# Compuprint 9300

# **Programmer Manual**



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# Commands

This section provides information about the commands supported by your printer. The commands are organized by function groups. Each command has both a brief and a detailed description.

# **General Overview**

This appendix provides information about the commands supported by your printer. The commands are organized by function groups. Each command has both a brief and a detailed description.

Each command has the following structure:

- Name and function description. Information about protocol (IBM Proprinter XLIII, IBM Personal 2381+, EPSON FX Series, ANSI 3.64).
- The hexadecimal and decimal codes for the command: *n* represents variable parameters of the command. The functions of these parameters are explained in its corresponding command description.

# **Command Summary in Alphabetical Order**

BEL	Buzzer. (IBM, EPSON)	68
BEL	Bell. (ANSI)	122
BS	Print and space back one position. (IBM, EPSON)	68
BS	Back space. (ANSI)	111
CAN	Cancels line. (EPSON)	65
CAN	Cancels data. (IBM)	65
CR	Prints all received data and the column counter is set to the left margin. (IBM, EPSON)	9
CR	Carriage return .(ANSI)	111
DC1	Selects printer. (IBM)	65
DC1	Selects printer. (EPSON)	66
DC1	Selects printer (Data Control 1). (ANSI)	121
DC2	Sets 10 cpi printing. (IBM)	28
DC2	Cancels compressed printing. (EPSON)	28
DC3	Deselects printer. (EPSON)	66
DC3	Deselects printer (Data Control 3). (ANSI)	121
DC4	Cancels double width printing. (IBM, EPSON)	29
DC4 DC4 ESC !	Bar Code Selection. (Compuprint)	82
DC4 DC4 ESC (GS	Prints bar code symbols. (Compuprint)	97
DC4 DC4 ESC @	Re-initializes the printer. (Compuprint)	97
DC4 DC4 ESC 1	Sets vertical spacing n/144 inch. (Compuprint)	76
DC4 DC4 ESC 3 1	Sets vertical spacing 12 lines/30 mm. (Compuprint)	76
DC4 DC4 ESC 3 3	Sets vertical spacing to 3 lines/30 mm. (Compuprint)	77
DC4 DC4 ESC 3 4	Sets vertical spacing 4 lines/30 mm. (Compuprint)	77
DC4 DC4 ESC 3 6	Sets vertical spacing 6 lines/30 mm. (Compuprint)	77
DC4 DC4 ESC 3 8	Sets vertical spacing 8 lines/30 mm. (Compuprint)	78
DC4 DC4 ESC A	Sets the horizontal spacing to 15, 17, 20 CPI. (Compuprint)	78

DC4 DC4 ESC D	Sends the operator panel messages to the serial I/F . (Compuprint)	103
DC4 DC4 ESC g	Selects fonts (Compuprint).	79
DC4 DC4 ESC J	Sets amplification factor. (Compuprint)	98
DC4 DC4 ESC N	Selects/loads or parks the fanfold from the Front2 push paper path. (Compuprint)	99
DC4 DC4 ESC p	Selects printing type style. (Compuprint)	81
DC4 DC4 ESC R	String rotation. (Compuprint)	100
DC4 DC4 ESC R	Digit rotation. (Compuprint)	100
DC4 DC4 ESC S	Selects ISO Character Sets or Code Pages. (Compuprint)	80
DC4 DC4 ESC T	Selects/loads or parks the fanfold from the Front1 push paper path. (Compuprint)	101
DC4 DC4 ESC u	Selects the user macros. (Compuprint)	103
DC4 DC4 ESC Y	Selects emulation. (Compuprint)	102
DC4 DC4 ESC Z	Makes AGA in column. (Compuprint)	102
DEL	Deletes the last character. (EPSON)	66
DEL	Delete. (ANSI)	122
ESC	Escape. (ANSI)	122
ESC -	Sets or cancels underlined printing. (IBM, EPSON)	29
ESC [ p <sub>1</sub> a	Horizontal position relative (HPR). (ANSI)	112
ESC [ p <sub>1</sub> ;p <sub>n</sub> h	Sets mode (SM). (ANSI)	124
ESC [ p1 d	Vertical position absolute (VPA). (ANSI)	116
ESC [ p <sub>1</sub> ; p <sub>n</sub> l	Resets mode (RM). (ANSI)	125
ESC [ p <sub>1</sub> ; p <sub>n</sub> v	Sets vertical tab stops at specified positions (Multiple Vertical Tab Set – VTS). (ANSI)	119
ESC !	Sets printing style. (EPSON)	30
ESC #	Cancels MSB control. (EPSON)	67
ESC \$	Sets the absolute printing position. (EPSON)	12
ESC %	Selects user-defined character set. (EPSON)	54
ESC &	Defines user-defined characters. (EPSON)	54
ESC *	Sets dot graphics printing. (EPSON)	60
ESC /	Selects the Vertical Format Unit (VFU) channel. (EPSON)	12
ESC :	Sets 12 CPI. (IBM)	31

ESC :	Copies characters from ROM to RAM. (EPSON)	56
ESC ?	Reassigns dot graphics mode. (EPSON)	61
ESC @	Initializes the printer. (EPSON)	69
ESC [ -	Selects the score line. (IBM 2381 + only)	31
ESC [ I	Sets font and pitch of a character. (IBM 2381 + only)	36
ESC [ p1 '	Horizontal position absolute (HPA). (ANSI)	112
ESC [ p₁ k	Vertical position backward (VPB). (ANSI)	117
ESC [ p₁ x	Selects national character set (Select National Characters - SNC). (ANSI)	105
ESC [ p <sub>1</sub> ; p <sub>2</sub> f	Horizontal and vertical position absolute (HVP). (ANSI)	117
ESC [ p <sub>1</sub> ; p <sub>2</sub> SP~	Selects emulation (EMU). (ANSI)	125
ESC [ p <sub>1</sub> ; p <sub>n</sub> {	Unidirectional printing (UDP). (ANSI)	110
ESC [ @	Selects the printing type style. (IBM 2381+ only)	32
ESC [ @	Sets double high printing and double line feed. (IBM)	34
ESC [ d	Sets the print quality. (IBM 2381 + only)	35
ESC [ K	Sets initial conditions. (IBM 2381 only)	69
ESC [ p₁ e	Vertical position relative (VPR). (ANSI)	116
ESC [ p <sub>1</sub> j	Horizontal position backward (HPB). (ANSI)	113
ESC [ p₁ t	Special print mode (Oversize/Expanded/Bar code Mode - SPM). (ANSI)	109
ESC [ p <sub>1</sub> ; p <sub>2</sub> <sp> G</sp>	Sets the line/character spacing. (ANSI)	120
ESC [ p <sub>1</sub> ; p <sub>2</sub> s	Left/right margin set (SLR). (ANSI)	112
ESC [ p <sub>1</sub> ; p <sub>2</sub> SP B	Graphic size modification (GSM). (ANSI)	109
ESC [ p <sub>1</sub> ; p <sub>2</sub> ; p <sub>3</sub> r	Form definition (FD). (ANSI)	120
ESC [ p <sub>1</sub> ; p <sub>n</sub> g	Tab clear (TBC). (ANSI)	118
ESC [ p <sub>1</sub> ; p <sub>n</sub> p	Assign source for forms. (ANSI)	126
ESC [ p <sub>1</sub> ;p <sub>n</sub> m	Select graphics rendition (SGR). (ANSI)	107
ESC [ T	Selects a Code page.	49
ESC \	Sets the relative dot position. (EPSON)	13
ESC [ u n	Bar Codes selection. (IBM/EPSON)	73
ESC [ v n m	Sets Barcode parameters. (IBM/EPSON)	73
ESC \	Sets the relative dot position. (EPSON)	50

ESC \	Prints characters from all characters table. (IBM)	50
ESC \ or ST	String terminator. (ANSI)	123
ESC ]	Sets a reverse line feed. (IBM)	9
ESC ^	Prints a single character from the all characters table. (IBM)	50
ESC _	Sets or cancels overscore printing. (IBM mode)	37
ESC <	Prints characters for one line from left to right. (IBM XL III, EPSON)	32
ESC =	Defines downloaded characters. (IBM)	57
ESC =	Sets MSB to 0. (EPSON)	67
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ESC 0	Sets vertical spacing to 1/8 inch. (IBM, EPSON)	13
ESC 1	Sets vertical spacing to 7/72 inch. (IBM)	14
ESC 2	Sets the vertical spacing to 1/6 inch. (EPSON)	14
ESC 2	Enables the vertical spacing set by ESC A. (IBM)	14
ESC 3	Sets vertical spacing to n/216 inch. (IBM/EPSON)	15
ESC 4	Sets the current position as top of form (first printable line). (IBM)	15
ESC 4	Sets italics printing mode. (EPSON)	37
ESC 5	Sets an automatic line feed after a carriage return. (IBM)	10
ESC 5	Cancels italics printing. (EPSON)	38
ESC 6	Selects the Character Set 2. (EPSON,IBM)	51
ESC 7	Selects the Character Set 1. (EPSON,IBM)	51
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ESC A	Sets variable vertical spacing to n/72 inch. (IBM)	16
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ESC B	Sets vertical tab stops. (IBM, EPSON)	16
ESC b	Sets vertical tab stops in one of the 8 Vertical Format Unit channels available. (EPSON)	17
ESC C	Sets form length to <i>n</i> lines. (IBM, EPSON)	18
ESC c	Resets to initial state (RIS). (ANSI)	123
ESCC 0	Sets form length to <i>n</i> inches. (IBM, EPSON)	18

ESC D	Sets horizontal tab stops. (IBM, EPSON)	19
ESC d	Spaces forwards relative dot position. (IBM)	19
ESC D or IND	Index. (ANSI)	114
ESC e	Spaces backward relative dot position. (IBM)	20
ESC E	Sets emphasized printing. (IBM, EPSON)	39
ESC E or NEL	Next line. (ANSI)	115
ESC F	Cancels emphasized printing. (IBM, EPSON)	39
ESC G	Sets double strike printing. (IBM, EPSON)	39
ESC H	Cancels double strike printing. (IBM, EPSON)	40
ESC H or HTS	Horizontal tab setting. (ANSI)	113
ESC I	Selects printing type for resident and DLL characters. (IBM)	40
ESC J	Advances paper n/216 inch. (EPSON)	10
ESC J or VTS	Vertical tab setting. (ANSI)	119
ESC j	Feeds paper n/216 inches in reverse direction. (EPSON)	11
ESC k	Selects the NLQ font. (EPSON)	51
ESC K	Normal density dot graphics printing (60 dpi). (IBM, EPSON)	61
ESC k	Prints test character (PTC). (ANSI)	124
ESC K or PLD	Partial line down. (ANSI)	115
ESC I	Sets left margin (10 cpi). (EPSON)	20
ESC L	Double density dot graphics printing (120 dpi). (IBM, EPSON)	62
ESC L or PLU	Partial line up. (ANSI)	115
ESC M	Sets 12 CPI. (EPSON)	41
ESC M or RI	Reverse index. (ANSI)	116
ESC N	Sets the skipover perforation to n lines. (IBM, EPSON)	21
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ESC P	Sets or cancels proportional printing. (IBM)	42
ESC p	Sets or cancels proportional printing. (EPSON)	42

ESC Q	Sets the right margin (10 cpi). (EPSON)	23
ESC Q	Deselects Printer. (IBM)	68
ESC Q or PU1	Executes Selftest. (ANSI)	123
ESC R	Sets horizontal and vertical tab stops to default values. (IBM)	24
ESC R	Selects Nation character set. (EPSON)	52
ESC S	Sets subscript or superscript printing. (IBM, EPSON)	43
ESC s	Sets and resets Quiet printing. (EPSON)	45
ESC SI	Sets 17/20 cpi. (IBM)	43
ESC SI	Sets compressed printing. (EPSON)	44
ESC SO	Sets double width printing (one line). (IBM, EPSON)	44
ESC SP	Sets intercharacter space. (EPSON)	25
ESC T	Cancels subscript or superscript printing. (IBM, EPSON)	45
ESC t	Selects characters table. (EPSON)	53
ESC U	Sets printing direction. (IBM, EPSON)	72
ESC W	Sets or cancels double width printing. (IBM, EPSON)	45
ESC w	Sets or cancels double height printing. (EPSON)	46
ESC X	Sets left and right margins. (IBM)	25
ESC x	Selects Letter Quality or Draft. (EPSON)	47
ESC Y	Double density dot graphics printing at double-speed graphics (120 virtual dpi). (IBM, EPSON)	63
ESC Z	Quadruple density dot graphics printing (240 virtual dpi). (IBM, EPSON)	64
ESC[ p1; pn u	Sets horizontal tab stops at specified positions multiple horizontal tab set (HTS). (ANSI)	114
FF	Advances paper to the top of the next page. (IBM, EPSON)	26
FF	Form feed. (ANSI)	119
HT	Moves logically the print carriage to the next horizontal tab stop. (IBM, EPSON)	26
HT	Horizontal tab. (ANSI)	113
LF	Line Feed. (IBM, EPSON)	11
LF	Line Feed. (ANSI)	114
NUL	Ignored .(ANSI)	121

#### Commands

SI	Sets 17/20 cpi. (IBM)	47
SI	Sets compressed printing. (EPSON)	48
SI	Shift In. (ANSI)	110
SO	Sets double width printing (one line). (IBM, EPSON)	48
SO	Shift out. (ANSI)	110
SP	Space. (ANSI)	111
VT	Advances paper to the next vertical tab stop of the selected VFU channel. (IBM, EPSON)	27
VT	Vertical tab. (ANSI)	118

# **EPSON/IBM Mode**

The following printer commands are supported by this printer according to the IBM Proprinter XLIII, IBM 2381 + and EPSON FX Series.

# **Print and Line Feed Execution**

# CR

Prints all received data and the column counter is set to the left margin. (IBM, EPSON)

ASCII Code	CR
Hexadecimal Value	0D
Decimal Value	13

This code is a terminator code; when received, it causes any data in the buffer to be printed out. The print head then moves logically to the left margin position. The column counter is set to the left margin value and a line feed is inserted automatically after the carriage return (see the automatic carriage return function in the printer setup). The code resets the double width printing set by SO code.

# ESC]

#### Sets a reverse line feed. (IBM)

ASCII Code	ESC ]
Hexadecimal Value	1B 5D
Decimal Value	27 93

This code is a terminator code; when received, it causes the current contents of the print buffer to be printed out, before reversing the paper by one line at the current vertical spacing. If no data precedes this command or if the preceding data consists of spaces, the code causes only a reverse line feed to be performed. When the line counter is equal to or less than the top of the form value, the ESC ] is ignored.

#### ESC 5

#### Sets an automatic line feed after a carriage return. (IBM)

ASCII Code	ESC 5 n
Hexadecimal Value	1B 35 <i>n</i>
Decimal Value	27 53 n

If n is equal to 1, this command sets an automatic line feed on receiving of a CR code. If n is equal to 0, this command cancels the automatic line feed.

n	Automatic line feed
0	Disabled
1	Enabled

# **ESC J**

#### Advances paper n/216 inch. (EPSON)

ASCII Code	ESC J n
Hexadecimal Value	1B 4A <i>n</i>
Decimal Value	27 74 n
Range	1 <u>&lt; n &lt;</u> 255

This is a terminator code; it therefore causes the current contents of the print buffer to be printed out before performing a single line feed of n/216 inch. This command is cancelled after the line feed has been performed. The printing will restart after a line feed from the column at which the command was sent.

# ESC j

#### Feeds paper n/216 inches in reverse direction. (EPSON)

ASCII Code	ESC j n
Hexadecimal Value	1B 6A <i>n</i>
Decimal Value	27 106 <i>n</i>

This is a terminator code; it therefore causes the current contents of the print buffer to be printed out. The paper then is moved backward n/216 inch. And the printing restart from the column at which the command was sent.

#### LF

#### Line Feed. (IBM, EPSON)

ASCII Code	LF
Hexadecimal Value	0A
Decimal Value	10

This is a terminator code; it therefore causes the current contents of the print buffer to be printed out before advancing the paper by one line at the current vertical spacing. If no data precedes the LF code, or if the preceding data consists of spaces, the code causes only a line feed.

When the line counter reaches the last line of the form (defined by software or function menu), the LF code causes a skip to the first line of the next form. This code cancels the double width printing set by the SO code. In IBM mode, the column counter is set to the first column if the automatic carriage return is selected. In EPSON mode, the column is always set to the first column.

# **Format Control**

# ESC \$

#### Sets the absolute printing position. (EPSON)

ASCII Code	ESC & <i>n</i> <sub>1</sub> <i>n</i> <sub>2</sub>
Hexadecimal Value	1B 24 <i>n</i> 1 <i>n</i> 2
Decimal Value	27 36 n <sub>1</sub> n <sub>2</sub>
Range	$0 \leq n_1, n_2 \leq 255$

This command specifies the distance from the left margin where you want to print subsequent characters. The distance is in number of dots and must be calculated using the following formula:

Margin distance =  $n_1 + (n_2 \ge 256)$ 

where  $n_2$  is the integer result of the number of dots divided by 256 and the  $n_1$  is the remainder.

 $1\ {\rm dot}$  = 1/60 inch. If the selected position is outside the current right margin, the sequence will be ignored.

# ESC /

#### Selects the Vertical Format Unit (VFU) channel. (EPSON)

ASCII Code	ESC / m
Hexadecimal Value	1B 2F <i>m</i>
Decimal Value	27 47 m
Range	0 <u>&lt; m &lt;</u> 7

This sequence selects the VFU channel that you want to use. Eight different channels are available. The parameter m represents the channel that you want to select.

# ESC \

#### Sets the relative dot position. (EPSON)

ASCII Code	$ESC \setminus n_1 n_2$
Hexadecimal Value	1B 5C <i>n</i> <sub>1</sub> <i>n</i> <sub>2</sub>
Decimal Value	27 92 n <sub>1</sub> n <sub>2</sub>
Range	$0 \leq n_1, n_2 \leq 255$

This command specifies the distance between the current print head position and the position where you want to print subsequent characters (relative position). The distance is in number of dots and must be calculated using the following formula:

Current position distance =  $n_1 + (n_2 \ge 256)$ 

where  $n_2$  is the integer result of the number of dots divided by 256 and the  $n_1$  is the remainder. The unit of the dots is 1/120 inch. If the distance is negative (Most Significant Bit of  $m_2$  equal to 1), the print head will be moved to the left of the current position by a number of dots equal to the complement on two of  $n_1 + (n_2 \ge 256)$ .

#### ESC 0

#### Sets vertical spacing to 1/8 inch. (IBM, EPSON)

ASCII Code	ESC 0
Hexadecimal Value	1B 30
Decimal Value	27 48

This code causes vertical spacing to be set to 1/8 inch.

# ESC 1

#### Sets vertical spacing to 7/72 inch. (IBM)

ASCII Code ESC 1 Hexadecimal Value 1B 31

Decimal Value 27 49

This command causes vertical spacing to be set to 7/72 inch.

# ESC 2

#### Sets the vertical spacing to 1/6 inch. (EPSON)

ASCII Code	ESC 2
Hexadecimal Value	1B 32
Decimal Value	27 50

This command causes the vertical spacing to be set to 1/6 inch.

# ESC 2

#### Enables the vertical spacing set by ESC A. (IBM)

ASCII Code	ESC 2
Hexadecimal Value	1B 32
Decimal Value	27 50

This command enables the vertical spacing sets by ESC A.

# ESC 3

#### Sets vertical spacing to n/216 inch. (IBM/EPSON)

ASCII Code	ESC 3 n
Hexadecimal Value	1B 33 <i>n</i>
Decimal Value	27 51 <i>n</i>
Range	0 < <i>n</i> < 255

This sequence sets the vertical spacing to n/216 inch.

## ESC 4

#### Sets the current position as top of form (first printable line). (IBM)

ASCII Code	ESC 4
Hexadecimal Value	1B 34
Decimal Value	27 52

This sequence sets the first line of the fanfold paper as the current paper position of the form.

# **ESC A**

Sets variable vertical spacing to n/72 inch. (EPSON)

ASCII Code	ESC A n
Hevadecimal Value	1B / 1 n

nexadecimal value	ID 41 //
Decimal Value	27 65 n

Range  $1 \le n \le 85$ 

This command changes the default vertical spacing to n/72 inch. The new vertical spacing value is immediately activated.

# **ESC A**

#### Sets variable vertical spacing to n/72 inch. (IBM)

ASCII Code	ESC A n
Hexadecimal Value	1B 41 <i>n</i>
Decimal Value	27 65 n
Range	1 <u>&lt; n &lt;</u> 255

This command changes the default vertical spacing to n/72 inch. The vertical spacing value is stored and activated only after the ESC 2 code is received.

## ESC B

#### Sets vertical tab stops. (IBM, EPSON)

ESC B $n_1 \dots n_x$ 0
1B 42 <i>n</i> <sub>1</sub> <i>n</i> <sub>x</sub> 00
27 66 n <sub>1</sub> n <sub>x</sub> 0
1 <u>&lt; n &lt;</u> 255

In EPSON mode, sets vertical tab stops in the 0 Vertical Format Unit (VFU) channel. This code sets up to 16 vertical tab stops at the line specified by  $n_1$ ,  $n_2$  and so on in the 0 VFU channel. The tab stops are memorized as physical positions. In IBM modes, this code sets up to 64 vertical tab stops at the line number specified by  $n_1$ ,  $n_2$  and so on in the 0 VFU channel. The tab stops at the line number specified by  $n_1$ ,  $n_2$  and so on in the 0 VFU channel. The tab stops at the line number specified by  $n_1$ ,  $n_2$  and so on in the 0 VFU channel. The tab stops are memorized as logical positions.

## ESC b

Sets vertical tab stops in one of the 8 Vertical Format Unit channels available. (EPSON)

ASCII Code	ESC b <i>m n</i> <sub>1</sub> <i>n</i> <sub>x</sub> 0
Hexadecimal Value	1B 62 <i>m n</i> <sub>1</sub> <i>n<sub>x</sub> 00</i>
Decimal Value	27 98 m n <sub>1</sub> n <sub>x</sub> 0
Range	0 <u>&lt; m &lt;</u> 7
	1 <u>&lt;</u> n₁ n <sub>x</sub> <u>&lt;</u> 255

This sequence sets vertical tabulations in the VFU channel specified by the parameter m.

The VFU channel can be imagined as a blank page where you can set up to 16 vertical tabulations in order to format your page as you like. 8 channels are available and in each of them you can create a sample page that you can recall later.  $n_1$  to  $n_{16}$  specify the lines at which vertical tabulations must be set.

The values of n must be in ascending order. If you change the vertical spacing, the vertical tabulations set are not cancelled and they maintain their physical position on the page.

The vertical tabulations set in the channel specified by the m parameter are executed by the VT code when the specific channel is selected by the ESC / command, this code is executed as a line feed.

# ESC C 0

#### Sets form length to n inches. (IBM, EPSON)

ASCII Code	ESC C 0 n
Hexadecimal Value	1B 43 00 <i>n</i>
Decimal Value	27 67 0 <i>n</i>
Range	1 <u>&lt; n &lt;</u> 24

This command sets the form length to the number of inches specified by n. The current position of the paper is assumed as top of form.

# ESC C

#### Sets form length to n lines. (IBM, EPSON)

ASCII Code	ESC C n
Hexadecimal Value	1B 43 <i>n</i>
Decimal Value	27 67 n
Range	1 <u>&lt; n &lt;</u> 255

This command sets the form length to the number of lines specified by n at the current vertical spacing. The current position of the paper is assumed as top of form.

#### ESC D

#### Sets horizontal tab stops. (IBM, EPSON)

ASCII Code	$ESC D n_1 n_2 \dots n_x 0$
Hexadecimal Value	1B 44 <i>n</i> <sub>1</sub> <i>n</i> <sub>2</sub> <i>n</i> <sub>x</sub> 00
Decimal Value	27 68 n <sub>1</sub> n <sub>2</sub> n <sub>x</sub> 0
Range	1 <u>&lt; n &lt;</u> 255

This sequence sets up to 28 (IBM mode) or 32 (EPSON mode) horizontal tab stops after canceling the current setting. The  $n_1$  to  $n_x$  parameters specify the number of columns at which horizontal tab stops are required and must be entered in the sequence in ascending numerical order. Any value outside this range will be ignored. In IBM mode, the tab stop position is memorized as logical position in the page so that it is affected by changing the horizontal spacing. The columns are numbered 1 through 136. In EPSON mode, the tab stop position set by ESC D is memorized as physical position in the page and therefore it is not affected by changing the horizontal spacing. The physical position of the tab stop depends on the horizontal spacing in operation when ESC D is used. The ESC D 0 cancels all active tab stops.

#### ESC d

#### Spaces forwards relative dot position. (IBM)

ASCII Code	ESC d $n_1 n_2$
Hexadecimal Value	1B 64 <i>n</i> <sub>1 n2</sub>
Decimal Value	27 100 n <sub>1</sub> n <sub>2</sub>
Range	$0 \leq n_1, n_2 \leq 255$

This command moves the print carriage of a  $(n_1 + (n_2*256))/120$  inch displacement on the right of its current dot position. If the selected position is outside the current right margin, it is forced to the last column.

Commands

#### ESC e

#### Spaces backward relative dot position. (IBM)

ASCII Code	ESC e $n_1 n_2$
Hexadecimal Value	1B 65 <i>n</i> <sub>1</sub> <i>n</i> <sub>2</sub>
Decimal Value	27 101 n <sub>1</sub> n <sub>2</sub>
Range	$0 \leq n_1, n_2 \leq 255$

This command moves the print carriage of a  $(n_1 + (n_2*256))/120$  inch displacement on the left of its current dot position. If the selected position is outside the current left margin, it is forced to the first column.

# ESC I

Sets left margin (10	cpi). (EPSON)
ASCII Code	ESC I n
Hexadecimal Value	1B 6C <i>n</i>
Decimal Value	27 108 <i>n</i>
Range	0 <u>&lt; n &lt;</u> 134

This code sets the left margin at the current horizontal spacing. It must be sent at the beginning of the line. The n parameter specifies the number of columns. For each type of horizontal spacing there is a different range of possible values, as shown in the following table:

Character Width	Horizontal Spacing	Range of columns
Double Width	3	$0 \le n \le 67$
	6 срі	$0 \le n \le 80$
	7.5 cpi	0 <u>≤</u> n <u>≤</u> 100
	8.5 cpi	$0 \le n \le 114$
	10 cpi	0 <u>≤</u> n <u>≤</u> 134
Normal	10 cpi	$0 \le n \le 134$
	12 cpi	$0 \le n \le 160$
	15 cpi	$0 \le n \le 201$
	17 cpi	$0 \le n \le 229$
	20 cpi	$0 \le n \le 255$

Any value outside the accepted range is ignored and the previous setting remains in effect. The left margin must be smaller than the right margin. The physical position set for the left margin does not change if the horizontal spacing is modified. This command overrides the menu setting.

# ESC N

#### Sets the skipover perforation to n lines. (IBM, EPSON)

ASCII Code	ESC N n
Hexadecimal Value	1B 4E <i>n</i>
Decimal Value	27 78 n
Range	1 <u>&lt; n &lt;</u> 127

The skipover perforation is the sum of top and bottom margins values at the selected vertical spacing. The n parameter must be less than the current form length. The skipover is memorized as physical position on the page. It is cancelled by ESC O or changing the form length.

The skipover value, when accepted, will set the top and bottom margins according to the operator panel setting (see *User Manual*):

If the top margin set via operator panel is greater than the skipover value, then the following value of the margins will be set:

Top margin = skipover value

Bottom margin = 0

If the top margin set via operator panel is less or equal to the skipover value, then the following value of the margins will be set:

Top margin = operator panel value

Bottom margin = the difference between skipover value and top margin value

If the sum of the top and bottom margins values set via operator panel is less than the skipover value, the following values for the margins will be set:

Top margin = operator panel value

Bottom margin = the difference between skipover value and top margin value

Changing the vertical spacing does not affect the skipover distance. This can be changed by a further ESC N command or can be reset by the ESC O command, which resets the skipover value to 0. The skipover perforation will be executed when the end of the page is reached with a LF, VT or FF code and not with the ESC J or ESC C command, the skipover perforation is cancelled and must therefore be set again.

# ESC O

#### Disables the skipover perforation. (IBM, EPSON)

ASCII Code	ESC 0
Hexadecimal Value	1B 4F
Decimal Value	27 79

This sequence sets the number of lines of the skipover perforation to the value 0 and so any skip perforation set by ESC N is cancelled.

# ESC Q

#### Sets the right margin (10 cpi). (EPSON)

ASCII Code	ESC Q n
Hexadecimal Value	1B 51 <i>n</i>
Decimal Value	27 81 <i>n</i>
Range	2 <u>&lt; n &lt;</u> 136

This code sets the line length at the current horizontal spacing. It must be sent at the beginning of the line.

The n parameter specifies the number of columns and for each type of horizontal spacing there is a range of values, as shown in the following table:

Character Width	Horizontal Spacing	Range of columns
Double Width	5 cpi	$1 \le n \le 68$
	6 cpi	$2 \le n \le 81$
	7.5 cpi	$2 \le n \le 102$
	8.5 cpi	$2 \le n \le 116$
	10 cpi	$2 \le n \le 136$
Normal	10 cpi	$4 \le n \le 136$
	12 cpi	$4 \le n \le 163$
	15 cpi	$4 \le n \le 204$
	17 cpi	$4 \le n \le 233$
	20 cpi	$4 \le n \le 255$

Any value outside the accepted range is ignored and the previous setting remains in effect. The right margin must be greater than the left margin. The physical position set for the right margin does not change if the horizontal spacing is modified.

# ESC R

Sets horizontal and vertical tab stops to default values. (IBM)

ASCII Code	ESC R
Hexadecimal Value	1B 52
Decimal Value	27 82

This command sets horizontal tab stops every eight columns starting from column 9 and cancels all vertical tab stops.

Commands

## **ESC SP**

#### Sets intercharacter space. (EPSON)

ASCII Code	ESC SP n
Hexadecimal Value	1B 20 <i>n</i>
Decimal Value	27 32 n
Range	0 <u>&lt;</u> n <u>&lt;</u> 255

This command sets the intercharacter space to n/120 inch in Draft printing and n/180 inch in Quality printing.

# ESC X

#### Sets left and right margins. (IBM)

ASCII Code	ESC X $n_1 n_2$
Hexadecimal Value	1B 58 n <sub>1</sub> n <sub>2</sub>
Decimal Value	27 88 n <sub>1</sub> n <sub>2</sub>
Range	0 <u>&lt; n₁ &lt;</u> 134 (left margin)
	$2 \leq n_2 \leq 136$ (right margin)

This command sets the left and right margins simultaneously. The  $n_1$  and  $n_2$  parameters indicate respectively the number of columns for the left and right margins at the current spacing. These margins are memorized in terms of absolute displacement from the physical left edge of the page. Use a CR immediately after ESC X n to establish the print head position relative to the new margin setting.

If  $n_1$  is equal to 0, the current left margin of the page is used. If  $n_2$  is equal to 1, the current right margin of the page is used. The left margin value must be less than the right margin value. The right margin value must not exceed the physical right edge of the paper; otherwise the maximum acceptable value for the right margin will be set.

# FF

#### Advances paper to the top of the next page. (IBM, EPSON)

ASCII Code	FF
Hexadecimal Value	0C
Decimal Value	12

This code is a terminator code, when received, causes all data in the print buffer to be printed out. Then it advances the paper to the first printable line of the next form. The line counter is set to the first line value and the column counter is set to the left margin value. This code cancels the double width printing set by SO code.

#### HΤ

#### Moves logically the print carriage to the next horizontal tab stop. (IBM, EPSON)

ASCII Code	ΗT
Hexadecimal Value	09
Decimal Value	9

This code moves logically the print carriage to the next horizontal tab stop as defined by ESC D. Up to 28 (IBM mode) or 32 (EPSON mode) horizontal tab stops can be set. The HT code is ignored if no tab stop has been set or if the current print carriage position has moved past the last tab position or if the tab stop is on or beyond the right margin. At power on, the tab stops are set every eight columns (default).

In EPSON mode, the default tab stops are memorized as logical position in the page, so that are affected by changing the horizontal spacing. The tab stop positions set by ESC D are memorized as physical position in the page and therefore they are not affected by changing the horizontal spacing. When the double width printing is selected, the tab stop setting must take account that each character occupies two columns.

In IBM mode, the tab stops, both, default and set by ESC, are memorized as logical position in the page, so that are affected by changing the horizontal spacing. The horizontal tab stops can be changed by the ESC D command.

# VT

## Advances paper to the next vertical tab stop of the selected VFU channel. (IBM, EPSON)

ASCII Code	VT	
Hexadecimal Value	0B	
Decimal Value	11	

This code is a terminator code and when received causes the contents of the print buffer to be printed before advancing paper to the next vertical tab stop set by the ESC B or the ESC b commands.

This code will be executed normally, if vertical tab stops follow the current print position. It will be executed like a FF code (EPSON mode) or like a LF code (IBM mode), if the vertical tab stops follow the bottom of form position (which corresponds to the form length if the bottom of form has not been set) or if the current position is beyond the last vertical tab stop. It will be executed like a LF code if no vertical tab stops have been set by the ESC B or ESC b commands.

In EPSON mode, the vertical tabulations are referred to the VHF channel selected by the ESC / m. If no VFU channels have been selected, the printer assumes as default channel 0.

This command resets the double width printing set by SO or ESC SO command.

# **Print Mode**

#### DC2

Sets 10 cpi printing. (IBM)

ASCII Code	DC2
Hexadecimal Value	12
Decimal Value	18

This is a terminator code. It causes all data present in the print buffer to be printed. This command is accepted at any position within the line. The character that follows this command will be printed at 10 cpi.

# DC2

#### Cancels compressed printing. (EPSON)

ASCII Code	DC2
Hexadecimal Value	12
Decimal Value	18

This is a terminator code. It causes all data present in the print buffer to be printed. This command is accepted at any position within the line. The character that follows this command will be printed as follows:

 $\begin{array}{rrrr} 17 \ \mathrm{CPI} & \rightarrow & 10 \ \mathrm{CPI} \\ 20 \ \mathrm{CPI} & \rightarrow & 12 \ \mathrm{CPI} \end{array}$ 

Commands

# DC4

#### Cancels double width printing. (IBM, EPSON)

ASCII Code	DC4	
Hexadecimal Value	14	
Decimal Value	20	

This code cancels the double width printing set by SO or ESC SO code. It has no effect if the ESC W or ESC ! command has set double width.

# ESC -

## Sets or cancels underlined printing. (IBM, EPSON)

ASCII Code	ESC - <i>n</i>
Hexadecimal Value	1B 2D <i>n</i>
Decimal Value	27 45 n

Enables or disables the underlined printing.

See the following table:

n	Underlined Printing
1	enabled
0	disabled

Commands

# ESC !

Sets printing style. (EPSON)

ASCII Code	ESC ! <i>n</i>
Hexadecimal Value	1B 21 <i>n</i>
Decimal Value	27 33 n

This command is used to select any valid combination of the printing attributes. Each printing attribute is selected by the n parameter, as specified in the following page:

n	Attribute
0	10 cpi
1	12 cpi
2	Proportional
4	Compressed
8	Emphasized
16	Double Strike
32	Double Width
64	Italics
128	Underline

To print the desiderated combination of printing attributes, calculate the n parameter by adding up the values of each attribute.

# ESC [ -

#### Selects the score line. (IBM 2381 + only)

ASCII Code	ESC [ - $n_1 n_2$ loc type
Hexadecimal Value	1B 5B 2D $n_1 n_2$ loc type
Decimal Value	27 91 45 n <sub>1</sub> n <sub>2</sub> loc type
Range	$n_1 = 2$ $n_2 = 0$

This command selects several forms of overscore, underscore and strikethrough.

To select *loc*:

loc	Selection	type	Selection
1	Underscore	0	Cancels line
2	Strikethrough	1	Single line
3	Overscore	2	Double line

# ESC :

#### Sets 12 CPI. (IBM)

ASCII Code	ESC :
Hexadecimal Value	1B 3A
Decimal Value	27 58

This is a terminator code. It causes all data present in the print buffer to be printed. Subsequent data will be printed at 12 cpi. This command is accepted at any position within the line. The setting of another horizontal spacing resets this command.

To select *type*:

# ESC <

#### Prints characters for one line from left to right. (IBM XL III, EPSON)

ASCII Code	ESC <
Hexadecimal Value	1B 3C
Decimal Value	27 60

This command causes the printing of one line from left to right.

# ESC [@

#### Selects the printing type style. (IBM 2381+ only)

ASCII Code	ESC [ @ 40m <sub>1</sub> 0m <sub>3</sub> m <sub>4</sub>
Hexadecimal Value	1B 5B 40 04*00* m <sub>1</sub> 00* m <sub>3</sub> m <sub>4</sub>
Decimal Value	27 91 64 4 0 m <sub>1</sub> 0 m <sub>3</sub> m <sub>4</sub>

(\*) These values are constants.

This command is used to modify the type style of the character and the number of line spacing. Use this command for:

- 1. Italic printing
- 2. Single-high character
- 3. Double-high character
- 4. Single-wide character
- 5. Double-wide character
- 6. Single Line Feed
- 7. Double Line Feed

These selections may be combined: italic print with double height, doublewide character and double line feed.
See the following tables for  $m_1$ ,  $m_3$  and  $m_4$  selections:

$m_1$	Selection
0	No Change
1	Start Italic Printing
2	Stop Italic Printing

$m_3$	Selection
0	No Change
1	Single-High Character
2	Double-High Character
16	Single Line Feed
32	Double Line Feed

$m_4$	Selection
0	No Change
1	Single-Wide Character
2	Double-Wide Character
16	Single Line Feed
32	Double Line Feed

# ESC [@

### Sets double high printing and double line feed. (IBM)

ASCII Code	ESC [ @ <i>l h m</i> <sub>1</sub> <i>m</i> <sub>2</sub> <i>m</i> <sub>3</sub> <i>m</i> <sub>4</sub>
Hexadecimal Value	1B 5B 40 <i>l h m</i> <sub>1</sub> <i>m</i> <sub>2</sub> <i>m</i> <sub>3</sub> <i>m</i> <sub>4</sub>
Decimal Value	27 91 64 <i>l h m</i> 1 <i>m</i> 2 <i>m</i> 3 <i>m</i> 4

*l* =normally 4, *h* = normally 0,  $m_1 = 0$ ,  $m_2 = 0$ 

This command sets height, width and vertical spacing.

The l and h parameters specify the number of mode bytes  $m_x$  contained in the sequence.

The  $m_3$  and  $m_4$  parameters specify the printing characteristics.

The  $m_3$  parameter controls both the line spacing and the character height. It has two parts: a high-order half-byte of  $m_3$  controls the line spacing and the low-order half-byte controls the character height.

$\mathbf{m}_3$	Character Height	Line Spacing
0	No change	No change
1	Standard character height	Line feeds unchanged
2	Double character height	Line feeds unchanged
16	Character height unchanged	Normal line feeds
17	Standard character height	Normal line feeds
18	Double character height	Normal line feeds
32	Character height unchanged	Double line feeds
33	Standard character height	Double line feeds
34	Double character height	Double line feeds

The  $m_4$  parameter specifies the character width. Only the low-order half-byte is significant in this mode byte. The high-order half-byte is ignored.

$m_4$	Character Width	Line Spacing	
0	No change	No change	
1	Standard width character	No change	
2	Double width character	No change	

# ESC [d

### Set the print quality. (IBM 2381 + only)

ASCII Code	ESC [ d <i>1 0 n</i>
Hexadecimal Value	1B 5B 64 <i>01 00 n</i>
Decimal Value	27 91 100 <i>1 0 n</i>

This command sets the print quality to draft or LQ print.

n	Types
0	No change
From 1 to 63	Draft
From 64 to 127	DP Text
From 128 to 254	LQ
255	Font on selected MACRO

# ESC[I

Sets font and pitch of a character. (IBM 2381 + only)

ASCII Code	ESC[  20mn
Hexadecimal Value	1B 5B 49 02 00 m n
Decimal Value	27 91 73 20mn

This command allows modifying the font and pitch type style of a character.

The values 2 and 0 are constants. If font and pitch locks are active, this command is ignored. To select the values for the variables m and n, which identify the pitch and the font type style to use, refer to the table below.

- 1. Identify the type style (pitch and font) to use in the left column (pitch).
- 2. For the hexadecimal values for m n, look across the row to the second column (Hex m n)
- 3. For the decimal values for m n, look across the row to the third column (Decimal m n).
- 4. Substitute these values for m n in the printer command syntax.

Pitch	Hexad	ecimal	Deci	mal	Dec. Value
	m	n	m	n	$(m \ge 256 + n)$
Courier					
10	00	$0\mathrm{B}$	0	11	11
12	01	$\mathbf{EB}$	1	235	491
15	01	$\mathbf{EC}$	1	236	492
17	01	$\mathbf{ED}$	1	237	493
20	01	$\mathbf{EE}$	1	238	494
Gothic					
10	00	24	0	36	36
12	01	$8\mathrm{F}$	1	143	399
15	01	$8\mathrm{E}$	1	142	398
17	01	$8\mathrm{D}$	1	141	397
20	01	$8\mathrm{C}$	1	140	396

# ESC \_

# Sets or cancels overscore printing. (IBM mode)

n

ASCII Code	ESC _ /
Hexadecimal Value	1B 5F <i>n</i>
Decimal Value	27 95 n

Enables or disables the overscore printing. See the following table:

n	Overscore Printing
1	Enabled (all spaces and characters that follow are overscored)
0	Disabled

# ESC 4

Sets italics printing mode. (EPSON)

ASCII Code	ESC 4
Hexadecimal Value	1B 34
Decimal Value	27 52

Sets the style attribute of the font to italic. This command selects italic printing even if the italic character table is not selected.

# ESC 5

### Cancels italics printing. (EPSON)

ASCII Code	ESC 5
Hexadecimal Value	1B 35
Decimal Value	27 53

Sets the style attribute of the font to normal (cancels the italic style attribute previously selected with the ESC 4 command).

# ESC a

### Sets Letter Quality justification printing. (EPSON)

ASCII Code	ESC a n
Hexadecimal Value	1B 61 <i>n</i>
Decimal Value	27 97 n
Range	0 <u>&lt;</u> n <u>&lt;</u> 3

Selects from four types of justification, as follows:

n	Justification
0	Left
1	Centered
2	Right
3	Allows an uniform printing between the margins when the buffer is full.

## ESC E

#### Sets emphasized printing. (IBM, EPSON)

ASCII Code	ESC E
Hexadecimal Value	1B 45
Decimal Value	27 69

This command starts emphasized printing. The print head strikes each dot twice to produce a darker, bolder character. The second strike is offset horizontally.

# ESC F

#### Cancels emphasized printing. (IBM, EPSON)

ASCII Code	ESC F
Hexadecimal Value	1B 46
Decimal Value	27 70

This command ends emphasized printing. This escape sequence cancels emphasized printing that was started by ESC E.

# ESC G

#### Sets double strike printing. (IBM, EPSON)

ASCII Code	ESC G
Hexadecimal Value	1B 47
Decimal Value	27 71

This command starts double-strike printing. ESC G may be canceled by ESC H.

## **ESC H**

#### Cancels double strike printing. (IBM, EPSON)

ASCII Code	ESC H
Hexadecimal Value	1B 48
Decimal Value	27 72

This command cancels double-strike printing with the ESC G command.

# ESC I

### Selects printing type for resident and DLL characters. (IBM)

ASCII Code	ESC I n
Hexadecimal Value	1B 49 <i>n</i>
Decimal Value	27 73 n

This command selects the resident or the download font in Draft o LQ printing mode. It is ignored if you select a font that has not been downloaded or has been overwritten. See the following table:

n	Resident font	n	Download font
0	Draft 10 cpi	4	Draft 10 cpi
1	Draft 12 cpi	5	Draft 12 cpi
2	Gothic	6	Gothic
3	Courier	7	Courier
11	Courier Italic	15	Courier Italic

## ESC M

Sets 12 CPI. (EPSON)

ASCII Code	ESC M
Hexadecimal Value	1B 4D
Decimal Value	27 77

This is a terminator code. It causes all data present in the print buffer to be printed. Subsequent data will be printed at 12 cpi if you previously set the compressed spacing by sending the SI or ESC SI command. If you select the proportional printing, this command is stored.

### ESC P

Selects 10.5 point, 10 cpi. (EPSON)

ASCII Code	ESC P n
Hexadecimal Value	1B 50 <i>n</i>
Decimal Value	27 80 n

This command selects 10.5-point, 10-cpi character printing. If you change the pitch during proportional mode (selected with the ESC p command) the change takes effect when the printer exits proportional mode.

## ESC P

### Sets or cancels proportional printing. (IBM)

ASCII Code	ESC P n
Hexadecimal Value	1B 50 <i>n</i>
Decimal Value	27 80 n
Range	1 <u>&lt; n &lt;</u> 255

This code is a terminator code; when received it causes all data in the print buffer to be printed out. Then if n parameter is equal to 1, the subsequent data is printed in proportional mode. If n parameter is equal to 0, proportional mode is reset.

If the any horizontal spacing command is sent to the printer when the proportional printing is set, the command will be stored and will be activated as soon as the proportional printing will be reset.

# ESC p

### Sets or cancels proportional printing. (EPSON)

ASCII Code	ESC p n
Hexadecimal Value	1B 70 <i>n</i>
Decimal Value	27 112 n
Range	1 <u>&lt; n &lt;</u> 255

This command selects the proportional or fixed spacing according to the following values:

n	Proportional Printing
0	Returns to current fixed character pitch
1	Selects proportional character spacing

# ESC S

### Sets subscript or superscript printing. (IBM, EPSON)

ASCII Code	ESC S n
Hexadecimal Value	1B 53 <i>n</i>
Decimal Value	27 83 n

Selects the subscript or the superscript printing. See the following table:

n	Selection
1	Subscript Print enabled
0	Superscript Print enabled

The proportional printing of the subscript or superscript characters is performed at 2/3 of the proportional character width. Use the ESC T command to cancel super/subscript printing.

# **ESC SI**

Sets 17/20 cpi. (IBM)

ASCII Code	ESC SI
Hexadecimal Value	1B 0F
Decimal Value	27 15

This command sets horizontal spacing to 17 or 20 cpi. DC2 code cancels this mode and returns spacing to 10 characters per inch.

### **ESC SI**

#### Sets compressed printing. (EPSON)

ASCII Code	ESC SI
Hexadecimal Value	1B 0F
Decimal Value	27 15

This command is accepted at any position within the line. The setting of this command depends on the horizontal spacing previously set:

10 CPI	$\rightarrow$	17 CPI
12 CPI	$\rightarrow$	$20 \mathrm{CPI}$

DC2 code cancels the compressed printing.

## **ESC SO**

#### Sets double width printing (one line). (IBM, EPSON)

ASCII Code	ESC S0
Hexadecimal Value	1B 0E
Decimal Value	27 14

This code causes subsequent data in the same line to be printed as double width characters. It is canceled by the CR, LF, VT, FF and DC4 codes o when the buffer is full.

### ESC s

#### Sets and resets Quiet printing. (EPSON)

ASCII Code	ESC s n
Hexadecimal Value	1B 73 <i>n</i>

Decimal Value 27 115 *n* 

This command controls printing speed as follows:

n	Selection
0	Normal speed printing
1	Quiet speed printing

# ESC T

#### Cancels subscript or superscript printing. (IBM, EPSON)

ASCII Code	ESC T
Hexadecimal Value	1B 54
Decimal Value	27 84

This command cancels subscript or superscript printing selected by ESC S command.

### **ESC W**

#### Sets or cancels double width printing. (IBM, EPSON)

ASCII Code	ESC W n
Hexadecimal Value	1B 57 <i>n</i>
Decimal Value	27 87 n
Range	0 <u>&lt;</u> n <u>&lt;</u> 1

Enables or disables the double width printing.

See the following table:

n	Selection
1	Double Width Printing enabled
0	Double Width Printing disabled

## ESC w

### Sets or cancels double height printing. (EPSON)

ASCII Code	ESC w n
Hexadecimal Value	1B 77 <i>n</i>
Decimal Value	27 119 <i>n</i>

Enables or disables the double-height printing of all characters. The first line of a page is not doubled if the ESC w command is sent on the first line; all following lines are printed at double-height. Double-height printing overrides super/subscript, condensed, HS Draft printing, super/subscript, condensed. HS Draft printing resumes when double-height printing is canceled. See the following table:

n	Selection
1	Double Height Printing enabled
0	Double Height Printing disabled

## ESC x

#### Selects Letter Quality or Draft. (EPSON)

ASCII Code	ESC x n
Hexadecimal Value	1B 78 <i>n</i>
Decimal Value	27 120 <i>n</i>

This command selects either LQ or Draft printing according to the following values:

n	Selection
0	Draft printing
1	Letter Quality printing

If you select proportional spacing with the ESC p command during Draft printing, the printer prints an LQ font instead. When you cancel proportional spacing with the ESC p command, the printer returns to Draft printing.

### SI

Sets 17/20 cpi. (IBM)

ASCII Code	SI
Hexadecimal Value	OF
Decimal Value	15

This command sets horizontal spacing to 17 or 20 cpi. DC2 code cancels this mode and returns spacing to 10 characters per inch.

### SI

#### Sets compressed printing. (EPSON)

ASCII Code	SI
Hexadecimal Value	OF
Decimal Value	15

This command is accepted at any position within the line. DC2 code cancels the compressed printing: The setting of this command depends on the horizontal spacing previously set.

		1.011				
12 CPI	$\rightarrow$	$20 \mathrm{CPI}$				

# SO

#### Sets double width printing (one line). (IBM, EPSON)

ASCII Code	SO
Hexadecimal Value	0E
Decimal Value	14

This code causes subsequent data in the same line to be printed as double width characters. It is cancelled by the CR, LF, VT, FF and DC4 codes o when the buffer is full.

# **Character Set**

# ESC [T

Selects a Code page.

ASCII Code	ESC[T 4000HcLc
Hexadecimal Value	1B 5B 54 04 00 00 00 Hc Lc
Decimal Value	27 91 84 <i>4 0 0 0 Hc Lc</i>

This sequence allows changing the current code page. If an unavailable code page is specified, this command is ignored. The digits  $04 \ 00 \ 00 \ 00 \ 00$  (hexadecimal) and  $4 \ 0 \ 0 \ 0$  (decimal) are constant. To calculate *Hc Lc* for a code page that is not shown: If your code page has an alphabetic character, such as 437G, add 10,000 to the code page number, then divide by 256.

Hc	Lc		Hc	Lc		Hc	Lc		Hc	Lc	
1	181	CP437	3	96	CP864	33	143	8859/1	4	229	CP1253
33	122	CP437G	3	97	CP865	33	144	8859/2	4	230	CP1254
33	129	CP437 Slavic	3	98	CP866	33	145	8859/3	4	231	CP1255
3	82	CP850	3	99	CP867	33	146	8859/4	4	232	CP1256
3	83	CP851	3	108	CP876	33	147	8859/5	4	233	CP1257
3	84	CP852	3	109	CP877	33	148	8859/6	33	130	FARSI 1
3	85	CP853	4	74	CP1098	33	149	8859/7	33	131	FARSI 2
3	87	CP855	33	123	96 GREEK	33	150	8859/8			
3	89	CP857	33	124	GOST	33	151	8859/9			
3	90	CP858	33	125	TASS	3	155	8859/15			
3	92	CP860	33	126	MAZOWIA	4	226	CP1250			
3	94	CP862	33	128	UKRANIAN	4	227	CP1251			
3	95	CP863	33	138	KOI8-U	4	228	CP1252			

- The whole number result is the *Hc* value

# ESC \

#### Prints characters from all characters table. (IBM)

ASCII Code	$ESC \setminus n_1 n_2$
Hexadecimal Value	1B 5C n <sub>1</sub> n <sub>2</sub>
Decimal Value	27 92 n <sub>1</sub> n <sub>2</sub>
Range	0 <u>&lt;</u> n₁ <u>&lt; 2</u> 55
	0 <u>&lt;</u> n₂ <u>&lt; 2</u> 55

This command prints the next  $n_1 + n_2 \ge 256$  characters from the table of all printable characters.

The total number of characters that will be printed from the table of all printable characters is equal to  $n_1 + (n_2 \ge 256)$ . For example, to print 300 characters from the table of all printable characters:  $n_1 = 44$ ,  $n_2 = 1$ .

The control codes are not recognized as long as this sequence is active. The space character is printed as an unassigned character.

## ESC ^

#### Prints a single character from the all characters table. (IBM)

ASCII Code	ESC ^ n
Hexadecimal Value	1B 5E <i>n</i>
Decimal Value	27 94 n
Range	0 <u>&lt; n &lt;</u> 255

This command prints the next character from the all characters table. This sequence prints only one character from the all character table.

### ESC 6

### Selects the Character Set 2. (EPSON, IBM)

ASCII Code	ESC 6
Hexadecimal Value	1B 36
Decimal Value	27 54

This command selects the character set 2.

# ESC 7

#### Selects the Character Set 1. (EPSON, IBM)

ASCII Code	ESC 7
Hexadecimal Value	1B 37
Decimal Value	27 55

This command selects the character set 1.

# ESC k

#### Selects the NLQ font. (EPSON)

ASCII Code	ESC k n
Hexadecimal Value	1B 6B <i>n</i>
Decimal Value	27 107 n

Selects one of the available fonts in Letter Quality. If the Draft mode is selected when this command is sent, the new font will be selected when the printer returns to LQ printing.

n	Types
0	Courier
1	Gothic

# ESC R

Selects Nation	character set. (	EPSON)
ASCII Code	ESC R n	

Hexadecimal Value1B 52 nDecimal Value27 82 nRange $0 \le n \le 13$ 

This code causes the national character set to be selected according to the parameter n. See the following table:

n	National Character Sets	n	National Character Sets
0	USA	7	Spain-I
1	France	8	Japan
2	Germany	9	Norway
3	United Kingdom	10	Denmark-II
4	Denmark-I	11	Spain-II
<b>5</b>	Sweden	12	Latin America
6	Italy		

# ESC t

# Selects characters table. (EPSON)

ASCII Code	ESC t n
Hexadecimal Value	1B 74 <i>n</i>
Decimal Value	27 116 <i>n</i>
Range	0 <u>&lt; n &lt;</u> 3

Selects the upper half (from 128 to 255) from the character table.

n	Character Tables
0	Standard Italic Character Set
1	ASCII Character Set
2	Remaps DLL Character Set from position 0-127 to 128-255

# **Download Character**

## ESC %

#### Selects user-defined character set. (EPSON)

ASCII Code ESC % n 1B 25 n Hexadecimal Value

27 37 n **Decimal Value** 

This command switches between the normal (resident) and user-defined (downloaded) characters:

n	Selection
1	Selects the use of down-loaded character set in RAM
0	Selects the use of resident character set in ROM

## ESC &

#### **Defines user-defined characters. (EPSON)**

Draft Characters	
ASCII Code	ESC & NUL n m [a d 1 d 2 d 11]
Hexadecimal Value	1B 26 00 n m [a d 1 d 2 d 11]
Decimal Value	27 38 0 n m [a d 1 d 2 d 11]
Range	$0 \le n \le 255  0 \le m \le 255  n \le m  0 \le a \le 255  0 \le d \le 255 $

The data within brackets above is repeated for each character you define.

The parameters in the command have the following meaning:

n and m The n and m parameters are two decimal numbers that define the first and the last characters to be replaced in the character set in use.

*a* It sets parameters for characters to be user-defined.

 $d_1...d_{11}$  They are the character data that is printed.

The format of the attribute byte "a" is the following:

You can define characters 11-dots wide by 8-dots high. You must specify whether to define the upper or lower 8 dots of the 9 dots available.

You can also specify the columns not printed on the left and right of the characters during proportional spacing. Set both these parameters with the a parameter, as described in the following table:

Attribute byte table					
Beginning Column		Ending Column		Upper/Lower 8 pins	
Column number	Value	Column number	Value	Pin group	Value
0	0	0	0	Upper 8 pins	128
1	16	1	1	Upper 8 pins	0
2	32	2	2		
3	48	3	3		
4	64	4	4		
5	80	5	5		
6	96	6	6		
7	112	7	7		
		8	8		
		9	9		
		10	10		
		11	11		

Add up the values for all three settings; the total will be the *a* value.

### ESC :

### Copies characters from ROM to RAM. (EPSON)

ASCII Code	ESC:NULn 0
Hexadecimal Value	1B 3A <i>00 n 00</i>
Decimal Value	2758 n O

This sequence copies the draft character generator in ROM into RAM area dedicated to the userdefined characters. Also Courier or Gothic character generator in ROM is copied in RAM according to the value of n parameter:

n	Selection
0	Courier
1	Gothic

### ESC =

#### Defines downloaded characters. (IBM)

ASCII Code	$ESC = n m id p [a_1 a_2 d_1 d_{11}]$
Hexadecimal Value	1B 3D n m id p [a1 a2 d1 d 11 ]
Decimal Value	27 61 n m id p [a1 a2 d1 d 11 ]

This sequence allows to design and then down-line load special characters not present in the character set in use. Whenever you would like to start the DLL setting procedure, it should be better to copy the character generator in ROM into RAM by sending the ESC =  $\{0\}$   $\{0\}$  sequence that causes the DLL to be reset. Up to 256 characters can be defined using the DLL function.

The paramters in the command line have the following meaning:

<i>n</i> and <i>m</i>	Indicate how many characters you should down-line load. $n$ and $m$ are calculated as follows:
	{number of characters x 13}+2 = {total}
	If $\{total\}$ is less than $\{256\}$
	$\{\mathbf{n}\} = \{\mathbf{t}\}$
	$\{m\} = \{0\}$
	If {total} is greater than {256}
	$\{n\} = \{\text{remainder of } \{t\} \text{ divided by } 256\}$
	$\{m\} = \{\text{integer result of } \{t\} \text{ divided by } 256\}$
id	Indicates the printer model. In this case it is fixed to {20}.

Each DLL cha	racter is described u	ising t	ne following parameters:
p	This is the decima should be replaced	al code by the	e of the first character of the character set in use that e DLL character.
$a_1$	This is the first at	tribute	byte and it has the following meaning:
	Bit 7:	{0}	indicates that the character is not a true descender.
		$\{1\}$	indicates that the character is a true descender.
		This l	pit is ignored if bit 0 or bit 1 is set to 1.
	Bit 6 to 2	Ignor	ed
	Bit 1, 0	Chara	acter description:
		{00}	no 12-high expansion. The bit 7 is valid.
		{01}	line drawing character. The dots in row 8 are extended downward to rows 9, 10, 11 and 12. The bit 7 is ignored. It is advisable to use this mode to create characters that should replace 179 to 223 code characters.
		{11}	shading characters. The dots in row 1, 2, 3 and 4 are repeated as rows 9, 10, 11 and 12. The Quality printing is ignored. It is advisable to use this mode to create characters that should replace 176 to 178 code characters.

•1 1

.

. 1

c 11

This is the second attribute byte. It specifies the proportional printing information. If you do not wish to define a proportional character, set the bit 6 - 0 to  $\{0\}$ . When you use the proportional printing for a DLL character with bit 6 - 0 set to  $\{0\}$ , the databytes of the character will be printed.

Bit 7: Ignored

- Bit 6, 5, 4 Interpreted as binary number. These bits specify the number of leading bytes that should be ignored. This number is the offeset. Up to 7 bytes can be ignored. The counts begins with byte 1.
- Bit 3 to 0 Interpreted as binary number. These bits specify the number of dots-columns that should be printed. Each character must be followed by a blank byte that is not included in the count of the character width. Character widths greater than 11 are treated as 11.

# **Bit-Image**

## ESC \*

### Sets dot graphics printing. (EPSON)

ASCII Code	ESC * $m n_1 n_2$
Hexadecimal Value	1B 2A <i>m</i> n <sub>1</sub> n <sub>2</sub>
Decimal Value	27 42 m n <sub>1</sub> n <sub>2</sub>

 $m = 0, 1, 2, 3, 4, 5, 6, 7; 0 \le n_1 \le 255; 0 \le n_2 \le 31$ 

This command prints dot-graphics in 8-dot columns, depending on the following parameters: number of dot columns =  $(n_1 + (n_2 x \ 256))$ 

*m* Specifies the dot density.

 $n_1$ ,  $n_2$  specify the total number of columns of graphics data according to the formula:

The following table shows the 8-dot graphics mode:	The	following	table	shows	the	8-dot	graphics	mode:
--	-----	-----------	-------	-------	-----	-------	----------	-------

m	Option	Horizontal Density (dpi)	Alternate Code
0	Normal Density	60	ESC K
1	Double Density	120	ESC L
2	Double speed, Double Density	120 (virtual)	ESC Y
3	Quadruple Density	240 (virtual)	ESC Z
4	CRT I Graphics	80	
5	Plotter Graphics	72	
6	CRT II Graphics	90	
7	Double Density Plotter Graphics	144	

### ESC?

#### **Reassigns dot graphics mode. (EPSON)**

ASCII Code	ESC ? n m
Hexadecimal Value	1B 3F <i>n m</i>
Decimal Value	27 63 n m

Reassigns one of the dots graphics mode (described in the command ESC \*) to one of the following commands: ESC K, ESC L, ESC Y and ESC Z. The parameter n specifies a character (K, L, Y or Z) which is reassigned to specific mode m = 0,1,2,3.

m	n
0	(K): ESC K graphic command
1	(L): ESC L graphic command
2	(Y): ESC Y graphic command
3	(Z): ESC Z graphic command

# ESC K

#### Normal density dot graphics printing (60 dpi). (IBM, EPSON)

ASCII Code	ESC K $n_1 n_2 p_1 p_2 p_x$
Hexadecimal Value	1B 4B $n_1 n_2 p_1 p_2 p_x$
Decimal Value	27 75 $n_1 n_2 p_1 p_2 \dots p_x$
Range	$0 \le n_1 \le 255$ $0 \le n_2 \le 31$ $0 \le p \le 255$

Terminator code. This command prints dot graphics at 60 horizontal dot per inch by 72 vertical dpi. The parameter values should be calculated as follows:

- $n_1$  Remainder of the number of column divided by 256.
- $n_2$  Integer result of the previous division.
- *p*<sub>1</sub> Sum of the values corresponding to the dots that should be printed in the first column of the graphics pattern.
- $p_2$  Sum of the values corresponding to the dots that should be printed in the second column of the graphics pattern.
- $p_x$  Sum of the values corresponding to the dots that should be printed in the last column of the graphics pattern.

# ESC L

## Double density dot graphics printing (120 dpi). (IBM, EPSON)

ASCII Code	ESC L $n_1 n_2 p_1 p_2 p_x$
Hexadecimal Value	1B 4C $n_1 n_2 p_1 p_2 \dots p_x$
Decimal Value	27 76 $n_1 n_2 p_1 p_2 \dots p_x$
Range	$0 \le n_1 \le 255, \ 0 \le n_2 \le 31, \ 0 \le p \le 255$

Terminator code. This command prints dot graphics at 120 horizontal dot per inch by 72 vertical dpi. The parameter values should be calculated as follows:

- $n_1$  Remainder of the number of column divided by 256.
- $n_2$  Integer result of the previous division.
- *p*<sub>1</sub> Sum of the values corresponding to the dots that should be printed in the first column of the graphics pattern.
- $p_2$  Sum of the values corresponding to the dots that should be printed in the second column of the graphics pattern.
- $p_x$  Sum of the values corresponding to the dots that should be printed in the last column of the graphics pattern.

# ESC Y

Double density dot graphics printing at double-speed graphics (120 virtual dpi). (IBM, EPSON)

ASCII Code	ESC Y $n_1 n_2 p_1 p_2 p_x$
Hexadecimal Value	1B 59 $n_1 n_2 p_1 p_2 \dots p_x$
Decimal Value	27 89 $n_1 n_2 p_1 p_2 \dots p_x$
Range	$0 \le n_1 \le 255, 0 \le n_2 \le 31, 0 \le p \le 255$

Terminator code. This command prints dot graphics at 120 horizontal dot per inch by 72 vertical dpi. The parameter values should be calculated as follows:

- $n_1$  Remainder of the number of column divided by 256.
- $n_2$  Integer result of the previous division.
- $p_1$  Sum of the values corresponding to the dots that should be printed in the first column of the graphics pattern.
- $p_2$  Sum of the values corresponding to the dots that should be printed in the second column of the graphics pattern.
- $p_x$  Sum of the values corresponding to the dots that should be printed in the last column of the graphics pattern.

# ESC Z

### Quadruple density dot graphics printing (240 virtual dpi). (IBM, EPSON)

ASCII Code	ESC Z $n_1 n_2 p_1 p_2 p_x$
Hexadecimal Value	1B 5A $n_1 n_2 p_1 p_2 \dots p_x$
Decimal Value	27 90 $n_1 n_2 p_1 p_2 \dots p_x$
Range	$0 \le n_1 \le 255, 0 \le n_2 \le 31, 0 \le p \le 255$

Terminator code. This command prints dot graphics at 240 horizontal dot per inch by 72 vertical dpi. The parameter values should be calculated as follows:

- $n_1$  Remainder of the number of column divided by 256.
- $n_2$  Integer result of the previous division.
- $p_1$  Sum of the values corresponding to the dots that should be printed in the first column of the graphics pattern.
- $p_2$  Sum of the values corresponding to the dots that should be printed in the second column of the graphics pattern.



# **Data Input Control**

#### CAN

Cancels line. (EPSON)	
ASCII Code	CAN
Hexadecimal Value	18

24

This code clears all printable characters and bit-image graphics on the current line. This code moves the print position to the left-margin position.

# CAN

**Decimal Value** 

#### Cancels data. (IBM)

ASCII Code	CAN
Hexadecimal Value	18
Decimal Value	24

This code clears all data stored in the preceding print buffer but does not change the current print position.

# DC1

#### Selects printer. (IBM)

ASCII Code	DC1
Hexadecimal Value	11
Decimal Value	17

This command causes the printer to be enabled after it has been disabled by the ESC Q command.

### DC1

#### Selects printer. (EPSON)

ASCII Code DC1 Hexadecimal Value 11 Decimal Value 17

This command causes the printer to be enabled after it has been disabled by the DC3 command.

### DC3

#### **Deselects printer. (EPSON)**

ASCII Code	DC3
Hexadecimal Value	13
Decimal Value	19

This code deselects the printer. The printer remains deselected until it receives a DC1 command or power is turned off then on again. The printer ignores the ESC @ command (initialize printer) when it is deselected.

### DEL

#### Deletes the last character. (EPSON)

ASCII Code	DEL
Hexadecimal Value	7F
Decimal Value	127

This command causes the printer to delete the last printable character sent to the printer. Printer control codes are not affected. The printer ignores this command if it follows a command that moves the horizontal print position (ESC , ESC or HT).

### ESC #

#### Cancels MSB control. (EPSON)

ASCII Code	ESC #
Hexadecimal Value	1B 23
Decimal Value	27 35

This command cancels any controls on the MSB (bit number 7) set by ESC = or ESC > commands; printer then accepts all MSB data as is.

### ESC =

Sets MSB to 0. (EPSON)

ASCII Code	ESC =
Hexadecimal Value	1B 3D
Decimal Value	27 61

This command sets the Most Significant bit (bit number 7) of all incoming data to 0. All data is affected including graphics data.

### ESC >

Sets MSB to 1. (EPSON)

ASCII Code	ESC >
Hexadecimal Value	1B 3E
Decimal Value	27 62

This command sets the Most Significant bit (bit number 7) of all incoming data to 1. All data is affected including graphics data.

## ESC Q

**Deselects Printer. (IBM)** 

ASCII Code	ESC Q n
Hexadecimal Value	1B 51 <i>n</i>
Decimal Value	27 81 <i>n</i>

This sequence tells the printer not to accept data from the host. The host must reset the printer or select the printer by using DC1 (Select Printer) to accept data. To deselect the printer, use ESC Q22.

# **Miscellaneous**

### BEL

Buzzer. (IBM, EPSON)

ASCII Code	BEL
Hexadecimal Value	07
Decimal Value	7

This code sounds the printer's buzzer.

### BS

#### Print and space back one position. (IBM, EPSON)

ASCII Code	BS
Hexadecimal Value	08
Decimal Value	8

This code causes the printing to be continued from one column to the left of the current carriage position. The printer ignores this command if it would move the print position to the left of the left margin.
# ESC @

#### Initializes the printer. (EPSON)

ASCII Code	ESC @
Hexadecimal Value	1B 40
Decimal Value	27 64

This sequence causes the printer:

- to go back to the current printer setup settings
- to cancel any selected print attributes
- to reset the column counter
- to set the horizontal tabulations every 8 columns
- to clear all vertical tabulations

Only the selection of Draft/Quality printing, DLL and the selected character generator are maintained.

### ESC [K

#### Sets initial conditions. (IBM 2381 only)

ASCII Code	ESC [ K $n_1 n_2$ init id
Hexadecimal Value	1B 5B 4B n <sub>1</sub> n <sub>2</sub> init id
Decimal Value	27 91 75 n₁n₂ init id

This command causes the printer to reset to its initial status:

- $n_1$ ,  $n_2$  The  $n_1$  and  $n_2$  parameters specify the number of bytes in the escape sequence normally,  $n_1 = 2$  and  $n_2 = a$ lways 0.
- *init* The *init* parameter specifies to which condition the printer should initialize, normally init = 0,1,4,5,254,255.



#### init Description

- 0 Initializes printer to user-default settings. The download font remains unchanged. If parameters are specified, they will overwrite the default settings. If the emulation mode is changed, the download font will be initialized. This command will only copy data from the selected macro, add parameter changes, if any, and store in working RAM; the data stored in the macro's non-volatile RAM will not be affected.
- 1 Initializes printer to user-default settings. The download font is initialized. If parameters are specified, they will overwrite the default settings. This command will only copy data from the selected macro, add parameter changes, if any, and store in working RAM; the data stored in the macro's non-volatile RAM will not be affected.
- 4 Initializes printer to factory settings. The download font remains unchanged. If parameters are specified, they will overwrite the default settings. If the emulation mode is changed, the download font will be initialized. This command will only copy the default settings from ROM, add parameter changes, if any, and store in working RAM; the data stored in the macro's non-volatile RAM will not be affected.
- 5 Initializes printer to factory settings. The download font is initialized. If parameters are specified, they will overwrite the default settings. This command will only copy the default settings from ROM, add parameter changes, if any, and store in working RAM; the data stored in the macro's non-volatile RAM will not be affected.
- 254 Initializes printer to user-default settings. The download font is initialized. If parameters are specified, they will overwrite the default settings. This command will change data stored in the selected macro. It will copy data from the selected macro, add parameter changes, if any, and store in working RAM and in the selected macro.
- 255 Initializes printer to default settings. The download font is initialized. If parameters are specified, they overwrite the default settings. This command will change data stored in the macro's non-volatile RAM. It will copy default settings from ROM, add parameter changes, if any, and store in working RAM and all macros.

id The *id* parameter specifies the printer for which the following parameter bytes are intended. If the ID does not address your printer, the mode bytes that follow are ignored. The ID values are Hex = B6, Dec = 182.

 $parm_1$  Specifies the following functions:

	Bit	Not set	Set
7	Discard byte	Process this byte	Ignore this byte
6	Reserved		
5	Alarm	Alarm enabled	Alarm disabled
4	Automatic CR	No CR on vertical movement	CR on vertical movement
3	Automatic LF	No LF after CR	LF after CR
2	Page length	11 inches	12 inches
1	Slashed zero	Zero without slash	Zero with slash
0	Character set	CS1	CS2

 $parm_2$  Specifies the following functions:

	Bit	Not set	Set
7	Discard byte	Process this byte	Ignore this byte
6	Pass over from CP437-CP850	CP437	CP850
<b>5</b>	Reserved		
4	Reserved		
3	Reserved		
2	Reserved		
1	Line length	13.6 inch	8 inch
0	Reserved		

## ESC U

### Sets printing direction. (IBM, EPSON)

ASCII Code	ESC U n
Hexadecimal Value	1B 55 <i>n</i>
Decimal Value	27 85 n

Selects bidirectional or unidirectional printing, according to the parameters below:

n	Direction
0	Bidirectional printing
1	unidirectional (left to right) printing

Unidirectional printing provides better alignment of vertical lines while bidirectional printing is faster.



Commands

## ESC [ u n

#### Bar Codes selection. (IBM/EPSON)

ASCII Code	ESC [ u <i>n</i>
Hexadecimal Value	1B 5B 75 <i>n</i>
Decimal Value	27 91 117 <i>n</i>

Activates or Cancel ANSI Bar Code mode.

This command is recognized only if the menu option "Bar Code" is set to "Alternative" mode.

n	
0	Exit Bar Code mode
1	Enter Bar Code mode. Subsequent data are barcode data strings as set by ESC [ v n

# ESC [vnm

#### Sets Barcode parameters. (IBM/EPSON)

ASCII Code	ESC [ v <i>n m</i>
Hexadecimal Value	1B 5B 76 <i>n m</i>
Decimal Value	27 91 118 <i>n m</i>

Set ANSI barcode parameters according to the table of the following page. Parameter values that are not supported result in the command being ignored. This command is recognized only if the menu option "BAR CODE" is set to "ALTERNATIVE" mode.

n	Parameter Description	m values	m default
0	Barcode style	see below table	4
1	Barcode height	1-120 (1/12" increments)	12
2	Human readable line	0 = disable, 1 = enable	1
3	Narrow bar width	2-255	3
4	Wide bar width	2-255	7
5	Narrow space width	2-255	3
6	Wide space width	2-255	7
7	Intercharacter space width	2-255	3
8	Rotation and HRC font	0 = no rotation and current font for HRC 1 = 0°, 2 = 90°, 3 = 180°, 4 = 270° rotation and special HRC font	0
9	Horizontal print density	1 = 120, 2 = 144, 3 = 180 dpi	1
10	Check digit	0 = disable, 1 = enable	0
11	HRC font for rotated barcode	3 = OCRA, 4 = OCRB	3
12	Barcode height	0-240 (1/24" increments)	24

# Barcode Style supported:

m	Style
0	Interleaved 2 of 5
1	Bidirectional 2 of 5
2	Matrix 2 of 5
3	Industrial 2 of 5
4	Code 3 of 9 (default)
5	EAN-8
6	EAN-13
7	Code 11
9	Codabar (default start/stop = $a/t$ )
10	Codabar (default start/stop = $b/n$ )
11	Codabar (default start/stop = $c/*$ )
12	Codabar (default start/stop = d/e)
13	UPC-A
14	UPC-E
15	Code 93
16	Code 128 (subset A, B and C)
17	Code 128 (subset A, B and C)
18	Code 128 (subset A, B and C)
19	MSI
20	UPC 2 Supplemental
21	UPC 5 Supplemental
22	EAN 2 Supplemental
23	EAN 5 Supplemental
50	Postnet

# **COMPUPRINT Mode**

This printer according to the Native COMPUPRINT Mode supports the following printer commands.

# **Format Control**

# DC4 DC4 ESC 1

Sets vertical spacing n/144 inch. (Compuprint)

ASCII Code	DC4 DC4 ESC 1
Hexadecimal Value	14 14 1B 31 <i>n</i>
Decimal Value	20 20 27 49 n

This command sets vertical spacing to n/144 inch for subsequent line feeds.

n

# DC4 DC4 ESC 3 1

Sets vertical spacing 12 lines/30 mm. (Compuprint)

ASCII Code	DC4 DC4 ESC 3 1
Hexadecimal Value	14 14 1B 33 31
Decimal Value	20 20 27 51 49

This command sets vertical spacing to 12 lines per 30 mm.

# **DC4 DC4 ESC 3 3**

#### Sets vertical spacing to 3 lines/30 mm. (Compuprint)

ASCII Code DC4 DC4 ESC 3 3 Hexadecimal Value 14 14 1B 33 33

Decimal Value 20 20 27 51 51

This command sets vertical spacing to 3 lines per 30 mm.

# DC4 DC4 ESC 3 4

#### Sets vertical spacing 4 lines/30 mm. (Compuprint)

ASCII Code	DC4 DC4 ESC 3 4
Hexadecimal Value	14 14 1B 33 34
Decimal Value	20 20 27 51 52

This command sets vertical spacing to 4 lines per 30 mm.

# DC4 DC4 ESC 3 6

### Sets vertical spacing 6 lines/30 mm. (Compuprint)

ASCII Code	DC4 DC4 ESC 3 6
Hexadecimal Value	14 14 1B 33 36
Decimal Value	20 20 27 51 54

This command sets vertical spacing to 6 lines per 30 mm.

# **DC4 DC4 ESC 3 8**

Sets vertical spacing 8 lines/30 mm. (Compuprint)

ASCII Code	DC4 DC4 ESC 3 8
Hexadecimal Value	14 14 1B 33 38
Decimal Value	20 20 27 51 56

This command sets vertical spacing to 8 lines per 30 mm.

# DC4 DC4 ESC A

Sets the horizontal spacing to 15, 17, 20 CPI. (Compuprint)

ASCII Code	DC4 DC4 ESC A n
Hexadecimal Value	14 14 1B 41 <i>n</i>
Decimal Value	20 20 27 65 <i>n</i>

This is terminator code and therefore causes the current contents of the print buffer to be printed out. Then, the subsequent characters will be printed at the horizontal spacing specified by the n parameter.

n	Spacing
4	15 cpi
5	17 cpi
6	20 cpi

Commands

# **Native Character Set**

# DC4 DC4 ESC g

#### Selects fonts (Compuprint).

ASCII Code	DC4 DC4 ESC g n
Hexadecimal Value	14 14 1B 67 <i>n</i>
Decimal Value	20 20 27 103 n
Range	0 <u>&lt; n &lt;</u> 255

This command selects the resident fonts. If the down-line loading is selected, the command is stored and will be activated as soon as the down-line loading will be canceled.

n	Setting
0	Courier
1	Gothic
182	DDL

The OCR-A and OCR-B print styles are selected by the DC4 DC4 ESC S command.

# DC4 DC4 ESC S

# Selects character set ISO Character Sets or Code Pages. (Compuprint)

ASCII Code	DC4 DC4 ESC S n
Hexadecimal Value	14 14 1B 53 <i>n</i>
Decimal Value	20 20 27 83 n

n	Character Set	n	Character Set
1	ISO 8859/1 Latin 1	136	TASS Cyrillic
2	ISO 8859/2 Latin 2	137	CP 852 Eastern Europe
3	ISO 8859/3 Latin 3	138	CP 876 OCR-A
4	ISO 8859/4 Latin 4	139	CP 877 OCR-B
5	ISO 8859/5 Latin/Cyrillic	140	CP 855 Cyrillic
6	ISO 8859/6 Latin/Arabic	141	CP 866 Russian
7	ISO 8859/7 Latin/Greek	142	GOST Cyrillic
8	ISO 8859/8 Latin/Hebrew	145	CP 437G Greek
9	ISO 8859/9 Latin 5	146	CP 853 Turkish
15	ISO 8859/15 Latin 9	147	CP 857 Turkish
128	CP 437 USA	148	CP 867 Turkish
129	CP 850 Multilingual	149	CP 858 Euro PC Multilingual
130	CP 860 Portugal	199	96 Greek
131	CP 863 Canada/France	200	CP 1250
132	CP 865 Denmark/Norway	201	MAZOWIA
133	CP 851 Greek	202	CP 1251
134	CP 862 Hebrew	203	CP 1252
135	CP 864 Arabic		

Commands

# DC4 DC4 ESC p

# Selects printing type style (Compuprint).

ASCII CodeDC4 DC4 ESC p nHexadecimal Value14 14 1B 70 nDecimal Value20 20 27 112 n

This command selects fonts.

n	Setting
0	HS Draft
1	Normal Draft
2	DP Text

# **Bar Codes**

# DC4 DC4 ESC !

#### **Bar Code Selection.**

ASCII Code	DC4 DC4 ESC ! htfFroqbsBSiEM
Hexadecimal Value	14 14 1B 21
Decimal Value	20 20 27 33

This command is recognized only if the menu option "BAR CODE" is set to "NATIVE" mode.

 $h= {\rm Bar}$ Code Height at n/6",  $\ 1 \leq h \leq 30$ 

t = Standard Bar Code to use

t	Name	
1	8-digits European Article Numbering	EAN-8
2	13-digits European Article Numbering	EAN-13
3	Universal Product Code Type A	UPC-A
4	Universal Product Code Type E	UPC-E
5	UPC/EAN 2 Digit Supplement	UPC-EAN 2
6	UPC/EAN 5 Digit Supplement	UPC-EAN 5
7,8,9	8-digits European Article Numbering	EAN-8
10	General Purpose Bar Code	Code-GP
11	Code 2 of 5 3-BAR (Data Logic)	C25-3BAR
12	Binary Coded Decimal	CODE BCD
13	MSI-Plessey	MSI
14	AIM-USD-8 / Code-11	Code 11
15	AIM-USD-7 / Code-93	Code 93

Commands

t	Name	
16	Code 2 of 5 Bidirectional	C25-BID
17	Code 2 of 5 Interleaved	C25-INT
18	Code 2 of 5 Industrial	C25-IND
19	Code 2 of 5 Matrix	C25-MTX
20	Code 3 of 9	Code-39
21	8-digits European Article Numbering	EAN-8
22	Codabar (all types)	CODABAR
23	Code 128	CODE-128
24	USPS-PostNet	POSTNET

f =Readable character printing

- f = 1 printing enabled
- f = 0 printing disabled

F = Font selection for the printable characters

F	Selection
0	Selected font by r value
1	Default font for text
2	Special font for OCR-A o OCR-B bar codes according to the t value
3	Special font for OCR-A bar codes
4	Special font for OCR-B bar codes

r = Bar code rotation

r	Selection
0	No rotation
1	Rotation at 0°
2	Rotation at 90°
3	Rotation at 180°
4	Rotation at 270°

o = Check digit inserted as last character of the received string according to the bar code

q = Horizontal graphic density of the bar code

q	Selection	
0	1/72"	
1	1/144"	
b = Narrow bar width in n/144", $2 < b < 15$		

s = Narrow space width in n/144", 2 < s < 15

B = Wide bar width in n/144", 4 < B < 60

S= Wide space width in n/144", 4 < S < 60

i = Spacing between characters in n/144", 2 < i < 60

EM = Check sequence terminator

# **Bar Code Description**

EAN-8	DC4 DC4 ESC! n 1 p EM		
	The EAN-8 bar code data field must only contain numeric data, and must be eight bytes long, check digit included. The EAN-8 character repertoire provides 0 to 9 ASCII numeric figures. $n$ indicates the bar code height in units of 1/6 inch and must be in the range 1 to 12. $p$ must be NUL (hex. 00) if no Human Readable Characters are to be printed, and 1 (hex. 01) if they are to be printed. The range of values for $n$ and $p$ parameters can be increased of 32 dec.		
EAN-13	DC4 DC4 ESC! <i>n 2 p EM</i>		
	The EAN-13 bar code data field must only contain numeric data, and must be 13 bytes long, check digit included. The EAN-13 character repertoire provides 0 to 9 ASCII numeric figures. $n$ indicates the bar code height in units of 1/6 inch and must be in the range 1 to 12. If you want to print the Human Readable Characters, $p$ must have the value 1 (hex. 01); otherwise this value must be NUL (hex. 00). The range of values for $n$ and $p$ parameters can be increased of 32 dec.		
UPC-A	DC4 DC4 ESC! n 3 p EM		
	The UPC-A bar code data field allows 10 numeric characters plus one system number digit and one check digit, at the leftmost and rightmost positions respectively. The UPC-A character repertoire provides 0 to 9 ASCII numeric figures. $n$ indicates the bar code height in units of 1/6 inch and must be in the range 1 to 12. $p$ must be NUL (hex. 00) if no Human Readable Characters are to be printed, and 1 (hex. 01) if they are to be printed. The range of values for $n$ and $p$ parameters can be increased of 32 dec.		

UPC-E	DC4 DC4 ESC! <i>n 4 p EM</i>		
	If 11-digit strings will be received and $o$ check digit field is missing or takes values 0 or 2, question marks will be printed in place of HRC string, when		
	possible; if <i>o</i> field takes value 1, the 12 <sup>th</sup> digit is inserted by the printer as result of the internally available algorithm applied to the received string.		
	If 10-digit strings will be received and <i>o</i> check-digit is missing or takes NUL value, question marks will be printed in place of HRC string, if possible; if <i>o</i> fit takes value 1, a default 0 System-Digit will be automatically inserted by t		
	printer and the 12 <sup>th</sup> digit will also be inserted as result of he internall available algorithm applied to the final string.		
	If the final UPC-A string cannot be compressed to an 8-digits string or the received System-Digit is different than 0 or 1, question marks will be printed in place of HRC string, if possible.		
	LEFT and RIGHT delimiters, the System-Digit and the Check-Digit will be printed as descending bars to make a field to host a 6-digits HRC string and the System-Digit HRC to the left of LEFT delimiter (at about the middle of the symbol) when <i>f</i> field is missing or set to 1; in this case, the Check-Digit will show in HRC to the right of the RIGHT delimiter (at about the middle of the symbol), when <i>o</i> field takes values 2 or 3; it will never show on HRC string otherwise.		

UPC-EAN 2	DC4 DC4 ESC! n 5 p EM		
	ADD ON-2 bar code data fields contain numeric data only: question marks wil be printed in place of HRC string otherwise, if possible.		
	If 3-digit strings will be received within a DC4 DC4 ESC ( EM control sequence and $o$ check-digit option field is missing or takes NULL value, the		
	symbol will encode the first 2 digits and the $3^{rd}$ received digit will be used as check digit, even though this may affect its readability; if <i>o</i> field takes 1 value,		
	the 3 <sup>rd</sup> digit is matched versus the internally generated check-digit an question marks will printed in place of HRC string when mismatching, if possible.		
	If 2-digit strings will be received and <i>o</i> check digit field is missing or takes NULL value, question marks will be printed in place of HRC string, when possible; if <i>o</i> field takes value 1, the check digit will be computed applying the internally available algorithm to the received string in order to properly encode the symbol.		
	If $f$ field is missing or takes value 1, the 2-digits HRC string will be printed above the Bar/Spaces symbol and its height will be part of the overall symbol's height; the check-digit will never show on HRC string. If $f$ field takes value 0, the symbol's encoding will print at full height.		

UPC-EAN 5	DC4 DC4 ESC ! n 6 p EM		
	ADD ON-5 bar code data fields contain numeric data only: question marks will be printed in place of HRC string otherwise, if possible.		
	If 6-digit strings will be received within a DC4 DC4 ESC ( EM control sequence and $o$ check-digit option field is missing or takes NULL value, the		
	symbol will encode the first 5 digits and the $6^{th}$ received digit will be used a check digit, even though this may affect its readability; if <i>o</i> check digit optio takes 1 value, the $6^{th}$ digit is matched versus the internally generated check digit an question marks will printed in place of HRC string when mismatching if possible.		
	If 5-digit strings will be received and <i>o</i> check digit field is missing or takes NULL value, question marks will be printed in place of HRC string, if possible; if <i>o</i> field takes value 1, the check digit will be computed applying the internally available algorithm to the received string in order to properly encode the symbol		
	If $f$ field is missing or takes value 1, the 5-digits HRC string will be printed above the Bar/Spaces symbol and its height will be part of the overall symbol's height; the check-digit will never show on HRC string. If f field takes value 0, the symbol's encoding will print at full height.		

CODE GP	DC4 DC4 ESC ! n 10 p EM		
	CODE-GP bar code allows bar codes to be constructed from the two basic elements (BAR and SPACE) by sending 0,1 digits: digit 0 produces a BAR and digit 1 produces a SPACE.		
	These two elements may be combined in any sequence, thus giving the possibility of producing bars and spaces of any width that is a multiple of the basic element width. Default bar/spaces width is $1/60$ " ( $q = 0,1$ ) but these values may be set by the user according to its specific needs. Data fields do not have a defined format length and contain 0,1 data only; question marks will be printed in place of HRC string otherwise, if possible. No Human Readable Interpretation is possible, hence is the user task to provide		
	a TEXT STRING below or above the bar/space symbol: <i>f</i> field is meaningless. No internal check digit algorithm is available: <i>o</i> field is meaningless.		
C25-3BAR	DC4 DC4 ESC ! n 11 p EM		
	C25-3BAR bar code data fields do not have a defined format length and contain numeric data only: question marks will be printed in place of HRC string otherwise, if possible. If o check digit option field takes 1 value, an internally generated check digit complying with general 2/5 family algorithm will be added to the encoded string: however it will not show on the required HRC string.		

Code BCD	DC4 DC4 ESC ! n 12 p EM
	CODE-BCD bar code data fields do not have a defined format length and contain numeric data only: question marks will be printed in place of HRC string otherwise, if possible. No internal check digit algorithm is available for this standard: <i>o</i> field is meaningless.

MSI Plessey	DC4 DC4 ESC ! n 13 p EM			
	MSI bar code data fields do not have a defined format length and must contain numeric data only: question marks will be printed in place of HRC string otherwise, if possible. To releaf the host from calculating MSI check digits, internal algorithms are provided that are accessible by the host application program giving the proper supported value to <i>o</i> check-digit option field, according to the following options:			
	0	Print the bar code symbol with no printer-generated check digits		
	1	Print the bar code symbol with IBM Modulus-10 check digit - generated by the printer and put at the end of the numeric string: this will be the 2 <sup>nd</sup> check digit, the 1 <sup>st</sup> check digit is IBM Modulus-10 also.	2	Print the bar code symbol with both check digits generated by the printer and put at the end of the data. The 2 <sup>nd</sup> check digit is IBM Modulus-10, the 1 <sup>st</sup> check digit is IBM Modulus-10 also.
	3	Print the bar code symbol with both check digits generated by the printer and put at the end of the data. The 2 <sup>nd</sup> check digit is IBM Modulus-10, the 1 <sup>st</sup> check digit is NCR Modulus-11: if modulus is 10, it is an error and question marks will be printed in place of HRC string, if possible.	4	Print the bar code symbol with both check digits generated by the printer and put at the end of the data. The 2 <sup>nd</sup> check digit is IBM Modulus-10, the 1 <sup>st</sup> check digit is IBM Modulus-11: if modulus is 10, it is an error and question marks will be printed in place of HRC string, if possible.

5	Print the bar code symbol with both check digits generated by the printer and put at the end of the data. The $2^{nd}$ check digit is IBM Modulus-10, the $1^{st}$ check digit is the complement to 11 of NCR Modulus-11 algorithm applied to the received string: if the modulus is 0 or 1 check digit is 0.	6	Print the bar code symbol with both check digits generated by the printer and put at the end of the data. The 2 <sup>nd</sup> check digit is IBM Modulus-10, the 1 <sup>st</sup> check digit is the complement to 11 of IBM Modulus-11 algorithm applied to the received string: if the modulus is 0 or 1 check digit is 0.
7	Print the bar code symbol with both check digits generated by the printer and put at the end of the data. The 2 <sup>nd</sup> check digit is IBM Modulus-10, the 1 <sup>st</sup> check digit is the complement to 11 of NCR Modulus-11 algorithm applied to the received string: if the modulus is 0 or 1. It is an error and question marks will be printed in place of HRC string, if possible.	8	Print the bar code symbol with both check digits generated by the printer and put at the end of the data. The 2 <sup>nd</sup> check digit is IBM Modulus-10, the 1 <sup>st</sup> check digit is the complement to 11 of IBM Modulus-11 algorithm applied to the received string: if the modulus is 0 or 1. it is an error and question marks will be printed in place of HRC string, if possible.
The printer-generated second check digit does not show on required HRC string.			

Code 11	DC4 DC4 ESC ! n 14 p EM
	CODE-11 bar code fields do not have a defined format length and contain data belonging to the character set listed below:
	0 1 2 3 4 5 6 7 8 9 -
	Question marks will be printed in place of HRC string otherwise, if possible.
	This bar-code type defines a variable WIDE/NARROW ratio. This bar code is printed at 1/180" horizontal and vertical graphical printing resolution, to ensure high readability rate. Each digit encodation is separated from the next by a 1/90"-1/60 ", wide default InterCharacter Gap.
	CODE-11 has unique START/STOP character; the printer generates the couple related to each symbol. It is visually interpreted by an OPEN TRIANGLE and will always appear on the HRC string, because its size is usually varied to signify the number of check digits being used in the particular symbol:
	- SMALL open triangle means ONE check-digit
	- LARGE open triangle means I WO check-algit
	Due to this, j field is meaningless and always defaults to HRC string print.



Code 93	DC4 DC4 ESC ! n 15 p EM
	CODE-93 bar code fields do not have a defined format length and contain data belonging to the standard ASCII character set including control codes.
	Since GS and EM control codes used within COMPUPRINT DC4 DC4 ESC ( EM "Print bar-code" control sequence are part of the supported character set, the host application must SET THE HIGHER-ORDER BIT of the above control codes, to allow the printer distinguish between encodable data and string terminators.
	The complete ASCII standard character set is encoded by means of 47 combinations of 9 bar/space narrow elements arranged into 3 variable width bars with their adjacent variable width spaces: each of the bars in the supported combinations can be 1, 2 or 3 modules wide. The START/STOP character has a 4-module wide bar. CODE-93 directly implements the basic subset shown below:
	0 1 2 3 4 5 6 7 8 9 A B C D E F G H I J K L M N O P Q R S T U V W X Y Z .SPACES \$ / + %
	(\$) (%) (/) (+) (as special control characters)
	# (as unique START/STOP character)
	The other STANDARD-ASCII codes not presented above will be represented by means of a combination of one control character in the above set followed by a symbol in the alphabetical set. The HRC string is printed BELOW the symbol when $f$ field is set to 1, without check digits: ASCII non-printable characters are represented in the "control code" format (e.g. CR is ^M, where "control" is represented as DARK-SQUARE symbol).

	0C4 ESC! n 16 p EM
Bidirectional BID-	25 bar code data fields do not have a defined format length and contain
nume	eric data only: question marks will be printed in place of HRC string
other	wise, if possible. If $o$ check digit option field takes 1 value an internally
gener	rated check digit will be added to the encoded string, that however will not
show	on the required HRC string.

2 of 5	DC4 DC4 ESC! n 17 p EM
Interleaved	The 2/5-INTERLEAVED bar code does not have a defined format length. However, the total sum of the characters must be even. $n$ indicates the bar code height and must be in the range 1 to 12. $p$ must be NUL (hex. 00) if no Human Readable Characters are to be printed, and 1 (hex. 01) if they are to be printed.

2 of 5	DC4 DC4 ESC ! n 18 p EM
Industrial	The 2/5 INDUSTRIAL bar code. Data format length is variable and the supported character set only provides ASCII numeric figures 0 to 9. $N$ indicates the bar code height in units of 1/6 inch and must be in the range 1 to 12. $P$ must be NUL (hex. 00) if no Human Readable Characters are to be printed, and 1 (hex. 01) if they are to be printed.

2 of 5 Matrix	DC4 DC4 ESC ! <i>n 19 p EM</i>
	The 2/5 MATRIX bar code. Data format length is variable and the supported character set only provides ASCII numeric figures 0 to 9. $N$ indicates the bar code height in units of 1/6 inch and must be in the range 1 to 12. $P$ must be NUL (hex. 00) if no Human Readable Characters are to be printed, and 1 (hex. 01) if they are to be printed.

Code 39	DC4 DC4 ESC ! n 20 p EM	
The CODE 39 bar code. Data format length is variable and must always and end with an asterisk. It can contain the alphanumeric character below:		
	0  1  2  3  4  5  6  7  8  9	
A B C D E F G H I J K L M N O P Q R S T U V W X Y Z SPACE \$		
	(as start / stop character)	
	The parameter indicates the bar code height in units of 1/6 inch and must be in	
	the range 1 to 12. The $p$ parameter must be NUL (hex. 00) if no Human	
	Readable Characters are to be printed, and 1 (hex. 01) if they are to be printed.	

CODABAR	DC4 DC4 ESC! <i>n 22 p EM</i>	
	The Codabar bar code data fields do not have a defined format length and contain	
	$0\ 1\ 2\ 3\ 4\ 5\ 6\ 7\ 8\ 9$ - $$: /. +$	
	A B C D E N T * a b c d e n t (only as START/STOP characters)	
	The printer allows any combination of START/STOP characters. If the first and	
	last characters of the received string do not belong to the START/STOP	
	characters subset, question marks will be printed in place of HRC string, if	
	possible	

CODE 128	DC4 DC4 ESC ! <i>n 23 p EM</i>
	The CODE-128 bar code data fields do not have a defined format length and contain data belonging to the standard ASCII character set, including control codes. Since GS and EM control codes used within the Compuprint DC4 DC4 ESC (EM "Print Bar Code" control sequence are part of the supported character set, the host application must SET THE HIGHER-ORDER BIT of the above control codes to allow the printer distinguish between encodable data and string terminators.

POSTNET	DC4 DC4 ESC! <i>n 24 p EM</i>
	The POSTNET bar code data fields contain only numeric data and do not have a defined format length. POSTNET bar codes have no HRC string printed and the LOW/TALL bars that encode the symbol comply with the U.S.P.S standard; whatever will be $p$ field value.

# DC4 DC4 ESC (GS

Prints bar code symbols (Compuprint)

ASCII Code	DC4 DC4 ESC (GS $n_1$ data GS $n_2$ data EM
Hexadecimal Value	14 14 1B 28 1D <i>n</i> ₁ data 19
Decimal Value	20 20 27 40 29 n₁ data 25
Range	$1 \le n \le 12$ $0 \le p \le 1$

This command is recognized only if the menu option "BAR CODE" is set to "NATIVE" mode.

This sequence causes the bar code symbol to be printed according to the previous selection. If you want to print more than one bar code symbol of the same type and height, GS n defines the distance from the beginning of the line or between two bar code symbols in multiples of 1/72 inch. At the end of the line, *EM* must close this command.

# **Miscellaneous**

# DC4 DC4 ESC @

**Re-initializes the printer. (Compuprint)** 

ASCII Code	DC4 DC4 ESC @
Hexadecimal Value	14 14 1B 40
Decimal Value	20 20 27 64

This command resets the printer mode and clears the buffer of printable data.

# DC4 DC4 ESC J

#### Sets amplification factor. (Compuprint)

ASCII Code	DC4 DC4 ESC J h v
Hexadecimal Value	14 14 1B 4A <i>h v</i>
Decimal Value	20 20 27 74 <i>h v</i>

This command sets the required amplification factor to be applied to the current font. The string's length must be determined proportionally to the selected page format.

- h It is the horizontal amplification factor, the value range is 1 to 64. It is applied to the basic symbols.
- v It is the vertical amplification factor, the value range is 1 to 64.

0 values for either h and v parameters keep the related current amplification factor unchanged.

The internally available symbol's amplification algorithms support the following character attributes, that may be selected by means of the available control sequences within the currently active emulation: double width, double-height, emphasized, double strike, subscript, superscript, italics, proportional, compressed.

Doublewide and double-high attributes must be lower than 2.

# DC4 DC4 ESC N

# Selects/loads or parks the fanfold from the Front2 push paper path. (Compuprint)

ASCII Code	DC4 DC4 ESC N n
Hexadecimal Value	14 14 1B 4E <i>n</i>
Decimal Value	20 20 27 78 n
Range	0 <u>&lt; n &lt;</u> 1

n	Selection
0	Selects and loads the fanfold from the Front2 push paper path. If the paper is present, the printer automatically parks the fanfold that is not requested before loading the new one (after having pressed the PARK key in response to the TEAR IF NECESS/PARK PAPER message).
1	Parks the fanfold loaded from the Front2 push paper path to allow the tear off function (after having pressed the PARK key in response to the TEAR IF NECESS/PARK PAPER message).



# DC4 DC4 ESC R

#### String rotation. (Compuprint)

ASCII Code DC4 DC4 ESC R *n string EM* 

Hexadecimal Value 14 14 1B 52 *n string EM* 

Decimal Value 20 20 27 82 *n string EM* 

This command sets the string rotation according to the following table.

n	Selection
0	No rotation.
1	Rotation at 0°
2	Rotation at 90°
3	Rotation at 180°
4	Rotation at 270°

# DC4 DC4 ESC R

### **Digit rotation. (Compuprint)**

ASCII Code DC4 DC4 ESC r

Hexadecimal Value 14 14 1B 72

Decimal Value 20 20 27 144

This command is used to set the required character rotation to be applied to the selected font.

n	Selection
0	No rotation.
1	Rotation at 0°
2	Rotation at 90°
3	Rotation at 180°
4	Rotation at 270°

# DC4 DC4 ESC T

# Selects/loads or parks the fanfold from the Front1 push paper path. (Compuprint)

ASCII Code	DC4 DC4 ESC T r
Hexadecimal Value	14 14 1B 54 <i>n</i>
Decimal Value	20 20 27 84 <i>n</i>
Range	0 <u>&lt; n &lt;</u> 1

n	Selection
0	Selects and loads the fanfold from the Front1 push paper path. If the paper is present, the printer automatically parks the fanfold that is not requested before loading the new one (after having pressed the PARK key in response to the TEAR IF NECESS/PARK PAPER message).
1	Parks the fanfold loaded from the Front1 push paper path to allow the tear off function (after having pressed the PARK key in response to the TEAR IF NECESS/PARK PAPER message).



# DC4 DC4 ESC Y

#### Selects emulation. (Compuprint)

ASCII Code	DC4 DC4 ESC Y n
Hexadecimal Value	14 14 1B 59 <i>n</i>
Decimal Value	20 20 27 89 <i>n</i>

Selects the printer emulation type according to the n parameter value:

n	Emulation
0	Default printer emulation
1	EPSON FX Series (ESC/P)
2	IBM Proprinter XL III
<b>5</b>	IBM 2381+

# DC4 DC4 ESC Z

### Makes AGA in column. (Compuprint)

ASCII Code	DC4 DC4 ESC Z n
Hexadecimal Value	14 14 1B 5A <i>n</i>
Decimal Value	20 20 27 90 <i>n</i>

The parameter n is the column number at 10 cpi where the AGA (Automatic Gap Adjustment) is made

### DC4 DC4 ESC u

#### Selects the user macros. (Compuprint)

ASCII Code	DC4 DC4 ESC u n
Hexadecimal Value	14 14 1B 75 <i>n</i>
Decimal Value	20 20 27 117 n
Range	0 <u>&lt;</u> n <u>&lt;</u> 4

n	Selection
1	Selects User Macro 1
2	Selects User Macro 2
3	Selects User Macro 3
4	Selects User Macro 4

# DC4 DC4 ESC D

Sends the operator panel messages to the serial I/F. (Compuprint)

ASCII Code	DC4 DC4 ESC D n
Hexadecimal Value	14 14 1B 44 <i>n</i>
Decimal Value	20 20 27 68 n

This command enables or disables the sending of the operator panel messages to the serial I/F. The string to send is the following: STX "message (16 ASCII byte-characters)" EXT.

n	Selection
0	enabled
1	disabled

ANSI Emulation Commands

# **ANSI Emulation Commands**

The following printer commands are supported by this printer according to the ANSI X3.64 emulation.

Most dimensional parameters in ANSI protocol are expressed in "decipoints". For example:

1 decipoint = 1/720 inch 72 decipoints = 1/10 inch 120 decipoints = 1/6 inch 720 decipoints = 1 inch 2880 decipoints = 4 inches

All parameter values must be expressed as ASCII numeric rather than binary values.

Parameters, within commands with multiple parameters, must be separated by a semicolon ";".

See BASIC Program Sample and result printed by the printer.
## **Character Set Control**

## **ESC** [ **p**<sub>1</sub> **x**

Selects national character set (Select National Characters - SNC).

ASCII Code	ESC [ p <sub>1</sub> x
Hexadecimal Value	1B 5B p₁ 78
Decimal Value	27 91 p₁120

This command selects the national character set table according to the  $p_1$  parameter value. See the following tables:

### 7-bit Substitution

<b>p</b> 1	NATION	$\mathbf{p}_1$	NATION
0	USA	12	Danish/Norwegian D
1	Germany	13	Swedish/Finnish A
2	French A	14	Swedish/Finnish B
3	French B	15	Swedish/Finnish C
4	French Canadian	16	Swedish/Finnish D
5	Netherlands	17	Switzerland
6	Italian	18	USA (ISO)
7	United Kingdom	19	Yugoslavia
8	Spanish	20	United Kingdom A
9	Danish/Norwegian A	21	Turkey
10	Danish/Norwegian B	22	Greece
11	Danish/Norwegian C	25	Cyrillic

See ANSI National Variation table.

## 8-bit Substitution

<b>p</b> 1	CHARACTER SETS	<b>p</b> 1	CHARACTER SETS
437	Code Page 437	8570 to 8575	Reserved
850	Code Page 850	8576	Mazowia
851	Code Page 851	8577	Turkish
852	Code Page 852	8578	Greek
853	Code Page 853	8579	Kamenicky
855	Code Page 855	8580	CWI
858	Code Page 858	8581	Roman-8
	(Euro symbol included)		
860	Code Page 860	8582	IN2
863	Code Page 863	8583	Code Page 864E
864	Code Page 864	8584	Reserved
865	Code Page 865	8585	Bulgarian
866	Code Page 866	8586 to 8590	Reserved
867	Code Page 867	8591	ISO 8859-1 Western Europe
1250	Code Page 1250	8592	ISO 8859-2 Eastern Europe
1251	Code Page 1251	8593	ISO 8859-3 Southern Europe
1252	Code Page 1252	8594	ISO 8859-4 Northern Europe
1253	Code Page 1253	8595	ISO 8859-5 Cyrillic
1254	Code Page 1254	8596	ISO 8859-6 Arabic
1255	Code Page 1255	8597	ISO 8859-7 Greek
1256	Code Page 1256	8598	ISO 8859-8 Hebrew
1257	Code Page 1257	8599	ISO 8859-9 Southern Europe 2
5915	ISO 8859-15	8600 to 8700	Reserved for other ISO Tables
	(Euro symbol included)		

### See Character Code Tables.

# **Character Pitch and Print Modes**

## ESC [ p<sub>1</sub>;....p<sub>n</sub> m

### Select graphics rendition (SGR).

ASCII Code	ESC [ p <sub>1</sub> ;p <sub>n</sub> m
Hexadecimal Value	1B 5B p <sub>1</sub> 3Bp <sub>n</sub> 6D
Decimal Value	27 91 p <sub>1</sub> 59p <sub>n</sub> 109

This command selects fonts, pitch, print modes, character styles and colors according to the parameter settings:

р	DEFINITION
0	Normal Print Mode
1	Bold Print Mode
2	Subscript Mode
3	Superscript Mode
4	Underline Mode
5	Expanded Mode
6	Proportional
7	Italic Mode
89	Reserved
10	Draft Font
11	Draft Font
12	LQ Gothic
13	Draft Font

р	DEFINITION
14	LQ Courier
15	Draft Italic
16	LQ Gothic Italic
17	Draft Italic
18	LQ Courier Italic
19	Draft
20	Reserved
21	Double Underline Mode
22	Cancel Bold Mode
23	Reserved
24	Cancel Underline Mode (Single & Double)
25	Cancel Expanded Mode
26	Cancel Proportional Mode

## ESC [ p1; p2 SP B

#### Graphic size modification (GSM).

ASCII Code	ESC [ p <sub>1</sub> ; p <sub>2</sub> SP B
Hexadecimal Value	1B 5B p <sub>1</sub> 3B p <sub>2</sub> 20 42
Decimal Value	27 91 p <sub>1</sub> 59 p <sub>2</sub> 32 66

This command sets the height and/or width of expanded and oversized characters.

The  $p_1$  and  $p_2$  parameters are the percentages by which the height and width, respectively, will be multiplied. The default value of  $p_1$  and  $p_2$  is 100%.

The maximum expansion factor is 18700 for oversize mode and 800 for expanded mode, respectively.

## ESC [ p1 t

#### Special print mode (Oversize/Expanded/Bar code Mode - SPM).

ASCII Code	ESC [ p1 t
Hexadecimal Value	1B 5B p <sub>1</sub> 74
Decimal Value	27 91 p <sub>1</sub> 116

This sequence selects/deselects oversize expanded or bar code mode according to the  $p_1$  parameter value.

#### See the table below:

$\mathbf{p}_1$	FUNCTION
0	Cancel special mode
1	Select oversize mode
2	Select expanded mode
3	Select bar code mode

It can select just one special print mode at a time.

S	0
_	_

Shift out.	
ASCII Code	SO
Hexadecimal Value	0E
Decimal Value	14

This code enables Expanded/Oversize mode as determined by the last received ESC [pl t command.

### SI

Shift	in.

ASCII Code	SI
Hexadecimal Value	0F
Decimal Value	15

This code disables the Expanded/Oversize modes determined by the last received ESC [pl t command.

# ESC [ $p_1$ ; $p_n$ {

Unidirectional printing (UDP).

ASCII Code ESC [ $p_1$ ;  $p_n$  { Hexadecimal Value 1B 5B  $p_1$  3B  $p_n$  7B Decimal Value 27 91  $p_1$  59  $p_n$  123

This command selects the unidirectional or bi-directional printing according to the p parameter values:

р	FUNCTION
0	Cancel unidirectional printing
1	Print unidirectional LQ and DP
2	Print unidirectional Dot Graphics

# **Horizontal Movements**

#### BS

Back space.	
ASCII Code	BS
Hexadecimal Value	08

Decimal Value 8

The BS code moves the print head one character to the left at the current cpi.

## CR

### Carriage return.

ASCII Code	CR
Hexadecimal Value	0D
Decimal Value	13

This code causes the print head to be moved to the left margin on the current line.

## SP

#### Space.

ASCII Code	SP
Hexadecimal Value	20
Decimal Value	32

This code will position one character space to the right of the print position.

## **ESC** [ p<sub>1</sub> '

#### Horizontal position absolute (HPA).

ASCII Code	ESC [ p <sub>1</sub> '
Hexadecimal Value	1B 5B p <sub>1</sub> 60
Decimal Value	27 91 p <sub>1</sub> 96

This command causes the print position to be moved to the decipoint location specified by  $p_1$ . This sequence can be used to print within the left, top and bottom margins.

### ESC [ p<sub>1</sub> a

#### Horizontal position relative (HPR).

ASCII Code	ESC [ p <sub>1</sub> a
Hexadecimal Value	1B 5B p <sub>1</sub> 61
Decimal Value	27 91 p <sub>1</sub> 97

This command causes the print position to be moved to the right relative to the current position. The  $p_1$  parameter specifies the number of decipoints. This command cannot be used to move beyond the right margin.

### ESC [ p<sub>1</sub>; p<sub>2</sub> s

#### Left/right margin set (SLR).

ASCII Code	ESC [ p <sub>1</sub> ; p <sub>2</sub> s
Hexadecimal Value	1B 5B p <sub>1</sub> 3B p <sub>2</sub> 73
Decimal Value	27 91 p <sub>1</sub> 59 p <sub>2</sub> 115

This command sets the left and right margin values. The  $p_1$  parameter specifies the decipoint value of the left margin. The  $p_2$  parameter specifies the decipoint value of the right margin value. The default value for the left margin is 0 while for the right margin it is the maximum width supported by the printer configuration (that is 13.6\*720=9792).

## ESC [ p<sub>1</sub> j

### Horizontal position backward (HPB).

ASCII Code	ESC [ p <sub>1</sub> j
Hexadecimal Value	1B 5B p <sub>1</sub> 6A
Decimal Value	27 91 p <sub>1</sub> 106

This command causes the current horizontal position to be moved backwards as specified by the  $p_1$  parameter (decipoints).

### ΗT

#### Horizontal tab.

ASCII Code	ΗT
Hexadecimal Value	09
Decimal Value	9

This code causes the print head to be moved to the next tab stop.

## ESC H or HTS

#### Horizontal tab setting.

ASCII Code	ESC H or HTS
Hexadecimal Value	1B 48 (7-bit) or 88 (8-bit)
Decimal Value	27 72 (7-bit) or 136 (8-bit)

This command causes a horizontal tab stop to be set to the decipoint value of the current print position.

## ESC[ p<sub>1</sub>; p<sub>n</sub> u

Sets horizontal tab stops at specified positions multiple horizontal tab set (HTS).

ASCII Code	ESC[ p <sub>1</sub> ; p <sub>n</sub> u
Hexadecimal Value	1B 5B p <sub>1</sub> 3B p <sub>n</sub> 75
Decimal Value	27 91 p <sub>1</sub> 59 p <sub>n</sub> 117

This command sets up to 22 horizontal tab stops at each decipoint position specified by p parameters. When specifying more than one position, enter the parameters in ascending order.

# **Vertical Movements**

### LF

Line feed.	
ASCII Code	LF
Hexadecimal Value	0A
Decimal Value	10

This code positions the paper one line space as indicated by the current line spacing value.

## **ESC D or IND**

#### Index.

ASCII Code	ESC D or IND
Hexadecimal Value	1B 44 (7-bit) or 84 (8-bit)
Decimal Value	27 68 (7-bit) or 132 (8-bit)

This command causes the paper to be positioned down one line space as indicated by the current line spacing value.

### ESC E or NEL

Next line.	
ASCII Code	ESC E or NEL
Hexadecimal Value	1B 45 (7-bit) or 85 (8-bit)
Decimal Value	27 69 (7-bit) or 133 (8-bit)

This command causes the paper to be positioned down one line space as indicated by the current line spacing value. The column counter is reset to the left margin value.

## **ESC K or PLD**

#### Partial line down.

ASCII Code	ESC K or PLD
Hexadecimal Value	1B 4B (7-bit) or 8B (8-bit)
Decimal Value	27 75 (7-bit) or 139 (8-bit)

This command causes the paper to be positioned down one half line space at the current line spacing value. This may create an appearance of subscripting. This sequence is also used after an ESC L (partial line up sequence) to recover the original active vertical position.

## ESC L or PLU

#### Partial line up.

ASCII Code	ESC L or PLU
Hexadecimal Value	1B 4C (7-bit) or 8C (8-bit)
Decimal Value	27 76 (7-bit) or 140 (8-bit)

This command causes the paper to be positioned up one half line space at the current line spacing value. This may create an appearance of superscripting. This sequence is also used after an ESC K (partial line down sequence) to recover the original active vertical position.

## ESC M or RI

#### **Reverse index.**

ASCII Code	ESC M or RI
Hexadecimal Value	1B 4D (7-bit) or 8D (8-bit)
Decimal Value	27 77 (7-bit) or 141 (8-bit)

This command causes the paper to be positioned up one line space at the current line spacing value.

## ESC [ p1 d

### Vertical position absolute (VPA).

ASCII Code	ESC [ p1 d
Hexadecimal Value	1B 5B p <sub>1</sub> 64
Decimal Value	27 91 p <sub>1</sub> 100

This command causes the current vertical position to be set to the decipoint value specified by the  $p_1$  parameter relative to the top most line of the current form length. This sequence can be used to print within the top and the bottom margins.

## ESC [ p1 e

#### Vertical position relative (VPR).

ASCII Code	ESC [ p₁ e
Hexadecimal Value	1B 5B p <sub>1</sub> 65
Decimal Value	27 91 p <sub>1</sub> 101

This command causes the current vertical position to be advanced to the position specified by the  $p_1$  parameter (in decipoints) relative to the current print line position.

## ESC [ p<sub>1</sub>; p<sub>2</sub> f

#### Horizontal and vertical position absolute (HVP).

ASCII Code	ESC [ p <sub>1</sub> ; p <sub>2</sub> f
Hexadecimal Value	1B 5B p <sub>1</sub> 3B p <sub>2</sub> 66
Decimal Value	27 91 p <sub>1</sub> 59 p <sub>2</sub> 102

This command causes the current print position to be moved to the vertical  $(p_1)$  and horizontal  $(p_2)$  decipoint locations specified relative to the top left corner of the page.

This sequence can be used to print within the right, left, top and bottom margins.

## ESC [ p<sub>1</sub> k

#### Vertical position backward (VPB).

ASCII Code	ESC [ p <sub>1</sub> k
Hexadecimal Value	1B 5B p₁ 6B
Decimal Value	27 91 p <sub>1</sub> 107

This command causes the current vertical position to be moved backwards as specified by the  $p_1$  parameter (decipoints) relative to the current print line position.

## $\text{ESC} [ p_1; p_n g$

### Tab clear (TBC).

ASCII Code	ESC [ p <sub>1</sub> ; p <sub>n</sub> g
Hexadecimal Value	1B 5B p <sub>1</sub> 3B p <sub>n</sub> 67
Decimal Value	27 91 p <sub>1</sub> 59 p <sub>n</sub> 103

This command clears horizontal & vertical tab stops. If no parameter is present, the horizontal tab stop at the current position is cleared (default).

р	DESCRIPTION
0 (default)	Clear horizontal tab at current position
1	Clear vertical tab at current position
3	Clear all horizontal tab stops
4	Clear all vertical tab stops

## VT

#### Vertical tab.

ASCII Code	VT
Hexadecimal Value	0B
Decimal Value	11

This code causes printing to be moved to the left margin at the next vertical tab stop.

## **ESC J or VTS**

#### Vertical tab setting.

ASCII Code	ESC J or VTS
Hexadecimal Value	1B 4A (7-bit) or 8A (8-bit)
Decimal Value	27 74 (7-bit) or 138 (8-bit)

This command causes a vertical tab stop to be set to the decipoint value of the current vertical position.

## $\textbf{ESC [} p_1; p_n v$

Sets vertical tab stops at specified positions (Multiple Vertical Tab Set - VTS).

ASCII Code	ESC [ p <sub>1</sub> ; p <sub>n</sub> v
Hexadecimal Value	1B 5B p <sub>1</sub> 3B p <sub>n</sub> 76
Decimal Value	27 91 p <sub>1</sub> 59 p <sub>n</sub> 118

This command sets up to 12 vertical tab stops at each decipoint position specified by p parameters. The tab stops are measured from the top of the page. When specifying more than one position, enter the parameters in ascending order.

### FF

#### Form feed.

ASCII Code	FF
Hexadecimal Value	0C
Decimal Value	12

This code causes the data in the print buffer to be printed out and then advances the paper to the top of the next form.

# ESC [ p<sub>1</sub>; p<sub>2</sub>; p<sub>3</sub> r

#### Form definition (FD).

ASCII Code	ESC [ p <sub>1</sub> ; p <sub>2</sub> ; p <sub>3</sub> r
Hexadecimal Value	1B 5B p <sub>1</sub> 3B p <sub>2</sub> 3B p <sub>3</sub> 72
Decimal Value	27 91 p <sub>1</sub> 59 p <sub>2</sub> 59 p <sub>3</sub> 114

This command sets the page length, top and bottom margins.

The  $p_1$ ,  $p_2$  and  $p_3$  parameters specify the decipoint values.

p <sub>n</sub>	FUNCTION
$\mathbf{p}_1$	Page Length
$\mathbf{p}_2$	Top Margin Position From the Beginning of the Page
$\mathbf{p}_3$	Bottom Margin Position From the End of the Page

The maximum page length value is 15840 decipoints (22 inches).

## ESC [ p<sub>1</sub>; p<sub>2</sub> <SP> G

#### Sets the line/character spacing.

ASCII Code	ESC [ p <sub>1</sub> ; p <sub>2</sub> <sp> G</sp>
Hexadecimal Value	1B 5B p <sub>1</sub> 3B p <sub>2</sub> 20 47
Decimal Value	27 91 p <sub>1</sub> 59 p <sub>2</sub> 32 71

This command sets the spacing between lines ( $p_1$  parameter) and the horizontal character pitch ( $p_2$  parameter) in decipoints.

If the vertical spacing value exceeds the current form length, this setting will be ignored.

## **Interface Control**

#### NUL

Ignored.	
ASCII Code	NUL
Hexadecimal Value	NUL
Decimal Value	00

This code is ignored.

## DC1

#### Selects printer (Data Control 1).

ASCII Code	DC1
Hexadecimal Value	11
Decimal Value	17

In parallel interface, after the printer has been deselected by DC3 code, this code will select again the printer. In serial interface, this code is sent from the printer to the host to indicate that the printer is ready to receive data.

## DC3

#### Deselects printer (Data Control 3).

ASCII Code	DC3
Hexadecimal Value	13
Decimal Value	19

In parallel interface, this code causes the printer to enter the standby condition until a DC1 code is received. In serial interface, this code is sent from the printer to the host to indicate that it is not ready to receive data.

# **Operating System Control**

## BEL

Bell.		
ASCII Code	BEL	
Hexadecimal Value	07	
Decimal Value	7	

This code causes the buzzer to sound for about 0.5 second.

# DEL

Delete.	
ASCII Code	DEL
Hexadecimal Value	7F
Decimal Value	127

In parallel interface, this code causes the last received character to be deleted.

## ESC

Escape.		
ASCII Code	ESC	
Hexadecimal Value	1B	
Decimal Value	27	

This code is used as an escape sequence introducer.

## ESC \ or ST

#### String terminator.

ASCII Code	ESC \ or ST
Hexadecimal Value	1B 5C (7-bit) or 9C (8-bit)
Decimal Value	27 92 (7-bit) or 156 (8-bit)

This command closes some escape sequences including dot graphics commands.

## ESC Q or PU1

#### **Executes Selftest.**

ASCII Code	ESC Q or PU1
Hexadecimal Value	1B 51 (7-bit) or 91 (8-bit)
Decimal Value	27 81 (7-bit) or 145 (8-bit)

In serial interface, upon receipt of this command the printer will transmit 1B 50 30 1B 5C.

## ESC c

#### Resets to initial state (RIS).

ASCII Code	ESC c
Hexadecimal Value	1B 63
Decimal Value	27 99

This command will write into the current format the printer parameters from the stored format assigned to the current path.

### ESC k

#### Prints test character (PTC).

ASCII Code	ESC k
Hexadecimal Value	1B 6B
Decimal Value	27 107

This sequence causes one line of the print head test character to be printed.

## ESC [ p<sub>1</sub>;...p<sub>n</sub> h

#### Sets mode (SM).

ASCII Code	ESC [ p <sub>1</sub> ;p <sub>n</sub> h
Hexadecimal Value	1B 5B p <sub>1</sub> 3Bp <sub>n</sub> 68
Decimal Value	27 91 p <sub>1</sub> 59p <sub>n</sub> 104

This command sets a specific print mode according to the parameter value. If the first parameter  $(p_1)$  is preceded by a ">" symbol then all parameters will be interpreted as proprietary defined parameters. If the ">" character is not specified, all parameters will be interpreted as ANSI defined parameters.

The proprietary defined parameter values are:

р	MNEMONIC MODE	FUNCTION
1	PRM	Proportional Print Mode
3	CSI	Single Character CSI Mode
4	BLD	Bold Mode
5	CS2	Character Set 2 Mode

The ANSI defined parameter values are:

р	MNEMONIC MODE	FUNCTION
0		Ignored
20	LNM	Auto CR on LF

## **ESC** [ p<sub>1</sub>; p<sub>n</sub> l

#### Resets mode (RM).

ASCII Code	ESC [ p <sub>1</sub> ; p <sub>n</sub> l
Hexadecimal Value	1B 5B p <sub>1</sub> 3B p <sub>n</sub> 6C
Decimal Value	27 91 p <sub>1</sub> 59 p <sub>n</sub> 108

This sequence resets the print mode(s) indicated by the p1/pn parameter(s).

## ESC [ p<sub>1</sub>; p<sub>2</sub> SP~

#### Selects emulation (EMU).

ASCII Code ESC [ p<sub>1</sub>; p<sub>2</sub> SP~

Hexadecimal Value1B 5B p1 3B p2 20 7E

Decimal Value 27 91 p<sub>1</sub> 59 p<sub>2</sub> 32 126

This sequence selects the emulation according to p values. Parameter  $p_1$  is an emulation identifier value while  $p_2$  is a reset control value.

$\mathbf{p}_1$	$\mathbf{p}_2$	FUNCTION
0		ANSI
1 - 20		Reserved
21		IBM Proprinter XL 24/24E
22		EPSON LQ
	0	Hold values (default). The current settings remain valid after changing the printer emulation.
	1	Full reset. The status of such parameters reverts to defaults dependent on the selected emulation.

To select ANSI mode from the Proprinter XL 24 mode and maintaining the parameters, the sequence would be:  $\langle ESC \rangle [0; 0 \langle SP \rangle \sim Leading zeros and defaulting parameters are not guaranteed to be parsed and therefore should not be used by the application. Parameter <math>p_1 \& p_2$  will be expressed as ASCII, not binary, values. In the example above, "0" is "30H, not "00H".

# **Paper Path Selection**

## ESC [ p<sub>1</sub>; p<sub>n</sub> p

### Assign source for forms.

ASCII Code	ESC [ p <sub>1</sub> ; p <sub>n</sub> p
Hexadecimal Value	1B 5B p <sub>1</sub> 3B p <sub>n</sub> 70
Decimal Value	27 91 p₁ 59 p₀ 112

This command controls the modes of paths for parking, loading paper. The p parameter is an ASCII value.

See the following table:

р	PAPER PATH CONTROL
0-7	Reserved
8	Park paper in the current path. Fanfold can be moved backwards for two form lengths.
	This creates a "Paper Out" fault condition that exists until paper is loaded from the control panel.
9	Load paper from the selected paper path.
10	Select and load paper from the Front2 (if the optional Front2 Push tractor assembly is installed). The current paper will be parked or ejected.
11	Select and load paper from the Front1. The current paper will be parked.
13	Select and load paper from the Front2 (if the optional Front2 Push tractor assembly is
	installed). The current paper will be parked or ejected.
14	Reserved.

# **Tables**

This section contains the character sets and the hexadecimal to decimal conversion table.

# Character Sets Character Set 1

	00	10	20	30	40	50	60	70	80	90	A0	B0	C0	D0	E0	F0
00	NUL		$\mathbf{SP}$	0	@	Р	,	р	NUL		á		L	Ш	α	=
01		DC1	!	1	А	Q	а	q		DC1	í		T	F	ß	±
02		DC2	"	2	в	R	b	r		DC2	ó		т	Ħ	Г	$\geq$
03		DC3	#	3	С	s	с	s		DC3	ú	—	ł	L	п	М
04		DC4	\$	4	D	Т	d	t		DC4	ñ	-	I	ш	Σ	ſ
05			%	5	Е	U	е	u			Ñ	Ŧ	+	F	σ	J
06			&	6	F	v	f	v			а	╢	F	Г	μ	÷
07	BEL		ć	7	G	W	g	w	BEL		0	П	⊩	#	τ	*
08	$_{\rm BS}$	CAN	(	8	Н	Х	h	x	BS	CAN	ż	٦	L	ŧ	Φ	۰
09	HT		)	9	Ι	Y	i	У	HT		-	÷	F	٦	Θ	•
0A	LF		*	:	J	Z	j	z	LF		٦		≞	г	Ω	•
0B	VT	ESC	+	;	Κ	[	k	{	VT	ESC	42	٦	π		δ	V
0C	FF		,	<	L	\	1	I	FF		14	L	ŀ	-	80	n
$0\mathrm{D}$	CR		-	=	М	]	m	}	$\mathbf{CR}$		i	Ш	=	I	φ	2
0E	so			>	Ν	^	n	~	SO		«	J	╬	I	ε	
0F	SI		/	?	0	-	0	DEL	SI		»	٦	⊥	-	Π	$\mathbf{SP}$

Tables

# **Character Set 2**

	00	10	20	30	40	50	60	70	80	90	A0	В0	C0	D0	E0	F0
00	NUL		$\mathbf{SP}$	0	@	Р	,	р	Ç	É	á		L	Ŧ	α	=
01		DC1	!	1	А	Q	а	q	ü	æ	í	1000 1000 1000 1000 1000	⊥	₹	ß	±
02		DC2	"	2	В	R	b	r	é	Æ	ó		т	π	Г	≥
03	٠	DC3	#	3	С	s	с	s	â	ô	ú		ŀ	L	п	4
04	٠	DC4	\$	4	D	Т	d	t	ä	ö	ñ	4	-	F	Σ	ſ
05	*	ş	%	5	Е	U	е	u	à	ò	Ñ	4	+	F	σ	J
06	٠		&	6	F	V	f	v	å	û	a	╢	F	Г	μ	÷
07	BEL		¢	7	G	W	g	w	ç	ù	o	П	⊩	#	τ	~
08	BS	CAN	(	8	Н	Х	h	x	ê	ÿ	ż	٦	L	ŧ	Φ	0
09	НТ		)	9	Ι	Y	i	у	ë	ö	L	4	ſ	L	Θ	•
0A	LF		*	:	J	Z	j	z	è	Ü	Г		Ш	Г	Ω	
0B	VT	ESC	+	;	K	[	k	{	ï	¢	1/2	٦	Τ		δ	V
0C	FF		,	<	L	\	1	I	î	£	ŀ₄	IJ	ŀ	•	80	n
0D	CR		-	=	М	]	m	}	ì	¥	i	Ш	=	I	φ	2
0E	so			>	N	^	n	~	Ä	R	«	٦	╬	I	ε	
0F	SI		/	?	0	_	0	DEL	Å	f	»	٦	⊥	•	Π	SP

# **ANSI Emulation**

# **Character Set 1 Enabled (8 Bit Control Disabled)**

	00	10	20	30	40	50	60	70	80	90	<b>A</b> 0	B0	C0	DO	E0	FO
00	NUL		SP	x	x	x	x	x			x	x	x	x	x	x
01		DC1	x	x	x	x	x	x		DC1	x	x	x	x	x	x
02			x	x	x	x	x	x			x	x	x	x	x	x
03	ETX	DC3	x	x	x	x	x	x		DC3	x	x	x	x	x	x
04			x	x	x	x	x	x			x	x	x	x	x	x
05	ENQ		x	x	x	x	x	x			x	x	x	x	x	x
06	ACK		x	x	x	x	x	x			x	x	x	x	x	x
07	BEL		x	x	x	x	x	x	BEL		x	x	x	x	x	x
08	BS		x	x	x	x	x	x	BS		x	x	x	x	x	x
09	нт		x	x	x	x	x	x	HT		x	x	x	x	x	x
<b>A</b> 0	LF		x	x	x	x	x	x	LF		x	x	x	x	x	x
0B	VТ	ESC	x	x	x	x	x	x	VT	ESC	x	x	x	x	x	x
0C	FF		x	x	x	x	x	x	FF		x	x	x	x	x	x
0D	CR		x	x	x	x	x	x	CR		x	x	x	x	x	x
0E	so		x	x	x	x	x	x	SO		х	x	x	x	x	x
0F	SI		x	x	x	x	x	DEL	SI		x	x	x	x	x	

	00	10	20	30	40	50	60	70	80	90	<b>A</b> 0	B0	C0	DO	EO	FO
00	NUL		SP	x	x	x	x	x		DCS	x	x	x	x	x	x
01		DC1	x	x	x	x	x	x		PU1	x	x	x	x	x	x
02			x	x	x	x	x	x			x	x	x	x	x	x
03	ETX	DC3	x	x	x	x	x	x			x	x	x	x	x	x
04			x	x	x	x	x	x	IND		x	x	x	x	x	x
05	ENQ	x	x	x	x	x	x	x	NEL		x	x	x	x	x	x
06	ACK		x	x	x	x	x	x			x	x	x	x	x	x
07	BEL		x	x	x	x	x	x			x	x	x	x	x	x
08	BS		x	x	x	x	x	x	HTS		x	x	x	x	x	x
09	HT		x	x	x	x	x	x			x	x	x	x	x	x
0A	LF		x	x	x	x	x	x	VTS		x	x	x	x	x	x
0B	VТ	ESC	x	x	x	x	x	x	PLD	CSI	x	x	x	x	x	x
0C	FF		x	x	x	x	x	x	PLU	ST	x	x	x	x	x	x
0D	CR		x	x	x	x	x	x	RI		x	x	x	x	x	x
0E	SO		x	x	x	x	x	x			x	x	x	x	x	x
0F	SI		x	x	x	x	x	DEL			x	x	x	x	x	

# Character Set 1 Enabled (8 Bit Control Enabled)

Tables

# **Character Set 2 Enabled**

	00	10	20	30	40	50	60	70	80	90	<b>A</b> 0	B0	C0	DO	E0	F0
00	NUL		SP	x	x	x	x	x	x	x	x	x	x	x	x	x
01		DC1	x	x	x	x	x	x	x	x	x	x	x	x	x	x
02			x	x	x	x	x	x	x	x	x	x	x	x	x	x
03	ETX	DC3	x	x	x	х	x	x	x	x	x	x	x	x	x	x
0 <b>4</b>			x	x	x	x	x	x	x	x	x	x	x	x	x	x
05	ENQ	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
06	ACK		x	x	x	x	x	x	x	x	x	x	x	x	x	x
07	BEL		x	x	x	x	x	x	x	x	x	x	x	x	x	х
08	BS		х	x	x	x	x	x	x	x	x	x	x	x	x	x
09	HT		x	x	x	x	x	x	x	x	x	x	x	x	x	x
<b>A</b> 0	LF		x	x	x	x	x	x	x	x	x	x	x	x	x	x
0B	VТ	ESC	x	x	x	x	x	x	x	x	x	x	x	x	x	x
0C	FF		x	x	x	x	x	x	x	x	x	x	x	x	x	x
0D	CR		x	x	x	x	x	x	x	x	x	x	x	x	x	x
0E	SO		x	x	x	x	x	x	x	x	x	x	x	x	x	x
0F	SI		x	x	x	x	x	DEL	x	x	x	x	x	x	x	

# **National Variations**

# **EPSON National Variations**

	35	36	64	91	92	93	94	96	123	124	125	126	(dec.)
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GERMANY			s	Ä	ö	Ü			ž	õ	ü	ß	
UNITED KINGDOM	£												
DENMARK-1				1		â			*	ø	8		
SWEDEN		Ħ	É	X	ö	Å	Ü	4	ä	ŏ	1	ü	
ITALY				•		4		ġ	٤	6	•	1	
SPAIN-1	Ŗ			I	Ñ	ż			.,	ñ			
JAPAN					¥						*		
NORWAY		ø	É	1	ø	X	Ü	6	*	#	£	ü	
DENMARK-2			É	1	ø	X	Ü	6	*	#	2	ü	
SPAIN-2			á	ï	Ĥ	s	4		ĩ	6	6	ú	
LATIN AMERICA			á	i	Ĥ	į	6	ü	ĩ	ñ	6	ú	
<u> </u>	23	24	40	5B	5C	5D	5 <b>E</b>	60	7B	7C	7D	7E	(hex.)

# **ANSI National Variations**

		33	35	36	38	39	42	59	64	91	92	93	94	96	113	123	124	125	126
USA		!		\$	6	•	٠	;	6	t	١	1	^		q	{	Т	}	~
German		ļ	#	\$	á	•	*	;	5	Å	ö	U	-	•	q	ä	ö	ü	6
French A		ļ	£	\$	â	•	٠	;	à		ç	5	•	•	q	é	ù	ê	
French B		!	é	à	1	,	ê	;	è	å	1	ù	û	ç	q	{	I	}	٥
French/Canadian		1	#	\$	4	•	*	;	à	â	ç	ê	1	ð	٩	é	ù	è	٩
Netherlands		i		ş	4	,	*	;	6	t	١	]	-	•	q	~	T	ij	
Italian		ł	£	s	6	•	*	;	5	۰	ç	é	•	ù	q	A	٥	è	1
United Kingdom		!	£	\$	&	•	*	;	e	ľ	١	1	^		q	(	I	}	~
Spanish		!	Ę,	\$	æ	,	*	;	e	1	R	٤	<u>^</u>	•	q		ñ	}	~
Danish/Norwegian	À	!		\$	å	+	*	;	6	Æ	ø	A	^	•	q	æ	ø	a	~
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Danish/Norwegian	¢	!	*	\$	â	•	*	;	É	Æ	ø	A	U	é	q	2	ø	a	ü
Danish/Norwegian	D	!	#	ø	6	•	*	;	ŧ	Æ	ø	Å	U	é	q	*	ø	a	ü
Swedish/Finnish	A	1	#	\$	â	•	*	;	6	Ă	ö	A	•	•	q	ä	ö	a	~
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Swedish/Finnish	¢	ļ	#	\$	á	•	*	;	É	X	ö	A	υ	é	q	ä	ö	â	ü
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Switzerland		l	#	\$	â	•	*	;	ç	à	é	è	•	•	q	ä	ö	ü	~
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# IBM National Variations USA (CP 437)

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06	*	I	&	6	F	v	f	v	å	û	а	Ŧ	-	Г	μ	÷
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# Greek (CP 437-G)

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02	8			2	в	R	b	r	Г	Т	λ		т	π	в	≥
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# Croatian (CP 437-SLAVIC)

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2		2	в	R	b	r	é	Æ	ó		т	π	г	٤
3	#	3	С	S	с	s	â	ô	ú		ł	L	π	٢
4	\$	4	D	Т	d	t	ä	ö	ñ	4	-	F	Σ	ſ
5	%	5	E	U	e	u	à	ò	Ñ	4	t	F	σ	J
6	&	6	F	۷	f	v	å	û	<u>a</u>	╢	ŧ	٢	μ	÷
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Tables

Tables

# Multilingual (CP 850)

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06	٠	-	&	6	F	v	f	v	å	û	a 	Â	â	Í	μ	÷
07	•	-	د	7	G	W	g	w	ç	ù	<u>•</u>	À	Ã	Î	þ	د
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Tables

# Greek (CP 851)

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02	8		cc	2	В	R	b	r	Г	Т	ó		т	π	з	≥
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05	*	§	%	5	Е	U	е	u	z	х	Ñ	ŧ	+	F	ι	J
06	٠	-	&	6	F	v	f	v	н	Ψ	0	╡	F	Г	0	÷
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# Eastern Europe (CP 852)

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# Turkish (CP 853)

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06	÷	-	æ	6	F	v	f	v	ĉ	û	Ğ	Â	Ŝ	t	μ	÷
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# Cyrillic (CP 855)

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### Turkish (CP 857)

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## Euro PC Multilingual (CP 858)

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## Portugal (CP 860)

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## Hebrew (CP 862)

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## Canada/France (CP 863)

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## Arabic (CP 864)

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## CP 864E (Arabic)

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## Denmark/Norway (CP 865)

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## Russian (CP 866)

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## Turkish 2 (CP 867)

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### OCR-A (CP 876)

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### **OCR-B (CP 877)**

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### Farsi (CP 1098)

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# Central Europe (CP 1250)

# Cyrillic (CP 1251)

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## Latin1 Ansi Windows (CP 1252)

### Greek Windows (CP 1253)

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### Turkish Windows (CP 1254)

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#### Hebrew Windows (CP 1255)

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### Arabic Windows (CP 1256)

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### **Baltic Windows (CP 1257)**

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### **MAZOWIA (Polish)**

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## KOI8-U (new version)

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# ISO 8859/5 (Latin/Cyrillic)

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# ISO 8859/6 (Latin/Arabic)

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## ISO 8859/7 (Latin/Greek)

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## ISO 8859/8 (Latin/Hebrew)

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## ISO 8859/9 (Latin 5)

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Tables

# ISO 8859/15 (Latin 9)

	20	30	40	50	60	70	80	90	AO	В0	CO	DO	ΕO	FO
0		0	0	P	•	p				o	À	Ð	à	ð
1	1	1	A	Q	а	q			1	±	Á	Ñ	á	ñ
2	**	2	в	R	b	r			¢	2	Â	Ò	â	ò
3	#	3	С	S	с	S			£	3	Ã	Ó	ã	ó
4	\$	4	ם	т	d	t			€	Ž	Ä	Ô	ä	ô
5	%	5	Е	U	e	u			¥	μ	Å	Õ	å	õ
6	&	6	F	v	f	v			Š	91	Æ	ö	æ	ö
7	,	7	G	W	g	w			§	•	Ç	×	ç	÷
8	(	8	н	х	h	x			Š	ž	È	ø	è	ø
9	)	9	I	Y	i	Y			©	1	É	Ù	é	ù
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Tables

## 96 GREEK

	00	10	20	30	40	50	60	70	80	90	A0	BO	CO	DO	E0	FO
00	NUL		SP	0	0	Ρ	•									
01		DC1	ļ	1	A	Q	A	Π								
02		DC2	26	2	В	R	B	р								
03		DC3	#	3	С	S	Г	Σ								
04		DC4	\$	4	D	T	Δ									
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07	BEL		1	7	G	W	H	Φ								
08	BS	CAN	(	8	H	Х	0	Х								
09	HT		)	9	I	Y	I	¥								
0A	LF		*	e e	J	Z	K	Ω								
0B	VT	ESC	÷	;	K	Ĺ	٨	{								
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Tables

# **Hexadecimal to Decimal Table**

	00	10	20	30	40	50	60	70	80	90	A0	B0	C0	D0	E0	F0
00	0	16	32	48	64	80	96	112	128	144	160	176	192	208	224	240
01	1	17	33	49	65	81	97	113	129	145	161	177	193	209	225	241
02	2	18	34	50	66	82	98	114	130	146	162	178	194	210	226	242
03	3	19	35	51	67	83	99	115	131	147	163	179	195	211	227	243
04	4	20	36	52	68	84	100	116	132	148	164	180	196	212	228	244
05	5	21	37	53	69	85	101	117	133	149	165	181	197	213	229	245
06	6	22	38	54	70	86	102	118	134	150	166	182	198	214	230	246
07	7	23	39	55	71	87	103	119	135	151	167	183	199	215	231	247
08	8	24	40	56	72	88	104	120	136	152	168	184	200	216	232	248
09	9	25	41	57	73	89	105	121	137	153	169	185	201	217	233	249
0A	10	26	42	58	74	90	106	122	138	154	170	186	202	218	234	250
0B	11	27	43	59	75	91	107	123	139	155	171	187	203	219	235	251
0C	12	28	44	60	76	92	108	124	140	156	172	188	204	220	236	252
0D	13	29	45	61	77	93	109	125	141	157	173	189	205	221	237	253
0E	14	30	46	62	78	94	110	126	142	158	174	190	206	222	238	254
0F	15	31	47	63	79	95	111	127	143	159	175	191	207	223	239	255

# Interfaces

This appendix provides technical information for the parallel, serial, USB and LAN interfaces.

## The Parallel Interface

The parallel interface of this printer fully supports the Centronics protocol plus the specific features requested by the EPSON and IBM printer connection in monodirectional mode and the Compatibility and Nibbles modes in bidirectional mode, plus the negotiation phases and the device identifier (as IEEE P1284).

The parallel interface is available on a specific 36 contact connector type AMPHENOL 57-40360-12-D56 or equivalent connector for 1284 Type B.

• Drive Capability

Up to 15 feet (5 m) on AWG26 min. wire size of twisted conductors on TTL receiver. The max. reachable distance is conditioned by the host drive capability and by the noise level along the interface cable path.

- Printer Connector Type 36 pins, 1284 Type B
- Cable Connector 25 pin, 1284 A Type

### **Signals Description**

According to the IEEE - P1284 Standard, the pins assume different meanings and are identified by different names depending on the actual handshaking mode as follows:

• Compatibility mode (Centronics)

This is the lower level mode provides an asynchronous, byte-wide forward (host-to-peripheral) channel with data and status lines used according to their original definitions. The interfaces power up in the compatibility Mode Idle phase.

• Nibble Mode

This mode provides an asynchronous, reverse (peripheral-to-host) channel, under control of the host. In this mode, peripheral device to host data bytes are sent as two sequential, fourbit nibbles using the four peripheral-to-host status lines. These two modes cannot be active simultaneously.

• Byte Mode

This mode provides an asynchronous, byte-wide reverse (peripheral-to host) channel based on eight data lines of the interface for data and the control/status lines for handshaking. Byte mode is under host control and it cannot be simultaneously active with compatibility mode.

### **Operating Phases**

The link protocol is mainly based on the following three phases:

Negotiation Phase

This phase is activated always by the host, only when in compatibility mode, and defines:

- whether a bidirectional link protocol can be established.
- the handshaking mode as well as the communications mode to be used.
- the device identification, if supported.
- Communication Phase

This phase is based on well defined handshaking rules which depend upon the selected link mode.

• Termination Phase

This phase is initiated by the host and returns the interface to the compatibility mode.

## **Parallel Interface Signals**

Description of the signals in monodirectional link:

Signal Name	Pin N°	Source	Description
STROBE	1	HOST	Clock signal which controls data transmission with its falling edge.
ACK	10	PRINTER	Negative pulsed signal indicating that the printer has received data and is ready to accept the next set of data. Also sent when the printer is switched from off-line to on-line and at the end of the initialization time. The BUSY line is always active.
DATA BIT 1 DATA BIT 2 DATA BIT 3 DATA BIT 4 DATA BIT 5 DATA BIT 6 DATA BIT 7 DATA BIT 8	2 3 4 5 6 7 8 9	PRINTER / HOST	Data 8 is the most significant bit. These are the data lines used by host or printer to transfer control code or ASCII codes.
BUSY	11	PRINTER	When high, this signal indicates that the printer cannot accept data or control codes. This signal goes high during data processing, in test and program modes, during initialization, when the buffer is full, and when a paper jam, paper end or paper size error occurs, in case of a power-on reset, the reception of a STROBE signal, while the register was not yet read, or when the INIT line is still active.
PE	12	PRINTER	When high, this signal indicates that the automatic input bin is out of paper and paper cannot be loaded from an other bin.

Signal Name	Pin N°	Source	Description
SELECT	13	PRINTER	When high, this signal indicates that the printer is on-line. It is put to low state in case of initialization or test and program mode. In IBM Proprinter emulation in low condition this signal signals a off-line request from the operator panel, paper jam, paper end or paper size errors.
AUTOFEEDX T	14	HOST	Active low level signal. Indicates whether a LF is performed after a CR or not.
GND	16	-	Logical ground level (0V).
CHASSIS GND	17	-	Frame ground.
+ 5 VDC	18	PRINTER	Is the DC voltage supplied by a component that limits the driven capability up to 100 mA.
SIGNAL GND	19-30	-	Signal ground.
INIT	31	HOST	Active low level signal. Indicates, that the printer is initializing. The BUSY signal is forced high.
ERROR	32	PRINTER	When low, this signal indicates that the printer is off-line, there is an off- line request from the operator panel, or the printer is in an error state because of: paper jam, paper end or paper size error, engine error, output bin full or cover open condition.
+5V	35	PRINTER	Pulled up to signal.
SELECTIN	36	HOST	Active low level signal. Enables the printer.

The pins 1 to 14 of the printer are connected to the pins with the same number of the parallel port of the host.

The pins 19 to 30 of the printer are connected to the pins 18 to 25 of the parallel port of the host. The pins 31, 32 and 36 of the printer are connected respectively to the pins 16, 15 and 17 of the parallel port of the host.

1284 Mode signal names are shown with their Compatibility mode (Centronics) names in parenthesis () for the bidirectional link.

Signal Name	Pin N° for Signal Wire	Pin N° for Return Wire	Source
HostClk (nStrobe)	1	19	HOST
AD1 (Data 1) AD2 (Data 2) AD3 (Data 3) AD4 (Data 4) AD5 (Data 5) AD6 (Data 6) AD7 (Data 7) AD8 (Data 8)	2 3 4 5 6 7 8 9	20 21 22 23 24 25 26 27	HOST in Compatibility mode and negotiation phase. NOT USED in Nibble mode. BIDIRECTIONAL in Byte mode.
PrtClk (nAck)	10	28	PRINTER
PrtBusy (Busy)	11	29	PRINTER
AckDataReq (PError)	12	28	PRINTER
Xflag (Select)	13	28	PRINTER
HostBusy (nAutofd)	14	30	HOST

Interfaces

Signal Name	Pin N° for Signal Wire	Pin N° for Return Wire	Source
Peripheral Logic High (+ 5V)	18		PRINTER
n.a. (nInit)	31	30	HOST
nDataAvail (NFault)	32	29	PRINTER
1284 Active (NSelectIn)	36	30	
Common Logic Ground	16 and Return Wi	ires	
Chassis Ground	17		

# Parallel Interface Signals Behaviour

### HostClk /nWrite (nStrobe)

Compatibility Mode:	Set Active low to transfer data into printer input latch. Data is valid while nStrobe is low.
Negotiation Phase:	Set active low to transfer extendibility request value into printer input latch. Data is valid on the falling edge of HostClk.
Reverse Data Transfer Phase:	Set high during Nibble Mode transfer to avoid latching data into printer. Pulsed low during Byte Mode transfers to acknowledge transfer of data from the printer. The printer shall ensure that this pulse does not transfer a new data into the printer input latch.

Interfaces

AD1 AD8 (Data 1 Data 8)			
Compatibility Mode:	Forward channel data.		
Negotiation Phase:	Extendibility request value.		
Reverse Data Transfer	Nibble Mode:	NOT USED.	
	Byte Mode:	Reverse channel data.	
PrtClk (nAck)			
Compatibility Mode:	Pulsed low by the printer to acknowledge the transfer of a data from the host.		
Negotiation Phase:	Set low to acknowledge 1284 support, then set high to indicate that the Xflag (Select) and data available flags may be read.		
Reverse Data Transfer Phase:	Used in both Nibble and Byte Modes to qualify data being sent to the host.		

PrtBusy (Busy)			
Compatibility Mode:	Driven high to indicate that the printer is not ready to receive data.		
Negotiation Phase:	Reflects the present state of the printer's forward channel.		
Reverse Data Transfer Phase:	Nibble Mode:	Data bits 3 then 7, then forward channel busy status	
	Byte Mode:	Forward channel busy status.	
Reverse Idle phase:	Forward channel	busy status.	

AckDataReq (	PError)
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Compatibility Mode:	Driven high to indicate that the printer has encountered an error in the paper path. The printer shall set nFault low whenever it sets PError high.		
Negotiation Phase:	Set high to indicate 1284 support, then follows nDataAvail (nFault).		
Reverse Data Transfer	Nibble Mode:	Data bits then 6.	
Phase.	Byte Mode:	same as nDataAvail (nFault)	
Reverse Idle Phase:	Set high until host requests data transfer, then follows nDataAvail (nFault).		

Xflag (Select)			
Compatibility Mode:	Set high to indicate that the printer in on-line.		
Negotiation Phase:	The Xflag refers to extendibility flag. Used by the printer to reply to the requested extendibility byte sent by the host during the negotiation phase. The signal level is low for Nibble Mode, high for Byte Mode.		
Reverse Data Transfer	Nibble Mode:	Data bits 1 then 5.	
Phase.	Byte Mode:	Same as negotiation phase.	
Reverse Idle Phase:	Same as negotia	ation phase.	

### HostBusy (nAutofd)

Compatibility Mode:	Set low by host to put the printer into auto-line feed mode.		
Negotiation Phase:	Set low in conjunction with 1284 Active (NSelectIn) being set high to request a 1284 mode.		
	Then set high a	fter printer sets PtrClk (nAck) low.	
Reverse Data Transfer Phase:	Nibble Mode:	Set low to indicate that host can receive printer-to-host data then set high to acknowledge receipts of that nibble.	
	Byte Mode:	Same as Nibble Mode to request and acknowledge bytes. Following a reverse channel transfer the interface transitions to idle phase when HostBusy (nAutoFd) is set low and printer's no data available.	

Reverse Idle Phase:	Set high in response to PtrClk (nAck) low pulse to re-enter reverse data transfer phase. Is set high with 1284 Active (nSelectIn) being set low, the 1284 idle phase is being aborted and the interface returns to Compatibility Mode.
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Peripheral Logic High (+ 5V)

Set high to indicate that all other signals sourced by the printer are in valid state. Set low to indicate the printer is off.

#### n.a. (nlnit)

Compatibility Mode:	Pulsed low in conjunction with 1284 Active low to reset the interface and force to return to Compatibility Mode idle phase.
Negotiation Phase:	Set HIGH.
Reverse Data Transfer Phase:	Set HIGH.

nDataAvail (NFault)			
Compatibility Mode:	Set low to indicate that an internal printer error has occurred.		
Negotiation Phase:	Set high to acknowledge 1284 compatibility. In Nibble or Byte Mode it is then set low to indicate printer-to-host data is available following host setting HostBusy (nAutoFd) high.		
Reverse Data Transfer Phase:	Nibble Mode:	Set low to indicate that printer is ready to send to host. Then used to send data bits 0 then 4.	
	Byte Mode:	Used to indicate that data is available.	
Reverse Idle Phase:	Used to indicate that data is available.		

nDataAvail (NFault)			
Compatibility Mode:	Set low to indicate that an internal printer error has occurred.		
Negotiation Phase:	Set high to acknowledge 1284 compatibility. In Nibble or Byte Mode it is then set low to indicate printer-to-host data is available following host setting HostBusy (nAutoFd) high.		
Reverse Data Transfer Phase:	Nibble Mode:	Set low to indicate that printer is ready to send to hos Then used to send data bits 0 then 4.	
	Byte Mode:	Used to indicate that data is available.	
Reverse Idle Phase:	Used to indicate that data is available		

### 1284 Active (NSelectIn)

Compatibility Mode:	Set low by host to select printer.
Negotiation Phase:	Set high in conjunction with Host Busy being set low to request a 1284 mode.
Reverse Data Transfer Phase:	Set high to indicate that bus direction is printer to host. Set low to terminate 1284 mode and set bus direction host to printer.
Reverse Idle Phase:	Same as Reverse Data Transfer phase.

### **Interface Timing**

Timing and Handshaking depend upon the connection mode.

#### **Mode Centronics**



Our Centronics mode supports the BUSY-WHILE-STROBE busy signal timing and ACK-IN-BUSY as BUSY-ACK relationship.

Legend	Time interval	Min.	Max.	
А	Data Setup Time	1.0		
В	Strobe pulse width	1.0	500	all times in $\mu$ s
С	Data hold time	1.0		
t	Busy while Strobe	0.25	1.0	
а	Ack in Busy	0	2.5	

# 1284 active AckDataReq Data byte byte HostBusy Host clk Prt clk PrtBusy nDataAvail Printer to host Host to printer FORWARD

#### Mode IEEE 1284

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REVERSE

## **The Serial Interface**

This printer provides the RS-232/C serial interface. The interface mode is selected via menu.

• Transmission Type

Data is sent and received in start/stop (asynchronous) transmission.

• Character Format

Each character is transmitted in the following format:

1 START BIT + 8 DATA BITS + 1 PARITY BIT + 1 STOP BIT

The least significant bit of the data bits is sent first after the start bit. The number of data bits is selected via menu. The parity bit, when present, follows the data bits. The start bit is a logical "0" and the stop bit is a logical "1". The start and stop bits are used as character framing bits.

Printer Connector

Male DB9 or equivalent connector.

• Drive Capability

Max. 50 feet (15 m) for all supported data rates.

### **Serial Interface Signals**

Signal Name	Pin Number	Local Connect. Source	Remote Connect. Source	Description
SIGNAL GROUND	5	-	-	Always connected to the 0 Volts of the Power Supply.
TXD	3	Printer	Printer Transmitted Data Signal (an output fir printer). A MARK condition is held during ID communication state. An indeterminate state present when printer is powered off.	
RXD	2	Host	Data Set	Received data signal (an input to printer).
RTS	7	Printer	Printer	Request to Send Signal (an output from printer). Active HIGH level signal. It is HIGH until the printer is powered off, then an indeterminate state is present.
CTS	8		Data Set	Active HIGH level signal indicates that the host or data set is ready to receive data from the printer.
DSR	6		Data Set	Active HIGH level signal. Indicates that the host or data set is ready to be connected to the printer and is ready for data transfer.
DCD	1		Data Set	Active HIGH level signal. Indicates that the host is transmitting or the data set is receiving the Data Carrier signal.
2 <sup>nd</sup> RTS	9	Printer		Functionally equivalent to the DTR signal.
DTR	4	Printer	Printer	Data Terminal Ready. Normally HIGH (ON). Indicates that the printer is ready to initiate a connection.

The following table lists the RS-232/C serial interface signals:

Interfaces

## **USB Interface**

#### Characteristics

- Data Rate: 2.0 Full Speed (12Mbit/s)
- Type: B

#### Signals



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Signal Name	Pin Number	Description
VCC	1	+5 DC
D-	2	DATA -
D+	3	DATA +
GND	4	GND

## **LAN Interface Port**

#### LAN Interface Port:

- 1. Ethernet 10/100Base-T Connector
- 2. Green 10/100Mbit/sec. Transmission Speed Led
- 3. Yellow Traffic Led

## **LED Indicators**

The led indicator modes are described in the following table:

LED	Status	Description
Green Led	$\operatorname{Lit}$	Transmission speed at 10Mbit/sec.
	Unlit	Transmission speed at 100Mbit/sec.
Yellow Led	Blinks	Transmitting or receiving packets from the network.

See specific LAN documentation.

Interfaces

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