where 11 is the first read value, in ASCII format
22 CR LF	where 22 is the second read value, in ASCII format
 NN CR LF CR LF	where NN is the Nth read value, in ASCII format
	2^{nd} scanning (if $rn \ge 1$)
11 CR LF	where 11 is the first read value, in ASCII format
22 CR LF	where 22 is the second read value, in ASCII format
NN CR LF CR LF	where NN is the Nth read value, in ASCII format
	Other scanning procedures (if necessary; <i>rn</i> > 1)

FF



Miscellaneous

DC4 DC4 ESC ? Read Code Bar

ASCII Code Hexadecimal Value Decimal Value Range DC4 DC4 ESC ? n_1 n_2 options $n \times y \times pe$ thr 14 14 1B 3F n_1 n_2 options $n \times y \times pe$ thr 20 20 27 63 n_1 n_2 options $n \times y \times pe$ thr

 $0 \le n_1 \le 23$ $n_2 = 0$

n1 5 to 7 n2 0

n

X

W

pe

options bit 0x01 = 1 vertical scanning 0 horizontal scanning

bit 0x02 = 1 sync black bar present: the printer search the first bar starting <pe> 1/10 mm before the position set by scanning mode, horizontal/vertical normal/reverse,

and <x> <y> parameters.

o sync black bar absent or not used for synchronization: the first bar position is set by scanning mode, horizontal/vertical normal/reverse, and <x> <y>

parameters.

bit 0x04 = 1 reverse scanning:

horizontal scanning from right to left vertical scanning from bottom to top

0 normal scanning:

horizontal scanning from left to right vertical scanning from top to bottom

bit 0x08 = 1 relative vertical position : from current baseline

0 absolute vertical position : from top paper edge

bit 0x10 = 1 The information takes a part of the bars width (<w> parameter)



0 The information takes all the bars width (<w> parameter)



bit 0x80 = 1 must always be 1

number of bars (max 32)

distance in mm of the top/left bar center from the first printing position (on

single sheet this position is 3 mm from the left paper edge) bars width in the scanning direction in 1/10 mm (\geq 20)

maximum position error of sync black bar in the scanning direction in 1/10 mm

($10 \rightarrow 200$); optional parameter valid only if bit 0x02 is set in <options>,

default value=10

thr Optional parameter: it defines the white percentage compared with the black

level (default 60%). To insert this parameter, <pe>must be defined.



In horizontal scanning the scanning area will be:

from
$$(x-(w/2+pe))$$
 to $(x+((n-1)*w)+(w/2+pe))$

In vertical scanning the scanning area will be:

from
$$(y-(w/2+pe))$$
 to $(y+((n-1)*w)+(w/2+pe))$

If bit 0x02 is set in <options> the sync bar will be searched:

in normal horizontal scanning

from
$$(x - (w/2 + pe))$$
 to $(x - (w/2) + pe)$

• in normal verical scanning

from
$$(y - (w/2 + pe))$$
 to $(y - (w/2) + pe)$

in reverse horizontal scanning

from
$$(x + ((n-1)*w) + (w/2) + pe)$$
 to $(x + ((n-1)*w) + (w/2) - pe)$

· in reverse vertical scanning

from
$$(y + ((n-1)*w) + (w/2) + pe)$$
 to $(y + ((n-1)*w) + (w/2) - pe)$

Due the sensor physical position there are some limits for the bars horizontal position:

SINGLE SHEET <x> or the scanning area must be at max 19 cm from the left paper edge; if the paper is aligned on the left side of the printer this limit rises to 20,5 cm.

Bars background must be light and the bars must be dark (black, blue, \dots).

After the command execution the printer sends on the serial line the message

DC4 DC4 ESC? n

<n> = ASCII 1 and 0 : 1 \rightarrow dark bar, 0 \rightarrow light bar.

If some error occurs the printer sends **DC4 DC4 ESC** ? followed by <n> 0.

DC4 DC4 ESC @

Re-initializes the printer. (Compuprint)

ASCII Code DC4 DC4 ESC @ Hexadecimal Value 14 14 1B 40 Decimal Value 20 20 27 64

This command resets the printer mode and clears the buffer of printable data.

DC4 DC4 ESC r

Digit rotation. (Compuprint)

ASCII Code DC4 DC4 ESC r Hexadecimal Value 14 14 1B 72 Decimal Value 20 20 27 114

This command is used to set the required character rotation to be applied to the selected font.

n	Selection	
0	No rotation	
1	No rotation	
2	Rotation at 90°	
3	Rotation at 180°	
4	Rotation at 270°	



DC4 DC4 ESC Y

Selects emulation. (Compuprint)

ASCII Code DC4 DC4 ESC Y n
Hexadecimal Value 14 14 1B 59 n
Decimal Value 20 20 27 89 n

Range

Selects the printer emulation type according to the *n* parameter value:

n	Emulation	
1	EPSON LQ 2550/1050	
2	IBM Proprinter XL 24	
4	IBM Proprinter XL 24AGM	
5	IBM 2391	
6	IBM 9068S01	
7	IBM 9068/4722	
8	PR2	
9	PR40	
10	PR2845	

DC4 DC4 ESC u

Selects the program setups. (Compuprint)

ASCII Code DC4 DC4 ESC u n Hexadecimal Value 14 14 1B 75 n Decimal Value 20 20 27 117 n Range $0 \le n \le 4$

n	Selection	
1	Selects program setup 1	
2	Selects program setup 2	

DC4 DC4 ESC X

Reads the id of the cut sheets. (Compuprint)

ASCII Code DC4 DC4 ESC X n x y l
Hexadecimal Value 14 14 1B 58 n x y l
Decimal Value 20 20 27 88 n x y l

This command reads the markers of the cut sheets.

- *n* Number of markers. $(1 \le n \le 32)$
- *x* Horizontal position from the center of the first marker in mm from the first prints position.
- y Vertical position from the center of the markers in mm from the upper page margin.
- Distance between the markers in mm.



DC4 DC4 ESC W

Page Rotation. (Compuprint)

ASCII Code DC4 DC4 ESC W d x
Hexadecimal Value 14 14 1B 57 d x
Decimal Value 20 20 27 87 d x

d	1	bi-directional printing	
	2	mono-directional printing	
x	0	measure document width	
	0 < x < 250	document width in number of columns at current CPI	

The document must be inserted in counterclockwise mode.

The printing is forced in LQ.

It is possible rotate only pages with printable characters and CR and LF commands.

Any other command causes the rotated printing of the current contents of the print buffer and the SP40 is restored in normal printing.

DC4 DC4 ESC VT

Search for a blank line (without any marker) - (Compuprint)

ASCII Code DC4 DC4 ESC VT o w
Hexadecimal Value 14 14 1B 0B o w
Decimal Value 20 20 27 11 o w

This command searches for a blank line.

Send a reply on the serial interface

o = 1, send a reply

o = 0, do not send a reply

w Marker width in 1/120"

DC4 DC4 ESC DC4

Printer functions.

ASCII Code DC4 DC4 ESC DC4 n_1 n_2 function arguments

Hexadecimal Value 14 14 1B 14 n_1 n_2 function arguments Decimal Value 20 20 27 20 n_1 n_2 function arguments

 $N = (n_1) + 256^* (n_2)$ the character number that composes the command (function character included).

function = the function that performs the command.

function	Description	
0x07	Selects Cut Sheet Eject Side	
	,	
0x09	Sets Passbook Parameters	
0x30÷0x3f	Multifunction Commands	

arguments = the different values of the function.



Function Description

0x07	DC4 DC4 ESC DC4 n ₁ n ₂ 0x07 arguments				
	Selects the C	Selects the Cut Sheet Ejection Side.			
	n_1, n_2 :	The n_1 and n_2 parameters specify the number of characters that composes the command. $n = 2$			
	function:	0x07	0x07		
	arguments:	side:	de: 0 : cut sheet ejection towards the front		
			1 : cut sheet ejection towards the rear		

0x09	DC4 DC4 ESC DC4 n ₁ n ₂ 0x09 arguments		
	Set Passbook F	Parameters	S.
	n_1 , n_2 : The n_1 and n_2 parameters specify the number of characters that composes the command, $n=2$		= '
	function:	0x09	
	arguments:	ion: 0x09	



Multifunction Command Description

MICR pre-setting commands

Command	Coding	Parameter values
Retry	ASCII: DC4 DC4 ESC DC4 n1 n2 0 r	r = 0x01, 0x02, 0x03 (HEX values),
	Hex: 14 14 1B 14 02 00 30 r	
Space detection	ASCII: DC4 DC4 ESC DC4 n1 n2 1 s	s = 0x00 - OFF
	Hex: 14 14 1B 14 02 00 31 s	0x01 - ON
Autimatic eject	ASCII: DC4 DC4 ESC DC4 n1 n2 2 m	m = 0x00 - OFF
	Hex: 14 14 1B 14 02 00 32 m	0x01 - ON
Standard	ASCII: DC4 DC4 ESC DC4 n1 n2 3 s	s = 0x00 - CMC7 alphanumeric
	Hex: 14 14 1B 14 02 00 33 s	0x01 - E13B
		0x02 - CMC7 numeric only

MSRW pre-setting commands

Command	Coding	Parameter values
Density Bpi	ASCII: DC4 DC4 ESC DC4 n1 n2 4 t	t= 0x00 Type 1: 161 bpi
(Bourroughs only)	Hex: 14 14 1B 14 02 00 36 t	0x01 Type2: 210 bpi
Retry	ASCII: DC4 DC4 ESC DC4 n1 n2 6 r	r = 0x01, 0x02, 0x03 (HEX values),
	Hex: 14 14 1B 14 02 00 36 r	
Standard	ASCII: DC4 DC4 ESC DC4 n1 n2 7 s	s = 0x00 - IBM 3604
	Hex: 14 14 1B 14 02 00 37 s	0x01 - DIN/ISO
		0x02 - ANSI
		0x03 - BOURROUGHS
Duplicate	ASCII: DC4 DC4 ESC DC4 n1 n2 8 d	d = 0x00 - NO
	Hex: 14 14 1B 14 02 00 38 d	0x01 - YES
Displacement	ASCII: DC4 DC4 ESC DC4 n1 n2 9 p	p = 0x00 - standard
	Hex: 14 14 1B 14 02 00 39 p	0x01 - standard + 10 mm
		0x02 - standard + 20 mm
End of Sentinel	ASCII: DC4 DC4 ESC DC4 n1 n2 : s	s = 0x00 - 'F'
(IBM 3604 only)	Hex: 14 14 1B 14 02 00 3A s	0x01 - 'C'
Double field check	ASCII: DC4 DC4 ESC DC4 n1 n2; c	c = 0x00 - NO
	Hex: 14 14 1B 14 02 00 3B c	0x01 - YES

Magnetic stripe read and write command

Command	Coding	Parameter values
Stripe read	ASCII: DC4 DC4 ESC DC4 n1 n2 < R Hex: 14 14 1B 14 02 00 3C 52	
Read stripe returned status	ASCII: DC4 DC4 ESC DC4 < R status string FS Hex: 14 14 1B 14 02 00 3C 52 status string 1C	Status: last read command status byte 0 – OK 1 2 (error codings to be reported) string: data read is converted in ASCII format and returned back to the host as a string. Not recognized data are replaced with DEL (0x7f) In case of a void stripe reading a single DEL character is returned.



Record and check	ASCII: DC4 DC4 ESC DC4 n1 n2 < W string '!' Hex: 14 14 1B 14 02 00 3C 57 string 21	string: ASCII simbols to be recorded according to the previously selected standard. The sequence is terminated by the '!' symbols.
Recording returned status	ASCII: DC4 DC4 ESC DC4 < W status Hex: 14 14 1B 14 02 00 3C status	Status: last recording command status byte 0 – OK 1 2 (error codings to be reported)

MICR commands

Command	Coding	Parameter values
MICR read	ASCII: DC4 DC4 ESC DC4 n1 n2 5 R Hex: 14 14 1B 14 02 00 35 52	
Coded string returned	ASCII: DC4 DC4 ESC DC4 5 R status string FS Hex: 14 14 1B 14 35 52 status string 1C	Status: last read command status byte 0 - OK 1 2 (error codings to be reported) string: data read is converted in ASCII format and returned back to the host as a string. Not recognized data are replaced with DEL (0x7f) In case of a void stripe reading a single DEL character is returned.

Turn page commands

Comando	Codifica	Valori Parametri
Turn 1 page	ASCII: DC4 DC4 ESC DC4 n1 n2 > F	
forward	Hex: 14 14 1B 14 02 00 3E 52	
Turn 1 page	ASCII: DC4 DC4 ESC DC4 n1 n2 > B	
backward	Hex: 14 14 1B 14 02 00 3E 42	
Read page	ASCII: DC4 DC4 ESC DC4 n1 n2 > R	
identifier	Hex: 14 14 1B 14 02 00 3E 52	
Return page	ASCII: DC4 DC4 ESC DC4 > R	Status: last read command status byte
identifier	status string FS	0 – OK
	Hex: 14 14 1B 14 3E 52	1
	status string 1C	2 (error codings to be reported)
		string:
		data read is converted in ASCII format and returned back to
		the host as a string.
		Not recognized data are replaced with DEL (0x7f)
		In case of a void stripe reading a single DEL character is returned.



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Appendix C – OLIVETTI Protocol Commands

OLIVETTI Mode Commands	C-2
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OLIVETTI Mode Commands

The Olivetti PR2 emulation is designed as a container of SW commands for managing all new performance, characteristic of the models.

The Olivetti PR 2 command interpreter is based on the PR40+ emulation of which it maintains, for the common part, all the characteristics. Moreover, in order to maintain the best possible level of compatibility with PR40+ emulation, the default is constituted by 9 pin management. Native emulation can be recognized by its own specific identifier.

Summary in Alphabetical Order

Command	Command Description	Page
BEL	Bell. (Olivetti PR2, PR40+)	C-16
BS	Back space. (Olivetti PR2)	C-13
CR	Carriage return. (Olivetti PR2, PR40+, 2845)	C-13
DEL	Clear print memory. (Olivetti PR2, PR40+, 2845)	C-16
ESC'	Set document type. (Olivetti PR2, PR40+, 2845)	C-37
ESC -	Measure document length. (Olivetti PR2, PR40+)	C-38
ESC!Gn	9 or 24 pin graphics and DLL selection. (Olivetti PR2)	C-39
ESC!sp	Add columns to right of character. (Olivetti PR2)	C-10
ESC!W0	Cancel double height. (Olivetti PR2)	C-10
ESC!W1	Double height. (Olivetti PR2)	C-10
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Command	Command Description	Page
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OLIVETTI Mode Commands Description

Page Layout

ESC Q n ESC Z

Define document length. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC Q n ESC Z Hexadecimal Value 1B 51 n 1B 5A Decimal Value 27 81 n 1B 90

Defines the length of the document to be used in place of the one defined previously.

The decimal value of n defines the total length of the document as the number of line feeds in the currently selected value.

The parameter *n* may vary in length from 1 to 3 numeric characters.

The command is not accepted (command specification error) if:

- The document length is less than 70 mm or greater than 500 mm.
- Parameter n is greater than 255.
- It is sent with a document present on the paper stand.
- It is sent inside a printing field.

ESC J

Set left margin. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC J n Hexadecimal Value 1B 4A n Decimal Value 27 74 n

Sets the current position of the left margin of the print line with respect to the edge of the paper or the margin set using ESC | A n. This position depends on the type of print pitch selected (double width is considered as normal spacing).

The decimal value of n defines, as an absolute value, the position of the left margin, which will coincide with the first printing position of each line. This position is assigned the value 001 and becomes the reference point for all horizontal positioning commands.

If n is equal to 000, the left margin will be set at the edge of the paper or at the margin set using ESC | A n.

If the value of n exceeds the length of line-1, the edge of the paper or the margin set using ESC | A n will be set.

The command is not accepted (command specification error) if:

- · It is sent inside a printing field.
- Parameter n is greater than 255.

ESC T

Define top of form "TOF". (Olivetti PR2, PR40+)

ASCII Code ESC T n Hexadecimal Value 1B 54 n Decimal Value 27 84 n

Defines, in n/216", the top of form starting from the top edge of the document.



The command is not accepted (command specification error) if:

- The value of *n* is less than the mechanical top margin (defined during setting)
- It is sent with a document present on the paper stand.
- It is sent inside a printing field.

ESC M

Define bottom of form "BOF". (Olivetti PR2, PR40+)

ASCII Code ESC M n Hexadecimal Value 1B 4D n Decimal Value 27 77 n

Defines the length of the bottom of form, that is, the area at the bottom of the form in which you do not want to print, replacing the value defined previously.

The decimal value of *n* defines the length of the bottom of the form, as a number of line feeds of the currently selected value. No check is made to ensure that the form length and bottom of form values are compatible with one another.

If parameter n is set to any value between 000 and 999, the default value (4.23 mm) is set. The command is not accepted (command specification error) if:

- It is sent with a document present on the paper stand.
- It is sent inside a printing field.

ESC &

Elementary vertical spacing. (Olivetti PR2, PR40+)

ASCII Code ESC M n Hexadecimal Value 1B 26 n Decimal Value 27 38 n

Defines the new line feed value, expressed in *n* elementary steps, without recalculating the *form length* and the BOF. The value of the elementary step is expressed in n/216".

When n is equal to 00, the default value (1/6") is set.

The command is not accepted (command specification error) if it is sent inside a printing field.



Print Pitches

ESC <

Print pitch 10 cpi. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC < Hexadecimal Value 1B 3C Decimal Value 27 60

Sets the print pitch to 10 cpi (characters per inch) starting from the current position. It is not a printing command and can be inserted in a printing field.

ESC =

Print pitch 12 cpi. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC = Hexadecimal Value 1B 3D Decimal Value 27 61

Sets the print pitch to 12 cpi starting from the current position. It is not a printing command and can be included in a printing field. The command is not accepted if it is sent with the OCR-A or B Font selected, as these fonts do not accept any attribute or print pitch changes.

ESC >

Print pitch 16.6 cpi. (Olivetti PR2, PR40+)

ASCII Code ESC > Hexadecimal Value 1B 3E Decimal Value 27 62

Sets the print pitch to 16.6 cpi starting from the current position. It is not a printing command and can be included in a printing field. The command is not accepted if it is sent with the OCR-A or B Font selected, as these fonts do not accept any attribute or print pitch changes.

ESC a

Print Pitch. (Olivetti PR2)

ASCII Code ESC a n Hexadecimal Value 1B 61 n Decimal Value 27 97 n

Sets the print pitch defined by parameter *n* starting from the current position.

n	Print Pitch
0	Default
1	10 cpi
2	12 cpi
3	15 cpi
4	16.6 cpi
8	17.1 cpi



It is not a printing command and can be included in a printing field. The command is not accepted if:

- it is sent with parameter n not set to 1
- with the OCR-A or B Fonts selected as these fonts do not accept any attribute or print pitch changes.

ESC?

Proportional spacing. (Olivetti PR2, PR40+)

ASCII Code ESC ? Hexadecimal Value 1B 3F Decimal Value 27 63

Sets proportional spacing starting from the current position at a print pitch of 10 cpi. It is not a printing command and can be included in a printing field.

The command is not accepted if it is sent with the OCR-A or B Font selected, as these these fonts do not accept any attribute or print pitch changes.

Print Attributes

ESC R

Select graphic font. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC R nHexadecimal Value 1B 52 nDecimal Value 27 82 n

Sets the graphic font that will be used starting from the current position.

n	Font
000	Default
001	HSD
002	Draft
003	NLQ1
014	NLQ2
006	NLQ2 Italics
007	Draft Italics

n	Font	
009	OCR-B	
010	OCR-A	
015	VHSD	
017	LQ2	
018	Italics NLQ1	
020	Italics LQ2	

The OCR-A font can only be selected with the following character sets:

010	International	070	Italy
020	Germany	080	Sweden/Finland
030	Portugal	090	Switzerland
040	Spain	100	United Kingdom
050	Denmark/Norway	110	U.S.A.
060	France		



The OCR-B font can only be selected with the following character sets:

010	International	070	Italy
020	Germany	080	Sweden/Finland
030	Portugal	090	Switzerland
040	Spain	100	United Kingdom
050	Denmark/Norway	110	U.S.A.
060	France	200	Yugoslavia

The command is not accepted if it is sent inside a printing field.

ESC₃

Double width. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC 3 Hexadecimal Value 1B 33 Decimal Value 27 51

Sets the printing of double-width characters starting from the current position. Each character is printed twice its normal width and occupies two printing positions.

This setting remains active until the relevant cancellation command is received. The command is not accepted if it is sent with the OCR-A or B font selected.

ESC₄

Cancel double width. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC 4 Hexadecimal Value 1B 34 Decimal Value 27 52

Cancels the double width setting starting from the current position.

ESC d

Double height and double width. (Olivetti PR2, PR40+)

ASCII Code ESC d Hexadecimal Value 1B 64 Decimal Value 27 100

Sets double height and double width printing in NLQ starting from the current position. It has no effect on vertical positioning commands, which continue to work on the basis of the current line feed value.

The command is not accepted (command specification error) if it is sent with superscript or subscript enabled.

- It is sent with the OCR-A or B Font selected.
- It is sent with a document positioned at the first printing line.
- It is sent inside a printing field.

ESC e

Cancel double height and double width. (Olivetti PR2, PR40+)

ASCII Code ESC e Hexadecimal Value 1B 65 Decimal Value 27 101



Cancels the double height setting starting from the current position. As the double height setting also activates double width, canceling the former feature also cancels the latter, unless the latter was set previously using ESC 3.

The command is not accepted if it is sent inside a printing field.

ESC!W1

Double height. (Olivetti PR2)

ASCII Code ESC! W 1 Hexadecimal Value 1B 21 57 31 Decimal Value 27 33 87 49

Sets the printing of double height characters starting from the current position. The print pitch is not changed. This setting remains active until the relevant cancellation command is received.

The command is not accepted if it is sent with the OCR-A or B Font selected.

ESC W 1

Double height. (Olivetti PR2)

ASCII Code ESC W 1 Hexadecimal Value 1B 57 31 Decimal Value 27 87 49

See description of the ESC! W 1 command above.

ESC!W0

Cancel double height. (Olivetti PR2)

ASCII Code ESC! W Hexadecimal Value 1B 21 57 30 Decimal Value 27 33 87 48

Cancels the double height setting starting from the current position. The print pitch is not changed.

ESC W 0

Cancel double height. (Olivetti PR2)

ASCII Code ESC! W Hexadecimal Value 1B 21 57 30 Decimal Value 27 33 87 48

See description of the ESC! W 0 command above.

ESC!sp

Add columns to right of character. (Olivetti PR2)

ASCII Code ESC! sp m Hexadecimal Value 1B 21 20 m Decimal Value 27 33 32 m

This command may be used to add to the current print pitch a number m of columns expressed in n/120" (with n = 001-255D). If, after defining the interspace, the print of the nth character is outside the right logic margin (90 characters at 10 cpi), the print will generate "command specification error".

The command is not accepted (command specification error) if it is sent when current print pitch is proportional.



ESC sp

Add columns to right of character. (Olivetti PR2)

ASCII Code ESC sp m Hexadecimal Value 1B 20 m Decimal Value 27 32 m

See description of the ESC! sp command above..

ESC (

Bold face. (Olivetti PR2, PR40+)

ASCII Code ESC (Hexadecimal Value 1B 28 Decimal Value 27 40

Sets bold face printing starting from the current position. The command is not accepted if it is sent with the OCR-A or B Font selected.

ESC)

Cancel bold face. (Olivetti PR2, PR40+)

ASCII Code ESC) Hexadecimal Value 1B 29 Decimal Value 27 41

Cancels the bold face setting starting from the current position.

ESC *

Underline. (Olivetti PR2, PR40+)

ASCII Code ESC * n Hexadecimal Value 1B 2A n Decimal Value 27 42 n

Sets underlined printing starting from the current position and remains active until a cancellation command is received. Parameter *n* defines the type of underline, which can be set to the following values:

n	Setting
0	Normal underline
3	Overline
4	Over and underline

The command is not accepted if it is sent with the OCR-A or B Font selected, or the parameter n is set to any value other than those values mentioned above.

ESC +

Cancel underline. (Olivetti PR2, PR40+)

ASCII Code ESC + Hexadecimal Value 1B 2B Decimal Value 27 43

Cancels the underline setting starting from the current position.



ESC `

Superscript - Subscript. (Olivetti PR2, PR40+)

ASCII Code ESC `n Hexadecimal Value 1B 60 n Decimal Value 27 96 n

Sets superscript or subscript printing, defined by parameter *n*, starting from the current position, and remains active until a cancellation command is received.

If double height printing has been set, the command is interpreted but has no effect on printing until double height printing is cancelled.

n	Туре
0	Superscript
1	Subscript

The command is not accepted if:

- It is sent with the OCR-A or B Font selected, in that these fonts do not accept any attribute or print pitch changes.
- It is sent with parameter *n* equal to any value other than those indicated above.

ESC {

Cancel superscript subscript. (Olivetti PR2, PR40+)

ASCII Code ESC {
Hexadecimal Value 1B 7B
Decimal Value 27 123

Cancels the superscript/subscript setting starting from the current position.

Printer Operations

ESC S 5

Select printer device. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC S 5 Hexadecimal Value 1B 53 35 Decimal Value 27 83 53

Selects the front paper stand feeder, the only device present. Documents managed by the Horizontal Magnetic and MICR reader devices (where present) are also handled by the front paper stand.

LF

Line feed forward. (Olivetti PR2, PR40+, 2845)

ASCII Code LF Hexadecimal Value 0A Decimal Value 10

Prints the current line and executes a line feed of a value determined by the vertical spacing selected.



If the LF+CR feature has been selected in the printer Set-Up, the printing position is set at the left margin. The command is not accepted if:

- the new position lies in the bottom of form area or off the form (the line is printed).
- It is sent without a document inserted.

FF

Form Feed (rear ejection). (Olivetti PR2, PR40+)

ASCII Code FF Hexadecimal Value 0C Decimal Value 12

Prints the current line and ejects the document from the rear of the printer.

If the LF+CR feature has been selected in the printer Set-Up, the printing position is set at the left margin. If there is no document present, it is ignored.

CR

Carriage return. (Olivetti PR2, PR40+, 2845)

ASCII Code CR Hexadecimal Value 0D Decimal Value 13

Prints the current line and sets the printing position at the left margin.

BS

Back space. (Olivetti PR2)

ASCII Code BS Hexadecimal Value 08 Decimal Value 8

This command repositions a character backward with current print pitch. If the command is sent in zero column, it is ignored.

The command generates command specification errors if the command is sent with no characters to print.

ESC 7

Line feed back. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC 7 Hexadecimal Value 1B 37 Decimal Value 27 55

Prints the current line and executes a back line feed according to the selected vertical spacing.

If the LF+CR feature has been selected in the printer Set-Up, the printing position is set at the left margin.

The command is not accepted if:

- The print line is the first on the form (the line is printed).
- Sent without a document inserted.



FSC H

Set absolute horizontal position. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC H n Hexadecimal Value 1B 48 n Decimal Value 27 72 n

Moves the current position, from wherever it is, to character position *n* of the current line.

This position depends on the selected print pitch; the decimal value of *n* defines, as an absolute value, the new current position with respect to the start of the line to which the decimal value 1 is to be assigned.

If the value *n* moves the current position beyond the end of the line, it prints the current line, executes a line feed and moves the current position to the start of the new line.

If the value *n* moves the current position back with respect to the current value, it prints without executing line feeds and moves the current position to the value indicated.

The command opens a printing field. If parameter *n* is set to 0, it moves the current position to 1.

ESCI

Set relative vertical position. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC I n Hexadecimal Value 1B 49 n Decimal Value 27 73 n

Prints the current line and feeds the form n line feeds; the actual value of this movement depends on the selected vertical spacing. If the LF+CR feature has been selected in the printer Set-Up, the printing position is set at the left margin.

The decimal value n defines the vertical increment, as a number of line feeds, to be carried out in order to reach the new current position. If parameter n is set to 0, the document is printed but no paper movement is performed.

The command is not accepted (command specification error) if:

- The new position lies in the bottom of form or off the form (the line is printed).
- Sent without a document inserted.

ESC L

Set absolute vertical position. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC L n Hexadecimal Value 1B 4C n Decimal Value 27 76 n

Prints the current line and feeds the form to the line specified by n; the actual value of this movement depends on the selected vertical spacing.

If the LF+CR feature has been selected in the printer Set-Up, the printing position is set at the left margin. The decimal value *n* defines, as a number of line feeds, the value of the new current line with respect to the start of the printing area.

If the document is not inserted, the printer feeds it in and positions it at the line indicated by n. If parameter n is equal to 0, the document is positioned on the first printing line (TOF or Mechanical top margin).

The command is not accepted (command specification error) if:

- The new position lies in the bottom of form, in the top of form or off the form (the line is printed)
- The length of the document has not yet been defined (ESC Q...ESC Z).



ESC O

Eject document. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC O Hexadecimal Value 1B 4F Decimal Value 27 79

Prints the current print line and ejects the document on the front slot. If the LF+CR feature has been selected in the printer Set-Up, the printing position is set at the left margin.

If there is no document inserted, the document ejection movement is carried out in any case, without causing any error to be indicated.

ESC W

Partially eject document. (Olivetti 2845)

ASCII Code ESC W Hexadecimal Value 1B 57 Decimal Value 27 84

This command is present for compatibility with the past, but has no function on your printer (ignored).

ESC ^ 0

Change emulation. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC ^ 0 Hexadecimal Value 1B 5E 30 Decimal Value 27 94 48

Selects "IBM Emulation".

If sent with the machine in local, it is executed when the printer leaves local mode.

ESC [

Select character set. (Olivetti PR2, PR40+)

ASCII Code ESC [n Hexadecimal Value 1B 5B n Decimal Value 27 91 n

Identifies the symbol set from which the characters to be printed are taken.

Parameter *n* may be set to any of the following values:

_	_		_
n	Symbol set - Olivetti	n	Symbol set - IBM/PC
000	International	600	ISO 8856/1 Latin 1
010	International	602	ISO 8856/9 Latin 5
020	Germany	605	ISO 8856/2 Latin 2
030	Portugal	620	ISO 8856/6 Latin Arabic
040	Spain 1	623	ISO 8856/7 Greek
050	Denmark/Norway	625	ISO 8856/8 Hebrew
060	France	680	OLI-UNIX
070	Italy	700	PC-437 International
080	Sweden/Finland	701	PC-220 Spain 2
090	Switzerland	710	PC-865 Nordic
100	Great Britain	711	PC-Denmark/Norway
110	USA ASCII	712	PC-Denmark OPE



n	Symbol set - Olivetti	n	Symbol set - IBM/PC
140	Greece **	720	PC-860 Portugal
150	Israel **	730	PC-863 Canadian/French
170	Spain 2 **	740	PC-850 Latin1
200	Yugoslavia *	750	PC-852 Latin 2
410	Olivetti TCV 370 **	770	PC-851 Greek
510	SDC **	771	PC-210 Greek
520	Turkey **	780	PC-855 Cyrillic
540	CIBC	781	PC-862 Hebrew
		782	PC-864 Arabic
		783	PC-866 Cyrillic

The command is not accepted (command specification error) if:

- A PC set is chosen with the OCR-A or B Font selected.
- One of the Olivetti sets followed in the table by at least one " * " is selected, when the OCR-A font is selected.
- One of the Olivetti sets followed in the table by two " * " characters is selected, when the OCR-B font is
- selected.

BEL

Bell. (Olivetti PR2, PR40+)

ASCII Code BEL Hexadecimal Value 07 Decimal Value 7

Rings a bell to attract the operator's attention.

DEL

Clear print memory. (Olivetti PR2, PR40+, 2845)

ASCII Code DEL Hexadecimal Value 7F Decimal Value 127

Clears the print buffer and the commands it contains.

Cancels the ESC sequence containing it.

Graphics

ESC₁

9 pin Bit Image Mode. (Olivetti PR2, PR40+)

ASCII Code ESC 1 p m n Hexadecimal Value Decimal Value 27 49 p m n

Sets the machine to print in 9 pin Bit Image Mode. The type of graphic print, 9 pin or 24 pin, is selected with the ESC! G n command. The bits of parameter p identify the print modes selected:



b8: = 0	fixed
b7: = 1	fixed
b6: = 0	fixed
b5: = 0	fixed
b4: = 0	fixed
b3: = 0	Print in positive
= 1	Print in negative
b2: = 0	parameter <i>m</i> does not follow
= 1	parameter <i>m</i> follows
b1: = 0	parameter <i>n</i> does not follow
= 1	parameter <i>n</i> follows

Printing in positive prints a dot when the bit received is equal to 1 and does not print when it is equal to 0, while printing in negative does the exact opposite. The decimal value of parameter m defines the length of the print line, expressed as a number of dots.

If the parameter is set to 0 or is not present, the default value is set, that is, the maximum number of dots that can be printed per line at the density selected, minus any left margin value.

The decimal value of parameter n defines, in elementary steps, the horizontal distance at which two consecutive dots can be printed. If the parameter is set to 0 or is not present, the default value (180 dpi) is set. The accepted values of parameter n are:

n	Dot density
0	180 dpi
1	240 dpi
2	120 dpi
3	80 dpi
4	60 dpi

When the command is received, the printer sets the 24/180" line feed value, which corresponds to the movement of the paper by an amount such that the consecutive vertical dots are printed equidistantly.

The parameter consistency checks and the default values must be calculated on the basis of the following equation:

where: a = Maximum length of print line (number of dots).

b = Maximum length of printing area (in n/360").

c = Left margin (in n/240").

d = Value of parameter n.

e = Value of elementary step(1/240").

The command is not accepted (command specification error) if:

- It is sent inside a printing field.
- Parameter *m* is greater than the length of the print line.
- Parameter n has any value other than those specified.
- Unrecognized functions are sent inside the data field.



When a quantity of data which, in terms of dots, exceeds the length of the printing line defined by parameter m, the data is printed automatically and a line feed is executed. The printer waits for a CR or LF command, if the amount of data left is less than the length of the line.

Codes handled as data

All codes with a hexadecimal value of between 00 and FF are treated as data, with the exception of code 1B (ESC), which must be repeated (ESC ESC) to be recognized as data.

Codes handled as control functions

All codes that follow the (ESC) code are treated as control functions with the exception of the code (ESC). The functions recognized are: ESC 0, ESC CR, ESC LF, ESC 7, ESC X nnn, ESC 2.

Printing field

The printing field is closed when one of the following commands is received: ESC CR, ESC LF, ESC 7, ESC 2.

Length and bottom of form

With BIM printing, the preset length and bottom of form values are not handled in the normal way: a paper jam error occurs when the length is exceeded (ESC r 1).

Left Margin

BIM printing uses the preset left margin.

Printing Direction

BIM printing is unidirectional.

Printing

The diagram below shows the arrangement assigned to the bits according to the printing element:

pin 1	b1
pin 2	b2
pin 3	b3
pin 4	
pin 5	b5
pin 6	b6
pin 7	b7
pin 8	b8

ESC₁

24 pin Bit Image Mode. (Olivetti PR2, PR40+)

ASCII Code ESC 1 p m n Hexadecimal Value 1B 31 p m n Decimal Value 27 49 p m n

Sets the printer to print in 24 pin Bit Image Mode. The type of graphic print, 9 pin or 24 pin, is selected with the command ESC! G n.



The bits of parameter "p" identify the print modes selected:

b8: = 0 fixed

b7: = 1 fixed

b6: = 0 fixed

b5: = 0 fixed

b4: = 0 fixed

b3: = 0 Positive print

= 1 Negative print

b2: = 0 Does not follow *m* parameter

= 1 Follows *m* parameter

b1: = 0 Does not follow n parameter

= 1 Follows *n* parameter

Positive print associates to level 1 of the bit received the print of a dot and to the level 0 the non print; negative print does the opposite.

The decimal value of the *m* parameter defines the length of the print line, expressed in number of points.

If the parameter has value 0 or is absent, the default condition is forced; its value corresponds to the maximum number of points printable per line at the selected density, minus any value of the left margin.

The decimal number of the n parameter defines, in elementary steps, the horizontal position at which two consecutive dots can be printed.

If the parameter has value 0 or is absent, the default condition is forced (180 dpi).

The allowed values of the *n* parameter are:

n	Dot density
0	180 dpi
1	360 dpi
2	240 dpi
3	120 dpi
4	60 dpi

Upon receiving the command, the printer forces the line spacing value to 24/180", which corresponds to the displacement of the paper by such a quantity that consecutive vertical dots are printed equidistant.

The consistency checks for the parameters, as well as the default values, shall be computed according to the following expression:

where: a = Maximum print line length (number of dots).

b = Maximum print field length (in n/360").

c = Left margin (in n/240").

d = Value of the*n*parameter.

e = Value of the elementary step (1/240").

The command is not accepted (command specification error) if:

- o It is sent inside a printing field.
- The m parameter exceeds line print lengths.
- The *n* parameter has a different value from those allowed.
- Inside the data field are sent not recognized functions.



The reception from the line of a number of data such as to exceed, in terms of dots, the length of the print line defined by the m parameter, causes the automatic print and the execution of one line feed. It then waits for a CR or LF, if the number of data left pending is less than the line length.

Codes handled as data

All codes with a hexadecimal value of between 00 and FF are treated as data, with the exception of code 1B (ESC), which must be repeated (ESC ESC) to be recognized as data.

Codes handled as control functions

All codes that follow the (ESC) code are treated as control functions with the exception of the code (ESC). The functions recognized are: ESC 0, ESC CR, ESC LF, ESC 7, ESC X nnn, ESC 2.

Printing field

The printing field is closed when one of the following commands is received: ESC CR, ESC LF, ESC 7, ESC 2.

Length and bottom of form

With BIM printing, the preset length and bottom of form values are not handled in the normal way: a paper jam error occurs when the length is exceeded (ESC r 1).

Left Margin

BIM printing uses the preset left margin.

Printing Direction

BIM printing is unidirectional.

Printing

The diagram below shows the arrangement assigned to the bits according to the printing element

pin 1	b 1	
pin 2	b 2	
pin 3	b 3	
pin 4	b 4	first byte
pin 5	b 5	
pin 6	● b6	
pin 7	● b7	
pin 8	● b8	
pin 9	● b1	
pin 10	b 2	
pin 11	● b3	
pin 12	b 4	second byte
pin 13	• b5	
pin 14	● b6	
pin 15	● b7	
pin 16	● b8	



pin 17	● b1 ● b2	
pin 18	_	
pin 19	● b3	thind but a
pin 20	• b4	third byte
pin 21	● b5	
pin 22	● b6	
pin 23	● b7	
pin 24	● b8	
pin 9	• b1	
pin 10	b2	
pin 11	b3	
pin 12	b4	second byte
pin 13	b5	•
pin 14	b6	
pin 15	b7	
pin 16	● b8	
pin 17	● b1	
pin 18	● b2	
pin 19	● b3	
pin 20	b 4	first byte
pin 21	b 5	
pin 22	b 6	
pin 23	● b7	
pin 24	b8	

ESC₂

Reset Bit Image Mode. (Olivetti PR2, PR40+)

ASCII Code ESC 2 Hexadecimal Value 1B 32 Decimal Value 27 50

Prints the contents of the buffer in BIM, executes a CR and cancels BIM.

ESC X

Set Relative Horizontal Position. (Olivetti PR2, PR40+)

ASCII Code ESC X Hexadecimal Value 1B 58 Decimal Value 27 88

The command sets a relative horizontal position in elementary steps.

The command is only accepted with BIM set.

Parameter n defines a movement equal to n times the horizontal distance between two points defined by parameter n of the ESC 1 command.



Customized Characters

ESC h 0

9 pin Downline Loading Characters into the User Memory (DLL). (Olivetti PR2, PR40+)

ASCII Code ESC h 0 n m d_0 d_1 d_2 D_{1a} D_{1b} D_{1c} D_{nc} Hexadecimal Value 1B 68 30 n m d_0 d_1 d_2 D_{1a} D_{1b} D_{1c} D_{nc} 27 104 48 n m d_0 d_1 d_2 D_{1a} D_{1b} D_{1c} D_{nc}

The command enables the characters received to be transferred from the line into the user memory (9 pin). The type of DLL, 9 or 24 pin, is selected with the command ESC! G n.

Parameters n and m are, respectively, the binary start and end codes and mark the range in which the characters will be loaded (as a number "m" - n + 1). In the particular case where n is equal to m a single character will be loaded.

Values n and m must be between Hex. 20 - 7E and 80 - FE

The format of each individual character is as follows:

 $d_0 d_1 d_2 D_{1a} D_{1b} D_{1c} D_{nc}$

where:

- d_0 , d_1 , d_2 represent, respectively, as binary values:
- d₀: number of leading columns.
- d₁: number of main columns.
- d₂: number of trailing columns.
- The sum $(d_0 + d_1 + d_2)$ defines the number of columns in the character's gross matrix.

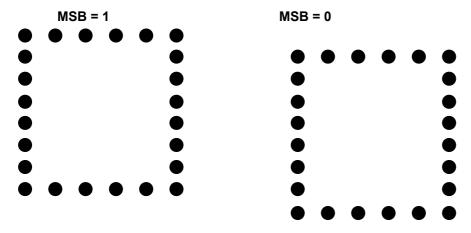
Columns:			1	2	3	4	5	6	7	8	9	10	11	12
	b7	pin 1	•	•	•	•	•	•						
	b6	pin 2												
	b5	pin 3												
first byte	b4	pin 4												
	b3	pin 5												
	b2	pin 6												
	b1	pin 7												
	b0	pin 8	•					•						
			25 5	12 8	12 8	12 8	12 8	25 5						

The parameters in the example are:

 d_0 =128; d_1 =6; d_2 =6; D_1 =255; D_2 =129; D_3 =129; D_4 =129; D_5 =129; D_6 =255



MSB function of the do byte



The command is not accepted (command specification error) if:

It is sent inside a printing field.

The *n* and *m* parameters are different from those allowed

The d₀ - d₁ - d₂ parameters are incompatible with one another

ESC h 0

24 pin Downline Loading Characters into the User Memory (DLL). (Olivetti PR2, PR40+)

ASCII Code ESC h 0 n m d_0 d_1 d_2 D_{1a} D_{1b} D_{1c} D_{nc} Hexadecimal Value 1B 68 30 n m d_0 d_1 d_2 D_{1a} D_{1b} D_{1c} D_{nc} 27 104 48 n m d_0 d_1 d_2 D_{1a} D_{1b} D_{1c} D_{nc}

The command enables the characters received to be transferred from the line into the user memory (9 pin). The type of DLL, 9 or 24 pin, is selected with the command ESC! G n.

Parameters n and m are, respectively, the binary start and end codes and mark the range in which the characters will be loaded (as a number m - n + 1). In the particular case where n is equal to m, a single character will be loaded.

Values n and m must be between Hex. 20 - 7E and 80 - FE

The format of each individual character is as follows:

$$d_0 d_1 d_2 D_{1a} D_{1b} D_{1c} D_{nc}$$

where:

- d₀, d₁, d₂ represent, respectively, as binary values:
- d₀: number of leading columns.
- d₁: number of main columns.
- d₂: number of trailing columns.
- The sum $(d_0 + d_1 + d_2)$ defines the number of columns in the character's gross matrix.
- D_{1a} , D_{1b} , D_{1c} D_{nc} constitute the pattern of the character currently being loaded. Each data column has three bytes.



Columns:			1	2	3	4	5	6	7	8	9	10	11	12
	b7	pin 1	•		•		•		•		•		•	
	b6	pin 2												
	b5	pin 3												
first byte	b4	pin 4												
	b3	pin 5												
	b2	pin 6												
	b1	pin 7												
	b0	pin 8											•	
	b7	pin 9	•										•	
	b6	pin 10												
	b5	pin 11												
second byte	b4	pin 12												
	b3	pin 13												
	b2	pin 14												
	b1	pin 15												
	b0	pin 16												
	b7	pin 17	•										•	
	b6	pin 18												
	b5	pin 19												
third byte	b4	pin 20												
	b3	pin 21												
	b2	pin 22												
	b1	pin 23												
	b0	pin 24					•						•	
			255		128		128	 3	128		 128		255	

The parameters of the example are:

 $d_0=0$; $d_1=11$; $d_2=1$;

 D_{1a} =255, D_{1b} =255, D_{1c} =255;

 $D_{2a}=0$, $D_{2b}=0$, $D_{2c}=0$;

 D_{3a} =128, D_{3b} =0, D_{3c} =1;

 $D_{4a}=0$, $D_{4b}=0$, $D_{4c}=0$;

 D_{5a} =128, D_{5b} =0, D_{5c} =1;

 D_{6a} =0, D_{6b} =0, D_{2c} =0;

 D_{7a} =128, D_{7b} =0, D_{7c} =1;

 $D_{8a}=0$, $D_{8b}=0$, $D_{8c}=0$;

 D_{9a} =128, D_{9b} =0, D_{9c} =1;

 $D_{10a}=0$, $D_{10b}=0$, $D_{10c}=0$;

 D_{11a} =255, D_{11b} =255, D_{11c} =255

The command is not accepted (command specification error) if:

- It is sent inside a printing field.
- The n and m parameters are different from those allowed
- The d₀ d₁ d₂ parameters are incompatible with each other
- If the printer is in High Speed Draft or Very High Speed Draft mode the command is accepted all the same; however, the subsequent activation command ESC m n 0 generates an error.



ESC: 000

Copy character generator into user memory. (Olivetti PR2, PR40+)

ASCII Code ESC : 0 0 0 Hexadecimal Value 1B 3A 30 30 30 Decimal Value 27 58 48 48 48

The command transfers the current character generator set into the user memory.

The command is not accepted (command specification error) if:

- It is sent inside a printing field.
- It is sent with the OCR-A or B Font selected, in that these fonts cannot be loaded into the user memory.

ESC m n 0

Select character generator. (Olivetti PR2, PR40+)

ASCII Code ESC m n 0 Hexadecimal Value 1B 6D n 30 Decimal Value 27 109 n 48

The command selects the current character generator or the one in the user memory depending on the decimal value of parameter n.

n	Generator selected
0	Current character generator
1	Character generator in user memory

The command is not accepted if it is sent with the OCR-A or B Font selected.

Printer Control

ESC Z

Request for primary ID. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC Z Hexadecimal Value 1B 5A Decimal Value 27 90

This command requests the printer to indicate its ID. The printer answers with different IDs according to the current emulation.

The command gives a command specification error (The request is fulfilled in any case) if, it is sent inside a printing field.

ESC / 7

Printer ID. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC / 7 Hexadecimal Value 1B 2F 37 Decimal Value 27 47 55

Answer sent by printer on receiving command ESC Z.



ESC i

Request for printer configuration. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC i Hexadecimal Value 1B 69 Decimal Value 27 105

This command requests the printer to indicate its basic machine configuration. The command gives a command specification error (The request is fulfilled in any case) if it is sent inside a printing field.

ESC p

Printer configuration. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC p x y z k Hexadecimal Value 1B 70 x y z k Decimal Value 27 106 x y z k

Answer to the request for the printer configuration ESC i.

Parameters "x y z k" may have the following configurations:

Byte x:

bit 8: = 0 fixed bit 7: = 1 fixed bit 6: = 0 fixed bit 5: = 0 fixed bit 4: = 0 fixed bit 3: = 0 fixed bit 2: = 1 fixed. bit 1: = 1 fixed

Byte y:

bit 8: = 0 fixed bit 7: = 1 fixed bit 6: = 0 fixed bit 5: = 0 reserved bit 4: = 0 fixed

bit 3: = 1 Magnetic stripe management option present
0 Magnetic stripe management option not present

bit 2: = 0 fixed bit 1: = 1 fixed

Byte z:

bit 8: = 0 fixed bit 7: = 0 fixed bit 6: = 1 fixed bit 5: = 1 fixed bit 4: = 0 fixed bit 3: = 0 fixed bit 2: = reserved bit 1: = 0 fixed

Byte k:

bit 8: = 0 fixed bit 7: = 0 fixed bit 6: = 1 fixed

bit 5: = 0 Horizontal magnetic stripe handling

bit 4: = 0 fixed

bit 3: = 0 Magnetic stripe management option not present 1 Magnetic stripe management option present

bit 2: = 0 reserved bit 1: = 0 fixed



ESC i

Status request. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC j Hexadecimal Value 1B 6A Decimal Value 27 106

This command requests the printer to indicate its synchronous status. Timing of the status reply is depends on the STATUS REQUEST setup parameter. If NO WAIT is selected, the reply will be provided as soon as possible and simultaneously with the print or with paper movements. If WAIT is selected, the status reply will be provided at the end of the print.

The command gives a command specification error (The request is fulfilled in any case) if it is sent inside a printing field.

ESC_r

Synchronous basic machine status. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC r x Hexadecimal Value 1B 72 x Decimal Value 27 114 x

Answer sent by the printer on receiving command ESC j.

The bits of parameter "x" indicate the printer status which may be WARNING or ERROR.

The WARNING status indicates that the operation was performed correctly.

The ERROR status indicates that the operation has not been performed or was performed incorrectly.

The bits of parameter "x" may have the following meanings:

WARNING FRONT PAPER STAND

Byte x:

bit 8: = 0 fixed bit 7: = 1 fixed bit 6: = 0 fixed bit 5: = 1 fixed bit 4: = 1 Document completely inserted (1) bit 3: = 1 Local or Cover open (2)

bit 2: = 0 fixed bit 1: = 1 Almost end of document (3)

- (1) Generated when the last line of the document is reached.
- (2) Generated when the machine is set in local or when the cover is opened without any executive commands suspended.
- (3) Generated when the first line of the declared bottom of form is reached: if you try to print in any case, an error is indicated.

GENERIC ERROR

Byte x:

```
bit 8: = 0 fixed
bit 7: = 1 fixed
bit 6: = 1 fixed
bit 5: = 0 fixed
bit 4: = 1 Command specification error (1)
bit 3: = 1 Cover open (2)
bit 2: = 1 Local (3)
bit 1: = 1 Line error (4)
```



- (1) Generated when the command received does not respect the specifications.
- (2) Generated when the cover is opened with executive commands suspended.
- (3) Generated when the machine is set in local with executive commands suspended.
- (4) Generated when an error is detected in reception (framing error, parity error, overflow).

PAPER STAND ERROR

Byte x:

```
bit 8: = 0 fixed
bit 7: = 0 fixed
bit 6: = 1 fixed
bit 5: = 1 fixed
bit 4: = 1 Command specification error (1)
bit 3: = 1 Cover open (2)
bit 2: = 1 No document present (3)
bit 1: = 1 Jam(4)
```

- (1) Generated when the command received does not respect the specifications
- (2) Generated when the cover is opened with executive commands suspended.
- (3) Generated when a paper load command is sent and the document is not present in the slot.
- (4) Generated when an incorrect paper movement is detected.

ERROR DURING MAGNETIC/OPTICAL OPERATION

Byte x:

```
bit 8: = 0 fixed
bit 7: = 1 fixed
bit 6: = 1 fixed
bit 5: = 1 fixed
bit 4: = 0 fixed
bit 3: = 0 fixed
bit 2: = 1 Virgin stripe (1)
bit 1: = 1 Read or check error (2)
```

- (1) Generated when no character is read during a read operation.
- (2) Generated when read errors are detected.

```
When the machine enters error status, it stays there until the reset error command (ESC I) is received.
```

While in the error status, the machine discards all the data and/or commands sent to it except for status or ID requests (ESC j, ESC i, ESC Z).

In the event of a jam, the reset error command must be followed by an eject document command (ESC I, ESC O).

The general reset command resets all kinds of errors.

MECHANICAL FAULT

```
Byte x: "o" (6F)
```

When a mechanical movement is not performed, a mechanical fault is signaled.

The printer stays in this condition until a general reset command (ESC 0) is received,



ESC sp B

Request for document status. (Olivetti PR2)

ASCII Code ESC sp B Hexadecimal Value 1B 20 42 Decimal Value 27 32 65

This command requests the printer to indicate its status as regards the current position of the document.

The command generates a command specification error (The request is fulfilled in any case) if it is sent inside a printing field.

ESC B id m ESC Z

Synchronous document status. (Olivetti PR2)

ASCII Code ESC B id m ESC Z Hexadecimal Value 1B 42 id m 1B 5A Decimal Value 27 66 id m 27 102

The synchronous status of documents, which answers the ESC sp B command has the following structure: id = 5 (PAPER FRONT STAND)

 $\it m$ consists of a single byte and identifies the position of the document in the device identified by $\it id$.

Byte m:

bit 8: = 0 fixed bit 7: = 1 fixed bit 6: = 0 reserved bit 5: = 0 reserved bit 4: = 0 reserved bit 3: = 0 reserved

bit 2,1:= 0 0 Document not present.

0 1 Document parked.1 0 Document aligned.1 1 Document inserted.

Key:

Document parked Position assumed by the document downstream of a SW ejection (ESC O)

Document aligned Position assumed by the document downstream of a manual introduction

into the paper stand.

Document inserted Position assumed by the document downstream of a paper insertion from

SW command (ESC L nnn)

ESC sp b

Request for FW Release ID. (Olivetti PR2)

ASCII Code ESC sp b Hexadecimal Value 1B 20 62 Decimal Value 27 32 98

This command requests the printer to indicate its FW Release ID.

The command generates a command specification error (The request is fulfilled in any case) if it is sent inside a printing field.



ESC b id_{rel1};id_{ver1}; id_{rel.n};id_{ver.n} ESC Z

FW Release ID. (Olivetti PR2)

ASCII Code ESC b $id_{rel1}; id_{ver1}; \dots id_{rel.n}; id_{ver.n}$ ESC Z Hexadecimal Value 1B 62 $id_{rel1}; id_{ver1}; \dots id_{rel.n}; id_{ver.n}$ 1B 5A Decimal Value 27 98 $id_{rel1}; id_{ver1}; \dots id_{rel.n}; id_{ver.n}$ 27 102

Answer to a request for the FW Release ID.

Parameters $id_{rel,n}$ and $id_{ver,n}$ have the following meaning:

id _{rel.n} / id _{ver.n}	FW release/ FW version	Number
id _{rel.1}	MAIN FW release + Magnetic option	x.xxxy
id _{ver.1}	MAIN FW version + Magnetic option	XXX
id _{rel.2}	OCR FW release	X.XX

|--|

Example of an answer to a request for the FW ID: ESC b1.00E;011;1.00;005;ESC Z

ESC sp a

Request for set-up configuration. (Olivetti PR2)

ASCII Code ESC sp a Hexadecimal Value 1B 20 61 Decimal Value 27 32 97

This command requests the printer to indicate its Set-Up configuration.

The command generates a command specification error (The request is fulfilled in any case) if it is sent inside a printing field.

ESC I

Resets the printer error status. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC I Hexadecimal Value 1B 6C Decimal Value 27 108

ESC_n

Olivetti controlled procedure selection. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC n Hexadecimal Value 1B 6E Decimal Value 27 110

Selects the Olivetti controlled data exchange procedure (the only procedure accepted in OLIVETTI emulation). The command is not accepted (command specification error) if it is sent inside a printing field.

ESC o

Select free running mode. (Olivetti 2845)

ASCII Code ESC o Hexadecimal Value 1B 6F Decimal Value 27 111

This command is accepted (for compatibility with the past) only before the selection of the "Olivetti controlled" selection. After an ESC n it generates a command error.



ESC V

Switch operator panel LED on or off. (Olivetti 2845)

ASCII Code ESC V n Hexadecimal Value 1B 55 n Decimal Value 27 85 n

This command is present only for compatibility with the past. It is ignored by the printer.

ESC₀

General reset. (Olivetti PR2, PR40+)

ASCII Code ESC 0 Hexadecimal Value 1B 30 Decimal Value 27 48

Resets all the printer's FW. The HW (mechanical) reset is not performed and all default parameters are restored. The command is recognized in lines (as soon as it is received, it discards the data and the pending commands and is executed).

If the command is received with the machine in the LOCAL or COVER open status, it still resets the FW. The general reset:

- Cancels all the settings made from the line (spacing, fonts, etc.).
- Switches off the console indications activated by commands from the line.
- Cancels any pending book operator commands.
- Restores the default values, that is, the parameters set from the Set-Up.
- Keeps the machine status (Local or Ready) and the contents of the user memory (DLL) unchanged.

ESC U

Book operator. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC U n Hexadecimal Value 1B 55 n Decimal Value 27 85 n

Books an operator and switches on/off the station LEDs specified by the configuration of parameter "n", which has the following structure:

Byte n:

bit 8: = 0 fixed bit 7: = 1 fixed bit 6: = 1 Book Operator bit 5: = 0 Led OFF 1 Led ON bit 4: = 0 fixed bit 3: = 0 fixed bit 2: = 1 Station 2 bit 1: = 1 Station 1

The STATION 1 and STATION 2 LEDs inform the single operator whether the printer has been dedicated to him or not. Bits 5 and 6 may have one of the four combinations indicated in the table below:



Bit 6	Bit 5	Printer behaviour
0	0	Switches the Station1 or Station2 LED off as specified in bits 1 and 2. If both are off, after this sequence has been executed, any pending book operator commands will be cancelled
1	0	Switches the Station1 or Station2 LED off as specified in bits 1 and 2. After this sequence has been executed, the book operator command becomes pending and is stored.
0	1	Switches the Station1 or Station2 LED on as specified in bits 1 and 2. Pending book operator commands are not cancelled
1	1	Switches the Station1 or Station2 LED on as specified in bits 1 and 2. This sequence always enables the book operator command.

If both operators are booked (Station1 and Station2 LEDs on), the printer will be assigned to the first operator to press the key, canceling the other pending book operator command.

If the key corresponding to the unbooked operator is pressed, the printer ignores the action and does not answer.

This behavior gives priority to the manual book operator command (ESC).

If automatic operation booking is selected (ESC .), the LEDs do not light up even if parameter n indicates power-on: to make the LEDs light up, the LED on command must be sent separately from the book operator command.

A pending book operator command does not block any printer function.

The command is not accepted (command specification error) if it is sent inside a printing field.

ESC_r

Answer to book operator command. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC r x Hexadecimal Value 1B 72 n Decimal Value 27 114 n

The answer to the book operator command may be determined by the pressing of a key (if manual O.B.) or the presence of the document in the slot (if automatic O.B.).

If automatic O.B. is enabled, the answer will always be Station 1.

The bits of parameter *x* may have the following meanings:

Byte x:

bit 8: = 0 fixed bit 7: = 0 fixed bit 6: = 1 fixed bit 5: = 0 fixed bit 4: = 0 fixed

bit 3: = 1 Document present bit 2: = 1 Station 2 pressed bit 1: = 1 Station 1 pressed

ESC.

Select automatic operator booking mode. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC . Hexadecimal Value 1B 2E Decimal Value 27 46

Sets the printer to automatically answer the pending book operator command (without any key being pressed on the console) as soon as the document is inserted in the feeder.

The command is not accepted (command specification error) if, ilt is sent inside a printing field.



ESC

Select manual operator booking mode. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC _ Hexadecimal Value 1B 5F Decimal Value 27 95

Sets the printer to answer the pending book operator command only when the key on the console that corresponds to the operator selected is pressed.

The command is not accepted (command specification error) if it is sent inside a printing field.

Magnetic Device Control

ESC₁

Magnetic read of the passbook stripe. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC] Hexadecimal Value 1B 5D Decimal Value 27 93

Reads the magnetic stripe, if present.

If the document is not inserted, the printer feeds in the document.

The data read is converted into ASCII characters and sent to the central unit in the following format:

```
ESC s ......data field..... FS (1B 73 ......data field...... 1C)
```

In the case of a magnetic stripe with field duplication:

```
ESC s .....first data field ..... A ......second data field ..... FS (1B 73 .....first data field ..... 41 .....second data field ..... 1C)
```

where A represents the separator between the two fields.

Unrecognized data is replaced with DEL (7F).

Should no data be found during the read operation, the answer will be:

```
ESC s DEL FS (1B 73 7F 1C)
```

If any errors occur during the read operation, the answer to the status request (ESC j) will be:

ESC r r no character found ESC r q read/check error

In a magnetic read operation, it may happen that all the data in the read answer is correct (no DEL in the data field), but a read error is indicated when the status request is made. This is caused by the detection of an error in the LRC calculation, so we recommend that a read command should always be followed by a status request.

Since after the execution of the command the position of the document is unknown, its subsequent positioning must be given as an absolute position.

The command is not accepted (command specification error) if it is sent inside a printing field or the option is not present.



ESC t data GS

Data to be recorded on the magnetic stripe. (Olivetti PR2, PR40+, 2845)

ESC t data GS **ASCII Code** Hexadecimal Value 1B 74 data 1D Decimal Value 27 116 data 29

Sets the data to be recorded according to the previously selected standard (from the line or the Set-Up). The command is not accepted (command specification error) if:

- It is sent inside a printing field.
- There are more than 105 data items to be recorded in a single field or 45 in field duplication.
- The data is not in column 3 of the ASCII codes.
- It is not followed by ESC \.
- A device other than the front paper stand is selected.
- The option is not present.

ESC \

Record and check magnetic stripe. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC \

1B 74 data 1D Hexadecimal Value Decimal Value 27 116 data 29

Records the data sent by ESC t data GS and is considered the end of data.

If the document is not inserted, the printer feeds it in.

The command is not accepted (command specification error) if it is not preceded by the ESC t data GS command

If, at the end of the recording, errors are found during the check, the answer to the status request will indicate a record or check error ESC r g.

Since after the execution of the command the position of the document is unknown, its subsequent positioning must be given as an absolute position.

ESC Y B k1 k2

Set MICR Magnetic Read(Olivetti PR2, PR40+)

Upon reception of the command, the device assumes the configuration indicated by k1 and k2 parameters.

Hexa	l Code decimal nal Valu			ESC Y B k_1 k_2 1B 59 42 k_1 k_2 27 89 66 k_1 k_2
k ₁	b ₈	=	0	fixed
	b ₇	=	1	fixed
	b ₆	=	0	values of k1 and k2
			1	default values
	b ₅	=	0	one retry
			1	three retries
	b_4	=	1	fixed
	b_3	=	0	space detection off
			1	space detection on
	b_2	=	0	command eject
			1	auto eject
	b ₁	=	0	Reserved



```
0
                                               fixed
k_2
           b<sub>8</sub>
                                   1
                                               fixed
           b<sub>7</sub>
                                   0
                                               Reserved
           b<sub>6</sub>.
                                               Reserved
           b<sub>5</sub>
                                   0
                                               Reserved
                                   0
           b_4
                                               Reserved
                                   0
           b_3
                                   00
                                               CMC7 alpha numeric
           b<sub>2</sub>, b<sub>1</sub>
                                   0 1
                                   10
                                               CMC7 numeric only
                                   11
                                               Reserved
```

Note: In the absence of a command the default setting is as follows:

- one retry
- Space detection ON
- Automatic ejection
- CMC7 alpha numeric

The command is not accepted (command specification error) if:

- It is sent inside a printing field.
- The device is not present.
- It is sent with the document already loaded.

ESCYE

Set horizontal magnetic device. (Olivetti PR2, PR40+)

ASCII Code ESC Y E k_1 k_2 Hexadecimal Value 1B 59 45 k_1 k_2 Decimal Value 27 89 69 k_1 k_2

When the command is received, the device takes on the configuration indicated by parameters k_1 and k_2 .

Byte k_1 :

bit 8: = 0 fixed bit 7: = 1 fixed

bit 6: = 0 values of k1 k2 1 default values

bit 5: = 0 one retry

1 three retries

bit 4: = 0 End of Sentinel = 0F

1 End of Sentinel = 0C

bit 3: = 0 fixed bit 2-1: = 00: IBM 3604 01: DIN/ISO

10: ANSI 11: Reserved



Byte k_2 :

bit 8: = 0 fixed bit 7: = 1 fixed

bit 6: = 0 duplication OFF

1 duplication ON

bit 5: = 0 fixed bit 4: = 0 fixed bit 3: = 0 fixed

bit 2-1: = 00: standard position

01: position + 10 mm 10: position + 20 mm

11: Reserved

The command is not accepted (command specification error) if:

- It is sent inside a printing field.
- The device is not present.
- A device other than the front paper stand is selected.

ESC } r

MICR Magnetic Read (Olivetti PR2, PR40+)

ASCII Code ESC } r Hexadecimal Value 1B 7D 72 Decimal Value 27 125 114

This command activates the magnetic read of MICR characters and causes their trasmission to U.C. according to the format already in use: **ESC s <data> FS**.

NOTA - Unrecognised data are replaced with DEL (7F)

The command is not accepted (command specification error) if:

- > It is inside a printing field.
- > The device is not present.
- > A device different from IFA/IFAM is selected.

ESC#

Assign reference for ESC L. (Olivetti PR2, PR40+)

ASCII Code ESC # n Hexadecimal Value 1B 23 n Decimal Value 27 35 n

This command defines the criteria for counting the number of lines selected by ESC L n.

With parameter n = 0, the ESC L command always feeds in the paper to the line defined by the ESC T n command or, if it is not defined, to the minimum top margin and, with parameter n > 0, the ESC L command is changed according to the following values of parameter n of ESC # n.

1	า	Behavior
(C	Positions the document at line <i>n</i> defined by ESC L with a document edge reference
-	1	Positions the document at line n defined by ESC L with a reference at the top margin defined by ESC T or, if no top margin is defined, at the minimum top margin

The command is not accepted if it is sent inside a printing field or a device other than the front paper stand is selected.



ESC | A

Define offset in elementary steps. (Olivetti PR2, PR40+)

ASCII Code ESC | A n Hexadecimal Value 1B 7C 41 n Decimal Value 27 124 65 n

Defines, in n/120", the distance between the left margin and the edge of the printer and constitutes the reference for all the horizontal setting or positioning functions.

As a result, the length of the line is reduced by *n*. Parameter *n* may be set to any value from 0 to 999.

The command is not accepted (command specification error) if it is sent inside a printing field or a device other than the front paper stand is selected.

ESC | B

Define document width in elementary steps. (Olivetti PR2, PR40+)

ASCII Code ESC | A n Hexadecimal Value 1B 7C 42 n Decimal Value 27 124 66 n

Defines, in *n*/120", the actual width of the passbook on which magnetic operations are to be carried out.

This command is used exclusively for horizontal magnetic recording/reading on machines configured with left alignment, to determine the start position for magnetic operations.

Parameter *n* may be set to any value from 0 to 1156 (width of slot)

The command is not accepted (command specification error) if it is sent inside a printing field or a device other than the front paper stand is selected.

ESC'

Set document type. (Olivetti PR2, PR40+, 2845)

ASCII Code ESC ' n Hexadecimal Value 1B 27 n Decimal Value 27 39 n

Sets the printer to handle the type of document defined by parameter *n*, which has the following structure:

Byte n:

bit 8: = 0 fixed bit 7: = 1 fixed bit 6: = 0 fixed

bit 5: = x not significant

bit 4: = 0 multicopy document

1 single-copy document

bit 3: = 0 document 1 passbook

bit 2: = 0 vertical seam

1 horizontal seam

bit 1: = x not significant

The values of bits 4, 3 and 2 determine the situations as shown in the table below:

bit 4	bit 3	bit 2	Document Type
1	0	х	Single-copy document
0	0	х	Multicopy document
0	1	1	Horizontal seam book
0	1	0	Vertical seam book

The command is not accepted if it is sent inside a printing field or a device other than the front paper stand is selected.



ESC /

Set absolute vertical position in elementary steps. (Olivetti PR2, PR40+)

ASCII Code ESC / m n Hexadecimal Value 1B 2F m n Decimal Value 27 47 m n

If the document is not inserted, the printer feeds it in and positions it at n elementary steps from the margin indicated by parameter m.

The elementary step value is expressed as n/240" or as n/216" depending on the value selected from set-up. Parameter m may be set to the following values:

m	Reference margin
0	bottom margin
1	top margin

The command is not accepted (command specification error) if:

- It is sent inside a printing field.
- If the value of parameter n is greater than the declared document length or lies in the declared TOF
 or BOF.
- A device other than the front paper stand is selected.

ESC -

Measure document length. (Olivetti PR2, PR40+)

ASCII Code ESC -Hexadecimal Value 1B 2D Decimal Value 27 45

If the document is not inserted, the printer feeds it in, measures its length in elementary steps and sends the value to the CU by means of the ESC S *n* command.

The elementary step value is expressed in n/240" or n/216", depending on the value selected in setup.

When the command has been executed, the position of the document is unknown, so its next position must be given by an absolute position setting.

The command is not accepted (command specification error) if:

- It is sent inside a printing field.
- A device other than the front paper stand is selected.

ESC } -

Measure document width. (Olivetti PR2)

ASCII Code ESC } Hexadecimal Value 1B 7D 2D
Decimal Value 27 45 125

If the document is not inserted, the printer feeds it in, measures the width in elementary steps and sends the value to CU by means of ESC S n. The elementary step value is 1/240"

The command is not accepted (command specification error) if:

- It is sent inside a printing field.
- A device other than the front paper stand is selected.



ESCS

Document length or width document: answer. (Olivetti PR2)

ASCII Code ESC S n Hexadecimal Value 1B 53 n Decimal Value 27 45 125

Answer to the ESC - command.

ESC! Gn

9 or 24 pin graphics and DLL selection. (Olivetti PR2)

ASCII Code ESC ! G n Hexadecimal Value 1B 21 47 n Decimal Value 27 33 71 n

Sets graphic printing (BIM) and DLL printing at 9 or 24 pins. When this command is sent, it erases from the printer memory any DLL characters loaded previously.

n BIM and DLL 30 (H) 9 pin 31 (H) 24 pin

The default setting is 9 pin.

The command is not accepted (command specification error) if it is sent inside a printing field or a device other than the front paper stand is selected.

Bar Code Print

ESC x mm; hh; zz; n ESC Z

Set Bar Code Print. (Olivetti PR2)

ASCII Code ESC x m; h; z; n ESC Z Hexadecimal Value 1B 21 m; h; z; n 1B 5A Decimal Value 27 33 m; h; z; n 27 90

Sets bar code printing according to the characteristics defined by the following parameters. The ";" character serves as a spacer and the ESC Z command serves to close the sequence.

The *m* parameter defines the following Bar Code types:

m	Bar Code Type
00	DEFAULT
01	UPC-A
02	UPC-E
03	EAN-8
04	EAN-13
05	CODE39
06	CODABAR
07	2/5 INTERLEAVED
08	2/5 INDUSTRIAL

The *h* parameter defines Bar Code Height:

h	Bar Code Height
00	DEFAULT
01-99	Height as number <i>h</i> of passes (*)



(*) One pass = 8/72" at 9/18 pin 8/60" at 24 pin

The *z* parameter defines the horizontal zoom coefficient in decimals.

The following values are allowed for it:

Z	Values
00-09	Ignored values
10-34	Acceptable values

The *n* parameter, comprising one byte, enables or disables plain language printing of the Bar Code ("Human Readable Line" - H.R.L.) in the lower part:

n	Human Readable Line		
0	Disabled		
1	Enabled		

"Human readable" characters are printed with the fonts listed below, where no zoom factor is applied. The fonts used for the Human Readable Line depend on the type of Bar Code selected:

H.R.L. Font	Bar Code Type
OCR-A	Code39, Codabar, 2/5 Interleaved and 2/5 Industrial
OCR-B	UPC-A, UPC-E, EAN-8 and EAN-13

If the numeric parameters are omitted, the current value is retained.

The command is not accepted (command specification error) if it is sent with the following parameter values:

m between 09 and 99z between 35 and 99n between 2 and 9

ESC y ... data ... ESC Z

Enable bar code printing. (Olivetti PR2)

ASCII Code ESC y data ESC Z Hexadecimal Value 1B 79 data 1B 5A Decimal Value 27 121 data 27 90

It performs Bar Code printing of the alphanumeric data, and brings the print head back to the left margin.

The command is not accepted (command specification error) if the number and type of characters is not compatible with the standard of the selected Bar Code.

Appendix D – HPR4915 Protocol Commands

HPR4915 Mode Commands	D-2
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HPR4915 Mode Commands Description	D-3
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HPR4915 Mode Commands

The Wincor Nixdorf HPR4915 emulation is designed as a container of SW commands for managing all new performance, characteristic of the models.

The Wincor Nixdorf HPR4915 command interpreter is based on the HPR4915 emulation of which it maintains, for the common part, all the characteristics.

Summary in Alphabetical Order

Command	Command Description	Page
ESC[n\$p	Paper feed of the document	D-2
ESC[n!p	Absolute vertical positioning in relation to the top form edge	
ESC [n "p	Absolute vertical positioning in relation to the bottom form edge	D-4
ESC[n#p	Relative vertical positioning backwards	D-4
ESC [" t	Requesting the document width	D-4
ESC[#t	Document edge detection	D-5
ESC[n\$t	Activating passbook processing	D-5
ESC [n % t	Specification of the horizontal leading edge	D-5
ESC[n(t	Mode switch-over for handling end of paper	D-6
ESC[n*t	Dual station control	D-7
ESC[n,t	Multi Part on/off	D-7
ESC[n#q	Selection of type fonts / character sets	D-11
ESC[n!t	Initiating the control cycle	D-7
ESC[n)t	Setting control point II	D-7
ESC[n!z	Global printer status	D-8
ESC [" z	Requesting special printer messages	D-8
ESC [n;m " z	Special printer messages	D-8
ESC[n#z	Requesting printing unit parameters	D-9
ESC [n1;;n9 # z	Printing unit parameters	D-9
ESC [n1;; n5 ! r	Activating parameter command MSR	D-13
ESC["r	Reading command MSR	D-14
ESC [n1;.;n4 STX.data.ETX	Response to a reading command of an MSR track	D-16
ESC [#r STX.data ETX	Writing an MSR track	D-16
ESC [" n1;n2	Response to a writing command of an MSR track	D-14
ESC[%r	Deleting a track	D-16



HPR4915 Mode Commands Description

Page Layout

ESC[n \$ p

Paper Feed of the Document.

ASCII Code ESC [$n \$ p Hexadecimal Value 1B 5B $n \$ 24 70 Decimal Value 27 91 $n \$ 36 112

Parameter:

n = 0: Ejection of a document

n = 1: Insertion of a document to the base line of the logical first line which can be set via the document printer menu (TOF- POS)

Function:

This command initiates a mechanical action. The ejection procedure also refers to documents which were only form fed and on which no insertion or print proce dure was carried out.

If this command is used to eject documents (n = O), it must be considered that after ejection the current logical position is outside the form. Therefore a new first print position must be set here before transferring new print characters, for ex- ample, using the command FF (form feed) or via paper feed of the document (positioning on the base line of the logical first line, see definition of default positioning for insertion) or using the command 'Absolute vertical positioning'.

ESC [n!p

Absolute vertical positioning in relation to the top form edge.

ASCII Code ESC [n! p Hexadecimal Value 1B 5B n 21 70 Decimal Value 27 91 n 33 112

Parameter:

n = positioning in a vertical direction by n/180 inch (n = 1 to 9999)

The permitted upper limit of the parameter value is specified by the set document height.

Function:

For document processing, two commands are available for the absolute vertical positioning (y co-ordinates) of the write head on a form. Generally, both commands, after transfer to the printer, are valid for effecting the output of the characters still situated in the print buffer. The requested vertical movement is then carried out mechanically when new write operations are executed at the document printing point.

The following differences are to be noted for the two commands for absolute vertical positioning:

- With the absolute vertical positioning in relation to the upper edge of the form (CSI n ! p), the spacing is specified in n/I8O inch from the upper edge of the form to the base line of a line.
- With the absolute vertical positioning in relation to the lower edge of the form (CSI n " p), the spacing is specified in n/l8O inch from the lower edge of the form to the base line of a line.

For these commands the printing unit of the document printer is fitted with equipment for the detection of the edges of the form.



ESC[n"p

Absolute vertical positioning in relation to the bottom form edge.

ASCII Code ESC [n ! p Hexadecimal Value 1B 5B n 21 70 Decimal Value 27 91 n 33 112

Parameter:

n = positioning in a vertical direction by n/180 inch (n = 1 to 9999)

The permitted upper limit of the parameter value is specified by the set document height.

Function:

For document processing, two commands are available for the absolute vertical positioning (y co-ordinates) of the write head on a form. Generally, both commands, after transfer to the printer, are valid for effecting the output of the characters still situated in the print buffer. The requested vertical movement is then carried out mechanically when new write operations are executed at the document printing point.

The following differences are to be noted for the two commands for absolute vertical positioning:

- With the absolute vertical positioning in relation to the upper edge of the form (CSI n ! p), the spacing is specified in n/180 inch from the upper edge of the form to the base line of a line.
- With the absolute vertical positioning in relation to the lower edge of the form (CSI n " p), the spacing is specified in n/180 inch from the lower edge of the form to the base line of a line.

For these commands the printing unit of the document printer is fitted with equipment for the detection of the edges of the form.

ESC [n# p

Relative vertical positioning backwards.

ASCII Code ESC [n # p] Hexadecimal Value 1B 5B n 23 70 Decimal Value 27 91 n 35 112

Parameter:

n = backwards positioning in a vertical direction of n/180 inch (n = 0 to 9999). The permitted upper limit of the parameter value is specified by the set document height and the current line position.

Function:

Via the command CSI n # p, a positioning of n/180 inch backwards relative to the base line of the current line is executed. After transferring this command, all characters are printed which are still in the print buffer.

ESC["t

Requesting the document width.

ASCII Code ESC [" t Hexadecimal Value 1B 5B 22 74 Decimal Value 27 91 34 116

Response:

ASCII Code ESC [n" t Hexadecimal Value 1B 5B n 22 74 Decimal Value 27 91 n 34 116

n = document width of the current form in n/180 inch.



Function:

Via the control command CSI "t, the printer control transmits information to the program about the width of the document currently being processed.

If the width of the document is not known to the printer control at this point of time, a measuring operation is carried out to determine the document width.

The response CSI n " t has the same structure as the requesting command supplemented by the parameter n, which identifies the determined document width

of the form with the measurement 'n/180 inch'. 'n' can be in the range from 0 to 9999.

ESC [# t

Document Edge Detection.

ASCII Code ESC [# t Hexadecimal Value 1B 5B 23 74 Decimal Value 27 91 35 116

Function:

The document printer ignores this function.

ESC[n\$t

Activating passbook processing.

ASCII Code ESC [\$ t Hexadecimal Value 1B 5B 24 74 Decimal Value 27 91 36 116

Function:

The ignores this function.

ESC[n%t

Specification of the horizontal leading edge.

ASCII Code ESC [n % t Hexadecimal Value 1B 5B n 25 74 Decimal Value 27 91 n 37 116

Parameter:

n = switch for the horizontal leading edge

n = 0: (flush left, default value)

n = 1: (flush right)

Function:

Via CSI n % t, the printer control is informed to which horizontal edge the subsequent print and read operations are to refer (also see section "Important notes on document processing", subsection "Horizontal positioning" in this chapter).



ESC[n(t

Mode switch-over for handling end of paper.

ASCII Code ESC [n % t Hexadecimal Value 1B 5B n 28 74 Decimal Value 27 91 n 40 116

n = switch for type of mode switch-over

n = O: manual; default value

n = 1: automatic

Function:

By means of CSI n (t depending on the parameter n the behaviour of the printing unit on the document printing point can be influenced in the case of the following errors (fatal errors):

PAPER LENGTH End of paper within a form:

upper or lower edge of document was passed over because of wrong document format or incorrect

programming.

PAPER WIDTH The print job exceeds the right document edge.

n = 0: manual error handling

After an error the operator must clear the error via the control panel of the printer and put the printer into ONLINE status (also see the operating manual)

n = 1: automatic error handling

After an error the following actions are executed by the printing unit:

- Locking the printer interface for further data;
- Response 'Global printer status' in the coding CSI n! z with n = 2 (ERROR);
- Response 'Special printer message' in the coding CSI n; m " z with n = 2 (NO PAPER);
- Paper ejection, deletion of all print buffers, setting of default parameters;
- Response 'Global printer status' in the coding CSI n! z with n = 0 (ONLINE);
- Release of the interface for the transfer of new data.

The operator no longer needs to clear the error status on the printing unit. However, after a short pause (ejection of the document) the printing unit is in the ONLINE status again for the system driver and can thus be addressed.

ESC [n* t

Dual Station control.

ASCII Code ESC [n * t Hexadecimal Value 1B 5B n 2A 74 Decimal Value 27 91 n 42 116

Parameter:

Dual station control	USER1 LED	USER 2 LED
n = 0: de-activated; default value		
n =1: activated	off	off
n = 2 : activated	on	off
n = 3: activated	off	on
n = 4: activated	on	on



Function:

The 'Dual station control' for the document printer can be activated using this command. In this way the control of workstations using a common printer can be synchronized.

Using the command CSI n * t USER1 and USER2 LEDs can be switched over

in the application program in order to indicate, for example, which job is being processed or which operator is to insert a form. In order to receive a response from the respective operator, the use of the 'User 1' or User 2 key can be requested via the 'Special printer messages' (request via **CSI " z**, see section "Status and error messages" in this chapter).

ESC[n,t

Switching on/off Multi Part.

ASCII Code ESC [n , t Hexadecimal Value 1B 5B n 2C 74 Decimal Value 27 91 n 44 116

n = 0: multipart off n = 1: multipart on

Status and error messages

ESC[n!t

Initiating the control cycle.

ASCII Code ESC [n ! t Hexadecimal Value 1B 5B n 21 74 Decimal Value 27 91 n 33 116

Response:

ASCII Code ESC [n! t Hexadecimal Value 1B 5B n 21 74 Decimal Value 27 91 n 33 116

n = value freely definable by the application in the range 0 to 9999.

The command **CSI n!t** triggers the initiation of an acknowledgement signal to the computer interface if all the jobs transferred up to this command have been processed.

For a definite assigning of the acknowledgement signals (also $CSI \ n \ ! \ t$) to the transferred requests, the acknowledgement message contains the same parameter value n that the application transferred in the request.

ESC[n]t

Setting control point 2.

ASCII Code ESC [n) t Hexadecimal Value 1B 5B n 29 74 Decimal Value 27 91 n 41 116

Response:

ASCII Code ESC [n] t Hexadecimal Value 1B 5B n 29 74 Decimal Value 27 91 n 41 116

n = value freely definable by the application in the range 0 to 9999.



Function:

The command CSI n) t triggers the release of an acknowledgement signal to

the processor interface if the last mechanical procedure was started in the prin- ting unit and no error has occurred at this point in time.

For a definite assigning of the acknowledgement signals (also $CSI\ n$) to the transferred requests, the acknowledgement message contains the same parameter value n that the application transferred in the request.

ESC[n!z

Global printer status.

ASCII Code ESC [n ! z Hexadecimal Value 1B 5B n 21 7A Decimal Value 27 91 n 33 122

Parameter:

n = 0 ONLINE n = 1 STOP n = 2 ERROR

Function:

This response in the coding CSI n ! z is produced spontaneously after initializing the printer, after each status change (ONLINE, STOP, ERROR) and after a

'break' on the printer interface.

The global printer status cannot be explicitly requested (see "Notes on the printer status" in this chapter).

ESC[n"z

Special printer messages.

ASCII Code ESC [" z Hexadecimal Value 1B 5B 22 7A Decimal Value 27 91 34 122

Response:

ASCII Code ESC [n ;m " z Hexadecimal Value 1B 5B n ;m 22 7A Decimal Value 27 91 n;m 34 122

Parameter:

n= Global Code (0 to 999) m= Special Code (0 to 999)

Function:

The special printer messages give more detailed specifications of status change (STOP) in certain cases or indicate that the operator has pressed the USER 2 or USER I key.

Special printer messages are produced in the following cases and transferred to the system:

- when changing the appropriate statuses
- when using the USER 2 or USER Ikeys by the operator (only if the functionDual station control' was activated using the command CSI n_. t).

Further, the current status can be requested using the command CSI " z.



The following n/m combinations for the encryption of a special printer message are possible:

PAPER n = 1/m = 4

The paper sensor on the document printing point is covered with paper again

NO PAPER n = 2/m = 4

The paper sensor on the document printing point is no longer covered with paper

Key USER 1 n = 20 / m = I

The USER 1 key on the control panel was pressed. This printer message can only occur if

the function 'Dual station control' was activated using the command CSI n t.

Key USER 2 n = 20 / m = 2

The USER 2 key on the control panel was pressed. This printer message can only occur if

the function 'Dual station control' was activated using the command CSI n. t.

ESC[n#z

Special unit messages.

ASCII Code ESC [n # z Hexadecimal Value 1B 5B n 23 7A Decimal Value 27 91 n 35 122

n = 1 Response with parameter n8 (printer type)

n = 4915 Response with parameter n8=4915 (printer type)

Response:

Parameters (with command n=0):

n1 = Printer station number

0: Document station

1: Journal station

n2 = 3: Journal

4: Document

n3 = maximum width of form I/IO inch

n4 = Number of feed channels

2: feeder option

n5 = Number of eject channels

n5 = OCR reader option not available

n7 = MSR option

0: Option not available

1: Option available

Parameters (with command n=1):

n1 = Printer station number

0: Document station

1: Journal station

n2 = 3: Journal

4: Document



- n3 = maximum width of form I/IO inch
- n4 = Number of feed channels
 - 2: feeder option
- n5 = Number of eject channels
- n5 = OCR reader option not available
- n7 = MSR option
 - 0: Option not available
 - 1: Option available
- n8 = 4905 (printer type)

Parameters (with command n=4915):

- n1 = Printer station number
 - 0: Document station
 - 1: Journal station
- n2 = 3: Journal
 - 4: Document
- n3 = maximum width of form 1/10 inch
- n4 = Number of feed channels
 - 2: feeder option
- n5 = Number of eject channels
- n5 = MICR option
 - 0: option not available
- n7 = MSR option
 - 0: Option not available
 - 1: Option available
- n8 = 4915 (printer type)
- n9 = Memory Expansion
 - 0: No Memory Expansion
 - 1: El. Journal
 - 2: 2. CG
 - 3: Asia GB 23I2
 - 4: Asia GB 5007
 - 5: Asia GB 5I99
 - 6: Asia GB BIG 5

Function:

In the following cases the response of the printing unit parameters will be trans- ferred from the printing unit to the system:

- after switching on the printing unit;
- as response to a 'Break' at the printer interface;
- as response to the command 'Requesting printing unit parameters'.



ESC [n#q

Selection of type fonts / character sets.

Parameter:

n = type font or character set or font number (O to 9999)

The font number is fixed when developing a specific character set.

Function:

Using this command by means of a type font or character set number n, special character sets (fonts) can be selected which do not belong to the standard character sets of the Epson protocol.

Extensions can thus be implemented without coming into conflict with the current and future definitions of the standard Epson protocol.

• The character fonts for the document printer have the following standard options:

DQ area = DQ

LQ area = 1. Roman

2. Sans-Serif

3. OCR-A (OCR-A1 Eurobanking)

4. OCR-B (OCR-B1 Eurobanking)

The fonts DQ, Roman and Sans Serif can be selected using the standard commands 'Switch over print quality' (ESC x (n)) and 'Select LQ type font' (ESC k (n)). In contrast, the fonts OCR A, OCR B and ISO 8859 can only be selected by means of the additional command 'Selection of type fonts / character sets' (CSI n # q). The following table contains the necessary character set and font numbers:

Font	Font number
OCR-A	n = 900
OCR-B	n = 901
Roman ISO 8859	n = 600 (only with font CP15_437)
Sans-Serif ISO 8859	n = 601 (only with font CP15_437)
DQ ISO 8859	n = 602 (only with font CP15_437)

Country versions for the ISO 8859 character set are selected using the com- mand 'Select national character set' (ESC R (n)):

Font	Country versions
ISO 8859-2 East Europe	n = 0
ISO 8859-5 Cyrillic	n = 1
ISO 8859-7 Greece	n = 2
ISO 8859-8 Hebrew	n = 3
ISO 8859-9 Turkey	n = 4
ISO 8859-15 Euro	n = 5

The character tables for OCR-A, OCR-B and ISO 8859 are listed in the appendix "Character set tables".



Defore using the command CSI n # q, the printer must be switched to 'LQ print quality' (ESC x (n)). The character fonts selected via this command are treated as normal LQ type fonts, this means that all standard commands (print quality and character size, types of print) also work on these fonts in the manner described in the chapter "Standard Commands". No special handling takes place.

ESC [n ! q

Change between Document and Journal Printing.

ASCII Code ESC [n ! q Hexadecimal Value 1B 5B n 21 98 Decimal Value 27 91 n 33 113

Parameter:

n = 0 Document print (Default)n = 1 Electronic journal memory

The parameter 'Journal memory' is used to redirect all following print characters

to a resident memory. All control sequences are ignored, except for line feeds. This command initializes the printout of all characters still located in the internal print buffer. Command sequences which are written into the journal memory have no influence to the printout off the document station:

The selection Memory Expansion -> EL-Journal must be enabled in the service menu. If the selection is not enabled, the command will be ignored.

Journal printing

The data in the journal memory can be printed on the print station using the JOURNAL' menu (single sheet or feeder).

- The DIN-A4 format is always used for the printout.
- Font attribute DQ I5 cpi, 8 lpi.
- Font attributes are always ignored.

An unprintable margin of 2cm is provided on each side of the journal for filing ho- les. An identifier for the page numbers and a hint on the following pages (e.g. Page 5 of I7) are printed on the bottom of each page.

Error situation exception handling

When the printer is switched off while printing the journal data, or a print error occurs, the data is not lost, but the complete print process must be repeated.

When the memory is filled by approx. 95 %, the status message 'End-of-paper journal' is generated.

When the journal memory is filled completely, the error message 'End-of-paper journal' is generated. Any subsequent attempt to print data on the journal will be rejected with the same error message. Print jobs can still be carried out on the document station.

Capacity

Because the print data is stored in compressed form, it is not possible to provide an exact specification of the memory behavior. In typical applications, a capacity

of 3000 to 6000 print lines can be achieved.

Technical data - memory:

- 128 KB usable memory volume.
- 20 years guaranteed data retention without power supply.
- 1 million guaranteed delete/programming cycles.
- Partial deletion of data not possible.



Control of the MSR functions

The magnetic stripe reader (MSR) is a device which can optionally be integrated into the document printing point of the document printer. MSR processing is used for passbook processing, whereby relevant data is encrypted on the magnetic stripe

The execution of MSR functions does not influence the current logical print po- sition. The necessary vertical movements for the correct positioning of the passbook for MSR are controlled internally by the document printer.

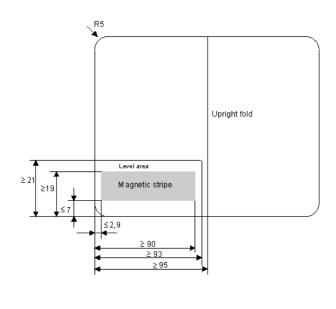
After the output of an MSR command, any data still in the print buffer is printed.

The MSR device supports the recording modes of DIN, IBM and ISO7811

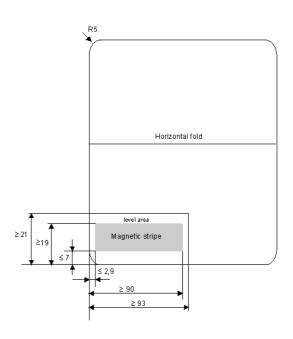
Position and measurements for MSR magnetic stripes

The print areas for passbooks with MSR processing correspond to the specifica- tions in the appendix "Paper specification". The position of a magnetic stripe on a passbook and the measurements of the magnetic stripe are fixed according to DIN 32744. The following specifications are in mm. Upright fold book (magnetic stripe for DIN/IBM format):

Vertical passbook



Horizontal Book



ESC [*n1* ;... ;*n5* ! r Name

Parameter block MSR.

Parameter:

n1 = number of write repetitions (0 to 2)

n2 = number of read repetitions (0 to 2)

n3 = identifier for the write / read format (number of the recording format)

n4 = vertical distance from the form edge (0 to 9999 in the measuring unit 1/180 inch, thus n4/180 inch)

n5 = leading edge for the vertical distance (0 = top, 1 = bottom).



Function:

CSI n1;...; n5 ! r is used to define under what conditions subsequent MSR tran- sactions (e. g., reading or writing the magnetic stripe) are to be controlled by the MSR unit.

Repetitions

The parameters nI and n2 are set if the first writing or reading attempts cannot be carried out without error. These actions will then be automatically repeated n1 or n2 times. If they do not deliver a correct result after repetition, the operation will be interrupted. If no data is found on the magnetic stripe the reading or writing attempt will not be repeated.

Write / read format; magnetic stripe position

The parameter n3 specifies the format of the data on the magnetic stripe. The position of the magnetic stripe on the passbook is defined by the two parameters n4 and n5, whereby n4 fixes the distance of the stripe in 1/180 inch steps from the edge defined by n5 (0 = top leading edge, 1 = bottom leading edge).

Table for recording formats

Depending on the recording formats, the user must transfer the following va- lues via CSI ...! r in order to be able to process the following recording modes:

Format	n3	n4	n5
DIN	0	14 mm (99/180")	1
IBM 1	1	11 mm (78/180")	1
IBM 2	2	11 mm (78/180")	1
105 characters	5	11 mm (99/180")	1
ISO7811	6	14 mm (99/180")	1

Default values:

If no parameters are set, the respective MSR transactions are carried out on the basis of the following default values:

n1 = 0 (unsuccessful writing attempts are not repeated)

n2 = 0 (unsuccessful reading attempts are not repeated)

n3 = 0 (writing of the magnetic stripe in the DIN format, reading of the magnetic stripe in the DIN format)

n4 = 99 99/180 inch vertical distance from the leading edge

n5 = 1 (bottom leading edge).

o Incorrect parameters:

If incorrect parameters are used, these are reset to their default values with the exception of n3. The use of an incorrect n3 parameter (format) leads to an error message of the printer.

ESC["r

Reading an MSR track.

ASCII Code ESC [" r Hexadecimal Value 1B 5B 22 72 Decimal Value 27 91 34 114

Response:

ASCII Code ESC [n1;....:n4 " r STX...ETX Hexadecimal Value 1B 5B n1;....:n4 22 72 02.....03 Decimal Value 27 91 n1;....:n4 34 114 2.....3



n1 = Number of reading attempts

n2 = reading threshold (always = 2)

n3 = horizontal reading block number

n4 = reading error (0 = without error; > 0 = error)

STX (02h) = start of the read data area

Read data = in the range of 3Oh-3Fh (ASCII)

ETX (03h) = end of the read data area

Meaning of parameter n4 = reading error: 0 = No error

1= LRC error

2 = Parity error

3 = No data found

4 = No start character found

5 = Incorrect flux change distance

6 = No end character found

7 = Magnetic track interruption

Function:

The MSR track is read using the command CSI " r. The desired options are pre- set, if necessary, via the command 'MSR parameter block' (CSI ... ! r) (number of reading attempts, recording mode, position of the magnetic stripe, etc.). Irrespective of whether the reading attempt could be completed successfully, data for the program is transferred. In addition to the actual user data (contents of the magnetic stripe), this can also contain statistic specifications (for example, num-

ber of reading attempts) and error messages..

Format	n3	Stat Character	End Character
DIN	0	3D	3F
IBM 1	1	3B	3C
IBM 2	2	3B	3F
105 characters	5	3D	3F
ISO7811	6	3B	3F

Depending on the recording format, the following user data can be read:

Format	n3	Max. number information characters	Information character range (hex)
DIN	0	45	30 to 39 + 3E
IBM 1	1	36	30 to 39 + 3A 3D 3E
IBM 2	2	36	30 to 39 + 3A 3D 3E
105 characters	5	105	30 to 39 + 3E
ISO7811	6	35	30 to 39 + 3A 3E



ESC [# r STX..ETX

Writing an MSR track.

Response:

ASCII Code ESC [n1:n2 # r Hexadecimal Value 1B 5B n1:n2 23 72 Decimal Value 27 91 n1:n2 35 114

n1= number of required writing attempts

n2 = error in the read after write check (0 = no error, 1 = error)

Function:

The block of characters specified via CSI # r between STX and ETX is recorded on the magnetic stripe under the conditions set using the command 'MSR parameter block' (CSI ... ! r). The character string must contain the start and end characters appropriate to the selected recording format:

Format	n3	Start character	End character
DIN	0	3D	3F
IBM 1	1	3B	3C
IBM 2	2	3B	3F
105 characters	5	3D	3F
ISO7811	6	3B	3F

After the execution of the command a acknowledgement CSI nI; n2 # r is produced, which can be evaluated in the program. The acknowledgement contains the number of writing attempts and a message if an error has occurred during control reading.

ESC[%r

Deleting an MSR track.

ASCII Code ESC [% r Hexadecimal Value 1B 5B 25 72 Decimal Value 27 91 37 114

Function:

The vertical position on the magnetic stripe fixed at the transfer of the MSR parameters (CSI ... ! r) is overwritten with 'ZERO' characters (the MSR track is deleted).



Appendix E – IBM/EPSON Character Sets

PC Standard Character Sets	E.2
CS1	E.2
CS2	E.3
EPSON National Variations	E.4
IBM National Variations	
USA (CP 437)	E.5
Greek (CP437-G)	E.6
CP437 Slavic	
Multilanguage (CP850)	E.8
Greek (CP851)	E.9
Latin2 (CP852)	10
Turkish (CP853)	E.11
Russian (CP855)	E.12
Turkish (CP857)	
Euro PC Multilingual (CP858)	E.14
Portuguese (CP860)	
Hebrew (CP862)	E.16
French/Canadian (CP863)	E.17
Arabic (CP864)	E.18
Norwegian (CP865)	E.19
Cyrillic (CP866)	E.20
Turkish (CP867)	E.21
OCR-A (CP876)	
OCR-B (CP877)	E.23
Central Europe (CP1250)	
Cyrillic (CP1251)	
Windows Latin1 Ansi (CP1252)	F 26

GOST (Russian)	E.27
Mazowia	
TASS (Cyrillic)	
96Greek	
Ku	
Farsi Arabic (CP1098)	
ID-12	
ID-14	
ID-17	
Philip	E.36
Roman-8	
Sanyo	
Ukrainian	
ISO 8859/1 (Latin 1)	
ISO 8859/2 (Latin 2)	E.41
ISO 8859/3 (Latin 3)	
ISO 8859/4 (Latin 4)	E.43
ISO 8859/5 (Latin/Cyrillic)	
ISO 8859/6 (Latin/Arabic)	
ISO 8859/7 (Latin/Greek)	
ISO 8859/8 (Latin/Hebrew)	
ISO 8859/9 (Latin 5)	
ISO 8859/15 (Latin 9)	



PC Standard Character Sets

CS1

	00	10	20	30	40	50	60	70	80	90	Α0	В0	CO	D0	ΕO	FO
00	NUL		SP	0	@	Р	'	р	NUL		á		L	П	α	=
01		DC1	ļ	1	Α	Q	а	q		DC1	ĺ		Τ	₹	ß	±
02		DC2	"	2	В	R	b	r		DC2	Ó	#	Т	Т	г	2
03		DC3	#	3	С	S	С	S		DC3	ú		ŀ	Ш	п	≤
04		DC4	\$	4	D	Т	d	t		DC4	ñ	4	_	L	Σ	ſ
05			%	5	Е	\supset	е	u			Ñ	=	+	F	ь	J
06			&	6	F	V	f	V			а	4	F	Г	μ	÷
07	BEL		'	7	G	W	g	W	BEL		۰	П	⊩	#	τ	×
08	BS	CAN	(8	Н	Χ	h	х	BS	CAN	٤	٦	L	+	Φ	۰
09	HT)	9	Ι	Υ	İ	У	HT		٦	4	F		0	•
OΑ	LF		*	:	J	Ζ	j	Z	LF		7		П	Г	Ω	
ОВ	VT	ESC	+	;	K	[k	{	VT	ESC	1-2	٦	T		δ	√
00	FF			<	L	\	_	-	FF		1 ₄	Ţ	ŀ	•		ъ
OD	CR		-	=	М]	m	}	CR		i	Ш	=		φ	2
0E	SO			>	N	٨	n	~	so		œ	٦	#		ы	
OF	SI		7	?	0	_	0	DEL	SI		30	٦	⊥		n	SP



CS2

	00	10	20	30	40	50	60	70	80	90	Α0	В0	CO	D0	E0	F0
00	NUL		SP	0	@	Р	-	р	Ç	É	á		L	Т	α	=
01		DC1		1	Α	Q	а	q	ü	88	ĺ		Н	₹	ß	±
02	,	DC2	=	2	В	Я	р	r	é	Æ	Ó		Т	π	г	2
03	*	DC3	#	3	С	S	С	s	â	ô	ú		ŀ	L	п	≤
04	•	DC4	\$	4	D	Τ	d	t	ä	Ö	ñ	-	_	F	Σ	ſ
05	*	§	%	5	Е	U	е	u	à	Ò	Ñ	=	+	F	σ	J
06	*		&	6	F	V	f	>	å	û	а	-	F	Г	μ	÷
07	BEL		-	7	G	W	g	W	ç	ù	٥	П	╟	#	τ	*
08	BS	CAN	(8	Н	Χ	h	Х	ê	ÿ	٤	٦	L	+	Φ	۰
09	HT)	9	Ι	Υ	İ	У	ë	Ö	٢	4	F	٦	Θ	•
0A	LF		*		J	Ζ	j	Z	è	Ü	٦		П	Г	ಬ	•
0B	VT	ESC	+		K	[k	{	Ϊ	¢	1-2	╗	ī		δ	٧
0C	FF		-	٧	L	\	_	_	Î	£	1 _d]	<u> </u>	•		ъ
0D	CR		ı	Ш	М]	m	}	<u>`</u>	¥	ï	7	=	I	φ	2
0E	SO			۸	N	۸	n	1	Ä	R	8]	#		ε	
0F	SI		7	?	0	_	0	DEL	Å	f	30	٦	Ţ		Λ	SP



EPSON National Variations

	35	36	60	62	64	91	92	93	94	96	105	123	124	125	126
USA	#	\$	<	^	@	[١]	۸	,	i	{	1	}	~
FRANCE	#	\$	<	۸	à	۰	ç	§	Λ	,	i	é	ù	è	"
GERMANY	#	\$	٧	۸	§	Ä	Ö	Ü	۸	,	İ	ä	Ö	ü	ß
U.K.	£	\$	<	۸	@	[1]	۸	,	i	{		}	~
DENMARK 1	#	\$	<	^	@	Æ	Ø	Д	Λ	,	i	æ	Ø	â	~
SWEDEN	#	×	<	^	É	Ä	Ö	A	Ü	è	i	ä	Ö	â	ü
ITALY	#	\$	<	^	@	۰	١	é	Λ	ù	i	à	ò	è	ì
SPAIN 1	R.	\$	<	^	@	İ	Ñ	خ	۸	,	İ	"	ñ	}	~
JAPAN	#	\$	<	^	@	[¥]	۸	,	i	{	1	}	~
NORWAY	#	×	<	^	É	Æ	Ø	A	Ü	è	i	æ	Ø	â	ü
DENMARK 2	#	\$	<	^	É	Æ	Ø	Д	Ü	è	i	æ	Ø	â	ü
SPAIN 2	#	\$	<	^	á	j	Ñ	٤	è	,	i	ĺ	ñ	Ó	ú
LATIN AMERICA	#	\$	<	>	á	i	Ñ	٤	é	ü	İ	ĺ	ñ	Ó	ú



IBM National Variations

USA (CP 437)

	00	10	20	30	40	50	60	70	80	90	A0	В0	CO	D0	E0	F0
00	NUL		SP	0	@	Р	'	р	Ç	É	á		L	Т	α	=
01		DC1	ļ	1	Α	Q	а	q	ü	æ	ĺ		Т	₹	a	±
02		DC2	"	2	В	R	b	r	é	Æ	Ó	#	Т	π	Г	2
03		DC3	#	3	С	S	С	S	â	ô	ú		ŀ	L	п	≤
04		DC4	\$	4	D	Т	d	t	ä	Ö	ñ	4	-	F	Σ	ſ
05		§	%	5	Е	U	е	u	à	ò	Ñ	=	+	F	σ	J
06			&	6	F	V	f	٧	å	û	а		F	Г	μ	÷
07	BEL		'	7	G	W	g	W	ç	ù	۰	П	╟	#	τ	*
08	BS	CAN	(8	Н	X	h	х	ê	ÿ	Š	٦	L	+	Φ	۰
09	HT)	9	- 1	Υ	İ	У	ë	Ö	-	4	F	J	0	•
0A	LF		*	:	J	Z	j	Z	è	Ü	7		1	Г	ß	
0B	VT	ESC	+	÷	K	[k	{	Ϊ	¢	1-2	٦	┰		δ	4
0C	FF			<	L	١	ı	1	î	£	1 ₄	٦	ŀ	•		Þ
0D	CR		-	=	М]	m	}	Ì	¥	i	Ш	=		φ	2
0E	so			>	N	۸	n	~	Ä	R.	«c]	#	ı	ε	
OF	SI		/	?	0	_	0	DEL	А	f	30	٦	Ţ		n	SP



Greek (CP437-G)

	00	10	20	30	40	50	60	70	80	90	Α0	В0	C0	D0	E0	F0
00	NUL			0	@	Р	'	р	A	Р	ι		L	П	œ	0
01		DC1	į	1	Α	Q	а	q	В	Σ	к		Т	₹	ά	±
02		DC2	"	2	В	R	b	r	Г	Т	λ	#	Т	π	έ	≥
03		DC3	#	3	С	S	С	S	Δ	Y	μ		-	L	ή	≤
04		DC4	\$	4	D	Т	d	t	E	ф	ν	-	_	F	Ϊ	ſ
05		§	%	5	E	U	е	u	Z	Х	٤	=	+	F	ĺ	J
06			&	6	F	V	f	٧	Н	Ψ	0		F	Г	Ó	÷
07	BEL		-	7	G	W	g	W	•	Ω	π	П	╟	#	Ú	*
08	BS	CAN	(8	Н	Х	h	х	I	α	ρ	٦	L	+	Ü	۰
09	HT)	9	I	Υ	i	У	К	β	σ	4	F	J	ώ	£
0A	LF		*	:	J	Z	j	Z	Λ	γ	ς		П	Г	Ά	¥
0B	VT	ESC	+	;	K	[k	{	М	δ	τ	٦	īī		Έ	√
0C	FF			<	L	N.	ı	1	И	ε	υ	J	ľ	•	Ή	p.
0D	CR		-	=	М]	m	}	[1]	ξ	φ	П	=		1	2
0E	so			>	N	۸	n	~	0	η	χ	٦	#	I	Ό	
0F	SI		/	?	0	_	0	٢	П	θ	Ψ	٦	⊥		Υ	



CP437 Slavic

	00	10	20	30	40	50	60	70	80	90	AO	во	CO	DO	ΕO	FO
00	NUL		SP	0	e	P	•	р	Ç	É	á		L	Т	α	=
01		DC1	!	1	A	, Q	a	p	ü	æ	í	***	Τ.	₹	В	±
02		DC2	"	2	В	R	b	r	é	Æ	6		Т	Т	Г	2
03		DC3	#	3	С	s	С	s	â	ô	ú	1	ŀ	L	π	۷
04		DC4	\$	4	D	Т	đ	t	ä	ö	ñ	+	-	F	Σ	ſ
05			%	5	E	U	е	u	à	٥	Ñ	#	+	F	٥	J
06			&	6	F	v	f	v	a	û	<u>a</u>	1	ŧ	Г	μ	÷
07	BEL		•	7	G	W	g	W	ç	ù	ō	٦	ŀ	#	τ	*
08	BS	CAN	(8	Н	х	h	х	ê	ÿ	ટ	٦	Ŀ	+	Φ	•
09	HT).	9	I	Y	i	У	ë	ö	-	1	F	L	θ	•
OA	LF		*	:	J	Z	j	z	è	Ü	٦	ı	F	٦	Ω	•
ОВ	VT	ESC	+	;	K	[k	{	ï	¢	1/2	٦	Ŧ	•	δ	1
OC	FF		,	<	L	\	1	1	í	£	¥	ī	ŀ	•	8	n
OD	CR		-	=	M]	m	}	ì	¥	ï	II	=	ı	ø	2
0E	so			>	N	^	n	~	X	P _s	«	1	#	-	ε	•
OF	SI		/	?	0	_	0	DEL	A	£	»	٦	±	-	n	SP



Multilanguage (CP850)

	00	10	20	30	40	50	60	70	80	90	Α0	В0	C0	D0	E0	F0
00	NUL			0	@	Р	'	р	Ç	É	á		L	ð	Ó	_
01		DC1	į.	1	Α	Q	а	q	ü	æ	ĺ		Т	Ð	ß	±
02		DC2	"	2	В	R	b	r	é	Æ	Ó	#	Т	Ê	Ô	_
03		DC3	#	3	С	S	С	S	â	ô	ú		-	Ë	Ò	3/4
04		DC4	\$	4	D	Т	d	t	ä	Ö	ñ	4	_	È	ő	¶
05		§	%	5	Е	U	е	u	à	ò	Ñ	Á	+	1	Ő	§
06			&	6	F	٧	f	٧	å	û	a -	Â	â	ĺ	μ	÷
07	BEL		•	7	G	W	g	W	ç	ù	° -	À	Ã	Î	þ	د
08	BS	CAN	(8	Н	Х	h	Х	ê	ÿ	خ	0	L	Ϊ	Þ	۰
09	HT)	9	I	Υ	i	У	ë	Ö	®	4	ſſ	٦	Ú	
0A	LF		*	:	J	Z	j	Z	è	Ü	Г		П	Г	Û	
0B	VT	ESC	+	;	K	[k	{	Ϊ	Ø	1/2	٦	īī		Ù	1
0C	FF			<	L	١	I	-	î	£	1/4	Ţ	L L	-	ý	3
0D	CR		-	=	М]	m	}	Ì	Ø	i	¢	=	-	Ý	2
0E	so			>	Ν	Λ	n	1	Ä	×	«	¥	#	Ì	_	
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Greek (CP851)

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Latin2 (CP852)

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Turkish (CP853)

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Russian (CP855)



Turkish (CP857)



Euro PC Multilingual (CP858)

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Portuguese (CP860)



Hebrew (CP862)



French/Canadian (CP863)

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Norwegian (CP865)



Cyrillic (CP866)



Turkish (CP867)



OCR-A (CP876)

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OCR-B (CP877)

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Central Europe (CP1250)

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Cyrillic (CP1251)

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GOST (Russian)



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TASS (Cyrillic)



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Farsi Arabic (CP1098)

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ISO 8859/3 (Latin 3)

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ISO 8859/5 (Latin/Cyrillic)

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ISO 8859/7 (Latin/Greek)

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ISO 8859/8 (Latin/Hebrew)

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ISO 8859/9 (Latin 5)



ISO 8859/15 (Latin 9)

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Appendix F – OLIVETTI Character Sets

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CS030 Portugal	
CS040 Spain1	F-5
CS050 Denmark/Norway	F-6
CS060 France	F-7
CS070 Italy	F-8
CS080 Sweden/Portugal	F-9
CS090 Switzerland	F-10
CS100 Great Britain	F-11
CS110 USA Ascii	F-12
CS140 Greece	F-13
CS150 Israel	F-14
CS170 Spain 2	F-15
CS200 Yugoslavia	F-16
CS410 Olivetti TCV 370	
CS510 SDC	F-18
CS520 Turkey	F-19
CS540 CIBC	F-20
CS680 OLI-UNIX	F-21
CS701 PC-220	F-22
CS711 PC-Denmark/Norway	F-23
CS712 PC-Denmark OPE	
CS771 PC-210 Greek	F-25

CS000 – C010 International

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01	SOH	DC1		1	Α	Q	а	Р	u	æ	ſ	****	т	-	В	±
02	STX	DC2	=	2	В	R	b	r	é	Æ	6	**************************************	Т	T	Γ	2
03	ETX	DC3	#	3	С	S	U	s	â	ô	ú	1	ŀ	L	π	۷
04	EOT	DC4	¤	4	D	Т	d	t	ä	ö	ñ	+	-	П	Σ	ſ
05	ENQ	NAK	%	5	E	U	е	u	à	ò	Ø	=	+	F	σ	J
06	ACK	SYN	&	6	F	٧	f	v	â	à	<u>a</u>	1	ŧ	Γ	μ	÷
07	BEL	ЕТВ	-	7	G	W	g	W	ç	ù	OI	1	ŀ	#	τ	*
80	BS	CAN	(8	Н	Х	h	х	ê	У	ટ	7	F	+	Ф	۰
09	нт	EM)	9	I	Υ	i	У	ĕ	ö	L	1	F	T	θ	•
OA	LF	SUB	*	:	J	Z	j	z	è	С	r		Ŧ	Γ	Ω	•
ОВ	VT	ESC	+	;	К	[k	{	Y	¢	¥	٦	ī		δ	1
ОС	FF	FS	,	>	Г	\	1	1	1	£	*	Ţ	ŀ		8	n
OD	CR	GS	ı	=	M]	m	}	ì	¥	-	I		-	ø	2
0E	so	RS	•	>	N	^	n	y =	Ä	Q _E	«	1	#	I	€	•
0F	SI	US	/	?	0	_	0	DEL	A	£	»	7	±	-	n	SP

CS020 Germany

	00	10	20	30	40	50	60	70	80	90	AO	во	CO	DO	ΕO	F0
00	NUL	DLE	SP	0	§	Р	,	р	Ç	É	á	:	L	Т	α	=
01	зон	DC1	1	1	Α	Q	a	q	u	æ	1	**	т	₹	В	±
02	STX	DC2	"	2	В	R	b	r	é	Æ	ó	******* ****** ******	Т	Т	Г	2
03	ETX	DC3	#	3	С	S	С	· S	â	ô	ú	1	H	L	π	٢
04	EOT	DC4	\$	4	D	Т	d	t	ä	ö	ñ	+	-	F	Σ	ſ
05	ENQ	NAK	%	5	Ε	U	е	u	à	ò	Ŋ	#	+	F	σ	J
06	ACK	SYN	&	6	F	٧	f	v	â	û	<u>a</u>	1	ŧ	Г	μ	÷
07	BEL	ЕТВ	-	7	G	W	g	W	ç	ù	0	1	+	#	τ	*
80	BS	CAN	(8	Н	Х	h	х	ê	У	ટ	٦	L	+	Ф	۰
09	нт	EM)	9	I	Υ	i	У	ë	ö	r	#	F	٦	Φ	•
OA	LF	SUB	*	:	J	Z	j	z	è	υ	٦	ı	4	Γ	Ω	•
ОВ	VT	ESC	+	;	к	Ä	k	ä	Y ·	¢	¥	٦	Ŧ	•	δ	1
ОС	FF	FS	,	<	L	ö	1	ö	1	£	*	IL.	₽	•	8	n
OD	CR	GS	-	=	М	υ	m	u	ì	¥	ï	Ш	=	ı	ø	2
0E	so	RS		>	N	^	n	в	Ä	P _s	«	Ŧ	#	-	€	•
OF	SI	us	/	?	0	_	0	DEL	A	£	»	1	±	•	n	SP

CS030 Portugal

	00	10	20	30	40	50	60	70	80	90	AO	во	CO	DO	ΕO	F0
00	NUL	DLE	SP	0	§	Р	,	р	Ç	É	á	: ::	L	Т	α	≡
01	зон	DC1	1	1	Α	Q	a	q	u	æ	1	**	1	₹	В	±
02	STX	DC2	"	2	В	R	b	r	é	Æ	ó	**************************************	Т	Т	Г	2
03	ETX	DC3	#	3	С	S	С	, s	â	ô	ú	1	ł	L	π	۷
04	EOT	DC4	\$	4	D	Т	d	t	ä	ö	ñ	+	1	F	Σ	ſ
05	ENQ	NAK	%	5	E	U	е	u	à	ò	Ñ	#	+	F	σ	J
06	ACK	SYN	&	6	F	٧	f	٧	â	à	<u>a</u>	1	ŧ	Г	μ	÷
07	BEL	ЕТВ	•	7	G	W	g	W	ç	ù	ō	1	1	#	τ	*
80	BS	CAN	(8	Н	Х	h	X	ê	У	દ	7	Ŀ	†	Ф	•
09	нт	EM)	9	I	Υ	i	У	ë	ö	٦	4	F	٦	θ	•
OA	LF	SUB	*	:	J	Z	j	z	è	υ	7		1	Г	Ω	•
ОВ	VT	ESC	+	;	к	Ã	k	ã	Y	¢	¥	٦	Ŧ		δ	1
ОС	FF	FS	,	<	L	Ç	1	ç	1	£	*	Ţ	F	•	8	n
OD	CR	GS	-	=	М	õ	m	ð	ì	¥	ï	П	ı	ı	ø	2
0E	so	RS	•	>	N	^	n	0	Ä	Pg.	«	ı	#	-	€	•
OF	SI	us	/	?	0	-	0	DEL	A	£	»	٦	4	-	n	SP

CS040 Spain1

	00	10	20	30	40	50	60	70	80	90	AO	во	CO	DO	E0	FO
00	NUL	DLE	SP	0	§	Р	•	р	Ç	É	á		L.	т.	ά	`≡
01	зон	DC1	!	1	Α	Q	a	q	u	æ	1	***	H	₹	В	±
02	STX	DC2		2	В	R	b	r	é	Æ	ó	**************************************	Т	T	٢	2
03	ETX	DC3	£	3	С	s	С	, s	â	ô	ú	1	H	F	π	۷
04	EOT	DC4	\$	4	D	Т	d	t	ä	ö	ñ	+	-	П	Σ	ſ
05	ENQ	NAK	%	5	E	U	е	u	à	ò	N	#	+	F	σ	J
06	ACK	SYN	&	6	F	٧	f	v	â	à	<u>a</u>	1	ŧ	Г	μ	÷
07	BEL	ЕТВ	•	7	G	W	g	w	ç	ù	ō	1	ŀ	#	τ	*
80	BS	CAN	(8	Н	Х	h	х	ê	У	ં	7	L	+	Ф	0
09	нт	EM)	9	I	Υ	i	У	ë	Ö	Т	4	F	٦	Φ	•
OA	LF	SUB	*	:	J	Z	j	z	è	C	7	1	4	٦	Ω	•
ОВ	VT	ESC	+	;	к	ï	k	0	Y	¢	¥	7	Ŧ	•	δ	1
ОС	FF	FS	,	<	L	Ñ	1	ñ	1	£	*	II.	ᄮ	•	8	n
OD	CR	GS	-	=	М	ડ	m	ç	ì	¥	i	I	ı	•	ø	2
0E	so	RS		>	N	^	n	~	Ä	Pg.	«	-	#	-	€	•
0F	SI	US	/	?	0	-	0	DEL	A	£	»	٦	4	•	n	SP



CS050 Denmark/Norway

	00	10	20	30	40	50	60	70	80	90	AO	во	CO	DO	EO	F0
00	NUL	DLE	SP	0	,	Р	•	р	Ç	É	á		٦	Т	α	=
01	зон	DC1	:	1	Α	Q	а	q	u	æ	1	****	F	₹	В	±
02	STX	DC2	=	2	В	R	b	r	é	Æ	6	**************************************	Т	T	Γ	2
03	ETX	DC3	£	3	С	s	С	·s	â	ô	ú	1	+	L	π	۷
04	EOT	DC4	\$	4	D	Т	d	t	ä	ö	ñ	1	-	F	Σ	ſ
05	ENQ	NAK	%	5	Е	U	е	u	à	ò	Ñ	‡	+	F	σ	J
06	ACK	SYN	&	6	F	٧	f	v	â	û	<u>a</u>	1	ŧ	Г	μ	÷
07	BEL	ЕТВ		7	G	W	g	w	ç	ù	ō	1	ŀ	+	τ	*
08	BS	CAN	(8	Н	Х	h	х	ê	У	ડ	7	Ŀ	+	Ф	0
09	нт	EM)	9	I	Υ	i	У	ĕ	Ö	٦	1	F	ı	θ	•
OA	LF	SUB	*	:	J	Z	j	z	è	υ	7	ı	Ŧ	г	Ω	•
ОВ	VT	ESC	+	;	к	Æ	k	æ	Y	¢	¥	7	Ŧ	ı	δ	1
OC	FF	FS	,	<	L	Ø	1	ø	1	£	¥	1	F	•	8	n
OD	CR	GS	-	=	М	Å	m	â	ì	¥	i	T	=	ı	ø	2
0E	so	RS		>	N	^	n		Ä	Pg.	«	F	#	ı	€	•
OF	SI	US	/	?	0	_	0	DEL	Å	£	»	7	±	•	n	SP



CS060 France

	00	10	20	30	40	50	60	70	80	90	AO	во	CO	DO	E0	F0
00	NUL	DLE	SP	0	à	Р	,	р	Ç	É	á		L	Т	α	=
01	зон	DC1	!	1	Α	Q	a	q	u	æ	1	**	Т	₹	В	±
02	STX	DC2	"	2	В	R	b	r	é	Æ	ó	Manage Official Parage Par Parage Par Parage Par Par Parage Par Par Par Par Par Par Par Par Par Par	Т	T	Γ	2
03	ETX	DC3	£	3	С	S	С	. s	â	ô	ú	1	ł	L	π	٢
04	EOT	DC4	\$	4	D	Т	d	t	ä	ö	ñ	+	-	F	Σ	ſ
05	ENQ	NAK	%	5	E	U	е	u	à	ò	Ñ	#	+	F	ď	J
06	ACK	SYN	&	6	F	٧	f	v	â	û	<u>a</u>	1	ŧ	Г	, μ	÷
07	BEL	ЕТВ		7	G	W	g	w	ç	ù	ō	1	ŀ	#	τ	*
80	BS	CAN	(8	Н	Х	h	х	ê	У	ડ	7	Ŀ	+	Ф	•
09	нт	EM)	9	I	Υ	i	У	ë	Ö	٦	#	F	L	θ	•
OA	LF	SUB	*	:	J	Z	j	z	è	υ	7	1	T	Г	Ω	
ОВ	VT	ESC	+	;	к	۰	k	é	Y	¢	¥	7	Ŧ		δ	1
oc	FF	FS	,	<	L	ç	1	ù	1	£	¥	ī	F	•	80	n
OD	CR	GS	-	=	М	§	m	è	ì	¥	ï	П	=	1	ø	2
0E	so	RS		>	N	^	n		Ä	Pg.	«	4	#	I	€	•
0F	SI	US	/	?	0	_	0	DEL	Å	£	»	٦	±	-	n	SP



CS070 Italy

	00	10	20	30	40	50	60	70	80	90	AO	во	CO	DO	E0	F0
00	NUL	DLE	SP	0	§	Р	ù	р	Ç	É	á		٦	1	α	=
01	зон	DC1	!	1	Α	Q	а	q	u	æ	ſ	****	F	₹	В	±
02	STX	DC2	"	2	В	R	b	r	é	Æ	ó	GRANDS CONTROL	Т	Т	Γ	2
03	ETX	DC3	£	3	O	S	С	Ś	â	ô	ú	-	+	L	π	۷
04	EOT	DC4	\$	4	D	Т	d	t	ä	ö	ñ	+	-	F	Σ	ſ
05	ENQ	NAK	%	5	Ε	U	е	u	à	ò	Ŋ	#	+	F	σ	1
06	ACK	SYN	&	6	F	٧	f	٧	â	û	ā	1	ŧ	Г	μ	÷
07	BEL	ЕТВ		7	G	W	g	W	ç	ù	ō	1	ŀ	#	τ	*
80	BS	CAN	(8	Н	Х	h	х	ê	ÿ	ડ	7	Ŀ	+	Ф	0
09	нт	EM)	9	Ι	Υ	i	У	ĕ	ö	٦	1	F	L	θ	•
OA	LF	SUB	*		J	Z	j	z	è	υ	٦	-	-	Γ	Ω	•
ОВ	VT	ESC	+	;	к	0	k	à	Y	¢	¥	7	Ŧ		δ	1
oc	FF	FS	,	<	٦	ç	1	ò	1	£	¥	ı	ŀ	•	8	n
OD	CR	GS	-	=	М	é	m	è	ì	¥	i	ı	=	ı	ø	2
0E	so	RS	•	>	N	^	n	ì	Ä	₽g	«	1	#	1	€	•
OF	SI	US	/	?	0	_	0	DEL	A	£	»	٦	±	•	n	SP



CS080 Sweden/Portugal

	00	10	20	30	40	50	60	70	80	90	AO	во	CO	DO	EO	FO
00	NUL	DLE	SP	0	0	Р	,	р	Ç	É	á	: ::	٦	Т	α	=
01	зон	DC1	!	1	Α	Q	а	q	u	æ	1	**	F	₹	В	±
02	STX	DC2	"	2	В	R	b	r	é	Æ	6		Т	T	Г	2
03	ETX	DC3	#	3	С	S	С	Ś	â	ô	ú	-	ł	L	π	۷
04	EOT	DC4	¤	4	D	Т	d	t	ä	ğ	ñ	+	1	н	Σ	ſ
05	ENQ	NAK	%	5	Ε	U	е	u	à	ò	Ñ	=	+	F	σ	J
06	ACK	SYN	&	6	F	٧	f	v	â	û	ā	1	ŧ	Г	μ	÷
07	BEL	ЕТВ		7	G	W	g	w	ç	ù	ō	1	ŀ	#	τ	*
80	BS	CAN	(8	Н	Х	h	х	ê	У	ડ	7	Ŀ	+	Ф	۰
09	нт	EM)	9	I	Υ	i	У	ĕ	Ö	٦	1	F	۲	θ	•
OA	LF	SUB	*	:	J	Z	j	z	è	υ	7	ı	₽	г	Ω	•
ОВ	VT	ESC	+	;	К	Ä	k	ä	Y	¢	¥	7	Ŧ	•	δ	1
OC	FF	FS	,	<	L	ö	1	ö	1	£	¥	1	ŀ	•	8	n
OD	CR	GS	-	=	М	Å	m	â	ì	¥	:	ı		-	ø	2
0E	so	RS		>	N	^	n	-	Ä	Pg.	«	4	#	1	€	•
OF	SI	US	/	?	0	_	0	DEL	A	£	»	٦	±	-	n	SP



CS090 Switzerland

	00	10	20	30	40	50	60	70	80	90	AO	во	CO	D0	E0	F0
00	NUL	DLE	SP	0	§	Р	,	р	Ç	É	á		٦	1	α	=
01	зон	DC1	!	1	Α	Q	a	q	u	æ	1	***	+	₹	В	±
02	STX	DC2	=	2	В	R	b	r	é	Æ	ó	**************************************	Т	Т	Γ	2
03	ETX	DC3	£	3	С	S	С	,s	â	ô	ú	1	+	L	π	۷
04	ЕОТ	DC4	\$	4	D	Т	d	t	ä	ŏ	ñ	+	-	F	Σ	ſ
05	ENQ	NAK	%	5	E	U	е	u	à	ò	Ŋ	4	+	F	σ	J
06	ACK	SYN	&	6	F	٧	f	v	â	a -	<u>a</u>	1	ŧ	Г	μ	÷
07	BEL	ЕТВ	-	7	G	W	g	W	ç	ù	ō	1	ŀ	#	τ	*
80	BS	CAN	(8	Н	Х	h	х	ê	У	ડ	7	Ŀ	+	Ф	0
09	нт	EM)	9	I	Υ	i	У	ĕ	ö	٦	#	F	٢	θ	•
OA	LF	SUB	*	:	J	Z	j	z	è	υ	7	1	-	Г	Ω	•
ОВ	VT	ESC	+	;	К	à	k	ă	Y	¢	¥	7	Ŧ	•	δ	1
OC	FF	FS	,	<	L	ç	1	ŏ	1	£	¥	ï	F		8	n
OD	CR	GS		=	М	è	m	u	ì	¥	:	-	=	1	ø	2
0E	so	RS	•	>	N	^	n	é	Ä	Pg.	«	IL.	#	-	€	•
0F	SI	US	/	?	0	_	0	DEL	A	£	»	٦	±	-	n	SP



CS100 Great Britain

	00	10	20	30	40	50	60	70	80	90	AO	во	CO	DO	ΕO	F0
00	NUL	DLE	SP	0	0	Р	•	р	Ç	É	á		L	Т	α	=
01	зон	DC1	!	1	Α	Q	а	q	u	æ	1	***	Т	₹	В	±
02	STX	DC2	"	2	В	R	b	r	é	Æ	6	**************************************	Т	Т	Г	2
03	ETX	DC3	£	3	O	S	С	· S	â	ô	ú	1	ŀ	L	π	٢
04	EOT	DC4	\$	4	D	Т	d	t	ä	ö	ñ	+	-	F	Σ	ſ
05	ENQ	NAK	%	5	Ε	U	е	u	à	ò	Ŋ	#	+	F	σ	J
06	ACK	SYN	&	6	F	٧	f	٧	â	û	<u>a</u>	1	ŧ	Г	μ	÷
07	BEL	ЕТВ	•	7	G	W	g	w	ç	ù	ō	1	ŀ	#	τ	*
80	BS	CAN	(8	Н	Х	h	х	ê	У	ડ	Ŧ	Ŀ	+	Ф	0
09	нт	EM)	9	I	Υ	i	У	ĕ	ö	٦	1	F	L	θ	•
OA	LF	SUB	*	:	J	Z	j	z	è	Ü	7	ı	ī	Г	Ω	
ОВ	VT	ESC	+	;	к	[k	{	Y	¢	¥	7	ī	•	δ	1
ОС	FF	FS	,	<	L	\	1	1	1	£	¥	ī	ŀ	•	œ	n
OD	CR	GS	-	=	М]	m	}	ì	¥	i	п	=	1	ø	2
0E	so	RS		>	N	^	n	-	Ä	P _s	«	F	#	ı	€	•
0F	SI	US	/	?	0	-	0	DEL	Å	£	»	7	±	-	n	SP



CS110 USA ASCII

	00	10	20	30	40	50	60	70	80	90	AO	во	CO	DO	ΕO	F0
00	NUL	DLE	SP	0	9	Р	•	р	Ç	É	á	***	L	1	α	=
01	зон	DC1	!	1	Α	Q	а	q	u	æ	1		Т	₹	В	±
02	STX	DC2	"	2	, В	R	b	r	é	Æ	ó	**************************************	Т	Т	Γ	2
03	ETX	DC3	#	3	C	S	С	s	â	ô	ú	-	ŀ	L	π	۷
04	EOT	DC4	\$	4	D	Т	d	t	ä	ö	ñ	+	1	г	Σ	ſ
05	ENQ	NAK	%	5	E	U	е	u	à	ò	Ñ	=	+	F	σ	J
06	ACK	SYN	&	6	F	٧	f	v	â	û	<u>a</u>	1	ŧ	Г	μ	÷
07	BEL	ЕТВ	-	7	G	W	g	w	ç	ù	O	1	ŀ	#	τ	*
08	BS	CAN	(8	Н	Х	h	х	ê	У	ડ	7	Ŀ	+	Ф	•
09	нт	EM)	9	Ι	Υ	i	У	ĕ	ö	٦	4	F	L	θ	•
OA	LF	SUB	*	:	J	Z	j	z	è	υ	٦	ı	1	г	Ω	٠
ОВ	VT	ESC	+	;	К	[k	{	Y	¢	¥	٦	Ŧ		δ	1
oc	FF	FS	,	<	L	\	1	1	1	£	¥	ı	F	•	8	n
OD	CR	GS	-	=	М]	m	}	ì	¥	:	ı	=	ı	ø	2
0E	so	RS		>	N	^	n	~	Ä	P _s	«	F	#	ı	€	•
OF	SI	US	/	?	0	-	0	DEL	Å	£	»	1	±	•	n	SP



CS140 Greece

	00	10	20	30	40	50	60	70	80	90	AO	во	CO	DO	EO	FO
00	NUL	DLE	SP	0	0	Р	•	П	Ç	É	á	:::	٦	Т	α	=
01	зон	DC1	!	1	Α	Q	Α		u	æ	1	****	F	₹	В	±
02	STX	DC2	=	2	В	R	В	Р	é	Æ	ó	2000	Т	Т	Г	2
03	ETX	DC3	£	3	С	s	Ψ	¸Σ	â	ô	ú	1	+	L	π	۷
04	EOT	DC4	\$	4	D	Т	Δ	Т	ä	ö	ñ	+	1	Т	Σ	ſ
05	ENQ	NAK	%	5	E	U	E	=	à	ò	Ŋ	#	+	F	σ	1
06	ACK	SYN	&	6	F	٧	Ф	Ω	â	û	<u>a</u>	1	ŧ	Г	μ	÷
07	BEL	ЕТВ		7	G	W	Г	•	ç	ù	ō	1	1	#	τ	*
08	BS	CAN	(8	Н	Х	Н	Х	ê	У	ડ	7	F	+	Ф	•
09	нт	EM)	9	I	Υ	I	Υ	ë	ö	٦	1	F	L	е	•
OA	LF	SUB	*	:	J	Z	Ξ	Z	è	Ü	J	-	⊫	Г	Ω	•
ОВ	VT	ESC	+	;	к	[К	{	Y	¢	¥	7	Ŧ	•	δ	1
ОС	FF	FS	,	<	L	١	٨	1	1	£	¥	1	ŀ	•	80	n
OD	CR	GS	-	=	М	-]	М	}	ì	¥	ï	ı	=	ı	ø	2
0E	so	RS		>	N	^	N	~	Ä	Pg.	«	1	#	1	€	•
OF	SI	US	/	?	0	-	0	DEL	A	£	»	٦	±	-	n	SP



CS150 Israel

	00	10	20	30	40	50	60	70	80	90	AO	во	CO	DO	E0	F0
00	NUL	DLE	SP	0	9	Р	х	1	Ç	É	á		٦	Т	α	Ξ
01	зон	DC1		1	Α	Q	ב	۵	u	æ	1	**	Т	₹	В	±
02	STX	DC2	=	2	В	R	λ	ע	é	Æ	ó	010000 010000 010000 010000 010000 010000 010000	Т	Т	Г	2
03	ETX	DC3	#	3	С	S	٦	٦,	â	ô	ú	1	H	L	π	٢
04	ЕОТ	DC4	\$	4	D	Т	π	פ	ä	ö	ñ	+	-	F	Σ	ſ
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CS170 Spain 2

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04	ЕОТ	DC4	\$	4	D	Т	d	t	ä	ö	ñ	+	-	П	Σ	ſ
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06	ACK	SYN	&	6	F	٧	f	v	â	a	<u>a</u>	1	F	Г	μ	÷
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CS200 Yugoslavia

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CS410 Olivetti TCV 370

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CS510 SDC

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CS520 Turkey

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CS540 CIBC

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CS680 OLI-UNIX

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CS701 PC-220

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02	STX	DC2	"	2	В	R	b	r	é	Ó	ó	2700000 0000000 00000000 2700000 0000000 0000000	Т	Т	Г	2
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05	ENQ	NAK	%	5	Ε	U	е	u	à	ò	Ñ	#	+	F	σ	J
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CS711 PC-Denmark/Norway

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05	ENQ	NAK	%	5	Ε	U	е	u	à	ò	Ñ	=	+	F	σ	J
06	ACK	SYN	&	6	F	٧	f	v	â	û	ð	1	ŧ	Г	μ	÷
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CS712 PC-Denmark OPE

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CS771 PC-210 Greek

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13	ETX	DC3	#	3	С	S	U	s	Δ	Υ	μ	_	ŀ	L	ή	۷
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15	ENQ	NAK	%	5	E	U	е	u	Z	Х	Ę	=	+	F	ί	J
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COMPUPRINT s.r.l. Via Lombardore, 282 10040 Leinì (TO) **ITALY**

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